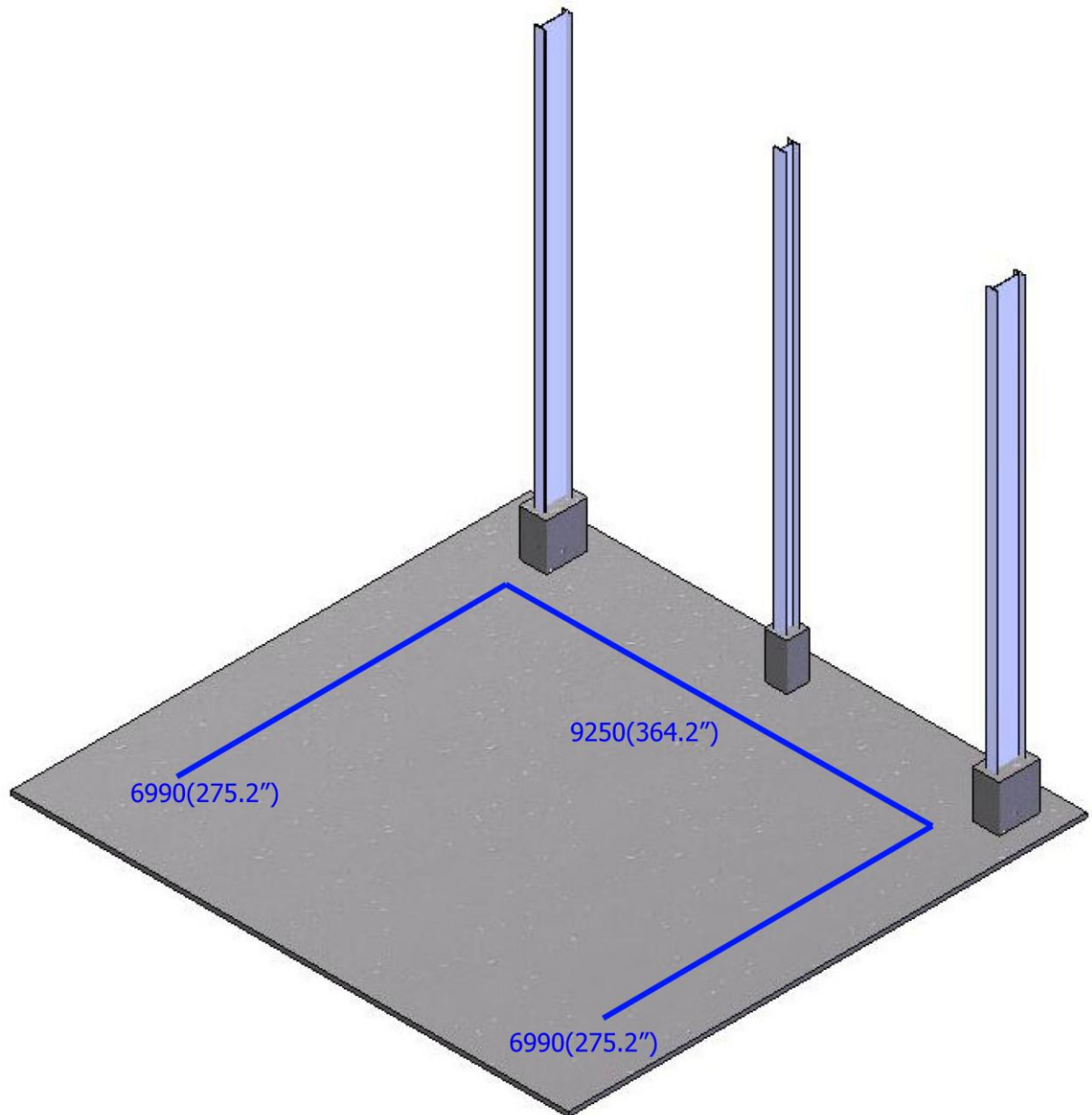
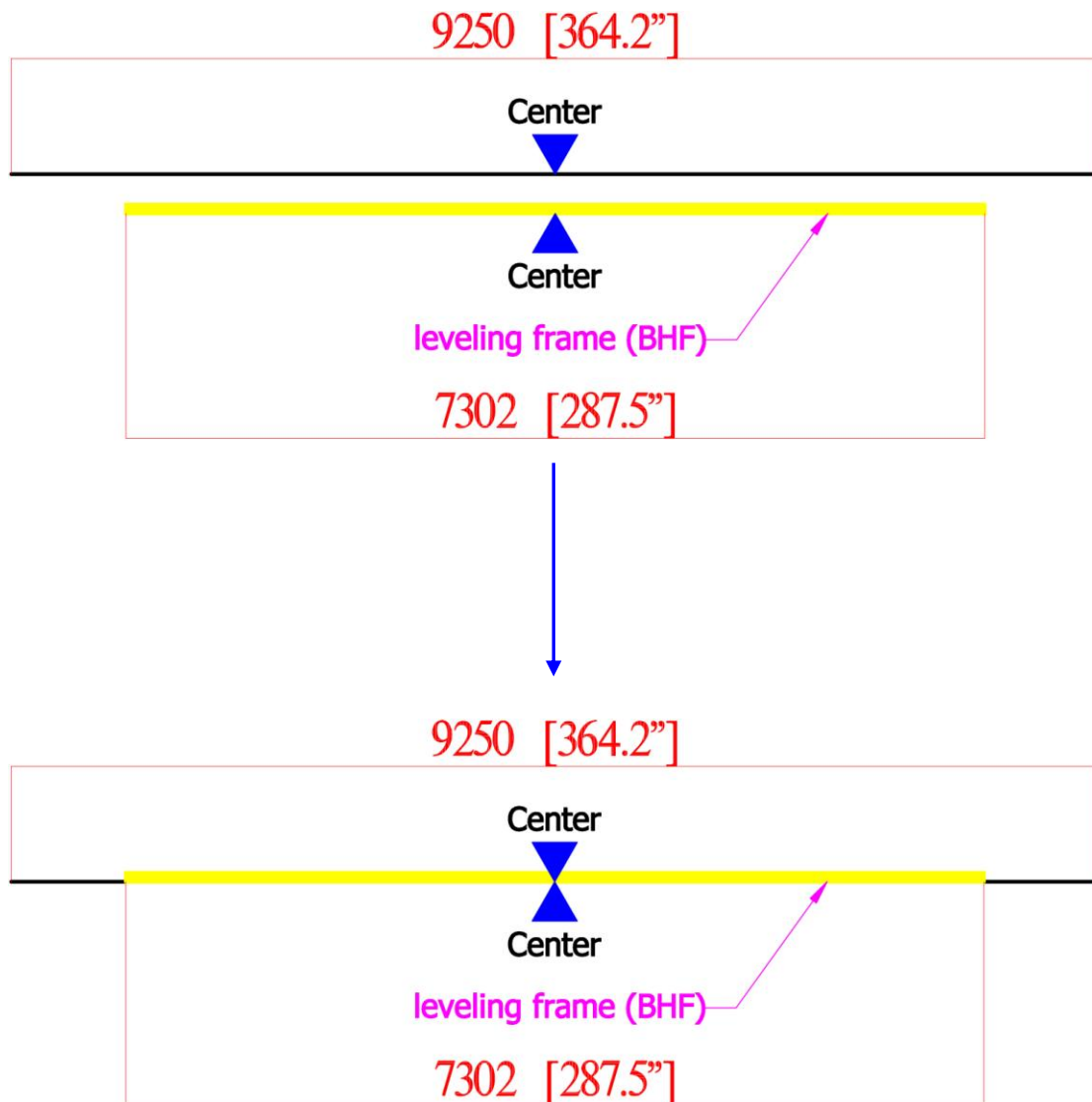
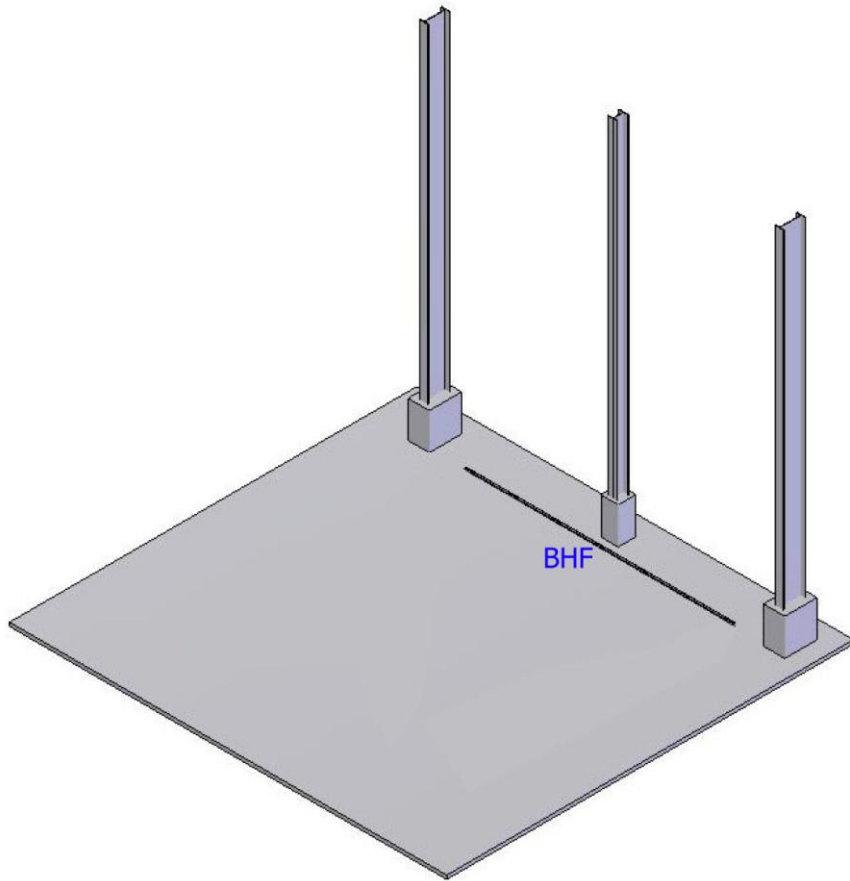
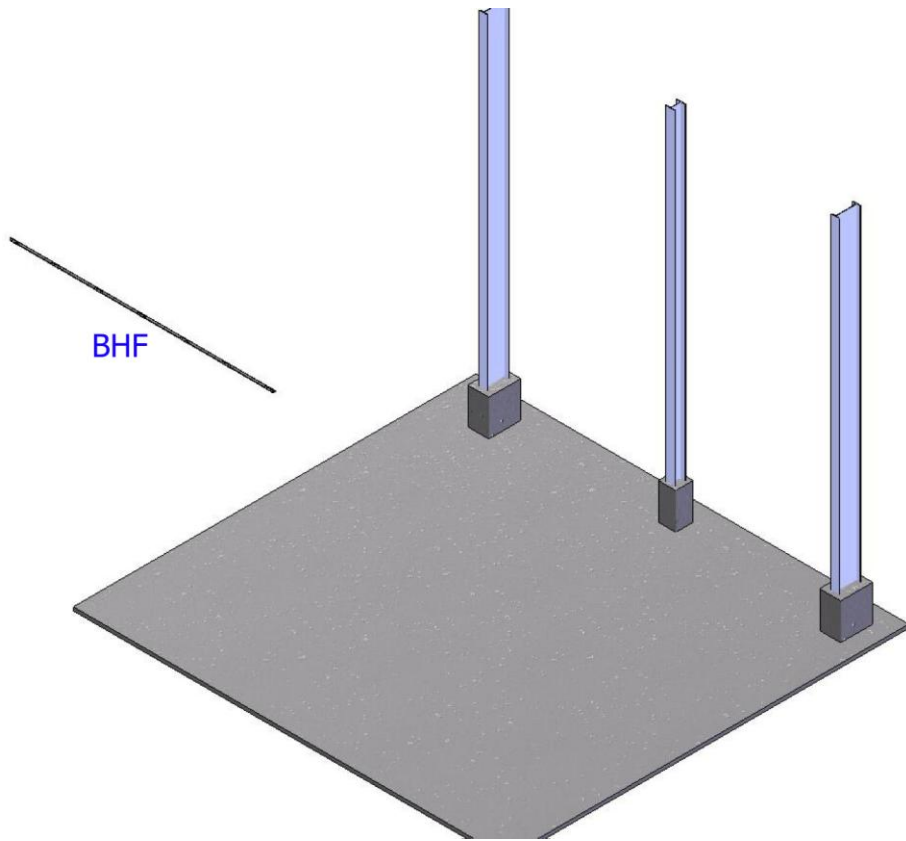


- Vacate space and mark up for built-up installation: booth back: 9250mm (364.2") and booth both sides: 6990mm (275.2").



- Take out the number: **BHF**, the length is 7302mm (287.5”).
- Center **BHF** at the booth back length 9250mm (364.2”) as shown below.





- Take out the number: **FLB, FM, FRB.**
- Secure **FLB** adjacent to **BHF** with:

Hardware 14

Description		Q'ty
Hex Screw	5/8"*1-1/2"	2
Hex Nut	5/8"	2
Lock Washer	5/8"	2
Flat Washer	5/8"*OD38*3T	4

- Secure **FM** adjacent to **BHF** with:

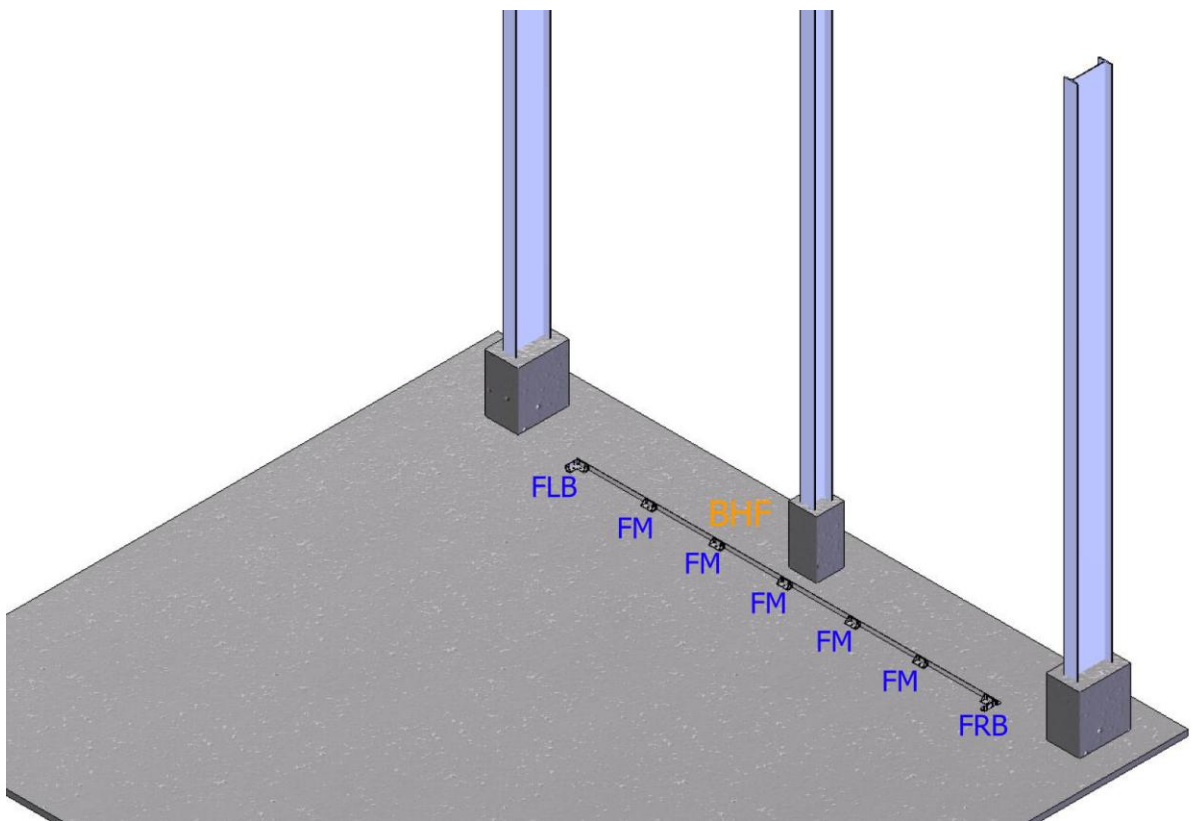
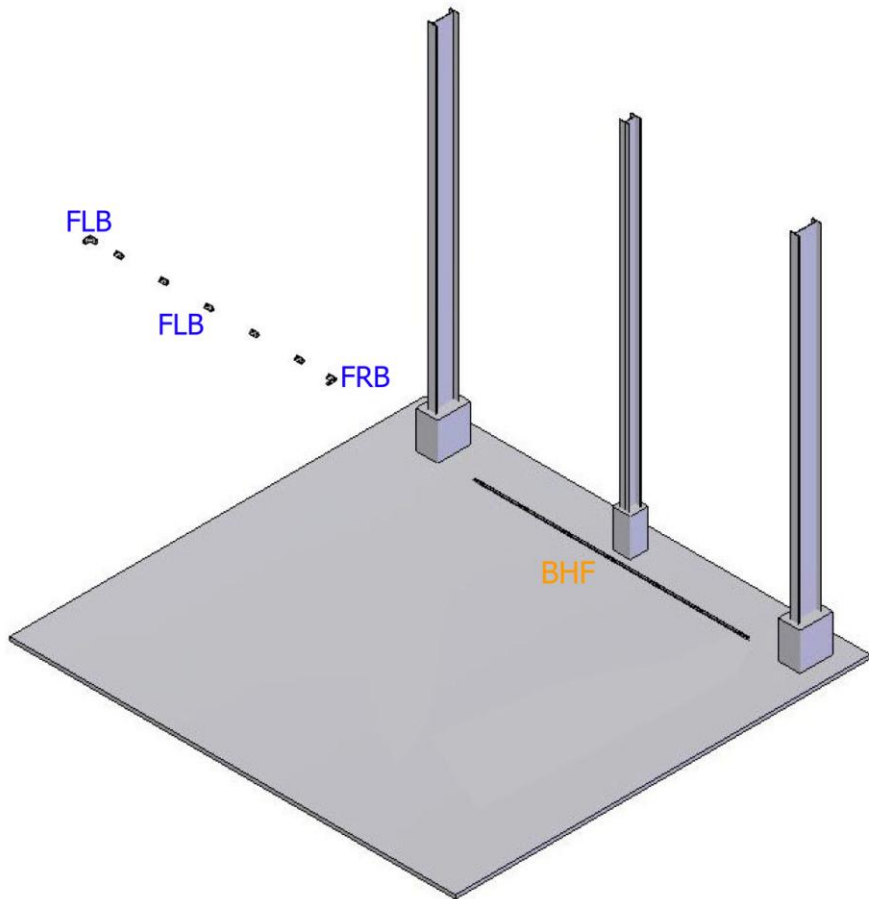
Hardware 14

Description		Q'ty
Hex Screw	5/8"*1-1/2"	10
Hex Nut	5/8"	10
Lock Washer	5/8"	10
Flat Washer	5/8"*OD38*3T	20

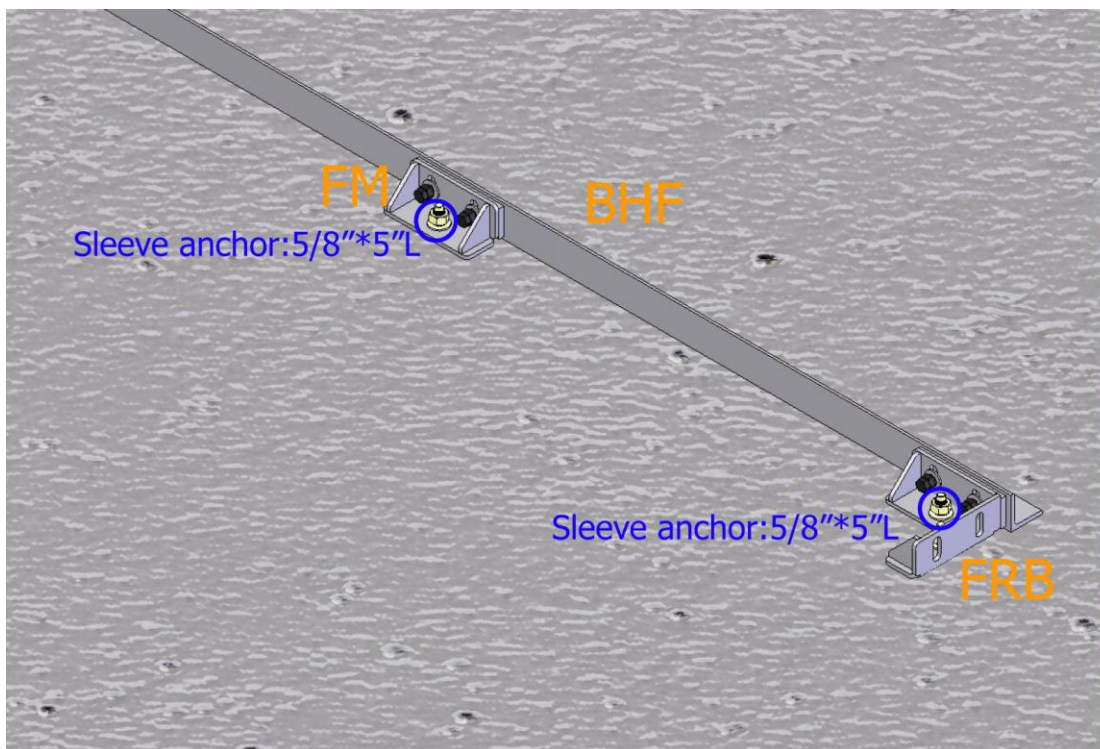
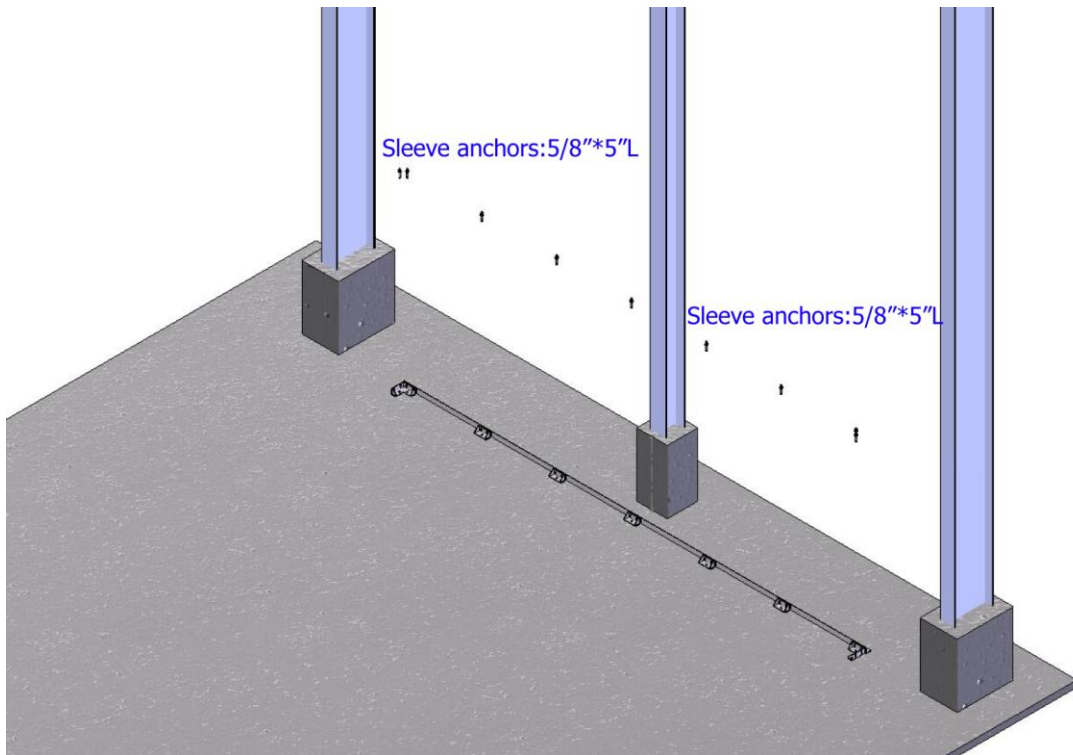
- Secure **FRB** adjacent to **BHF** with:

Hardware 14

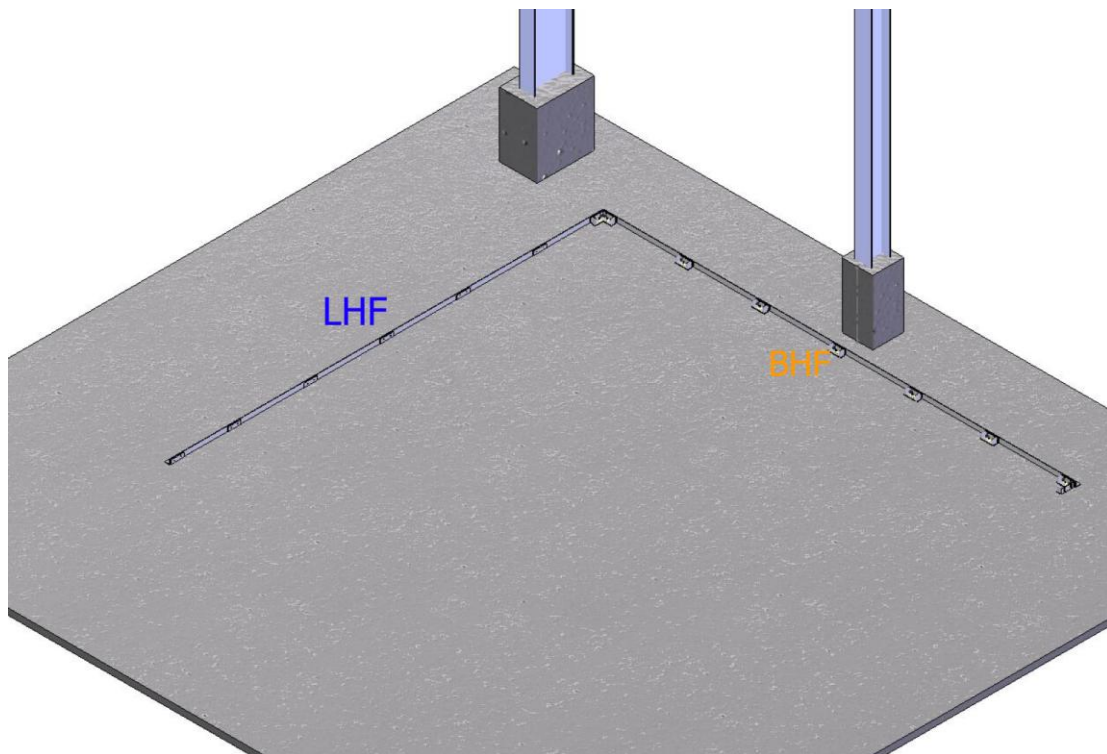
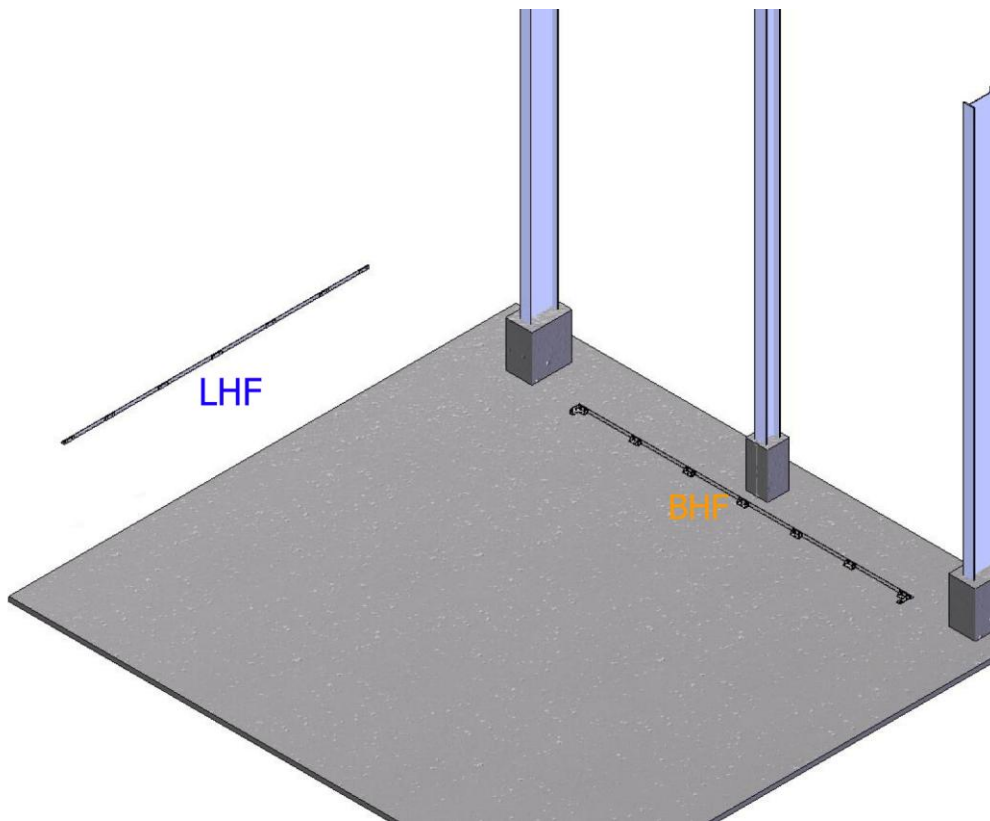
Description		Q'ty
Hex Screw	5/8"*1-1/2"	2
Hex Nut	5/8"	2
Lock Washer	5/8"	2
Flat Washer	5/8"*OD38*3T	4



- Fasten sleeve anchors (5/8"×5"L) (Hardware 17) to field bolted after installations for leveling frame (**BHF**).



