



EMERGENCY STOP

ON/OFF

TIMER

Control Unit Settings:

- TIMER: 0, 8M, 4M, 2M, 1M
- OPERATING: 0, 1M, 2M, 3M
- MANUAL: 0, 1M, 2M, 3M
- ON/OFF: 0, 1M, 2M, 3M

Terminal Block (Left):

- Terminals 1-8 (top row)
- Terminals 9-16 (bottom row)

Terminal Block (Right):

- Terminals 1-17

Terminal Block (Bottom):

- Terminals 1-13

Terminal Block (Bottom Right):

- Terminals 1-17