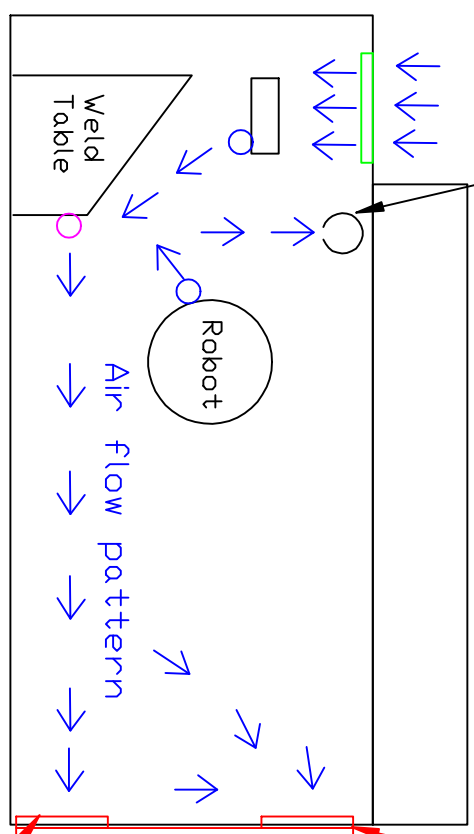


Robotic Cell Ductwork Layout

8" dia. duct
above weld
table

Side View



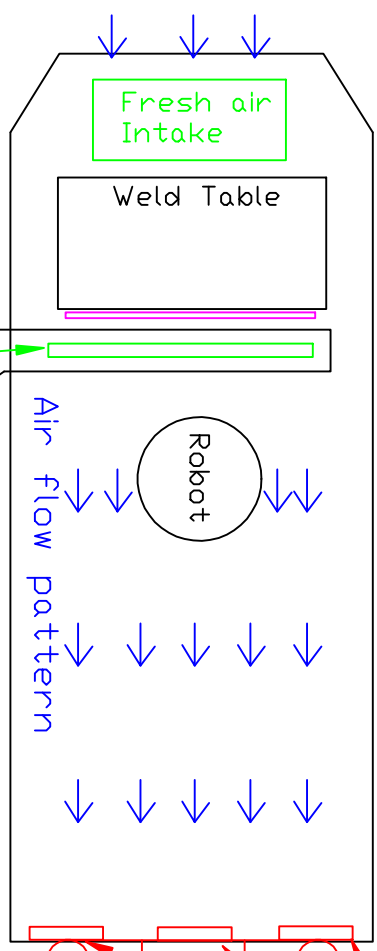
Pick up Points (one above door and two in the floor).

To Dust collector
16" diameter
ductwork

10" dia. duct

Intake Grill on floor
on each side of door

Plan View



Intake Grill with
adjustable louvers

Double branch
16"/10"/10"/10"

Radius back elbow

16" diameter

Branch 16"/8"/16"

Slot in bottom
of 8" dia. duct

to dust
collector
ductwork