- Take out the number: **LHF**, the length is 6702mm (263.9”).
- Lay **LHF** on the left side of **BHF** when facing the booth.



- Take out the number: **FLF** and **FM**.
- Secure **FLF** adjacent to **LHF** with:

Hardware 14

Description		Q'ty
Hex Screw	5/8"*1-1/2"	2
Hex Nut	5/8"	2
Lock Washer	5/8"	2
Flat Washer	5/8"*OD38*3T	4

- Fasten **FM** adjacent to **LHF** with:

Hardware 14

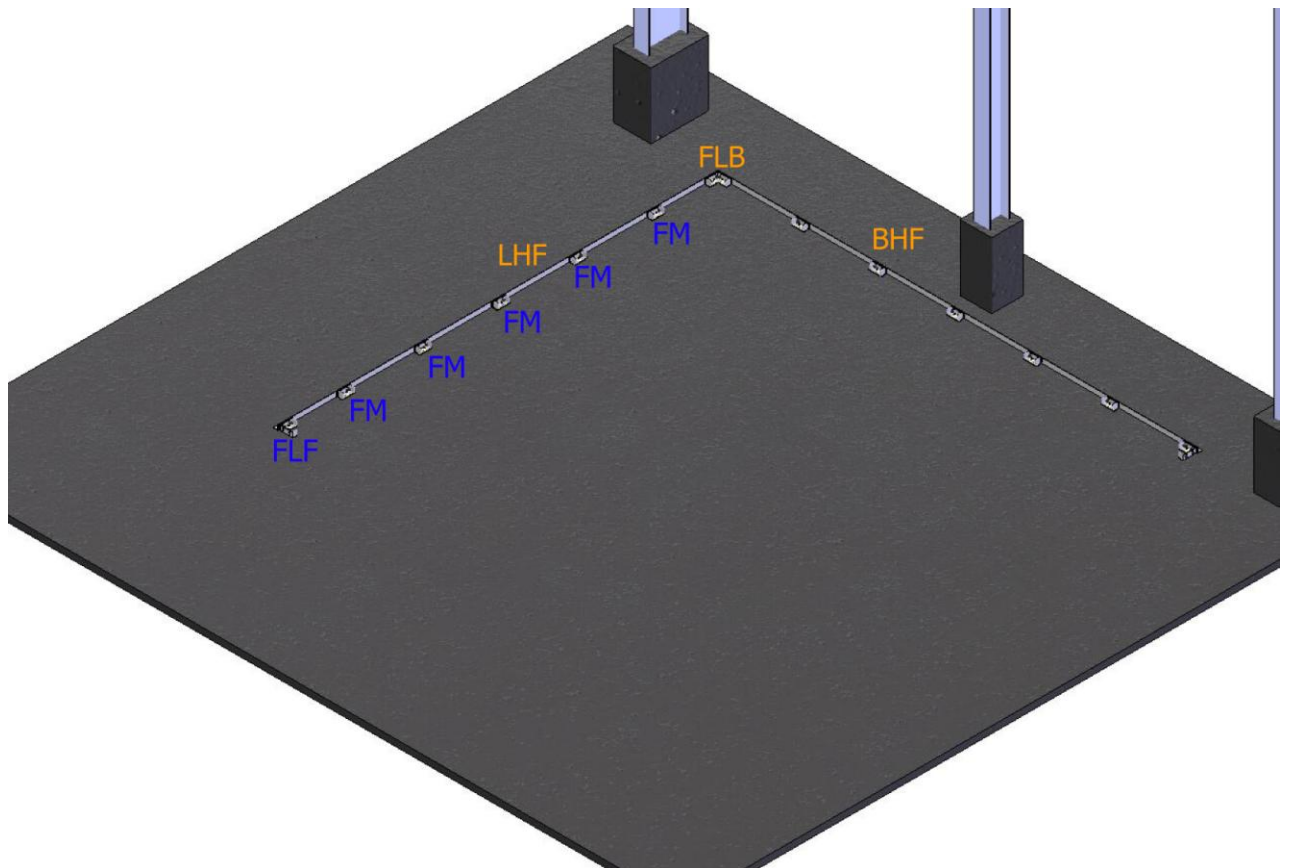
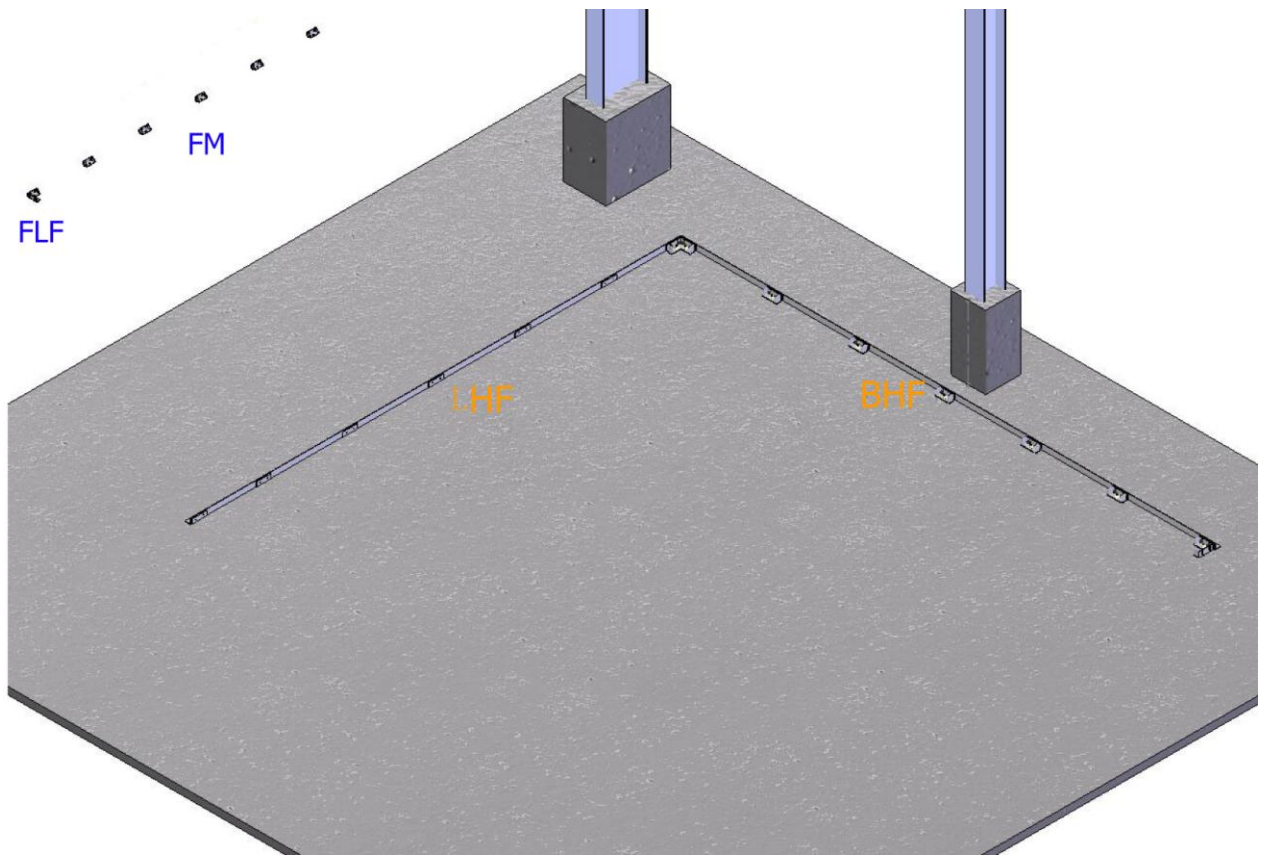
Description		Q'ty
Hex Screw	5/8"*1-1/2"	10
Hex Nut	5/8"	10
Lock Washer	5/8"	10
Flat Washer	5/8"*OD38*3T	20

- Lock **FLB** adjacent to **LHF** with:

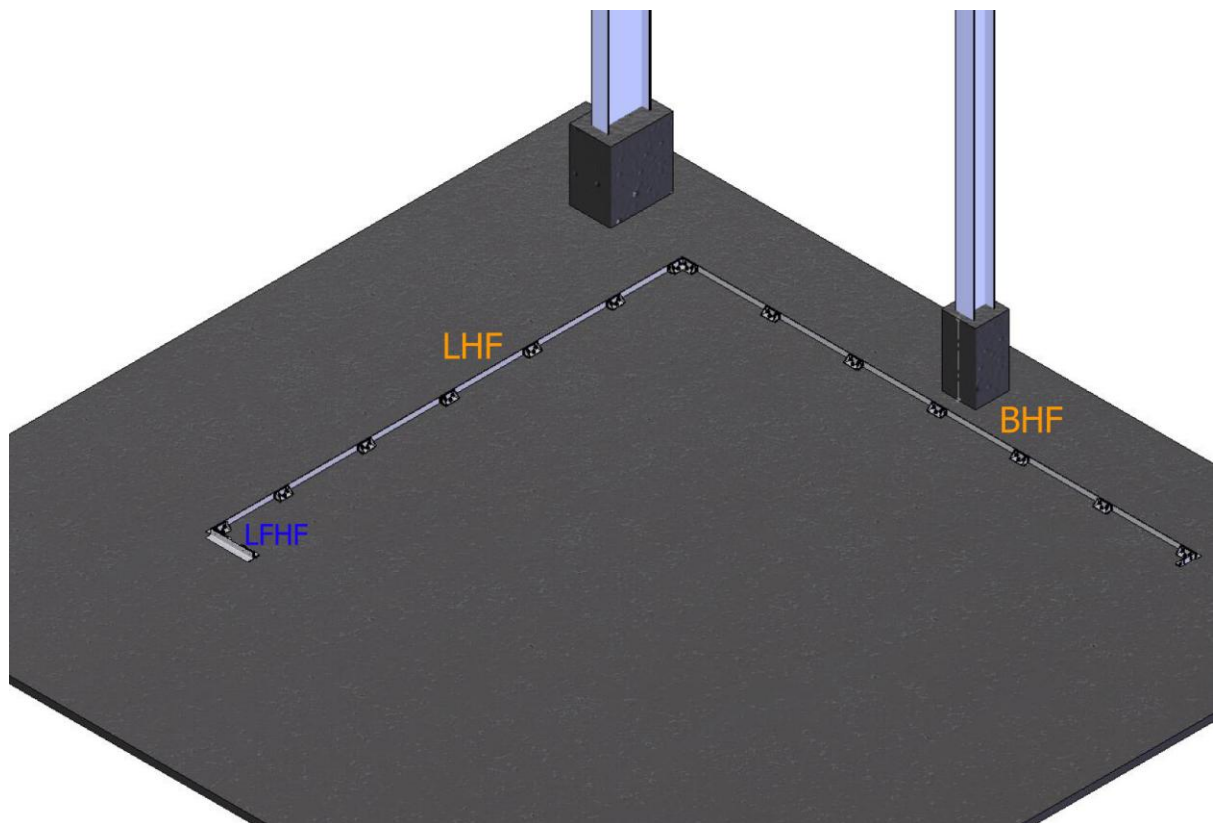
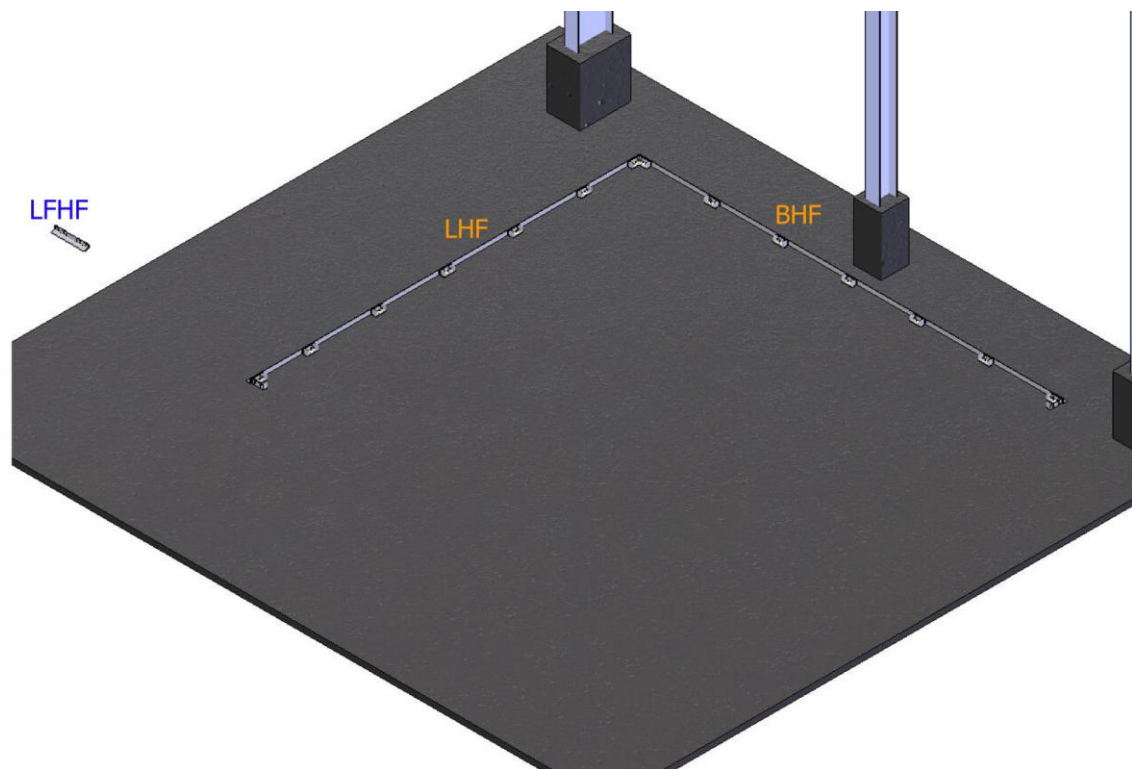
Hardware 14

Description		Q'ty
Hex Screw	5/8"*1-1/2"	2
Hex Nut	5/8"	2
Lock Washer	5/8"	2
Flat Washer	5/8"*OD38*3T	4





- Take out the number: **LFHF**, the length is 600mm (23.6”).
- Connect **LFHF** at the front end of **LHF** when facing the booth.



- Take out the number: **FM**.
- Lock **FM** adjacent to **LFHF** with:

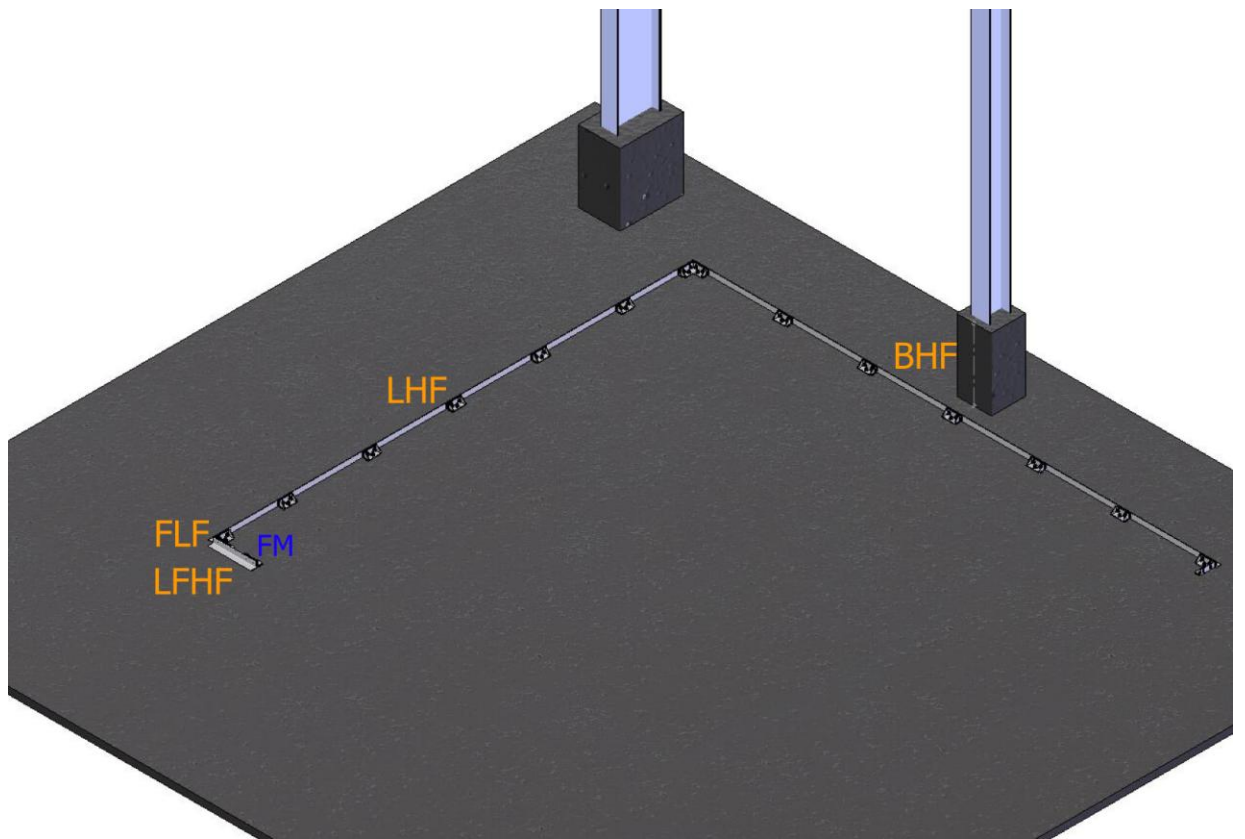
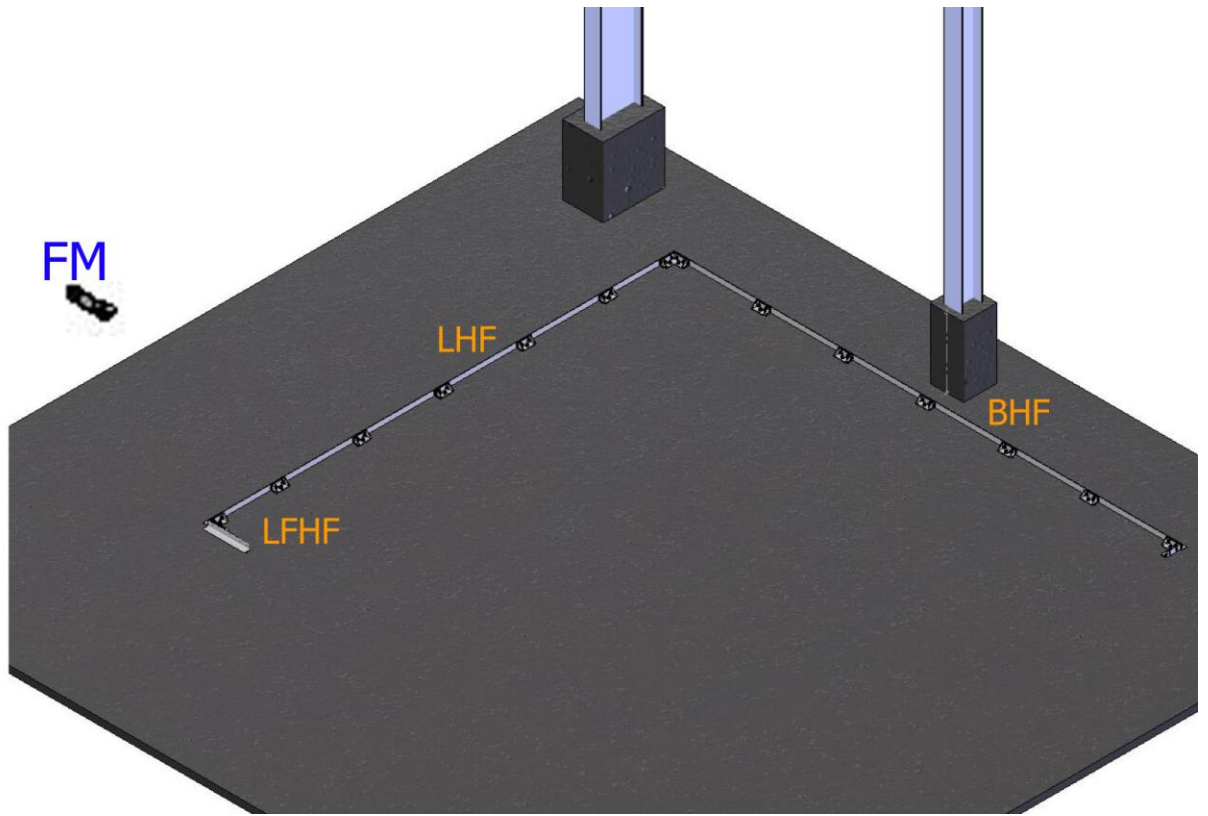
Hardware 14

Description		Q'ty
Hex Screw	5/8"*1-1/2"	2
Hex Nut	5/8"	2
Lock Washer	5/8"	2
Flat Washer	5/8"*OD38*3T	4

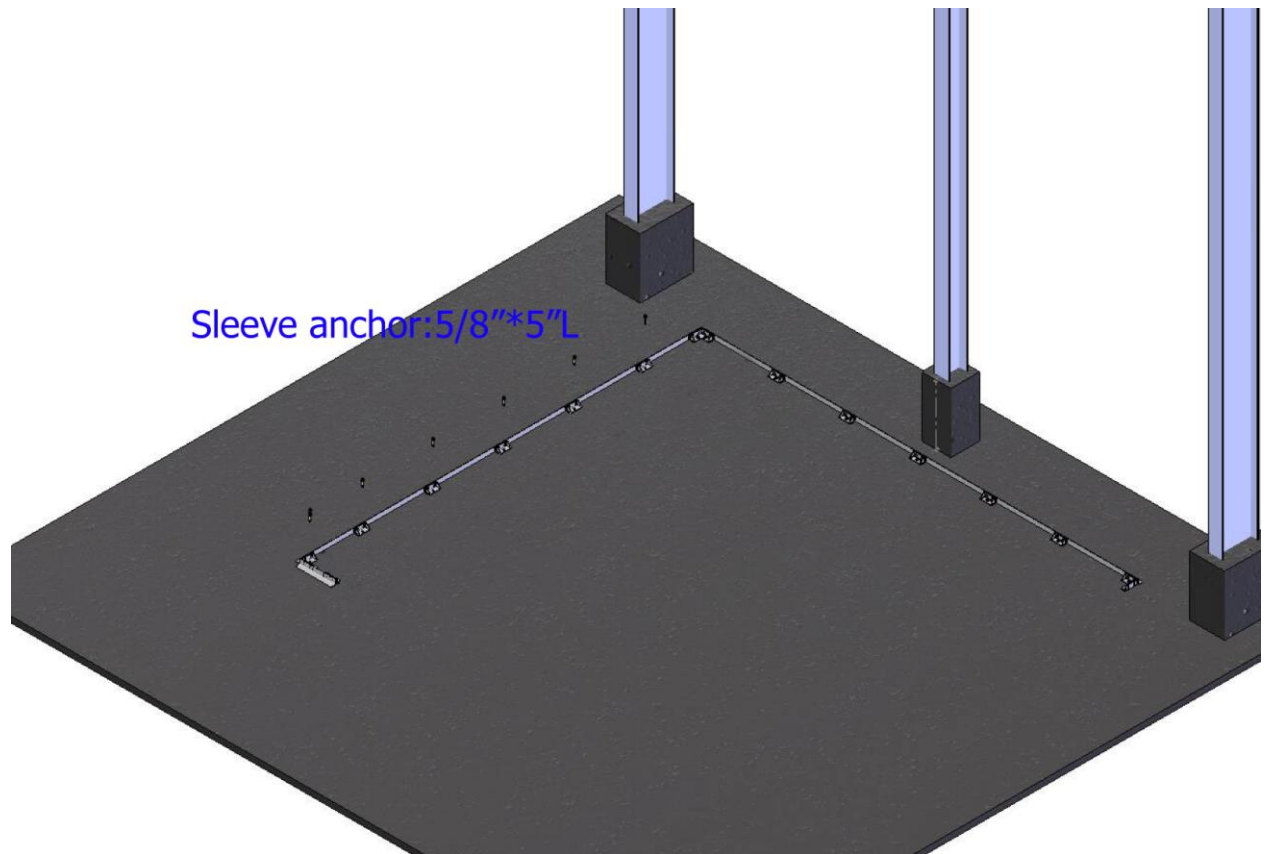
- Secure **FLF** adjacent to **LFHF** with:

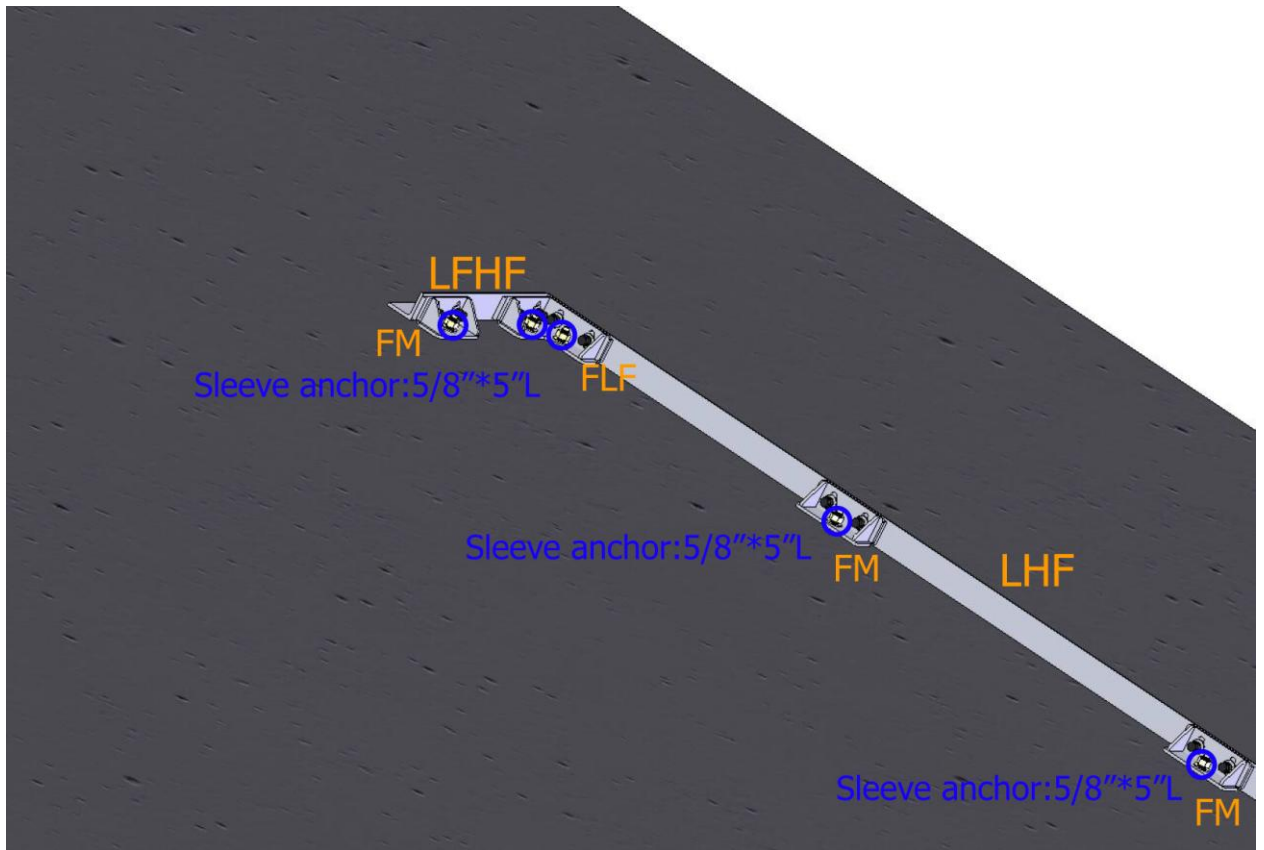
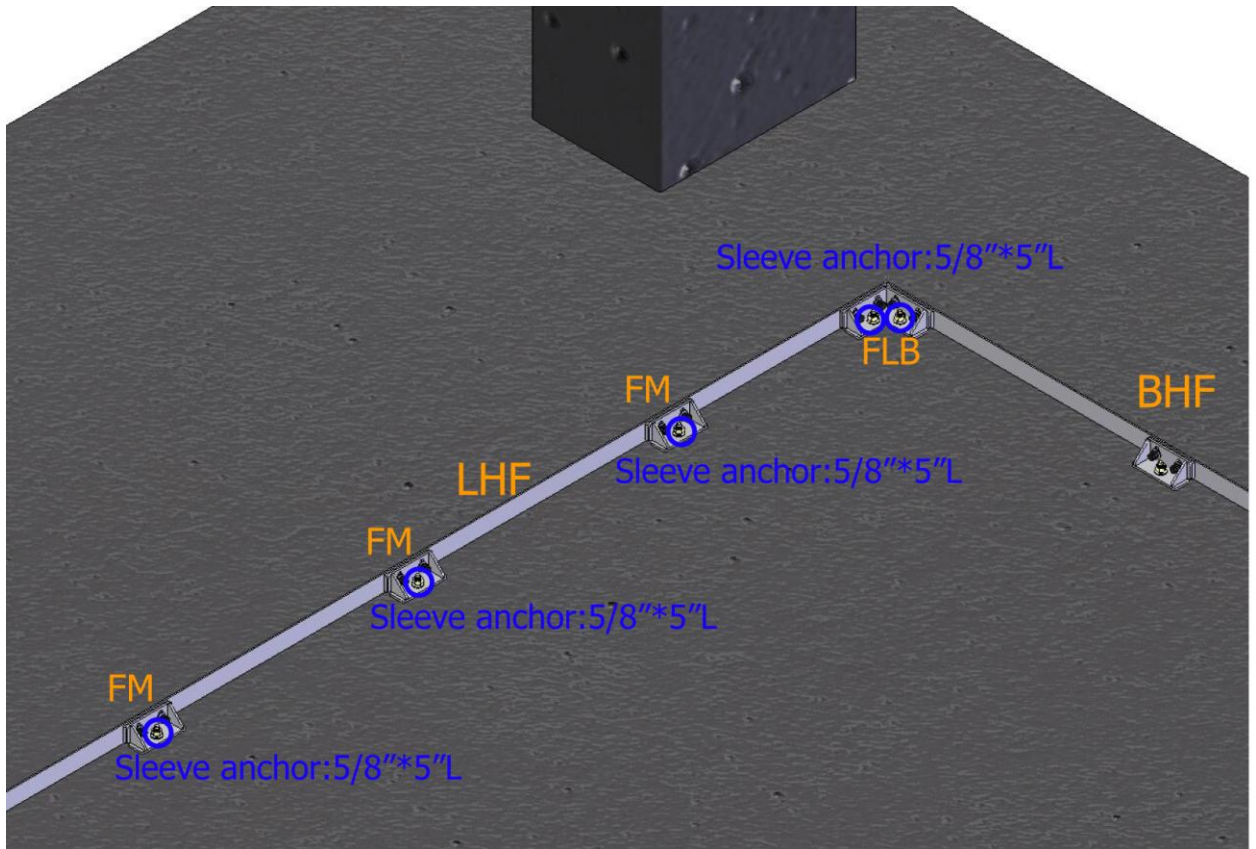
Hardware 14

Description		Q'ty
Hex Screw	5/8"*1-1/2"	2
Hex Nut	5/8"	2
Lock Washer	5/8"	2
Flat Washer	5/8"*OD38*3T	4

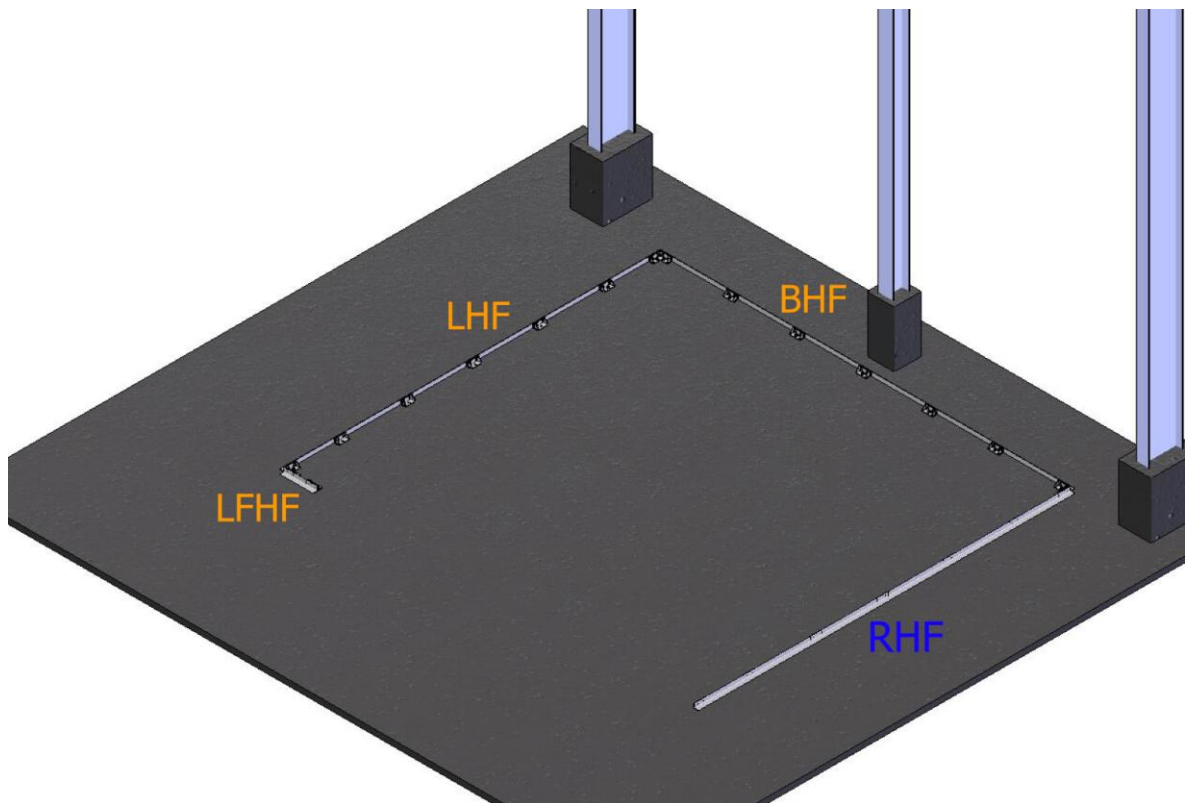
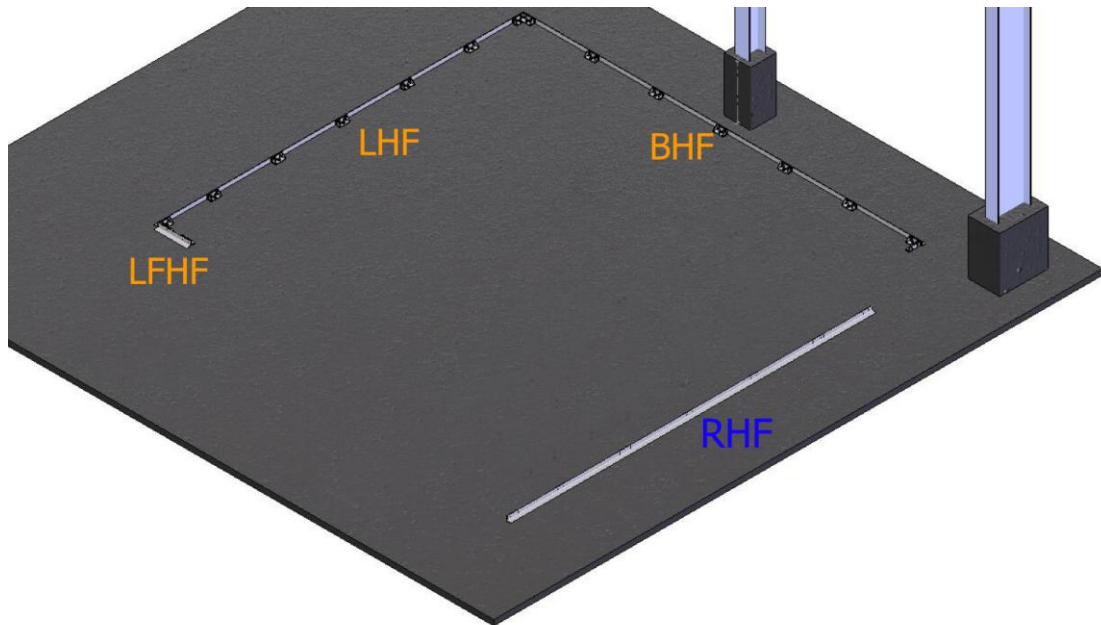


- Fasten sleeve anchors (5/8"\*5"L) (Hardware 17) to field bolted after installations for leveling frame (**LHF & LFHF**).





- Take out the number: **RHF**, the length is 6702mm (263.9”).
- Put **RHF** on the right side of **BHF** when facing the booth.



- Take out the number: **FRF** and **FM**.
- Secure **FRF** adjacent to **RHF** with:

Hardware 14

Description		Q'ty
Hex Screw	5/8"*1-1/2"	2
Hex Nut	5/8"	2
Lock Washer	5/8"	2
Flat Washer	5/8"*OD38*3T	4

- Assemble **FM** adjacent to **RHF** with:

Hardware 14

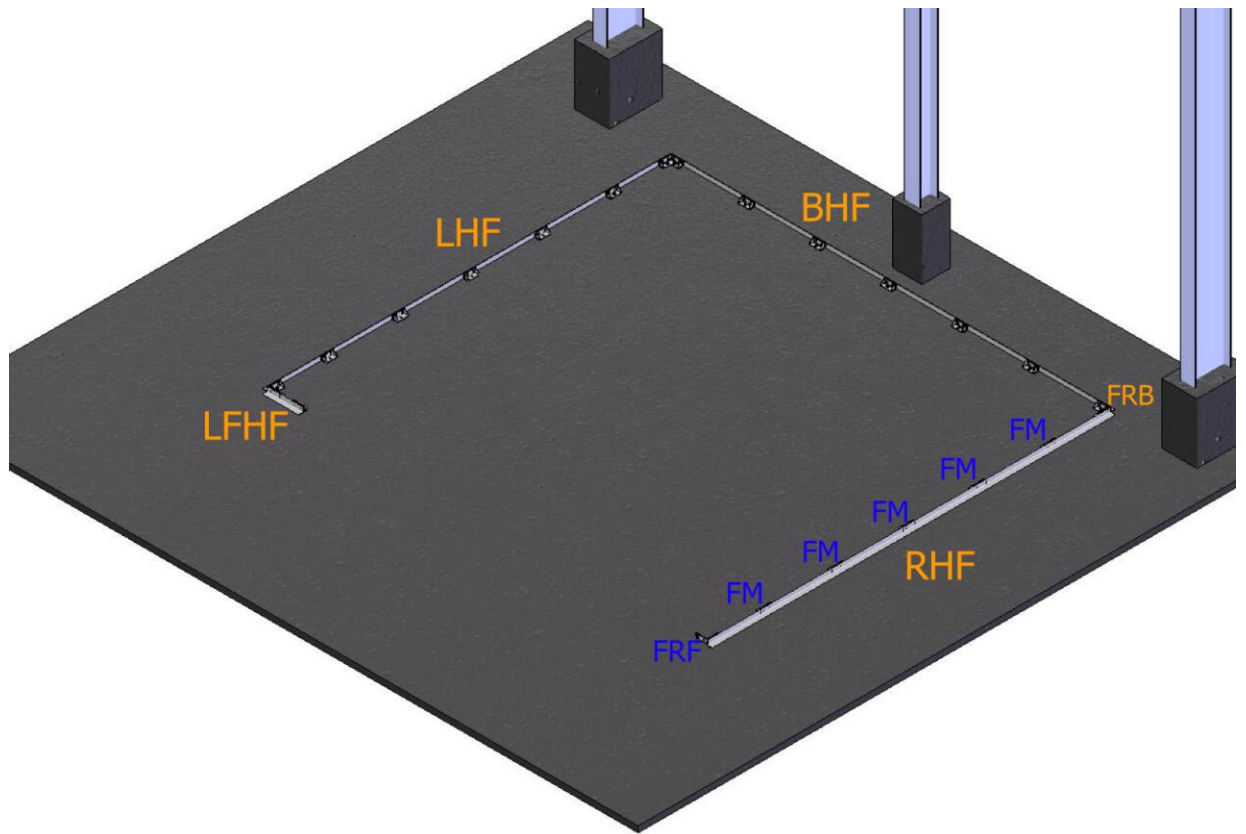
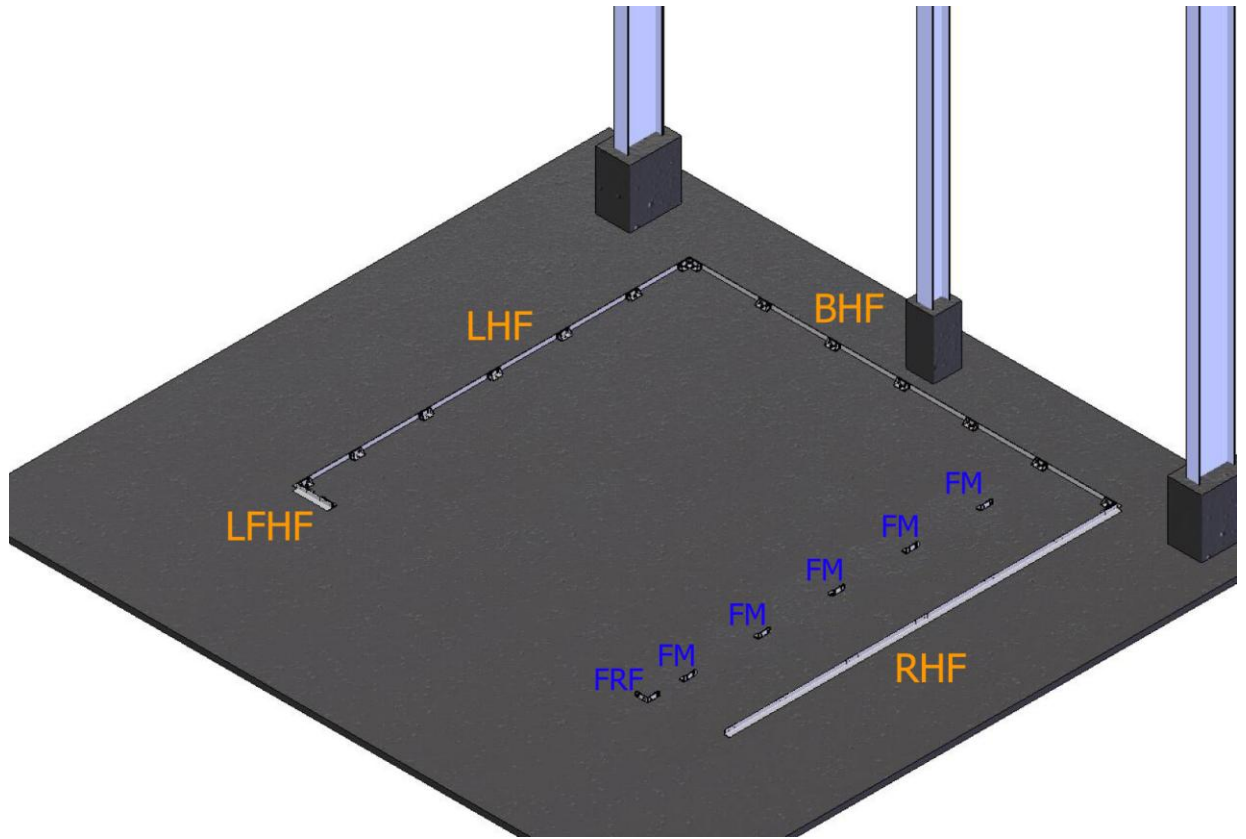
Description		Q'ty
Hex Screw	5/8"*1-1/2"	10
Hex Nut	5/8"	10
Lock Washer	5/8"	10
Flat Washer	5/8"*OD38*3T	20

- Secure **FRB** adjacent to **BHF** with:

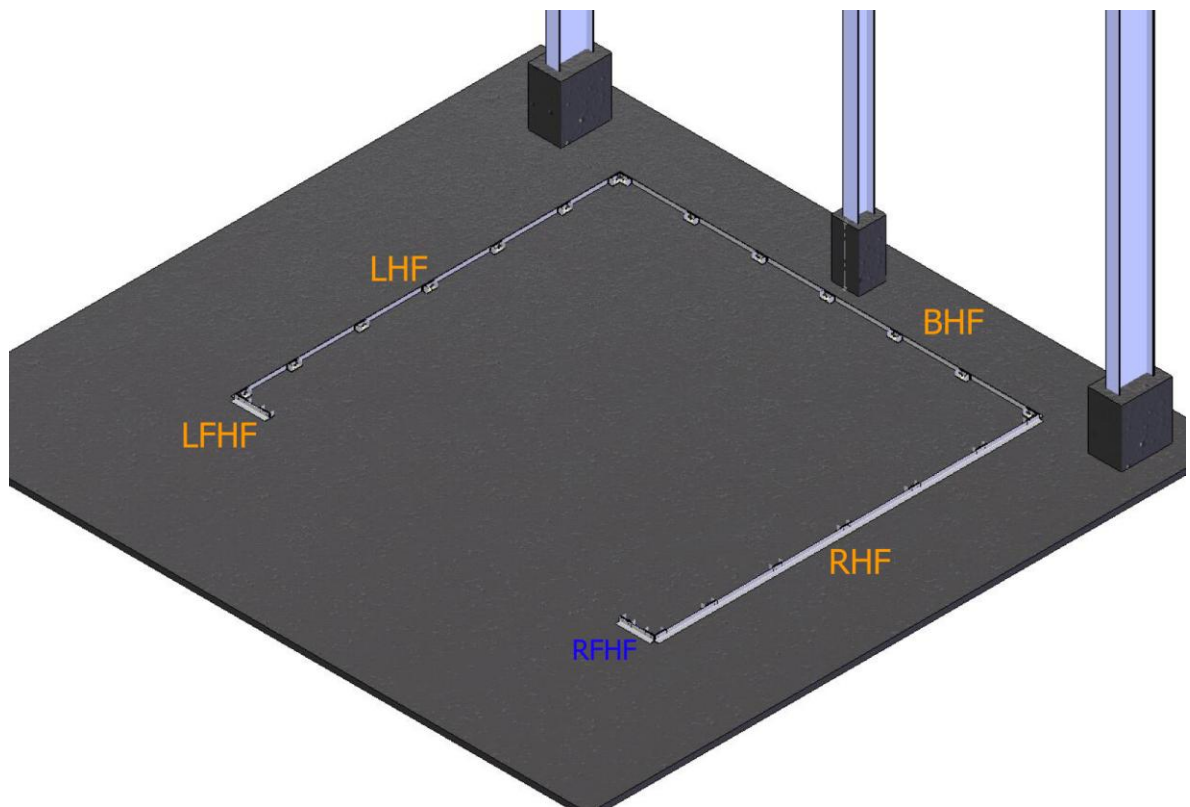
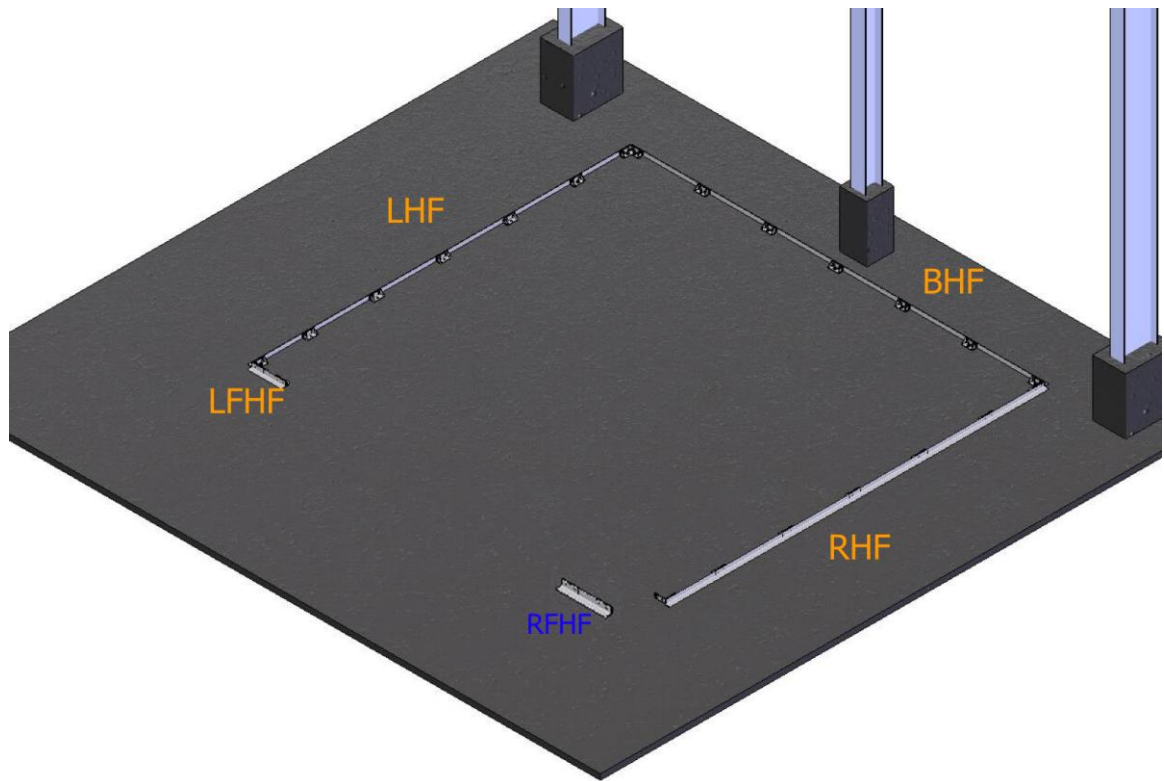
Hardware 14

Description		Q'ty
Hex Screw	5/8"*1-1/2"	2
Hex Nut	5/8"	2
Lock Washer	5/8"	2
Flat Washer	5/8"*OD38*3T	4





- Take out the number: **RFHF**, the length is 600mm (23.6").
- Connect **RFHF** at the front end of **RHF** when facing the booth.



- Take out the number: **FM**.
- Lock **FM** adjacent to **RFHF** with:

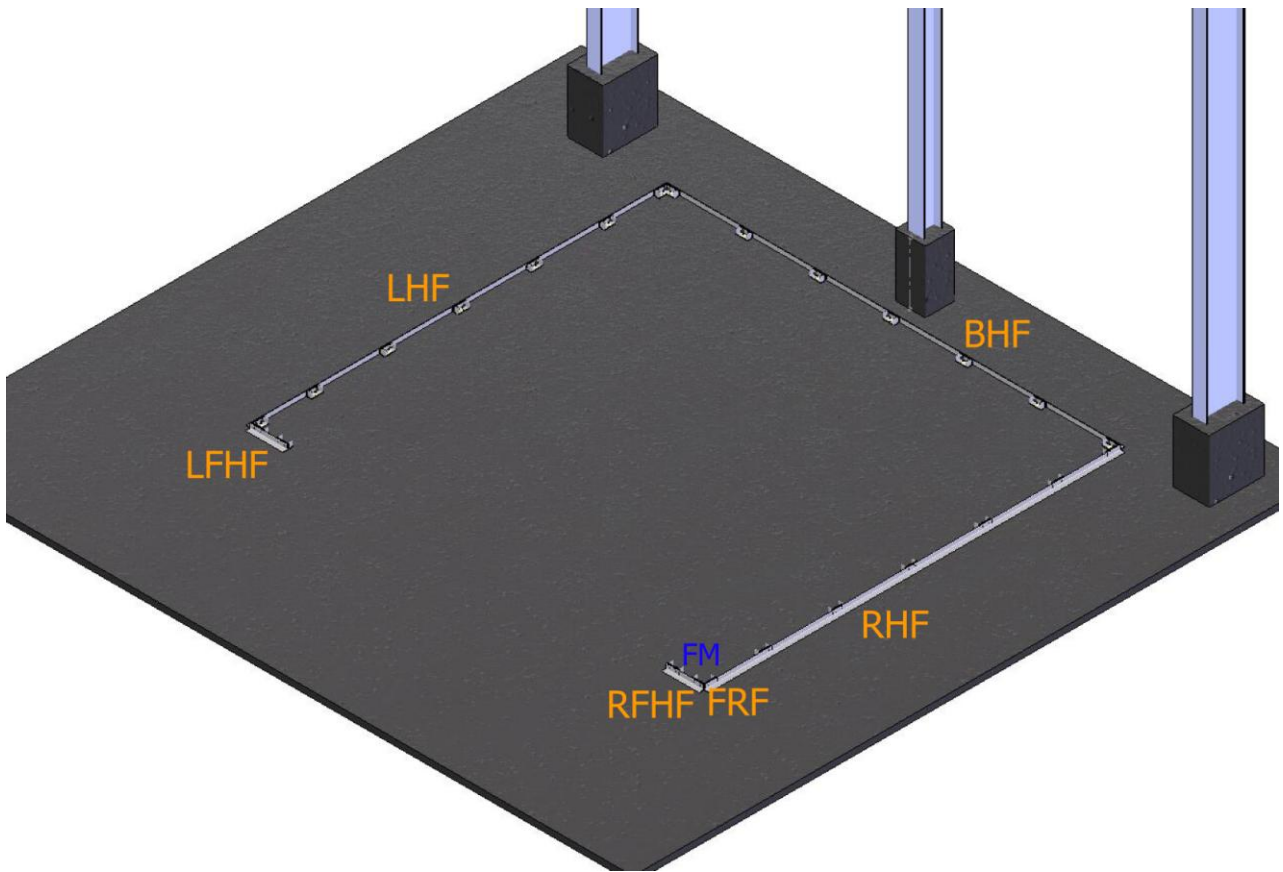
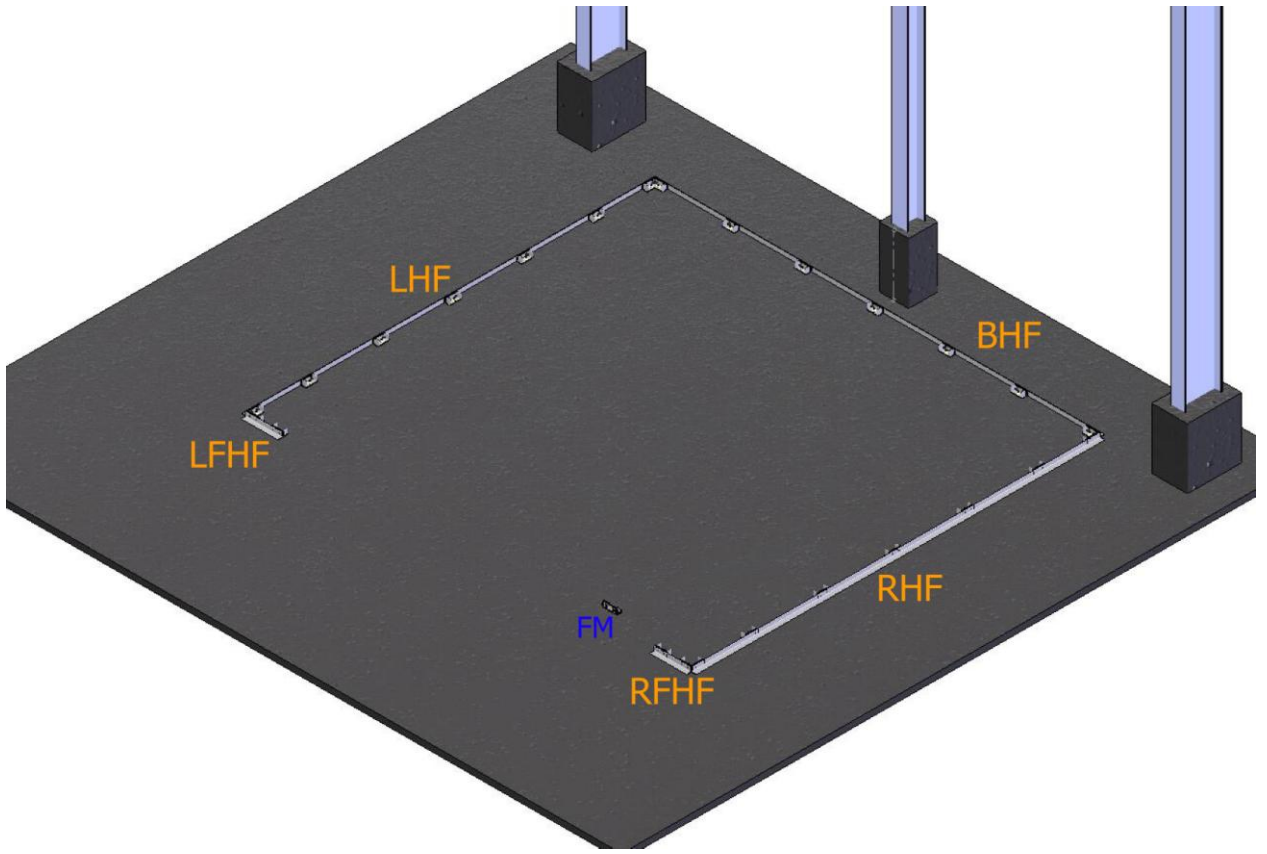
Hardware 14

Description		Q'ty
Hex Screw	5/8"*1-1/2"	2
Hex Nut	5/8"	2
Lock Washer	5/8"	2
Flat Washer	5/8"*OD38*3T	4

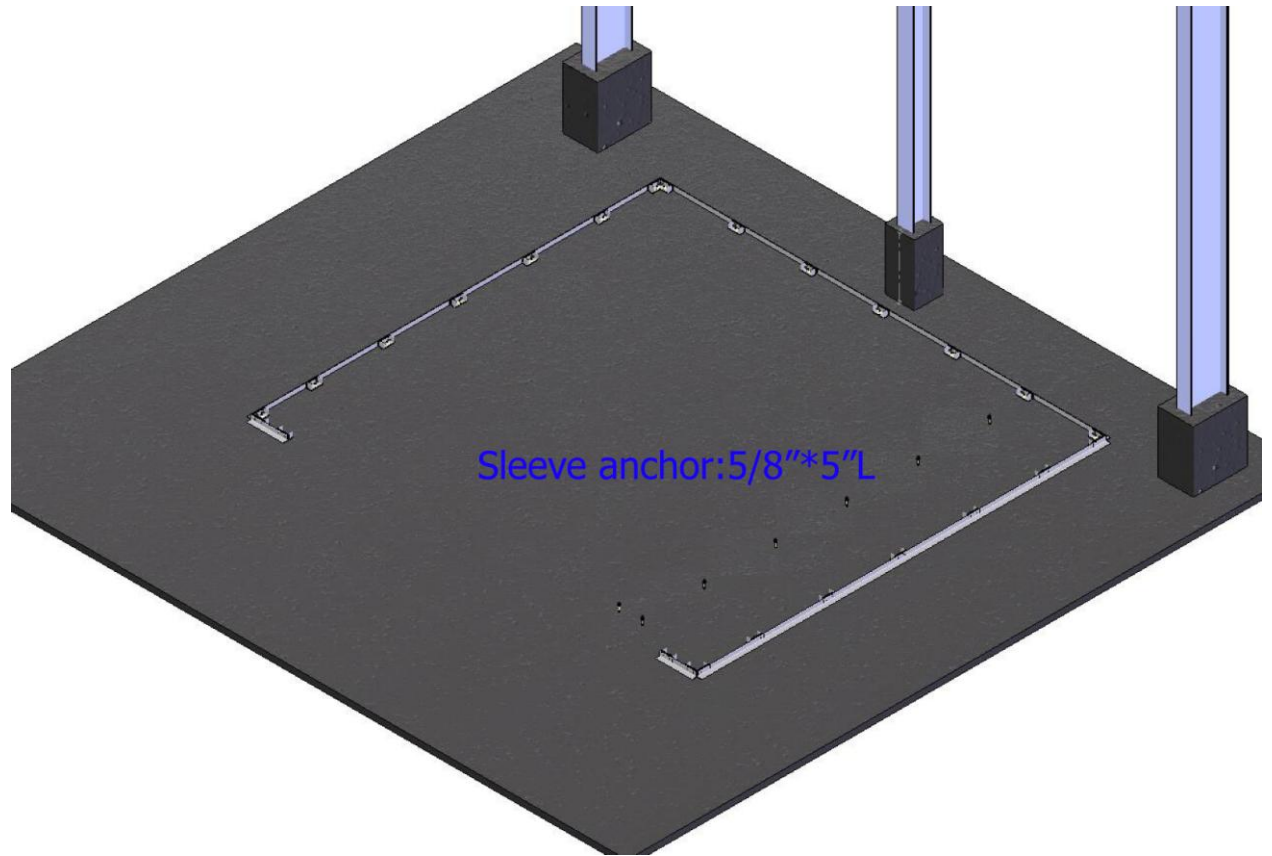
- Secure **FRF** adjacent to **RFHF** with:

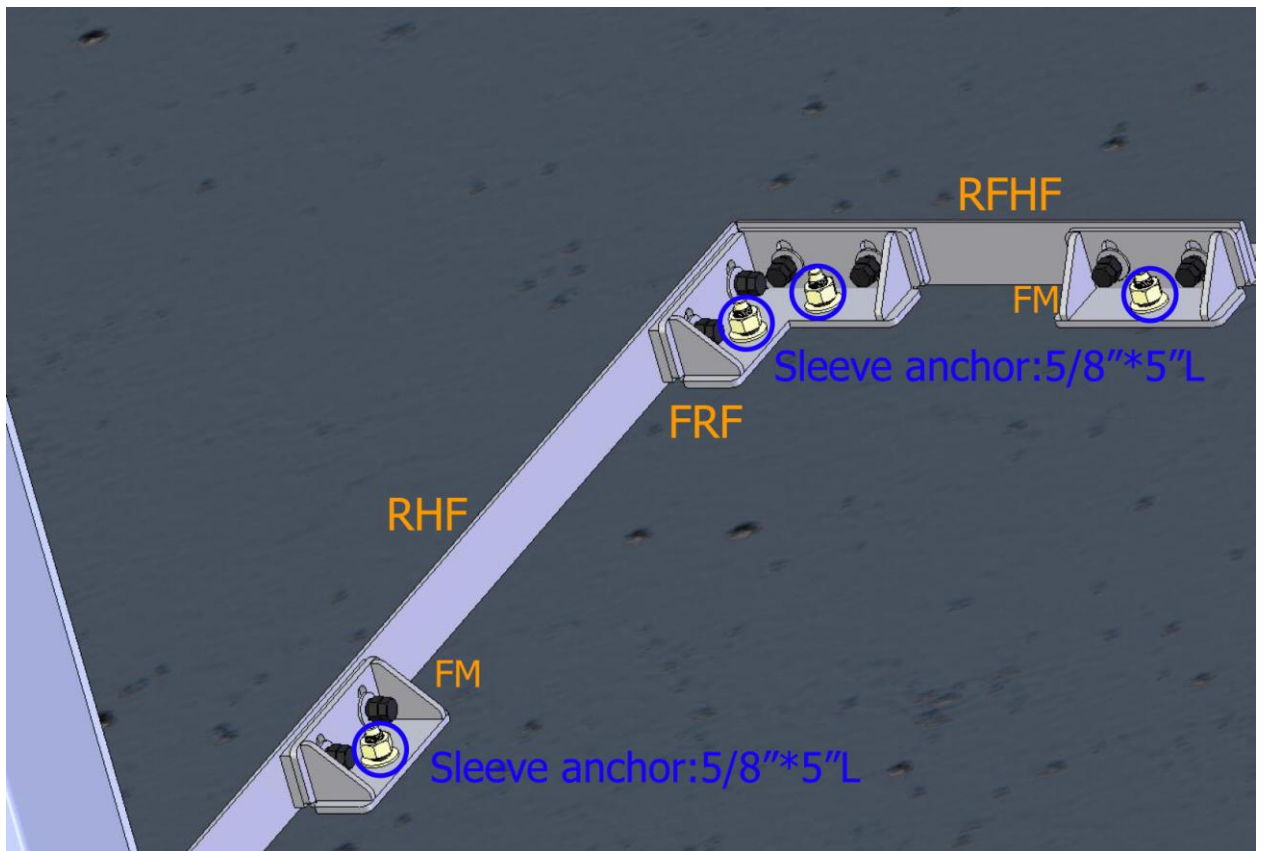
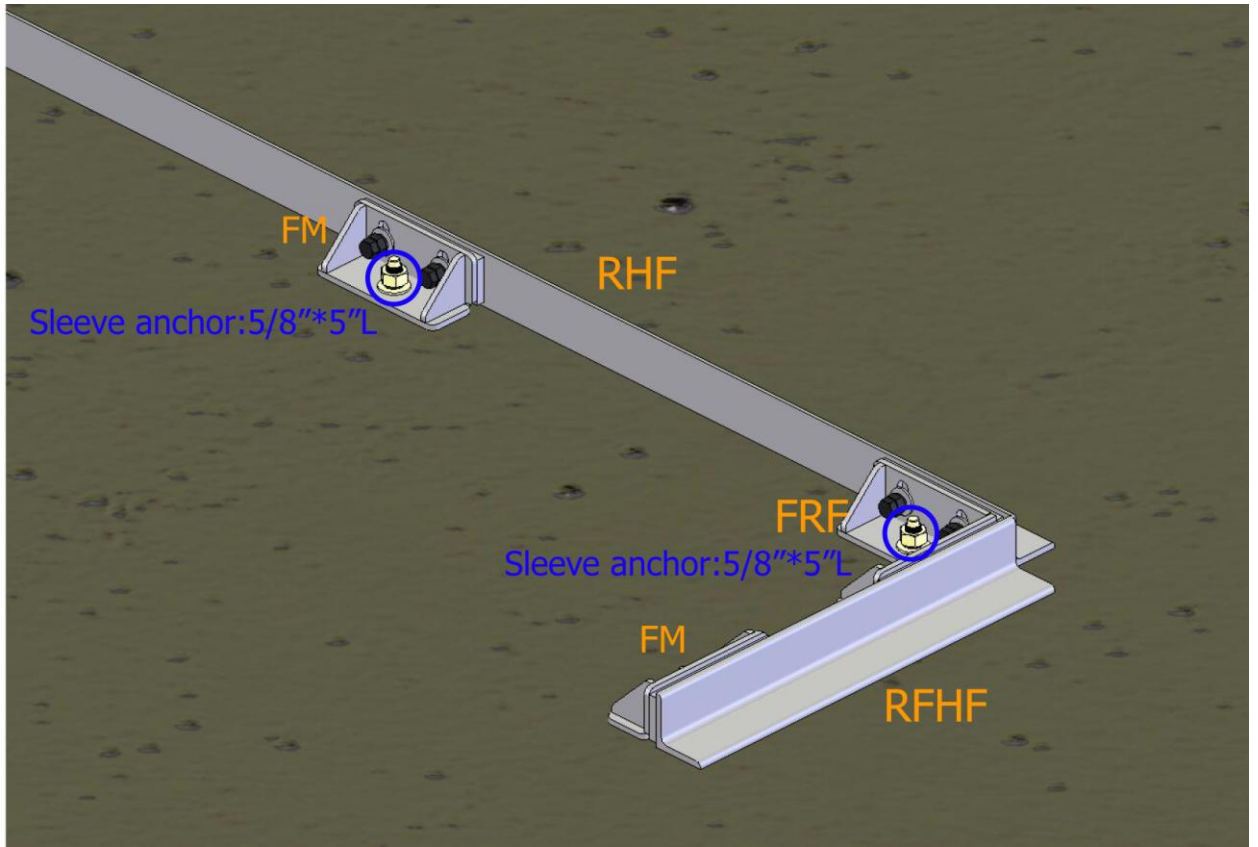
Hardware 14

Description		Q'ty
Hex Screw	5/8"*1-1/2"	2
Hex Nut	5/8"	2
Lock Washer	5/8"	2
Flat Washer	5/8"*OD38*3T	4

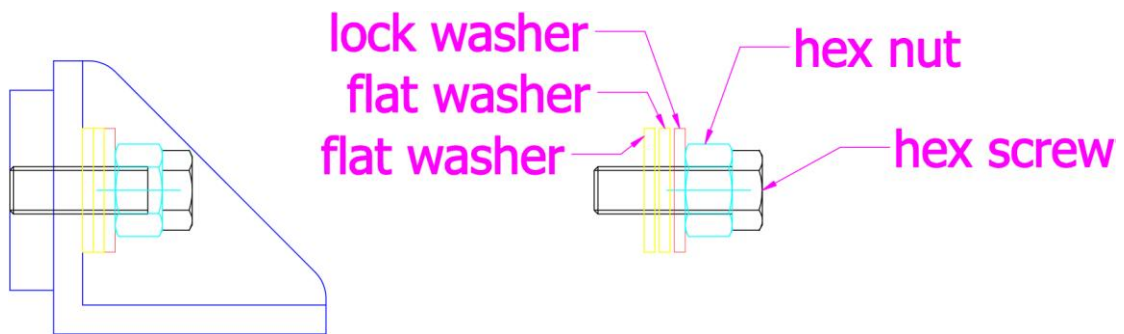


- Fasten sleeve anchors (5/8"\*5"L) (Hardware 17) to field bolted after installations for leveling frame (**RHF & RFHF**).





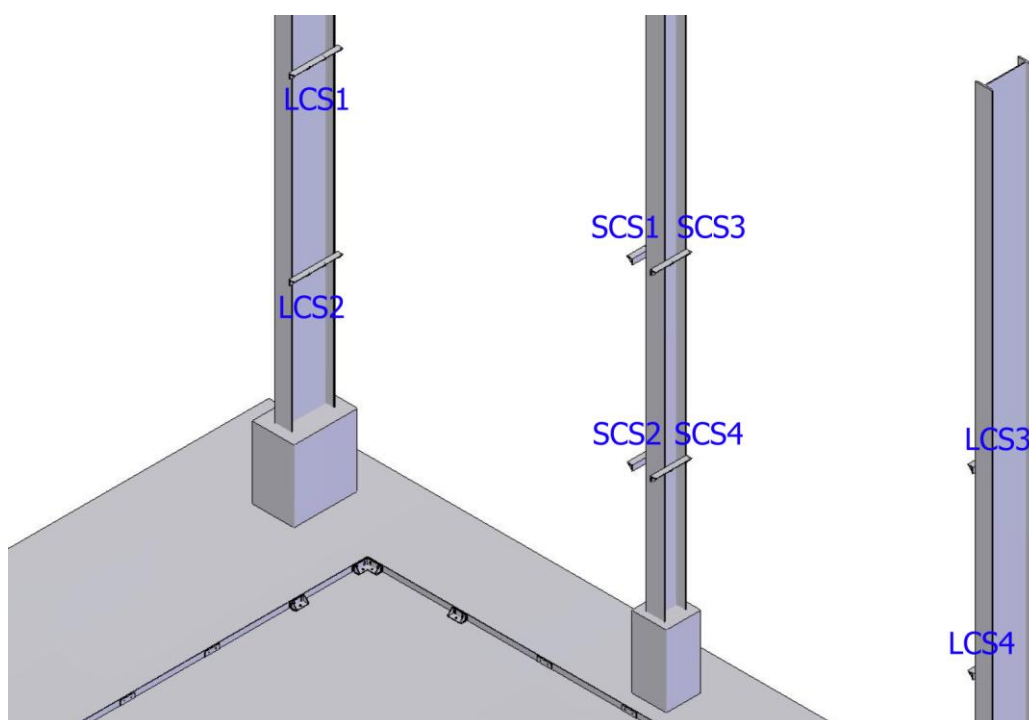
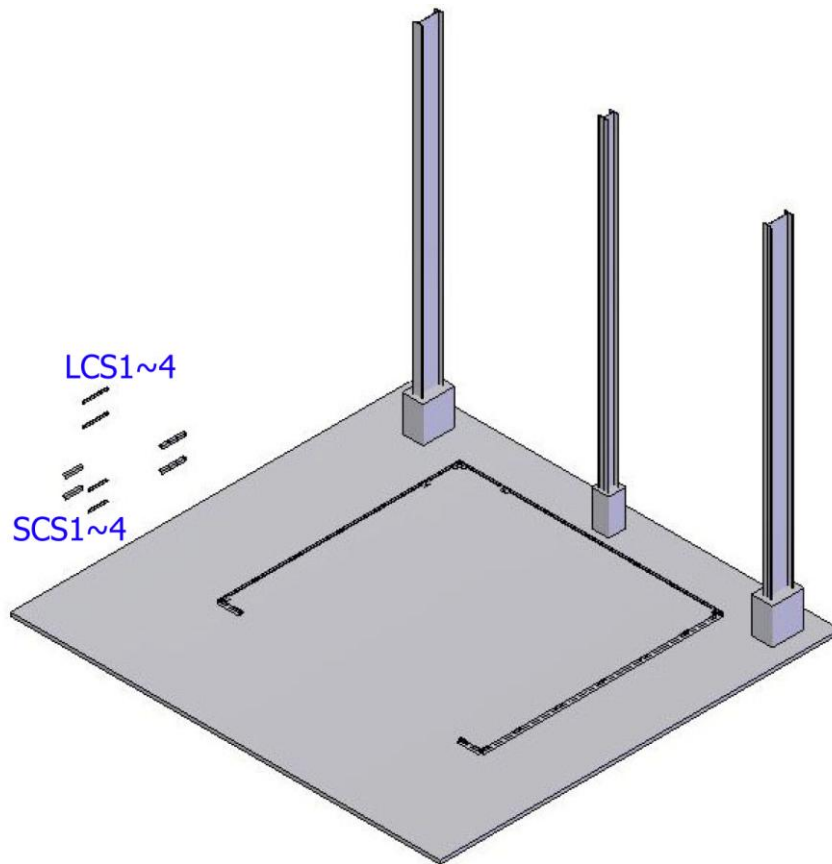
- Ⓜ Pay attention to hardware assembly method for leveling frame as shown below.



- Please fill in the steel pads for field ground leveling to the gaps in-between the leveling frame and the floor.

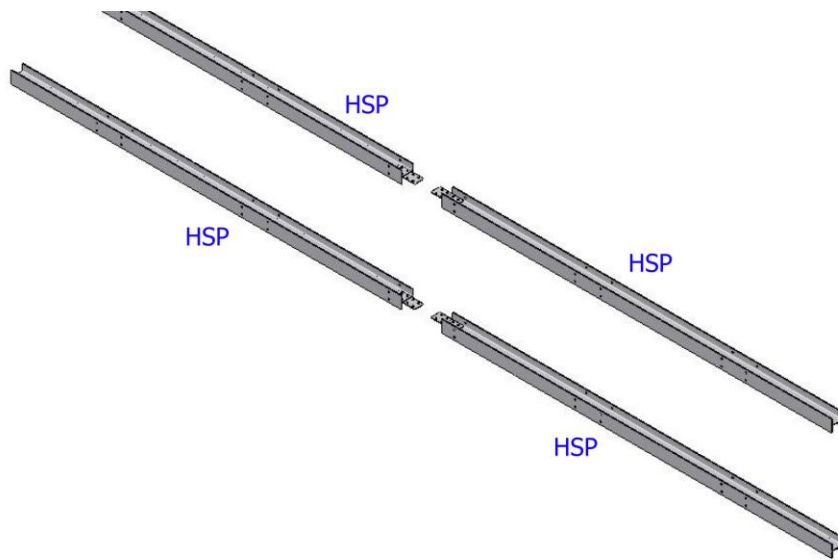


- Take out the number: **LCS1/LCS2/LCS3/LCS4**  
**SCS1/SCS2/SCS3/SCS4**
- Welding **LCS1/LCS2/LCS3/LCS4** on the H-beam.  
**SCS1/SCS2/SCS3/SCS4**

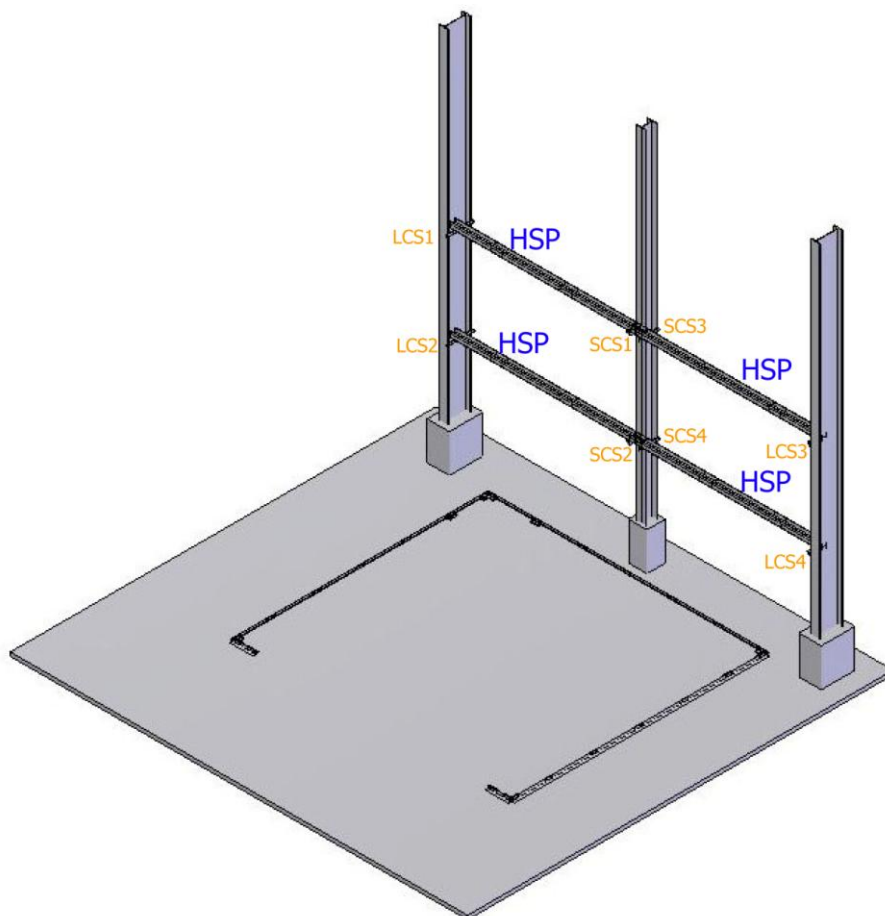




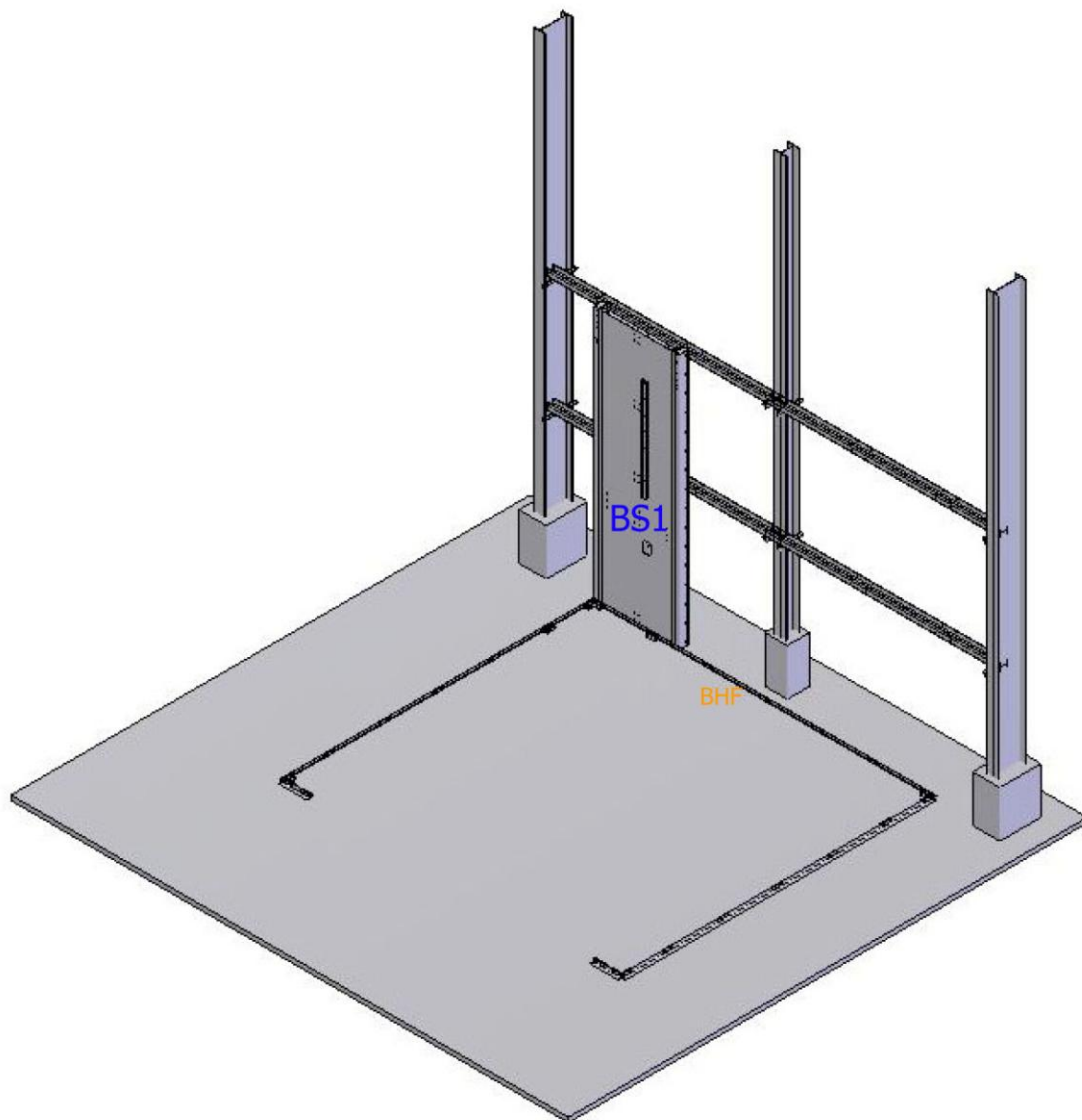
- Take out the number: **HSP**.
- Connecting **HSP** to **HSP**.



- Put **HSP** on **LCS1~LCS4/SCS1~SCS4**, then weld **HSP** on **LCS1~LCS4/SCS1~SCS4**.



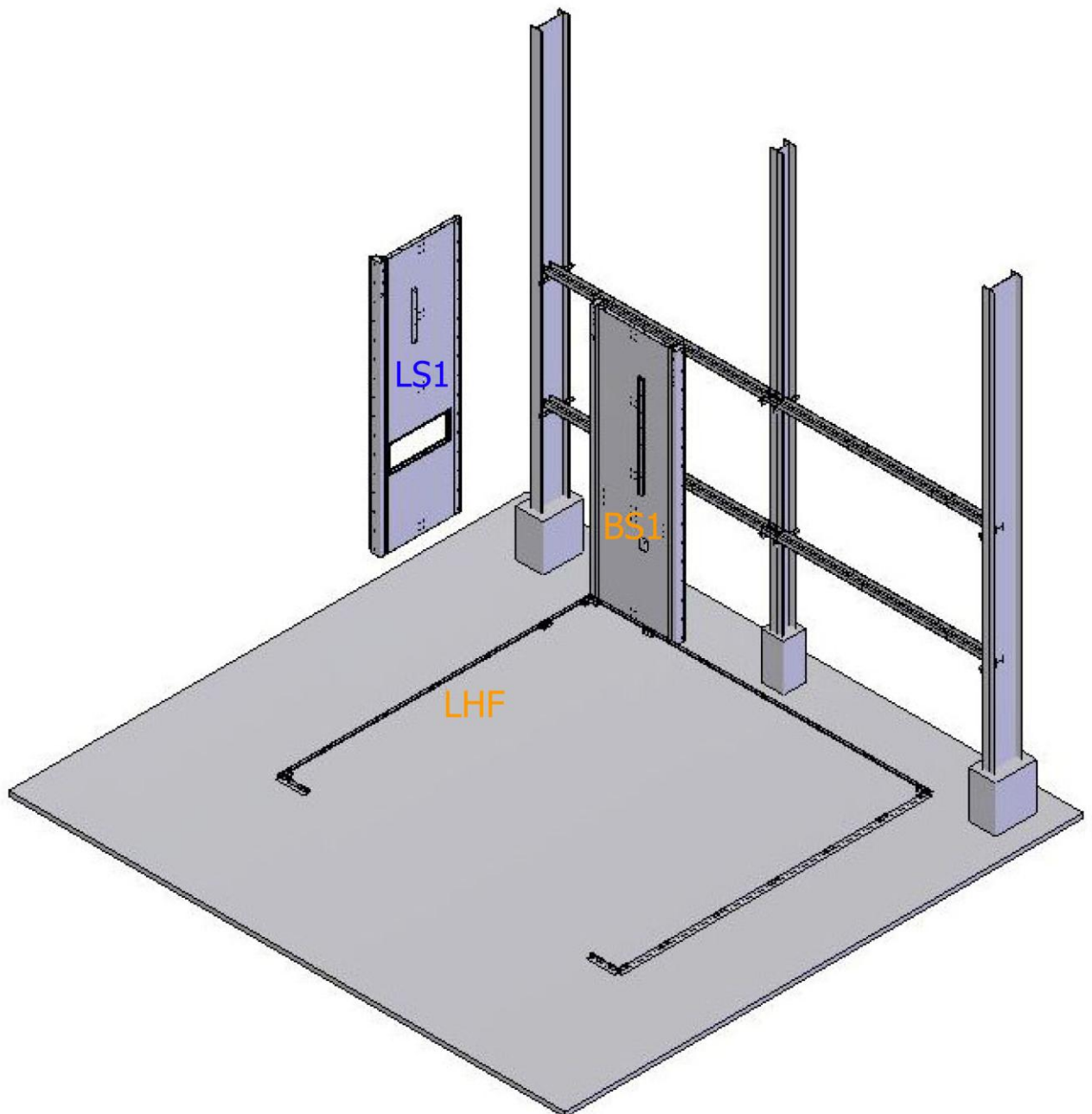
- Take out the number: **BS1**.
- Secure **BS1** on **BHF**.



- Take out the number: **LS1**.
- Fasten **LS1** on **LHF** and lock **LS1** adjacent **BS1** with:

Hardware 7

Description		Q'ty
Hex Screw	1/2"*8-1/2"	16
Flat Washer	1/2"*OD34*3T	32
Hex Nut	1/2"	16

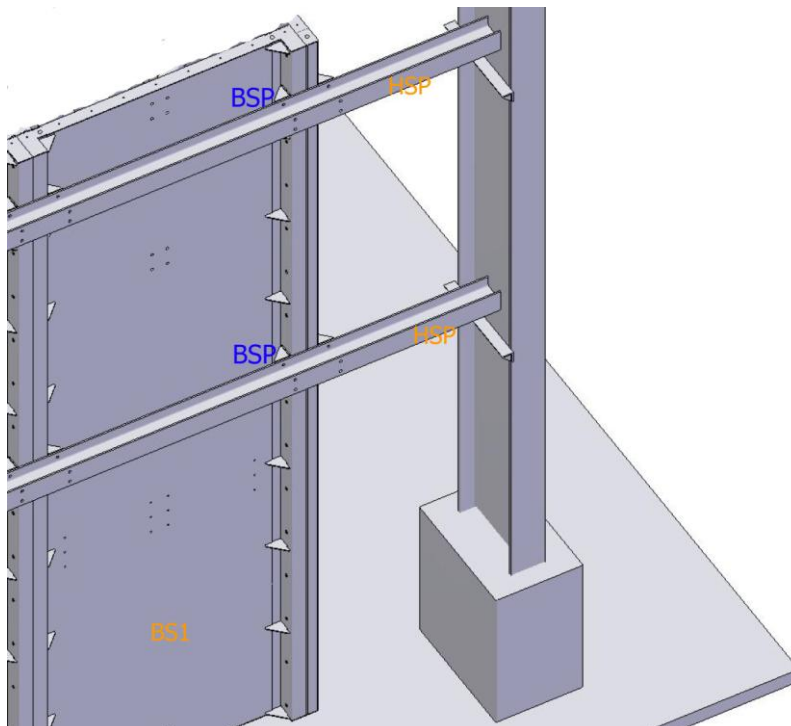
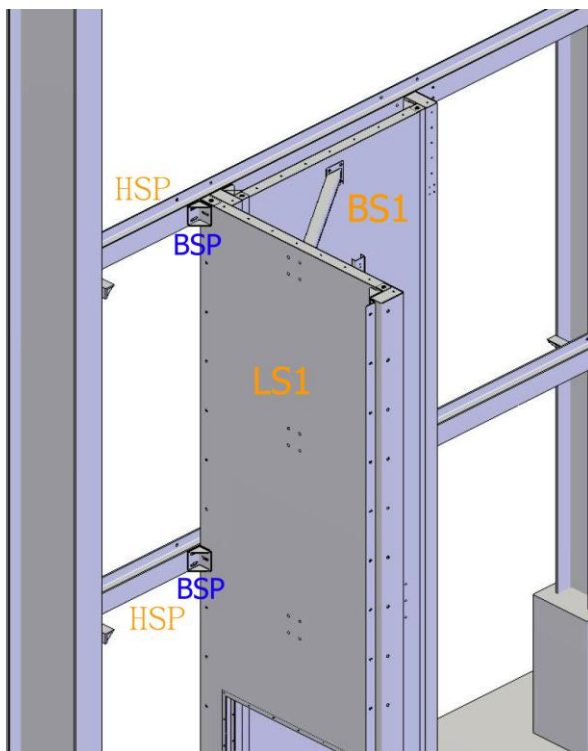




- Take out the number: **BSP**.
- Fasten **BSP** on **HSP** with:

Hardware 1

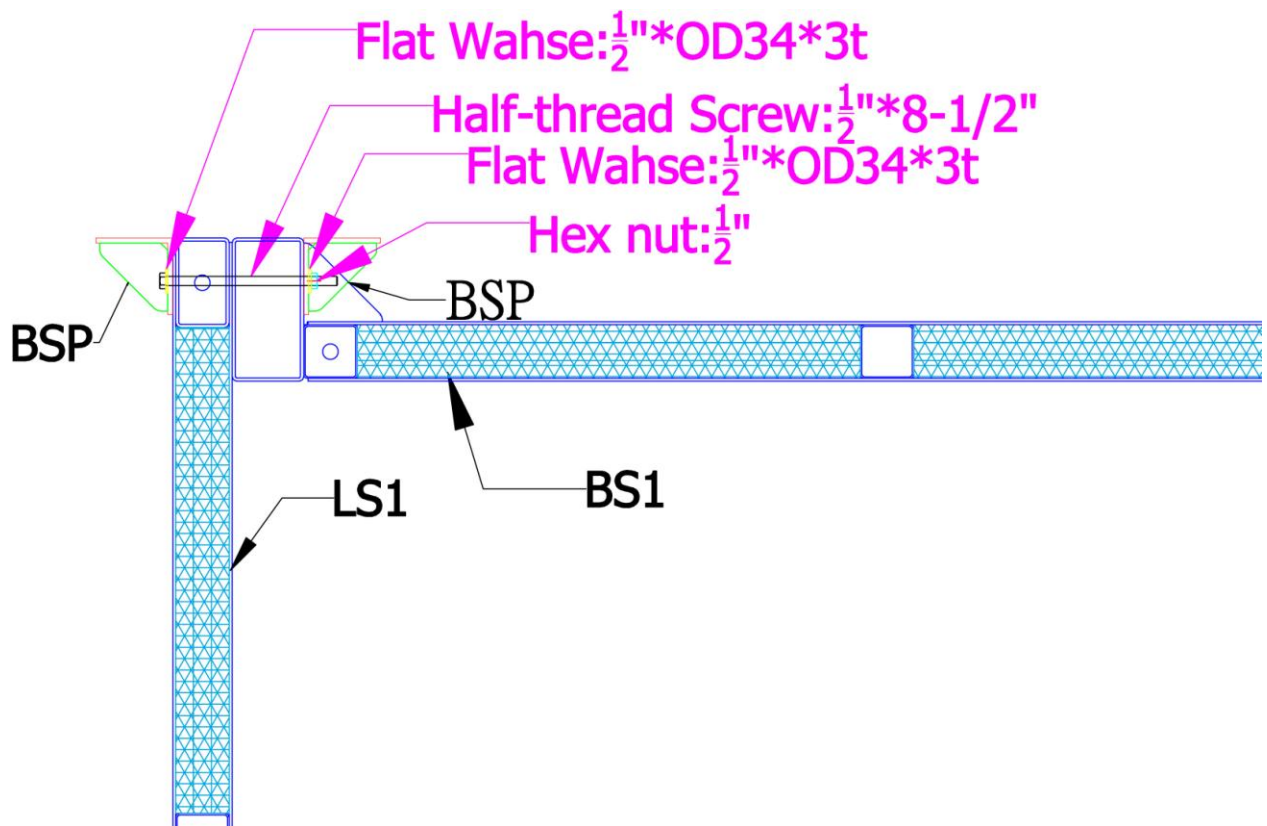
Description		Q'ty
Hex Screw	5/8"*2"	8
Flat Washer	5/8"*OD38*3T	16
Hex Nut	5/8"	8



- Lock **BSP**, **LS1**, **BS1**, **BSP** with:

Hardware 7

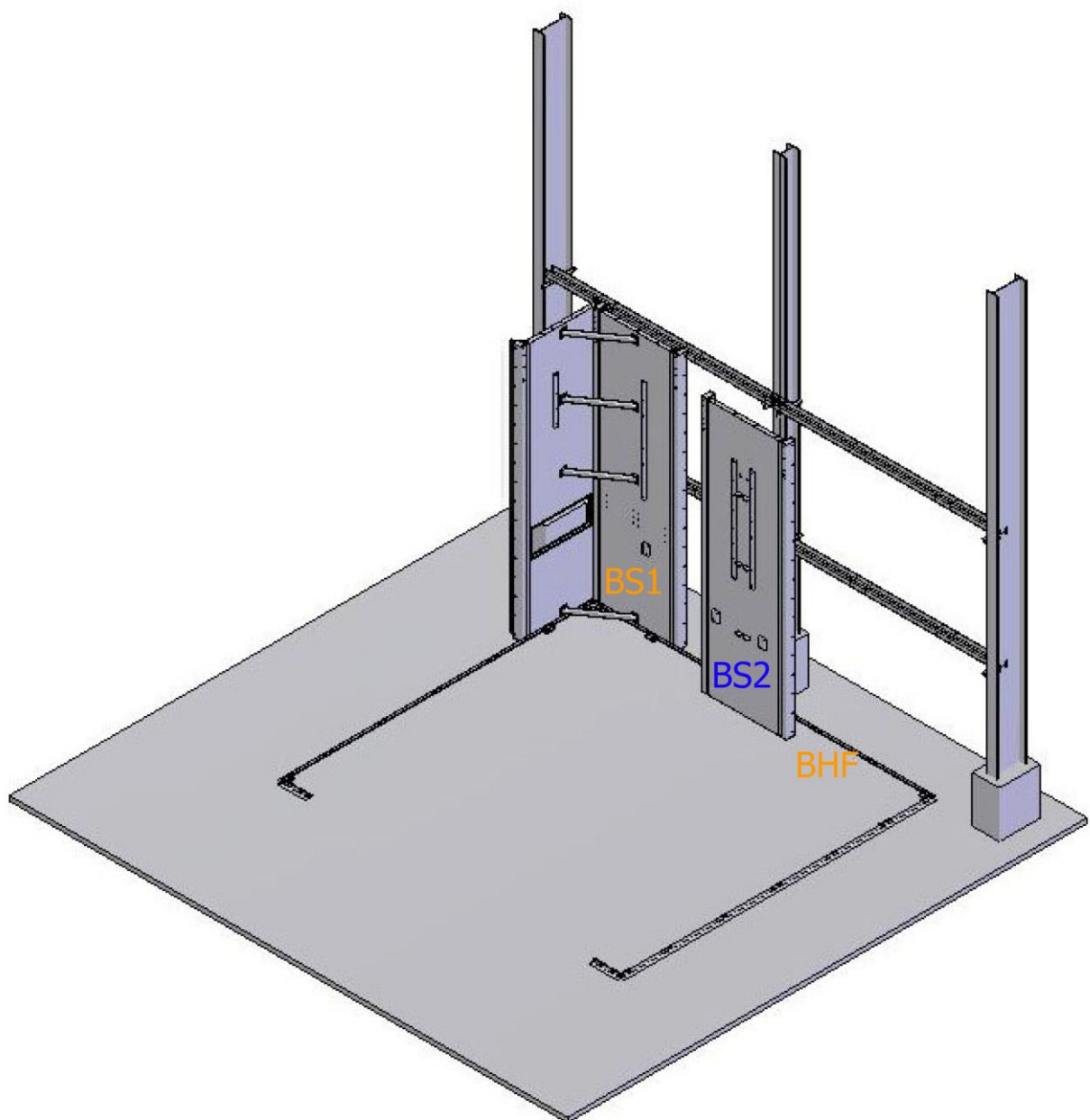
Description		Q'ty
Hex Screw	1/2"*8-1/2"	2
Flat Washer	1/2"*OD34*3T	4
Hex Nut	1/2"	2



- Take out the number: **BS2**.
- Secure **BS2** on **RHF** and join **BS1** and **BS2** together with:

### Hardware 3

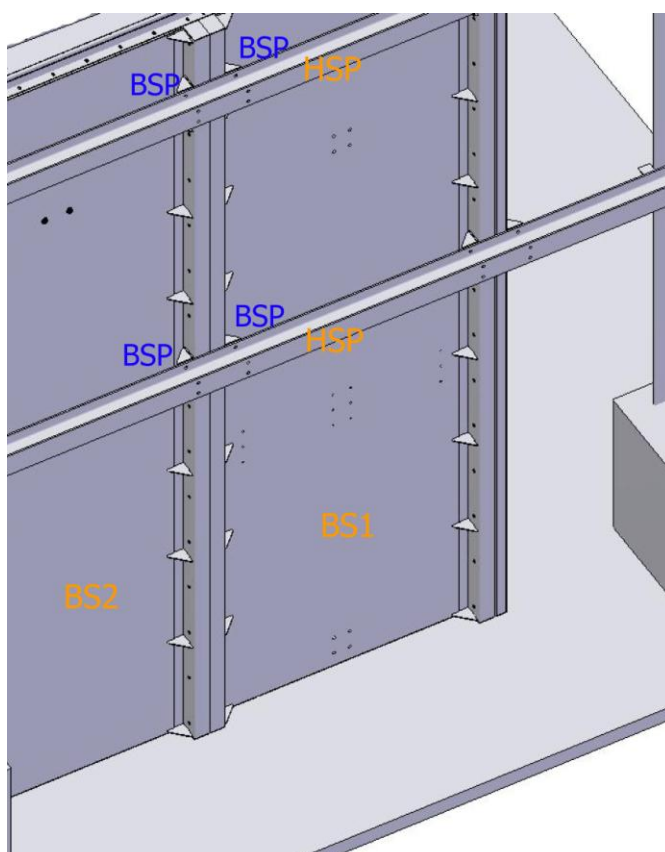
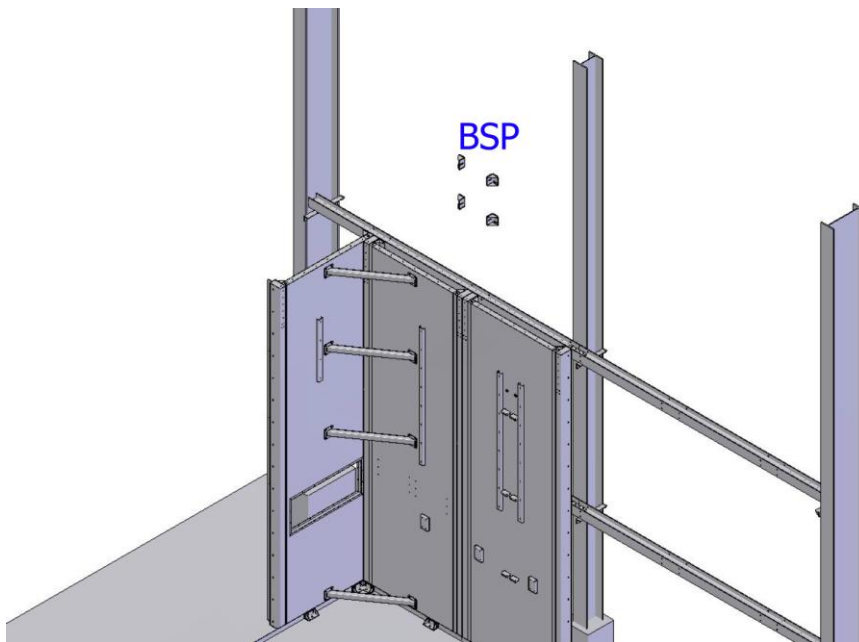
Description		Q'ty
Hex Screw	1/2"*9-1/2"	16
Flat Washer	1/2"*OD34*3T	32
Hex Nut	1/2"	16



- Take out the number: **BSP**.
- Fasten **BSP** on **HSP** with:

Hardware 1

Description		Q'ty
Hex Screw	5/8"*2"	8
Flat Washer	5/8"*OD38*3T	16
Hex Nut	5/8"	8

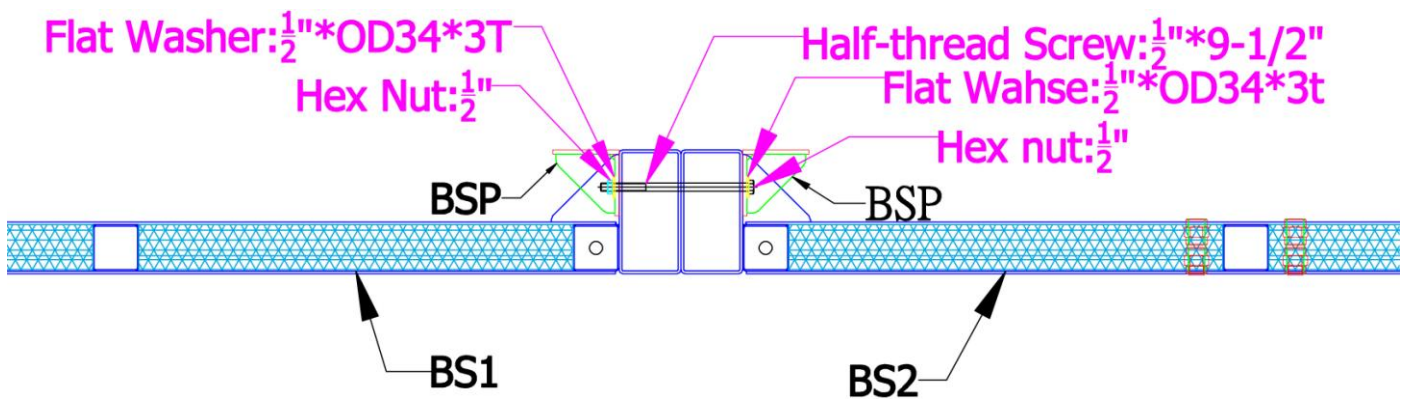




- Lock **BSP**, **BS1**, **BS2**, **BSP** with:

Hardware 3

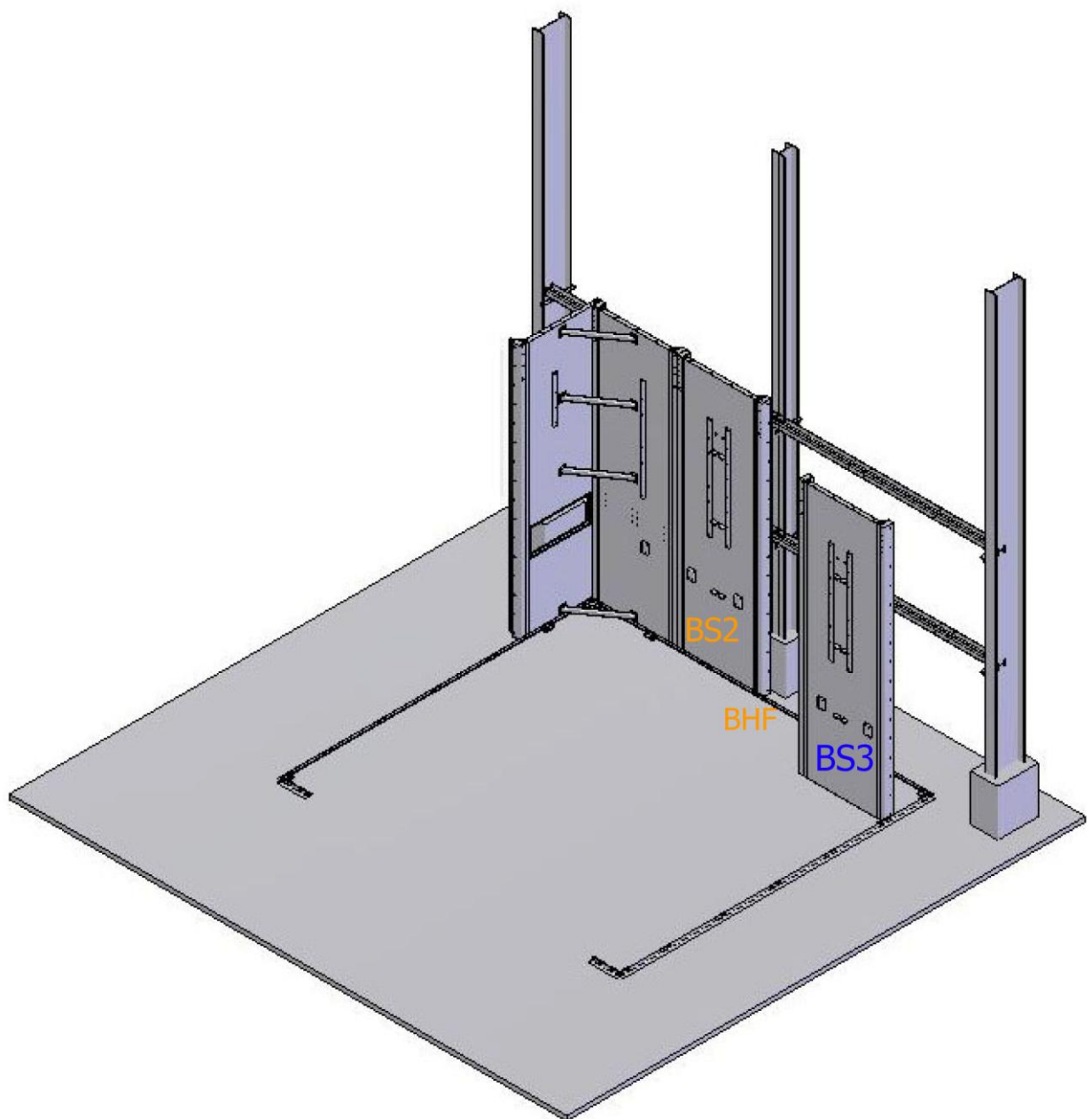
Description		Q'ty
Hex Screw	1/2"*9-1/2"	2
Flat Washer	1/2"*OD34*3T	4
Hex Nut	1/2"	2



- Take out the number: **BS3**.
- Secure **BS3** on **RHF** and join **BS3** and **BS2** together with:

### Hardware 3

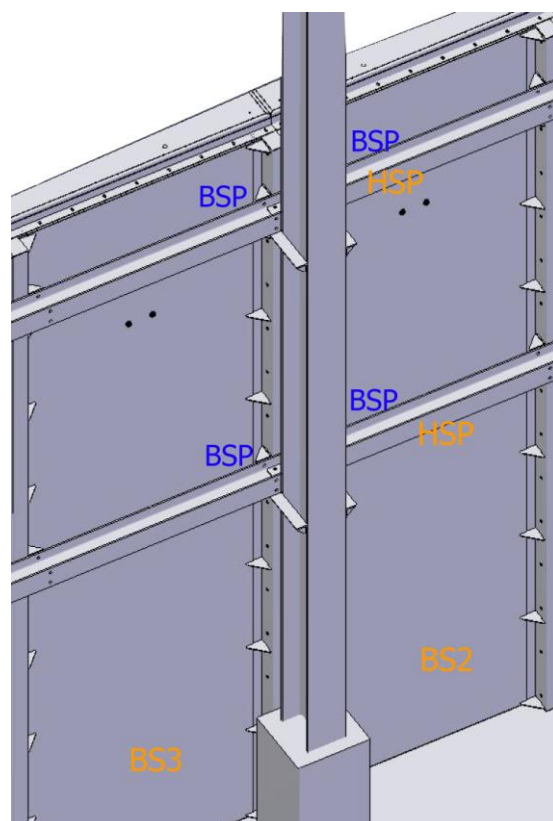
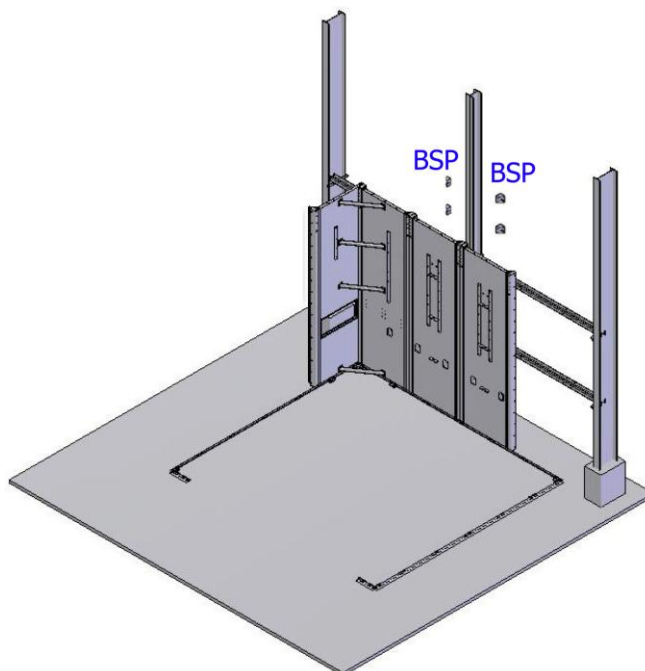
Description		Q'ty
Hex Screw	1/2"*9-1/2"	16
Flat Washer	1/2"*OD34*3T	32
Hex Nut	1/2"	16



- Take out the number: **BSP**.
- Fasten **BSP** on **HSP** with:

Hardware 1

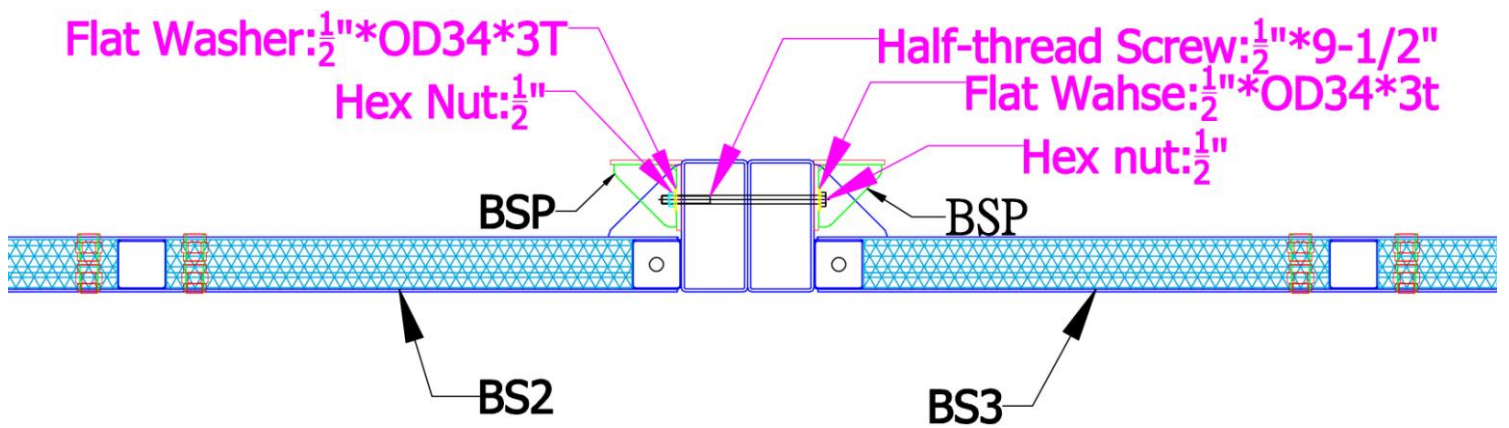
Description		Q'ty
Hex Screw	5/8"*2"	8
Flat Washer	5/8"*OD38*3T	16
Hex Nut	5/8"	8



- Lock **BSP**, **BS2**, **BS3**, **BSP** with:

Hardware 3

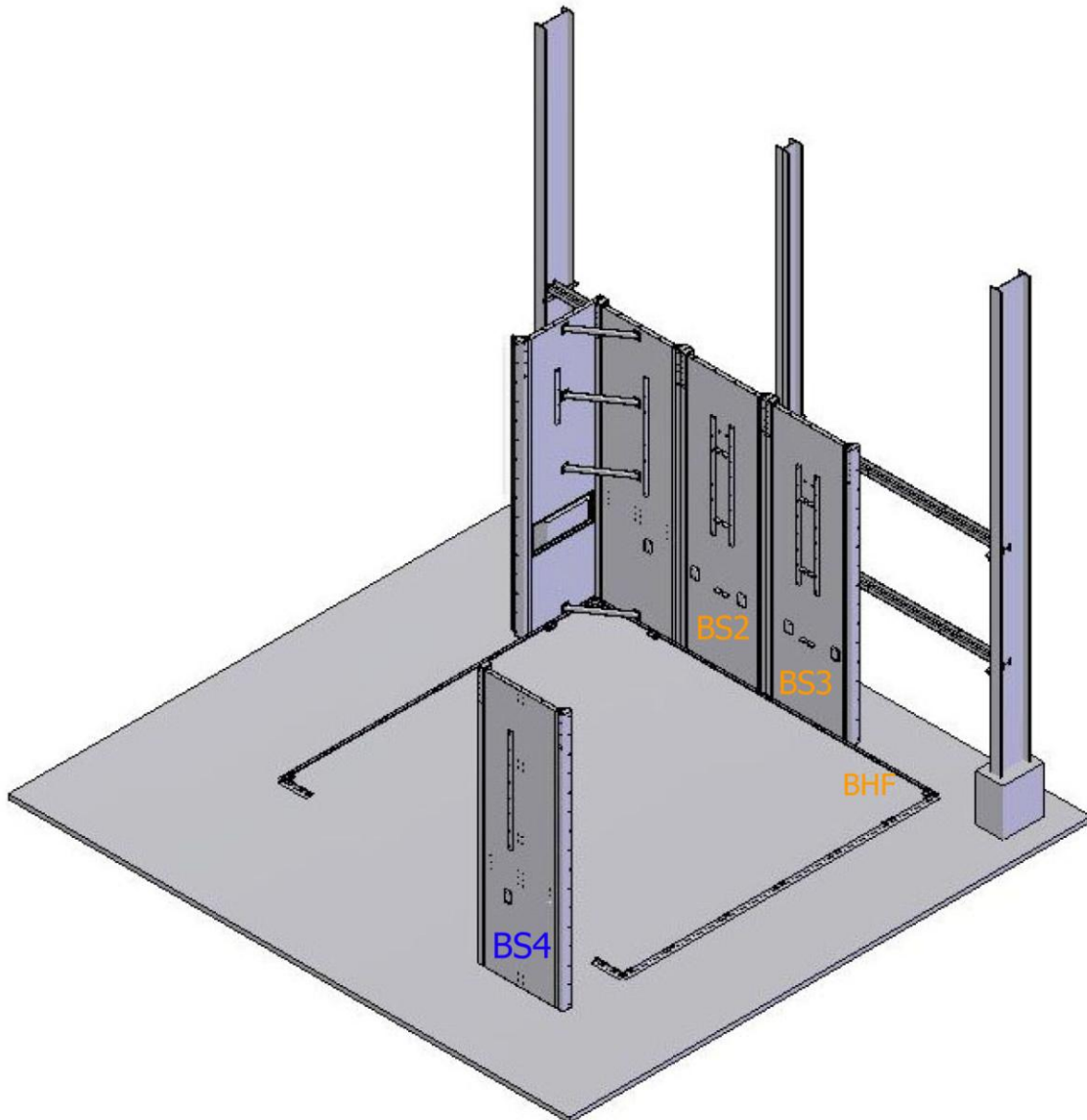
Description		Q'ty
Hex Screw	1/2"*9-1/2"	2
Flat Washer	1/2"*OD34*3T	4
Hex Nut	1/2"	2



- Take out the number: **BS4**
- Secure **BS4** on **BHF** and join **BS4** and **BS3** together with:

### Hardware 3

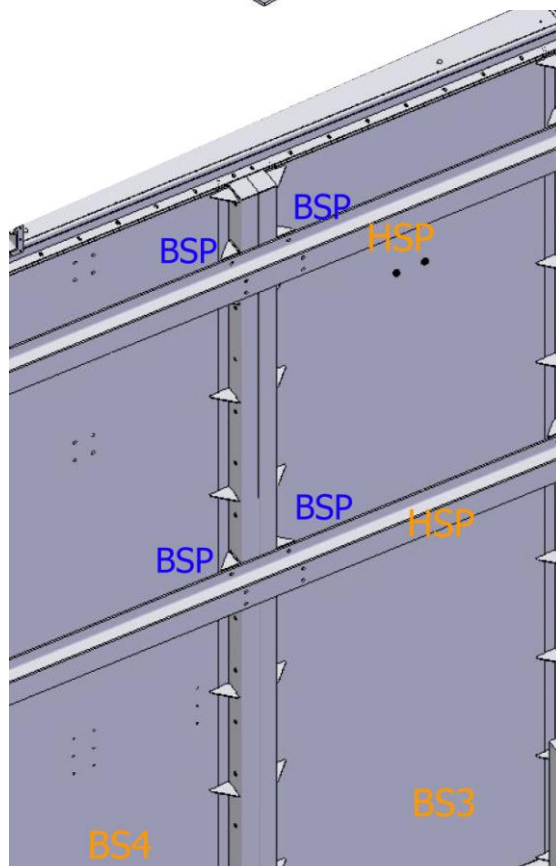
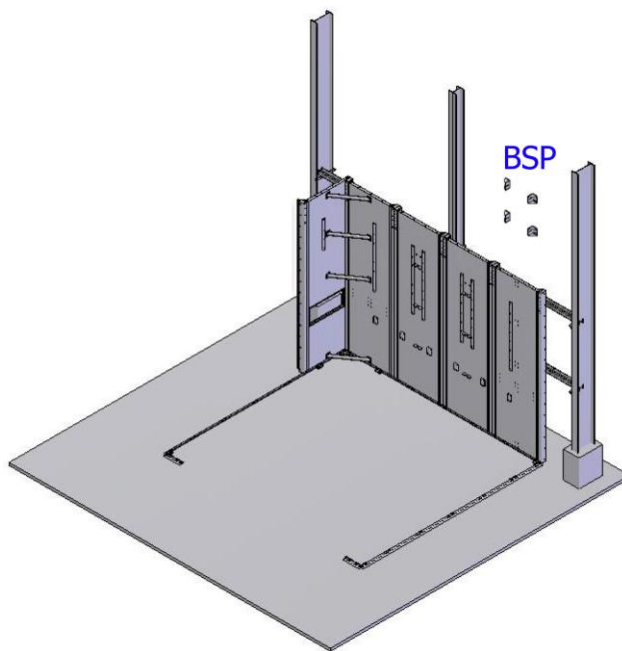
Description		Q'ty
Hex Screw	1/2"*9-1/2"	16
Flat Washer	1/2"*OD34*3T	32
Hex Nut	1/2"	16



- Take out the number: **BSP**.
- Fasten **BSP** on **HSP** with:

### Hardware 1

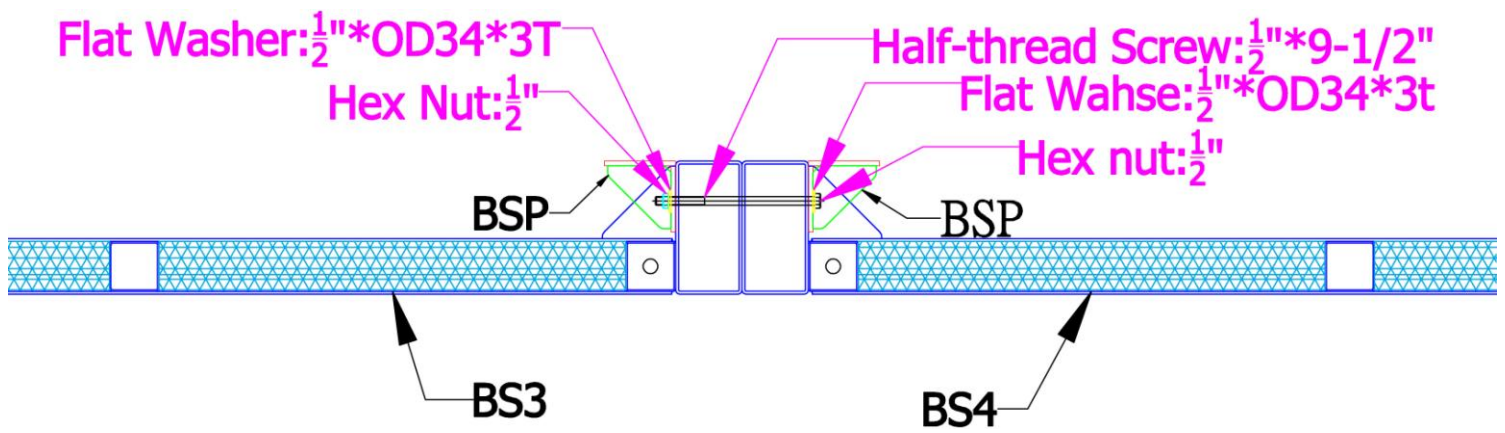
Description		Q'ty
Hex Screw	5/8"*2"	8
Flat Washer	5/8"*OD38*3T	16
Hex Nut	5/8"	8



- Lock **BSP**, **BS3**, **BS4**, **BSP** with:

Hardware 3

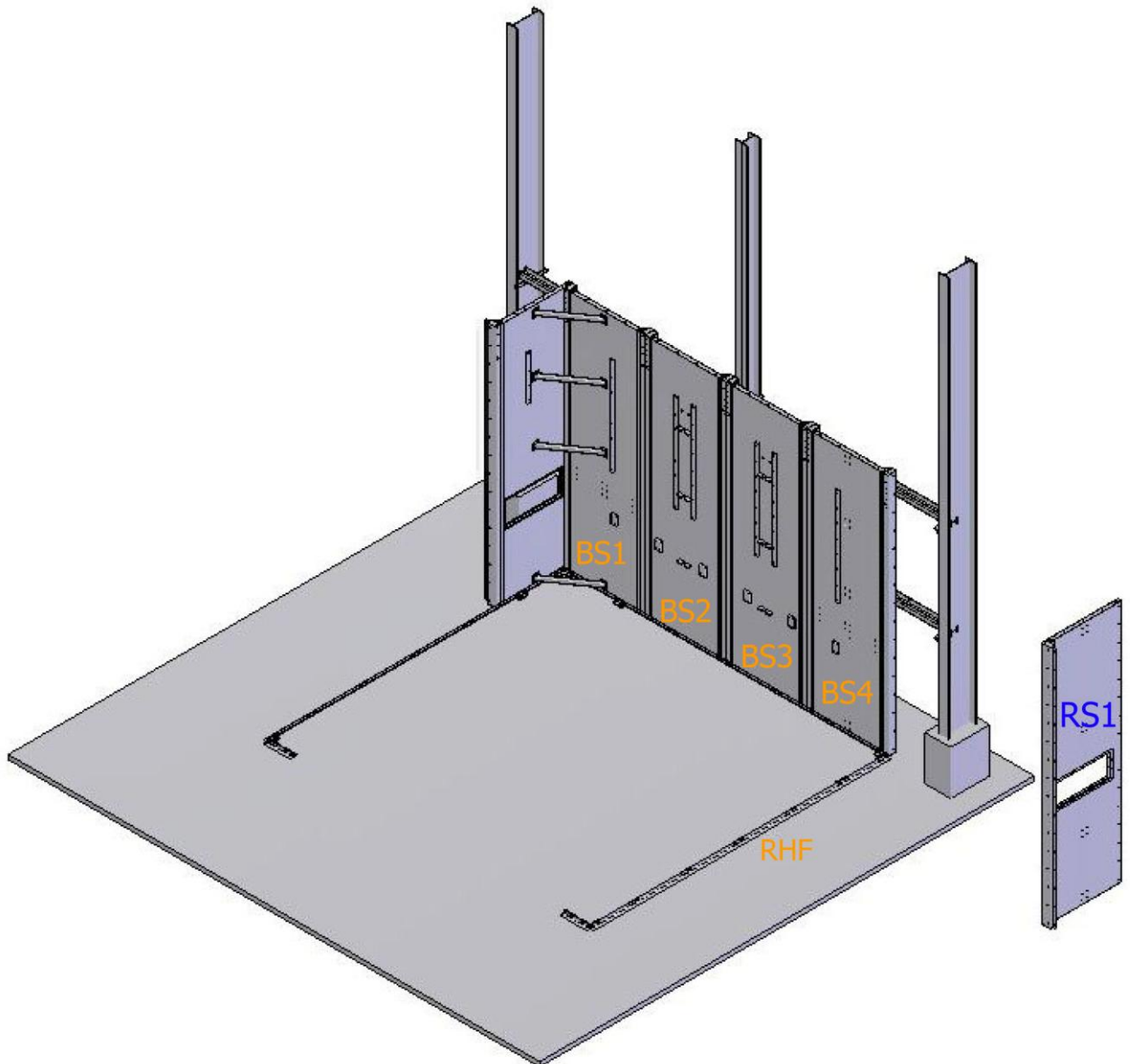
Description		Q'ty
Hex Screw	1/2"*9-1/2"	2
Flat Washer	1/2"*OD34*3T	4
Hex Nut	1/2"	2



- Take out the number: **RS1**.
- Fasten **RS1** on **RHF** and lock **RS1** adjacent **BS4** with:

Hardware 7

Description		Q'ty
Hex Screw	1/2"*8-1/2"	16
Flat Washer	1/2"*OD34*3T	32
Hex Nut	1/2"	16

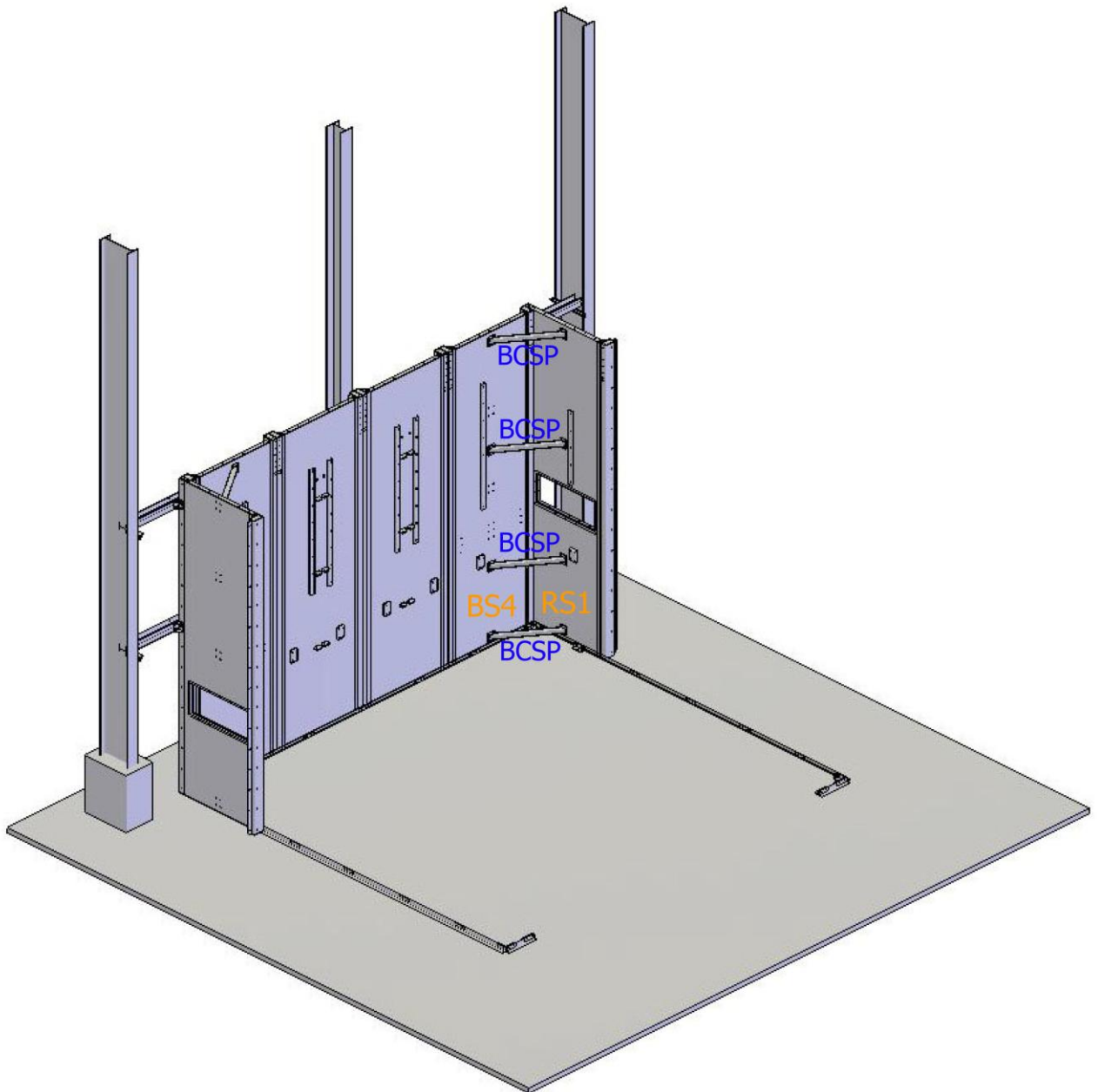




- Take out the number: **BCSP**.
- Fasten **BCSP**: one end to **BS4** and the other end to **RS1** with:

Hardware 5

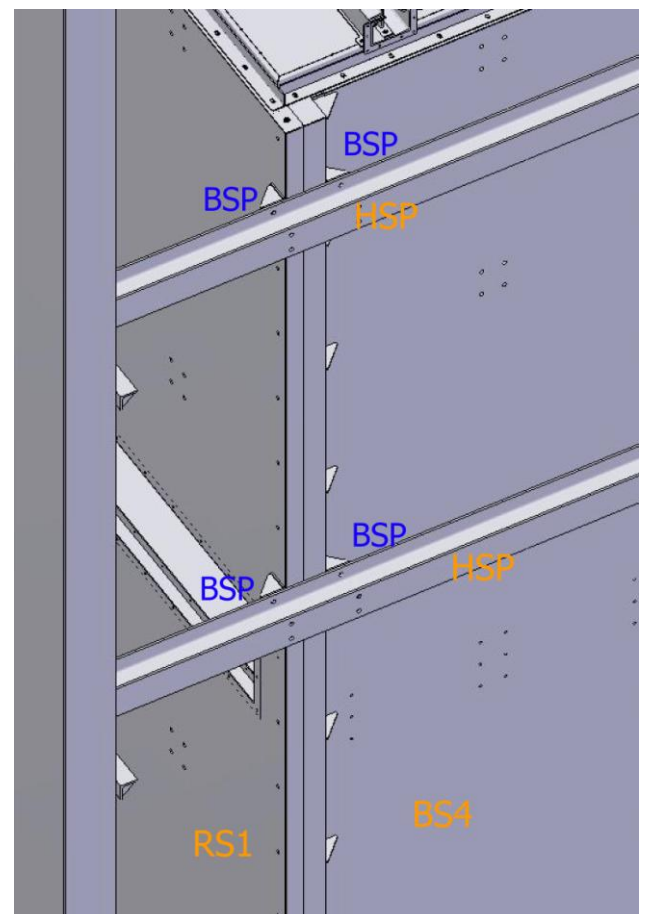
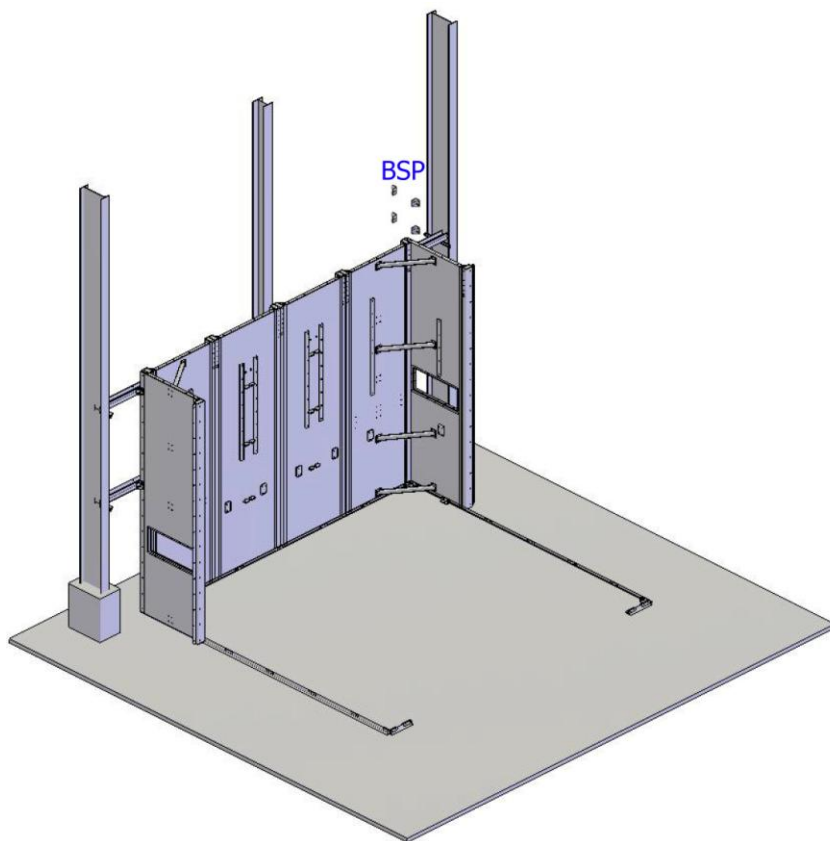
Description		Q'ty
Hex Screw	5/8"*4-1/2"	32
Flat Washer	5/8"*OD38*3T	64
Hex Nut	5/8"	32



- Take out the number: **BSP**.
- Fasten **BSP** on **HSP** with:

Hardware 1

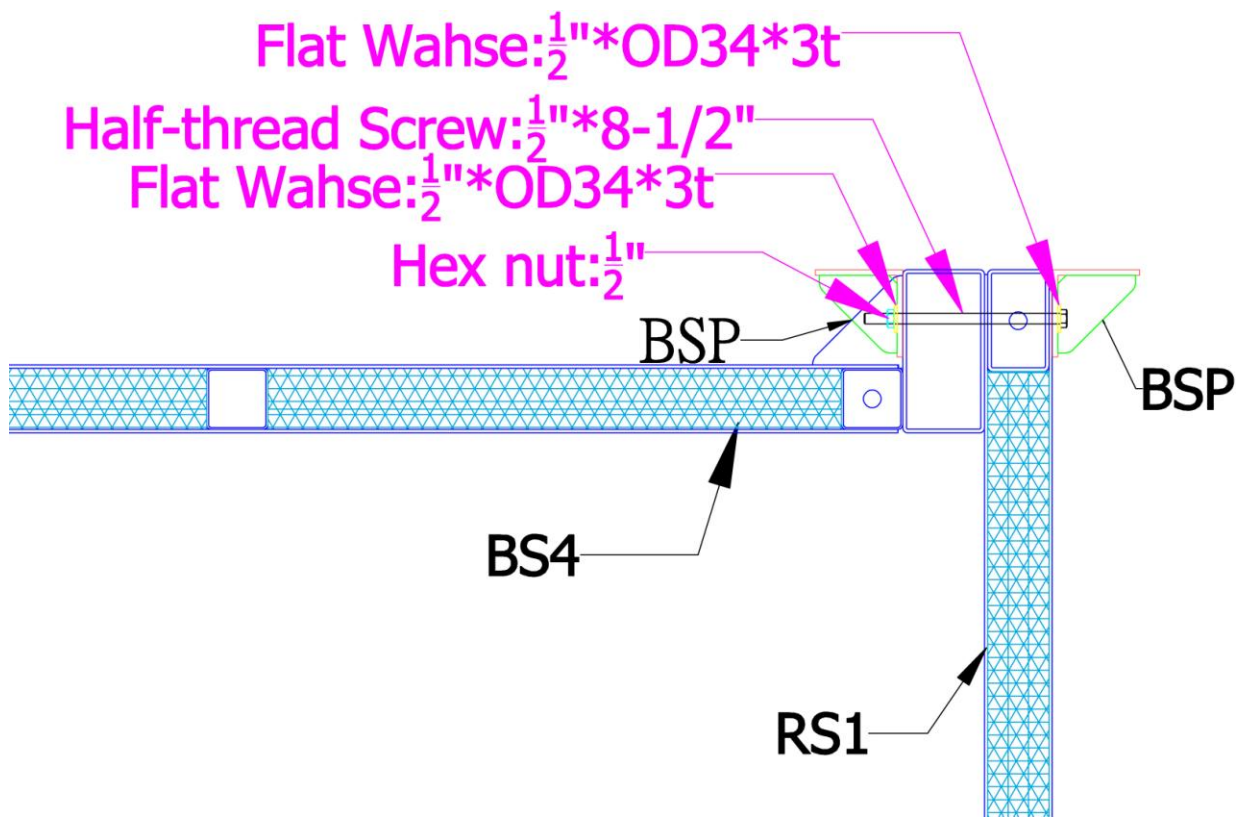
Description		Q'ty
Hex Screw	5/8"*2"	8
Flat Washer	5/8"*OD38*3T	16
Hex Nut	5/8"	8



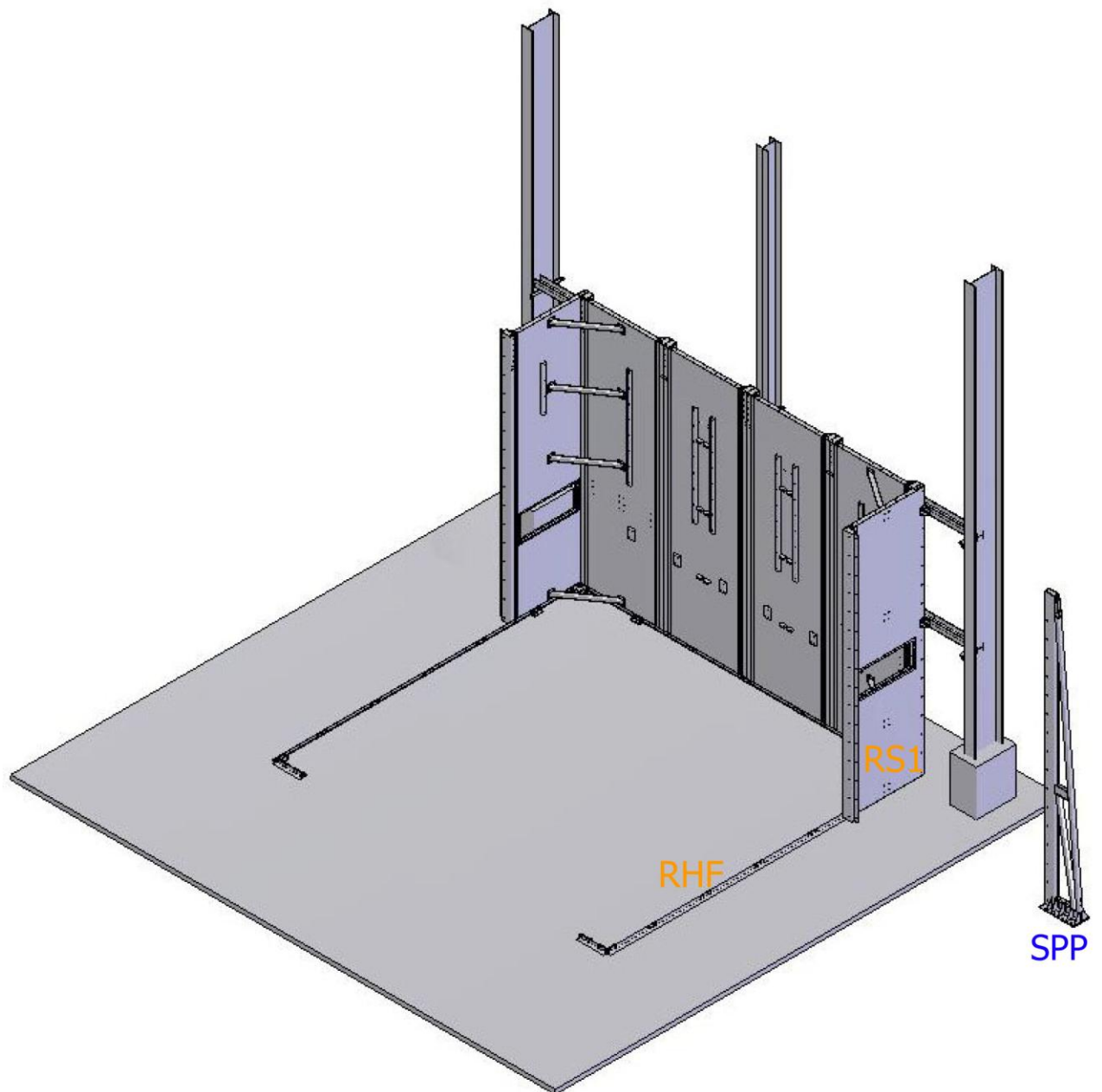
- Lock **BSP**, **BS4**, **RS1**, **BSP** with:

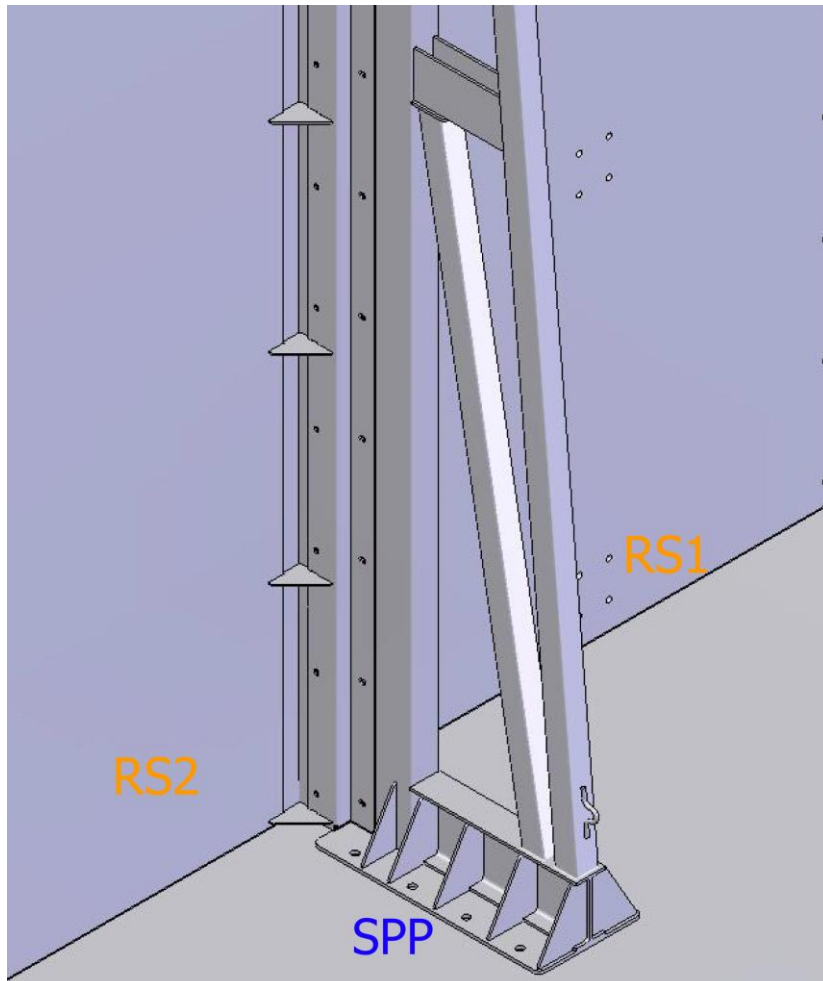
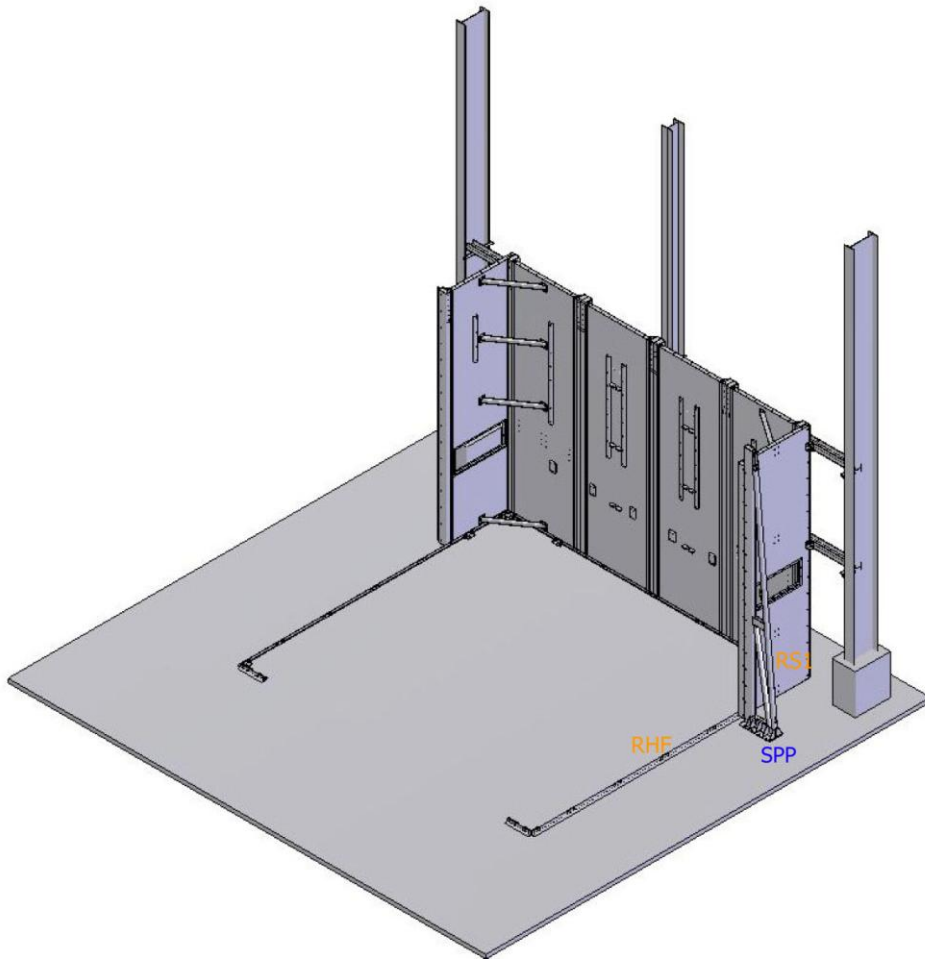
Hardware 3

Description		Q'ty
Hex Screw	1/2"*9-1/2"	2
Flat Washer	1/2"*OD34*3T	4
Hex Nut	1/2"	2



- Take out the number: **SPP**.
- Place **SPP** next to **RS1**.





- Take out the number: **RS2**.
- Secure **RS2** on **RHF** and sit **RS2** next to **SPP**, connected to **RS1** with:

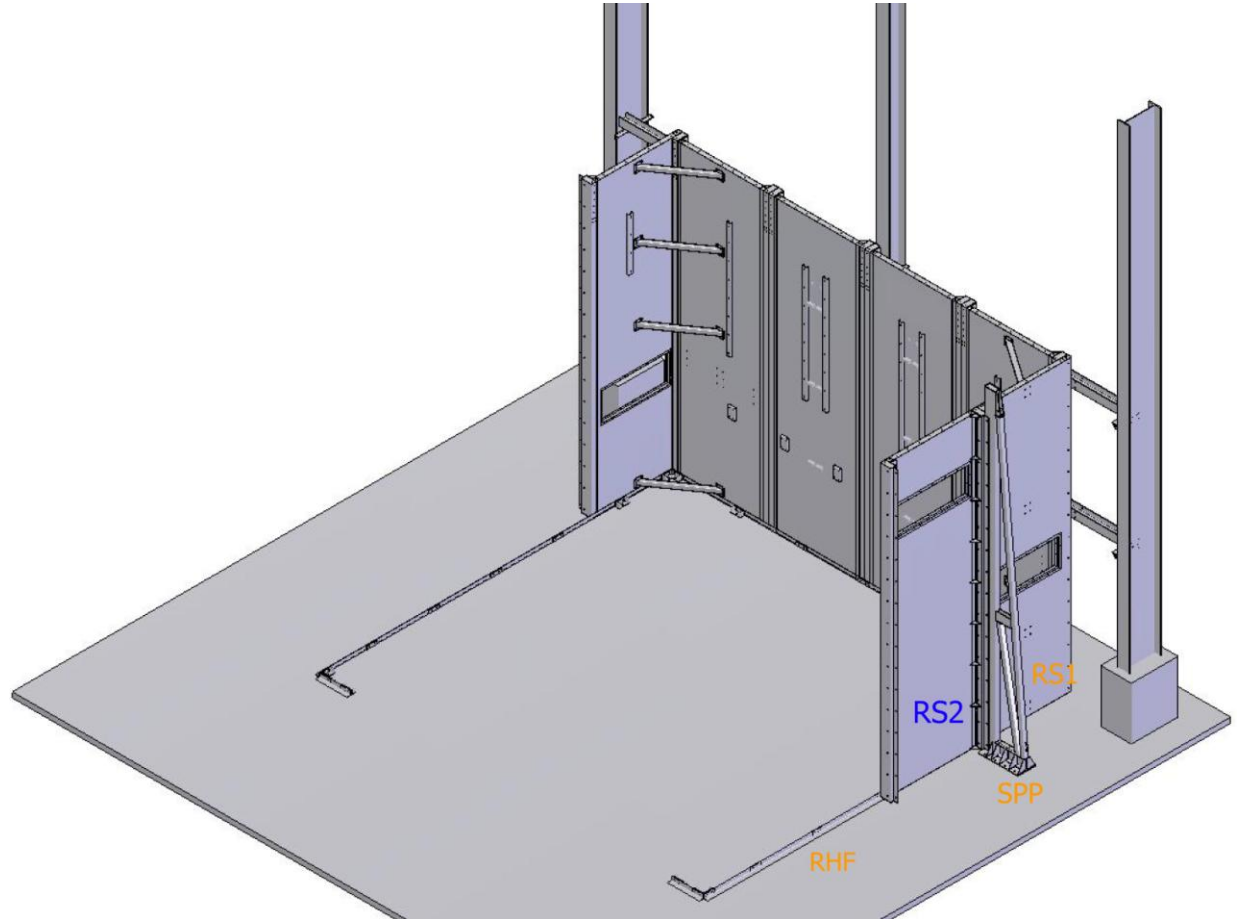
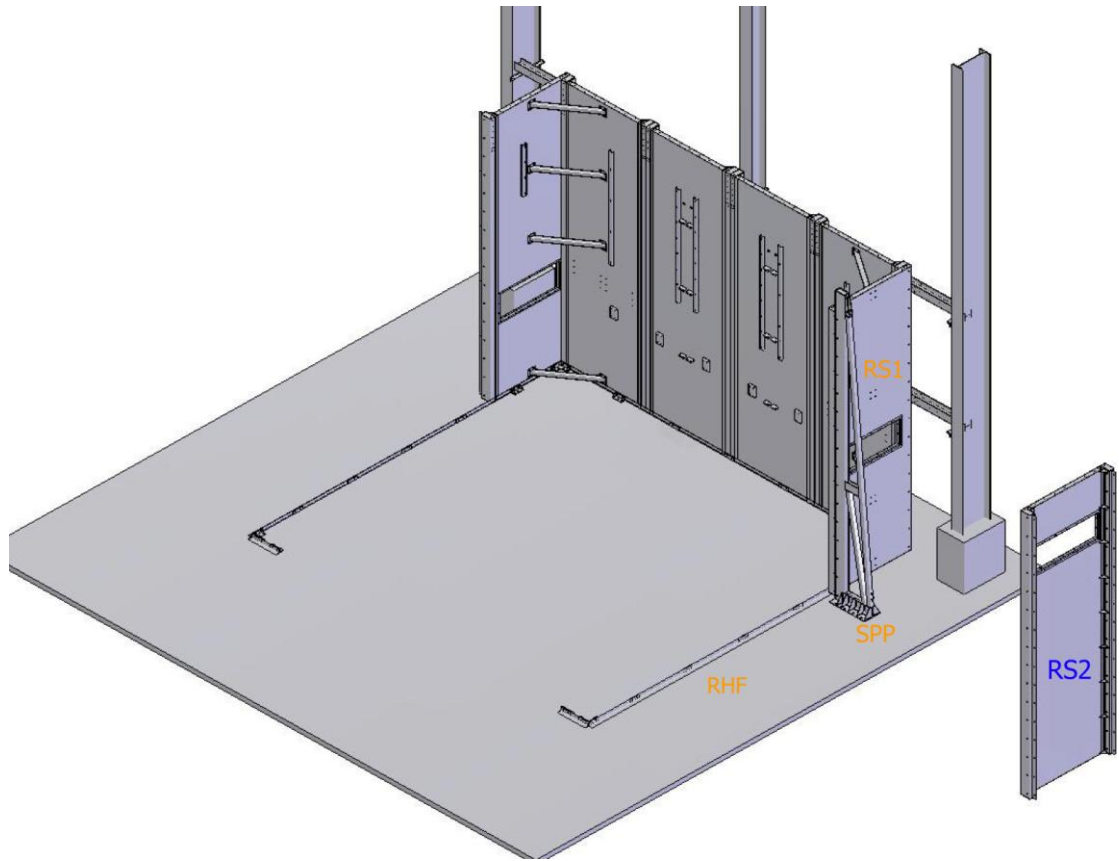
Hardware 3

Description		Q'ty
Hex Screw	1/2"*9-1/2"	16
Flat Washer	1/2"*OD34*3T	32
Hex Nut	1/2"	16

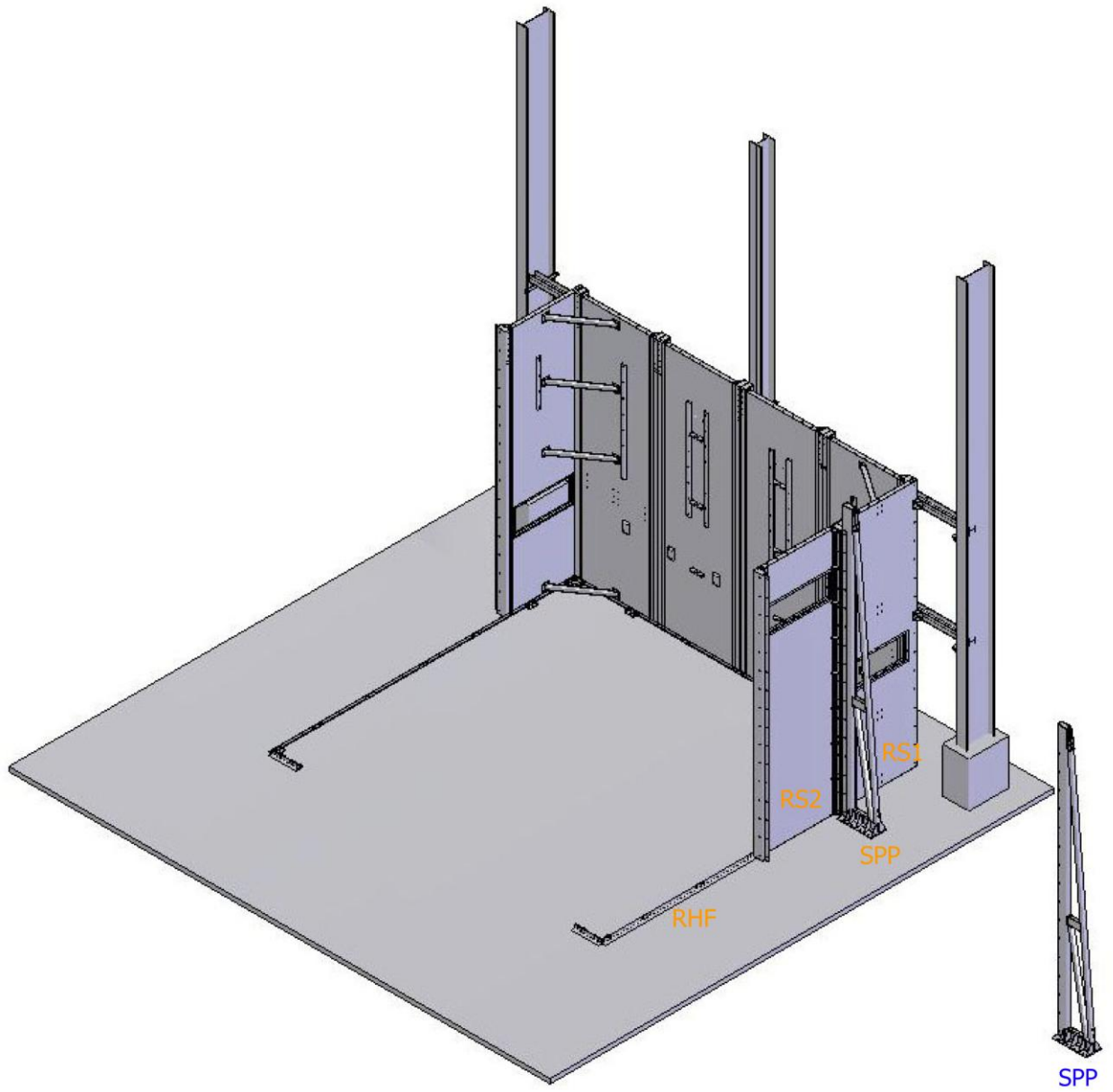
- Secure **RS2** to **SPP** and **RS1** with:

Hardware 4

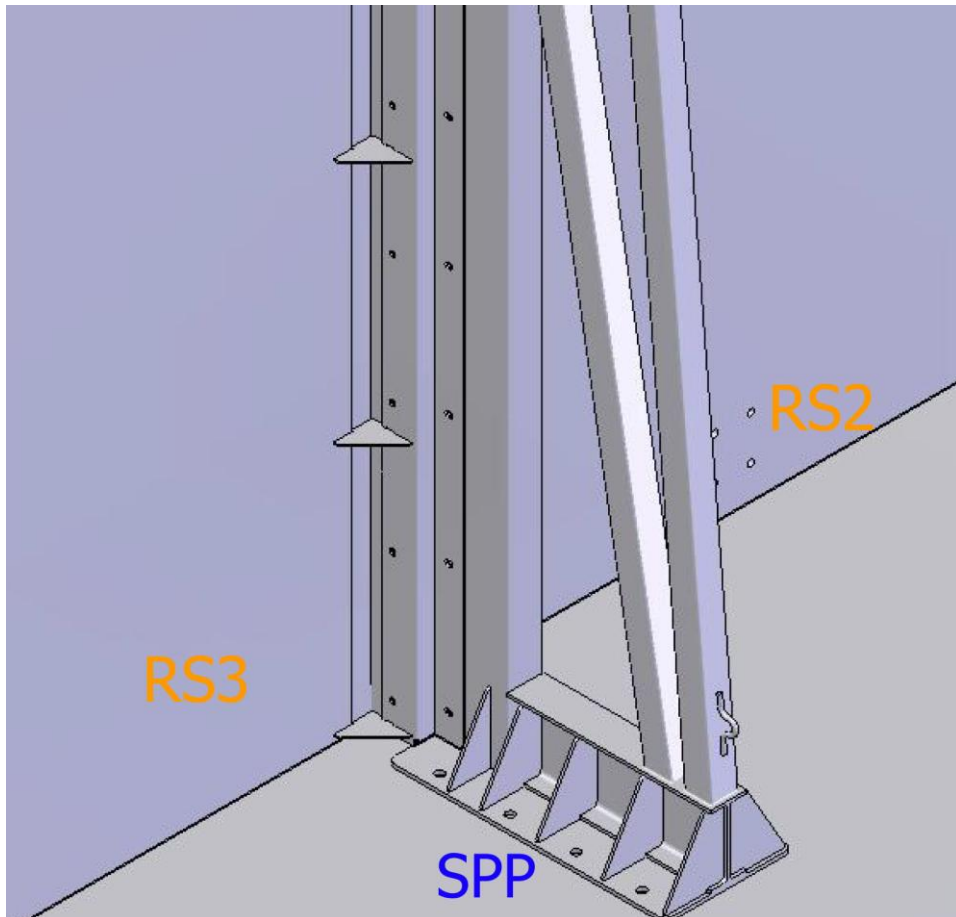
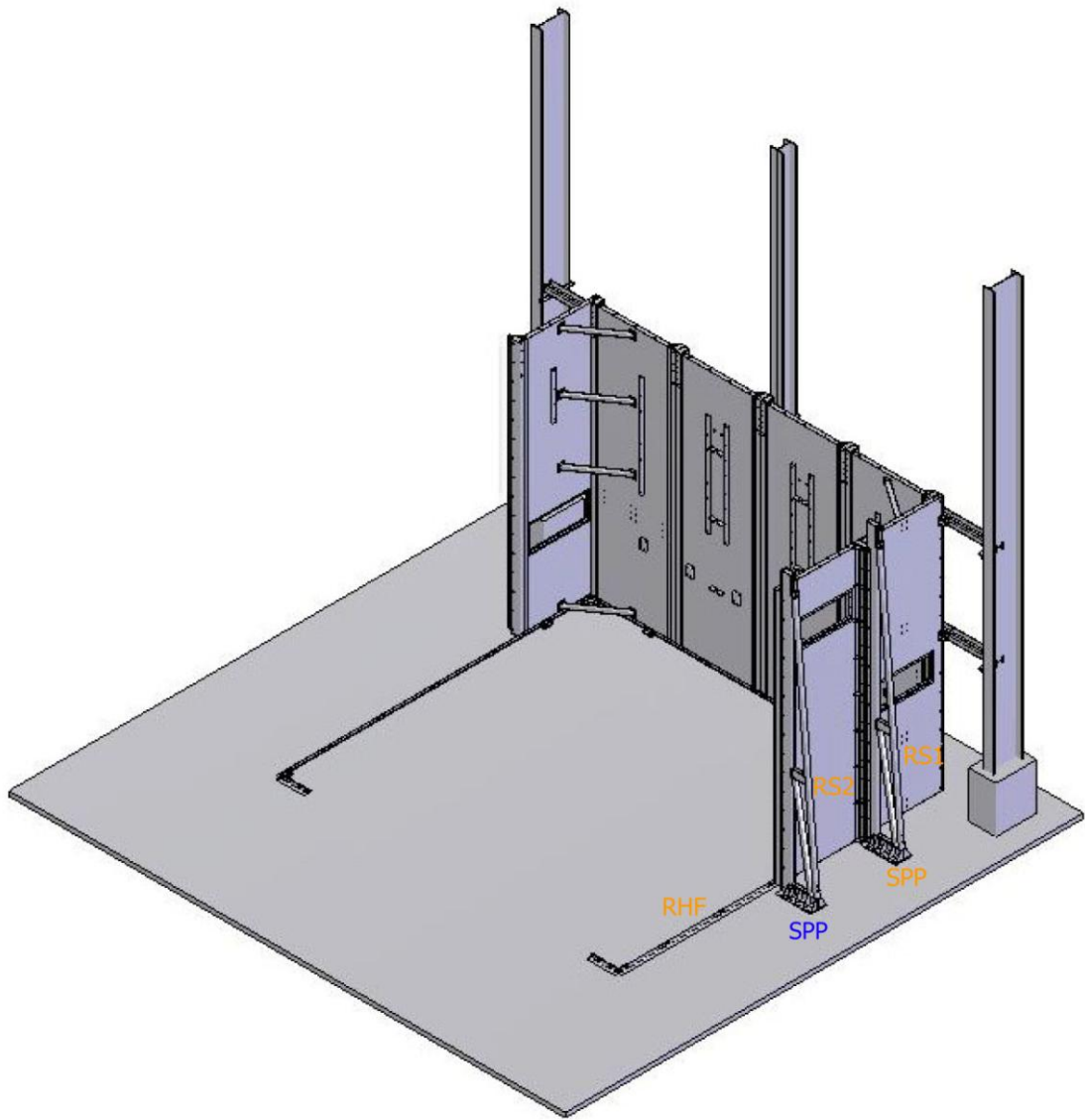
Description		Q'ty
Hex Screw	1/2"*5"	16
Flat Washer	1/2"*OD34*3T	32
Hex Nut	1/2"	16



- Take out the number: **SPP**.
- Put **SPP** next to **RS2**.







- Take out the number: **RS3**.
- Secure **RS3** on **RHF** and sit **RS3** next to **SPP**, connected to **RS2** with:

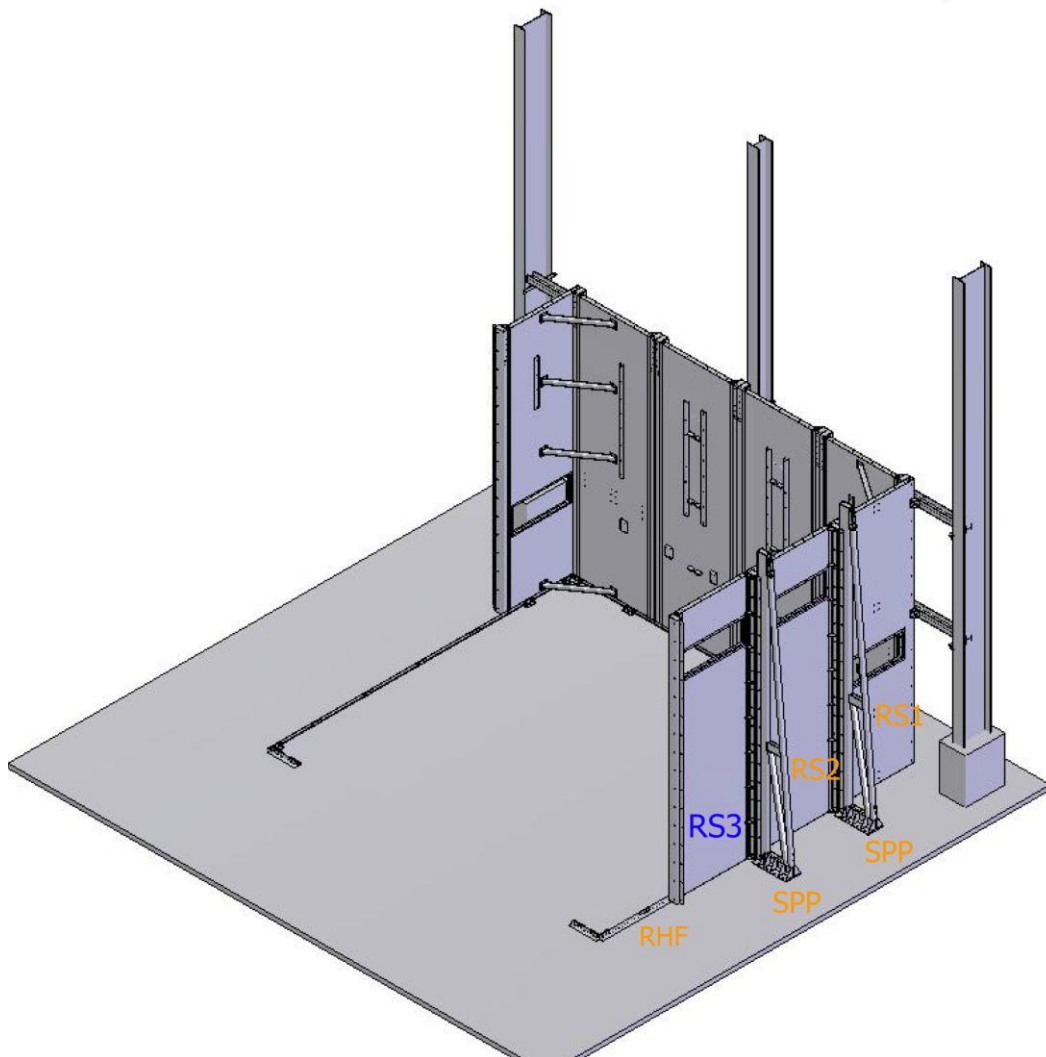
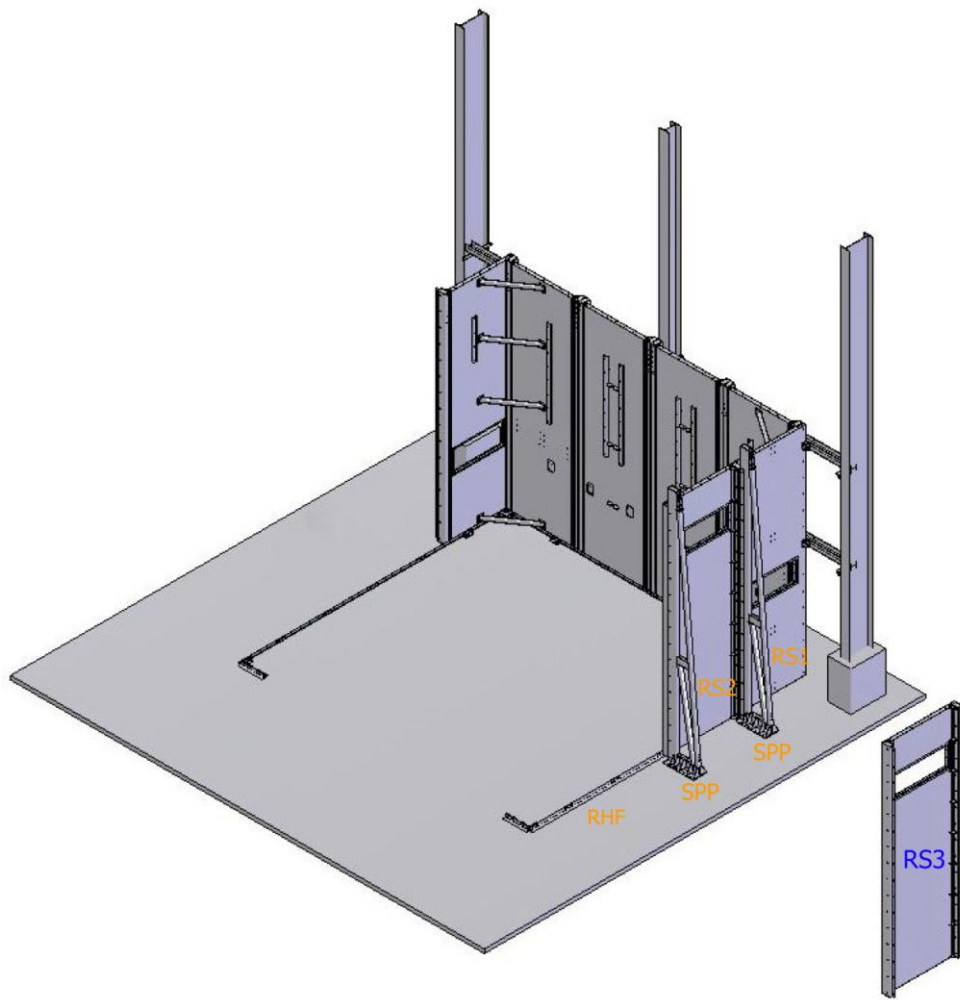
Hardware 3

Description		Q'ty
Hex Screw	1/2"*9-1/2"	16
Flat Washer	1/2"*OD34*3T	32
Hex Nut	1/2"	16

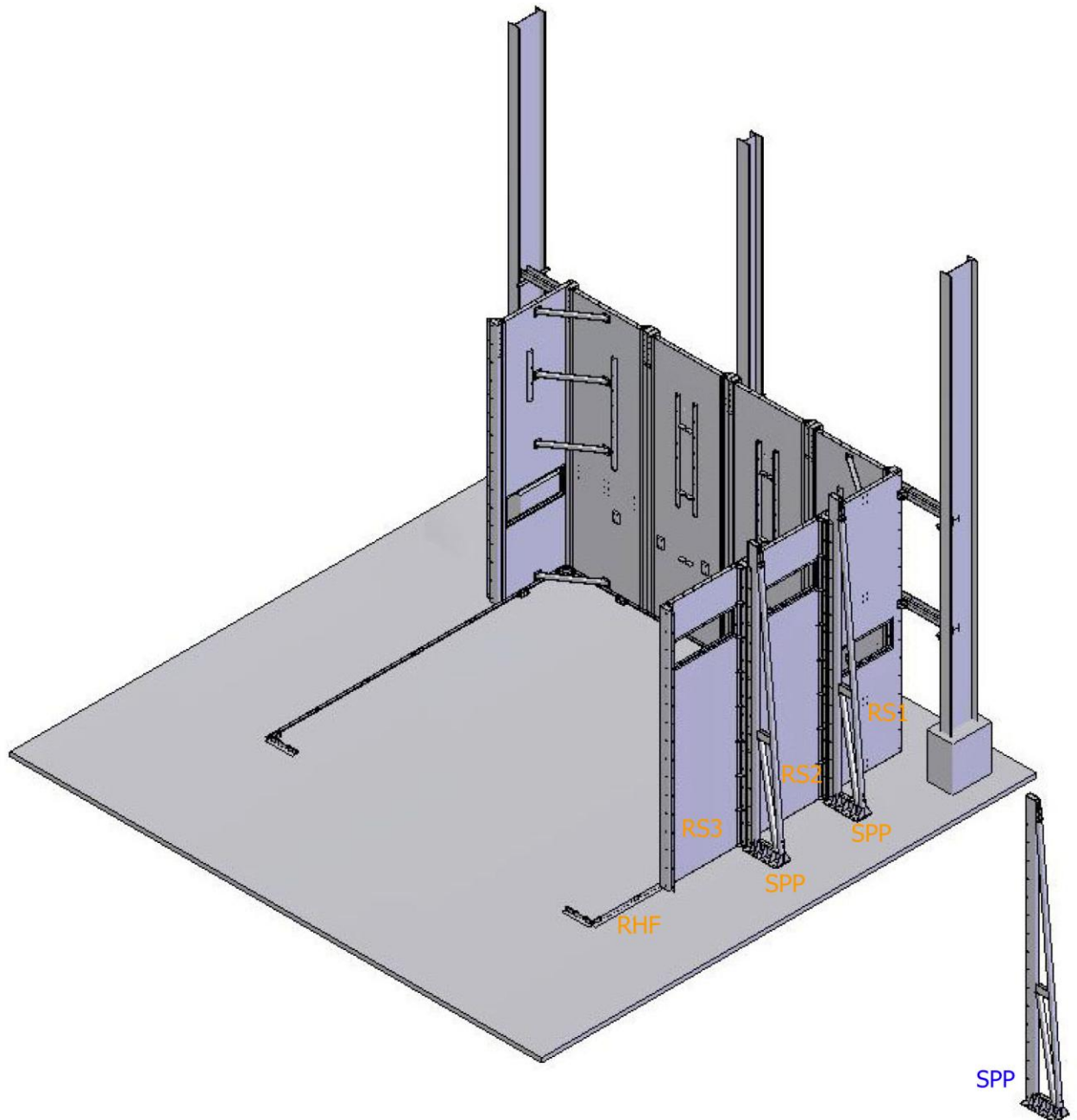
- Secure **RS3** to **SPP** and **RS2** with:

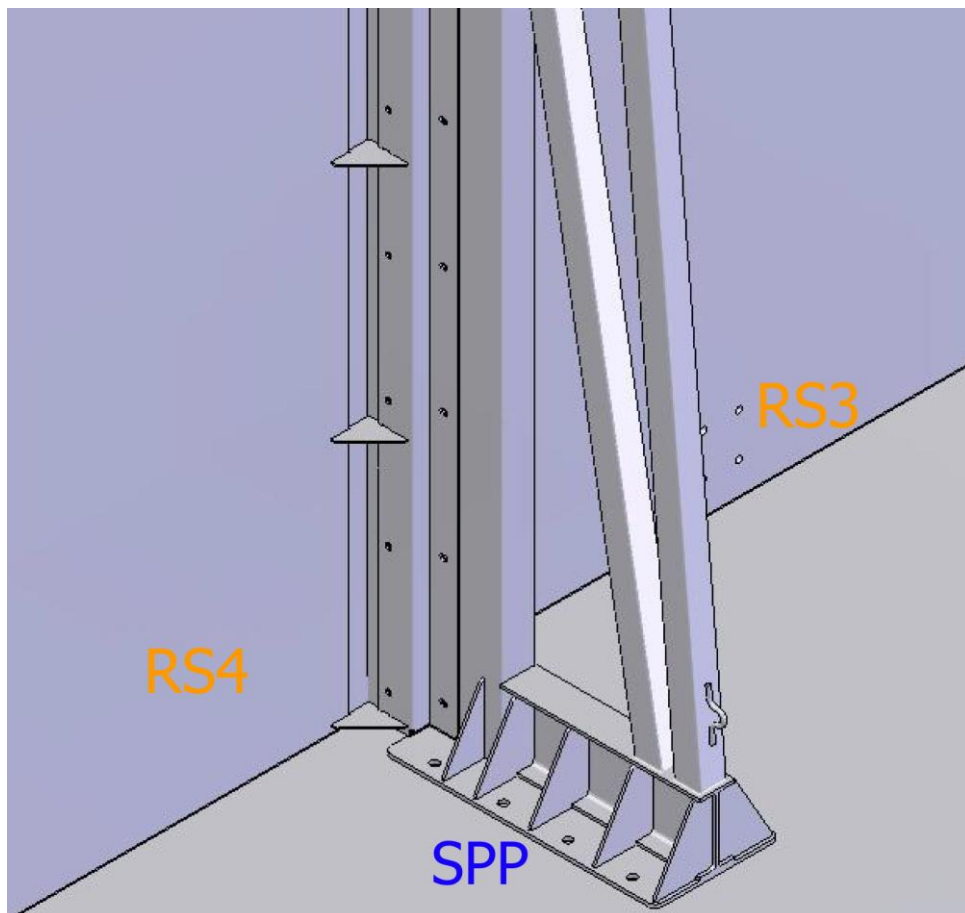
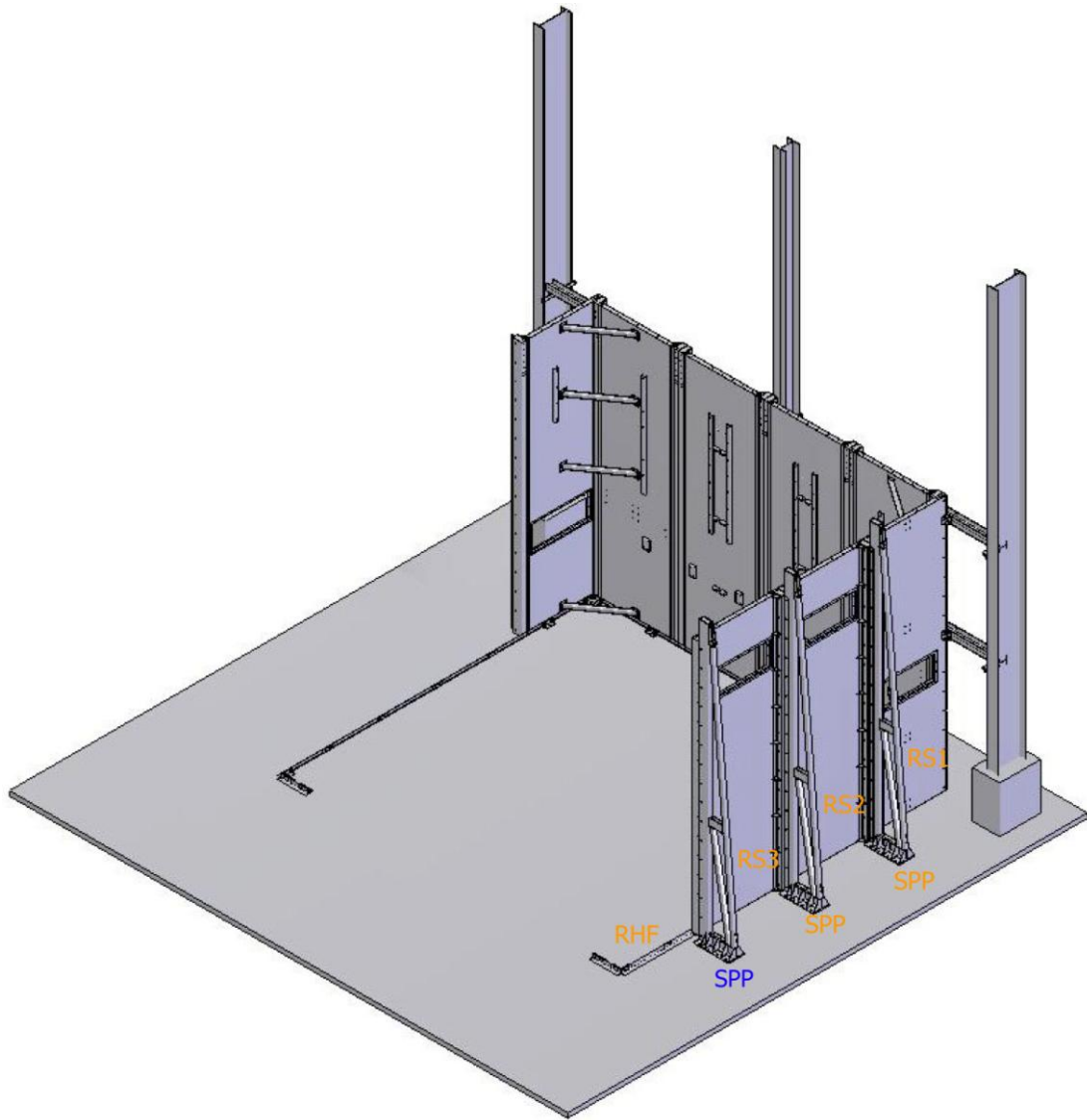
Hardware 4

Description		Q'ty
Hex Screw	1/2"*5"	16
Flat Washer	1/2"*OD34*3T	32
Hex Nut	1/2"	16



- Take out the number: **SPP**.
- Put **SPP** next to **RS3**.





- Take out the number: **RS4**.
- Secure **RS4** on **RHF** and sit **RS4** next to **SPP**, connected to **RS3** with:

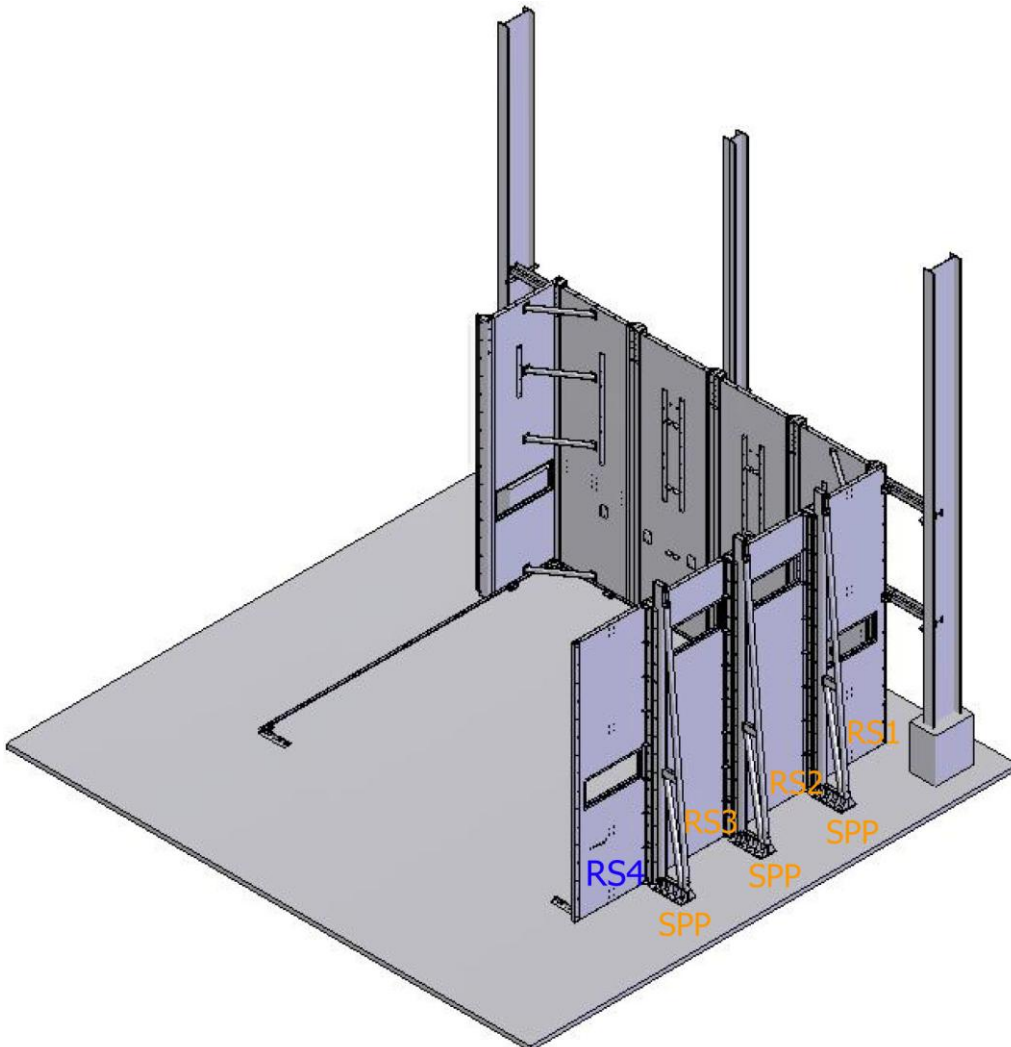
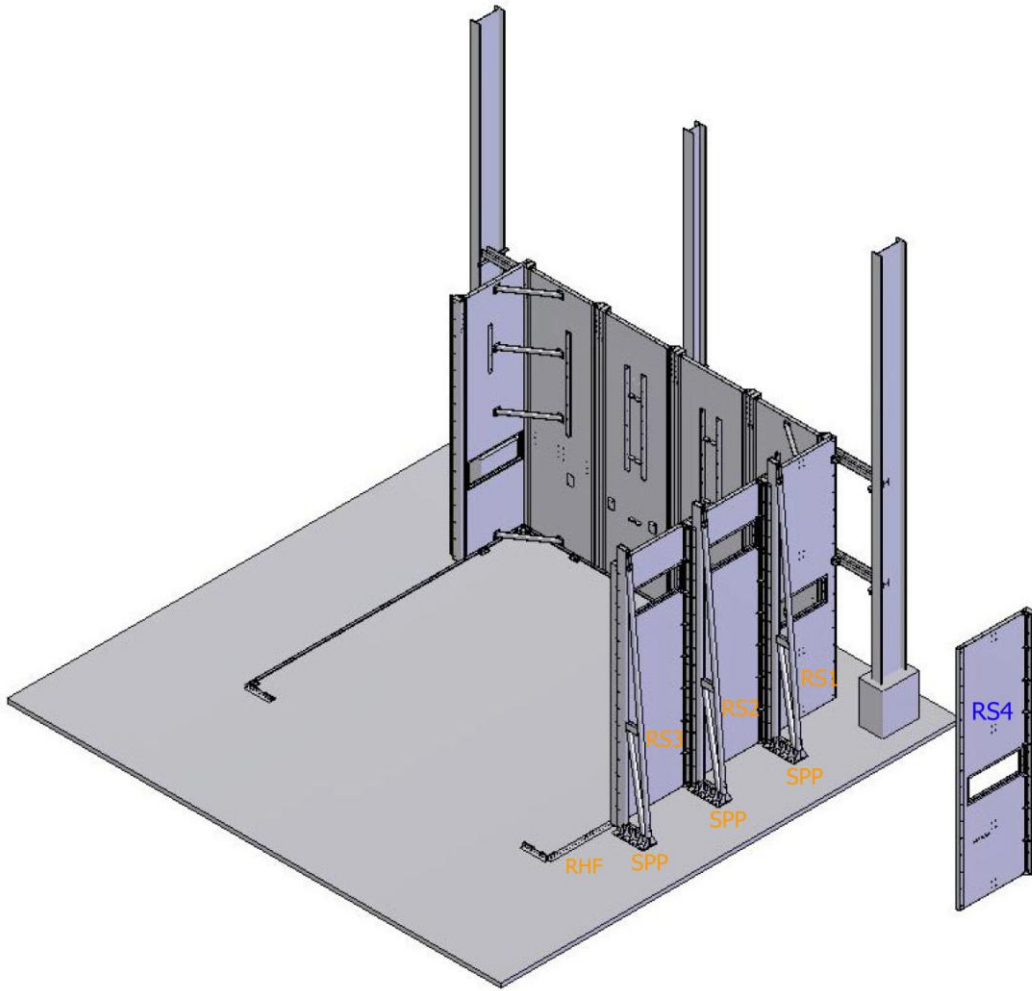
Hardware 3

Description		Q'ty
Hex Screw	1/2"*9-1/2"	16
Flat Washer	1/2"*OD34*3T	32
Hex Nut	1/2"	16

- Secure **RS4** to **SPP** and **RS3** with:

Hardware 4

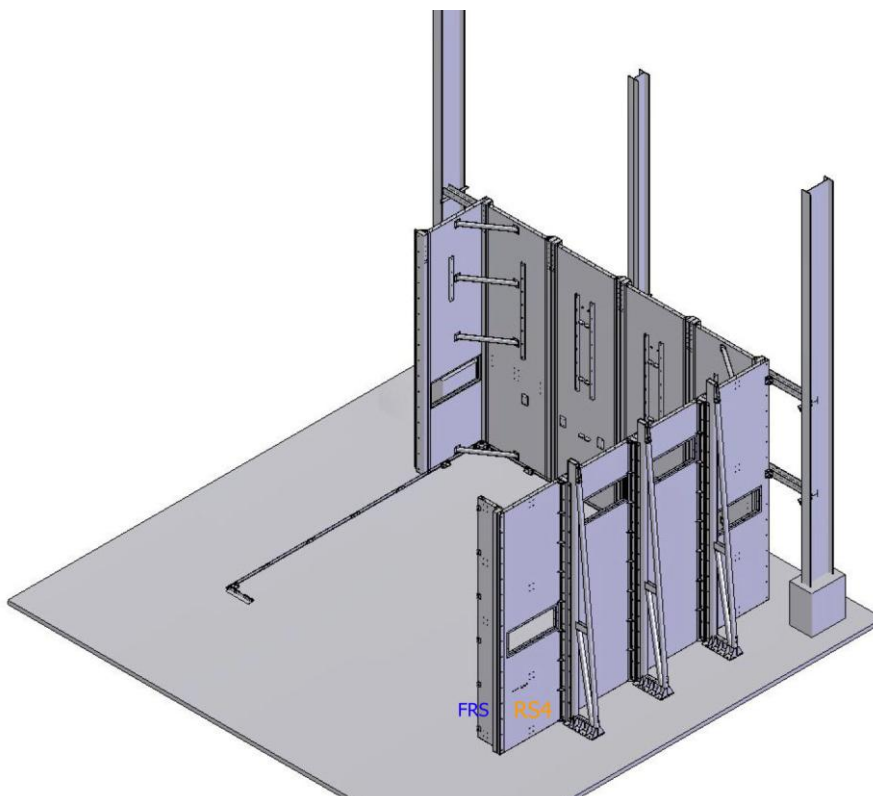
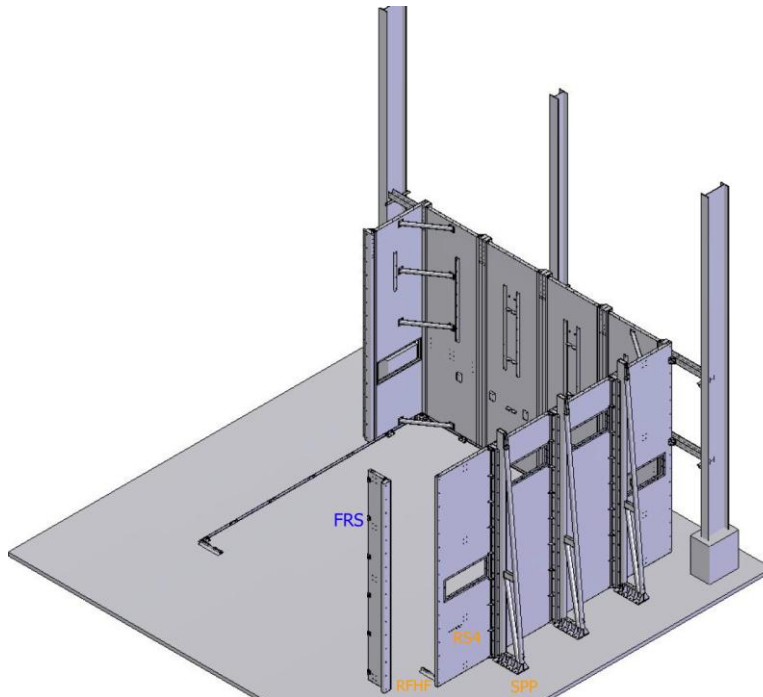
Description		Q'ty
Hex Screw	1/2"*5"	16
Flat Washer	1/2"*OD34*3T	32
Hex Nut	1/2"	16



- Take out the number: **FRS**.
- Secure **FRS** on **RFHF** and connect to **RS4** with:

Hardware 7

Description		Q'ty
Hex Screw	1/2"*8-1/2"	16
Flat Washer	1/2"*OD34*3T	32
Hex Nut	1/2"	16

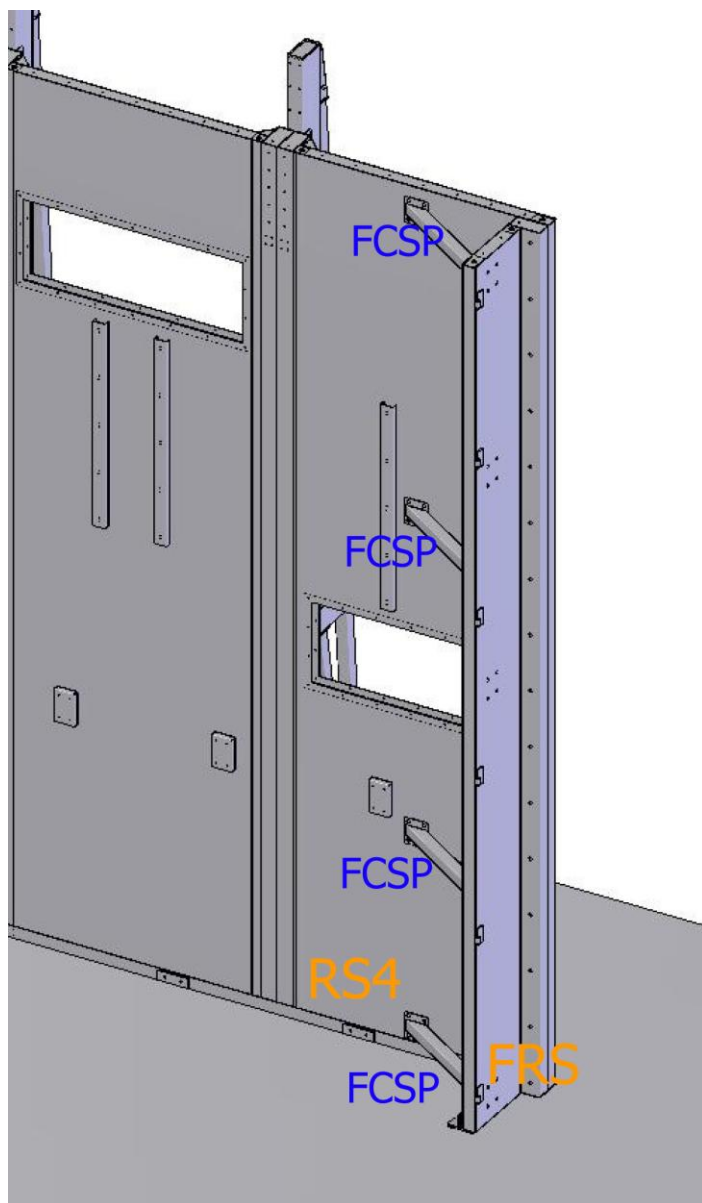




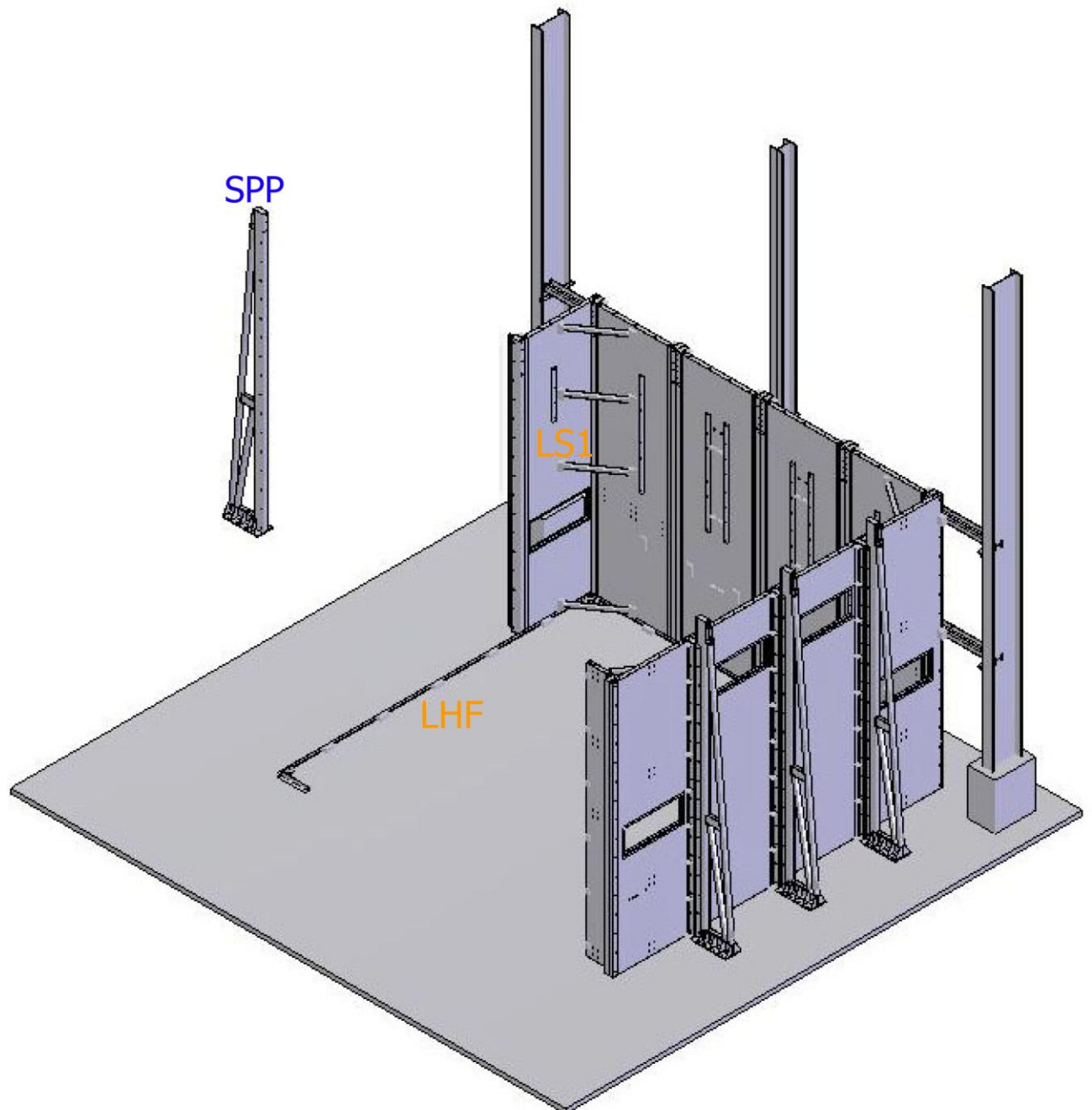
- Take out the number: **FCSP**.
- Fasten **FCSP**: one end to **RS4** and the other end to **FRS** with:

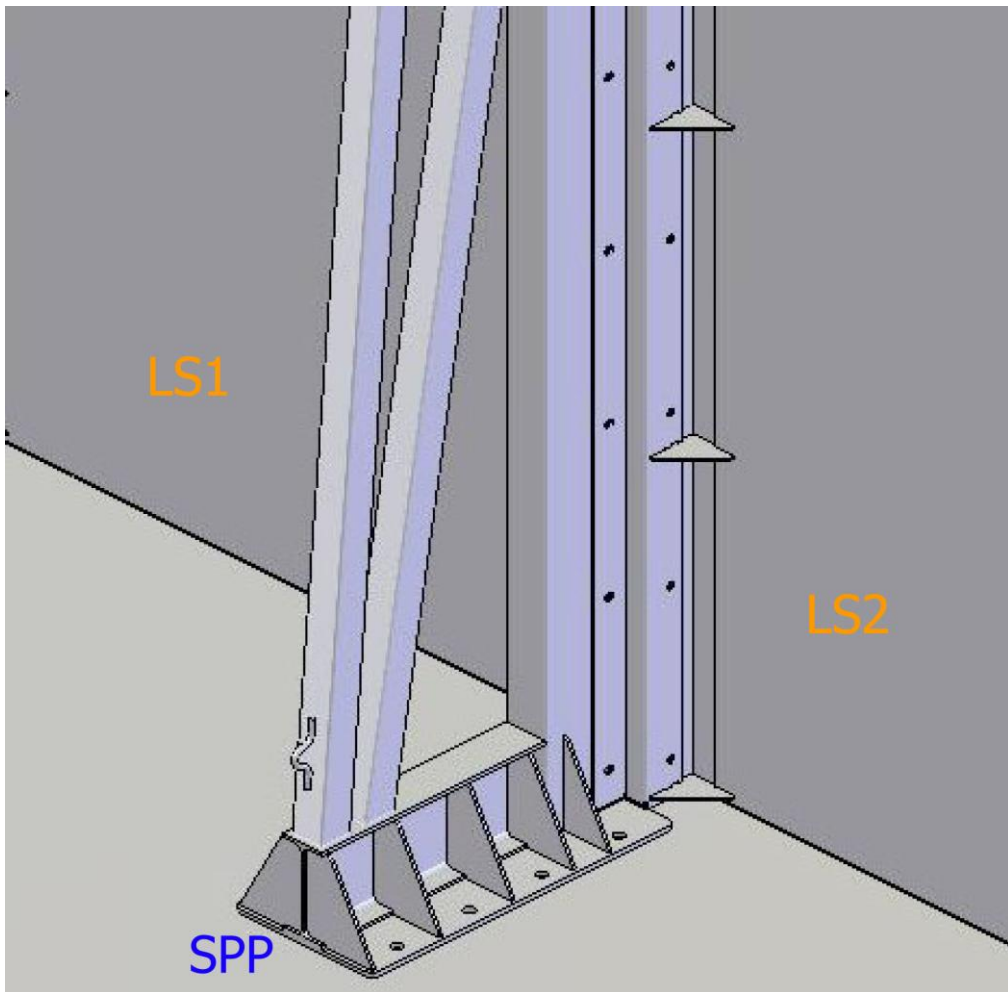
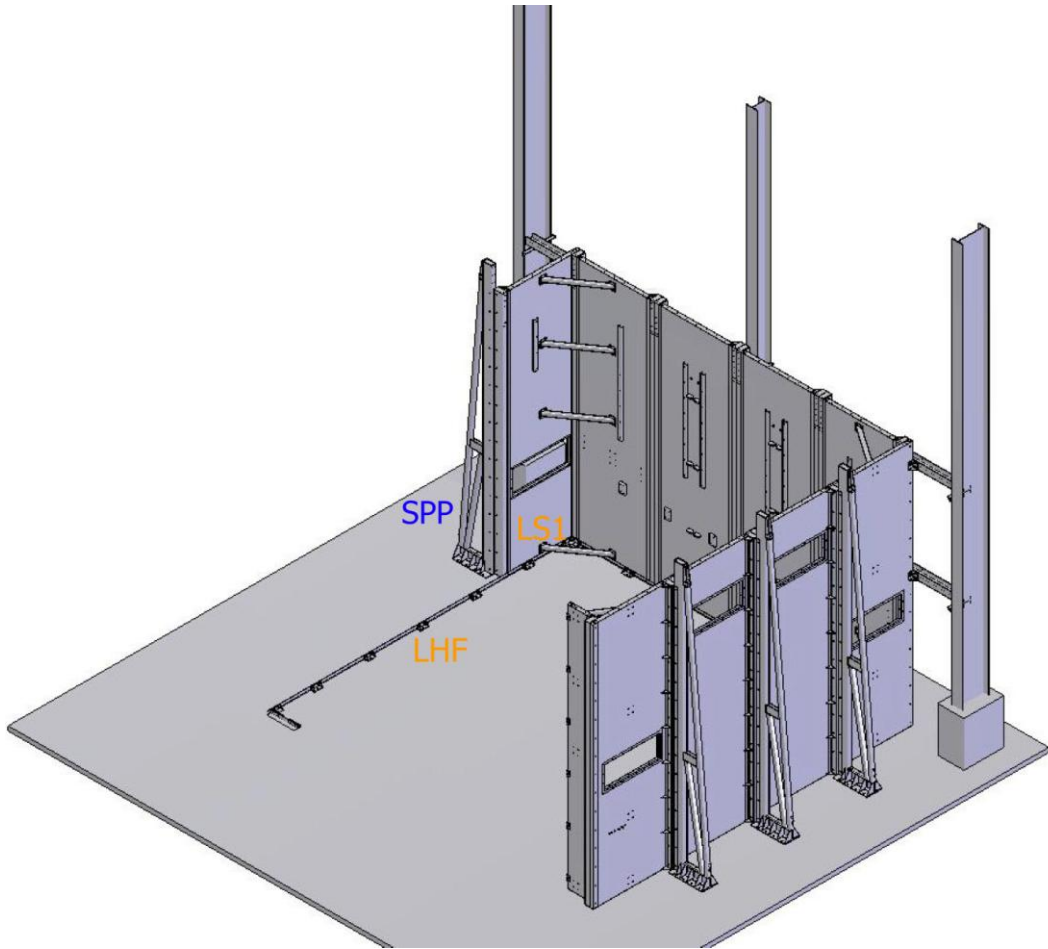
### Hardware 5

Description		Q'ty
Hex Screw	5/8"*4-1/2"	32
Flat Washer	5/8"*OD38*3T	64
Hex Nut	5/8"	32



- Take out the number: **SPP**.
- Put **SPP** next to **LS1**.





- Take out the number: **LS2**.
- Secure **LS2** on **LHF** and sit **LS2** next to **SPP**. Join **LS2** and **LS1** together with:

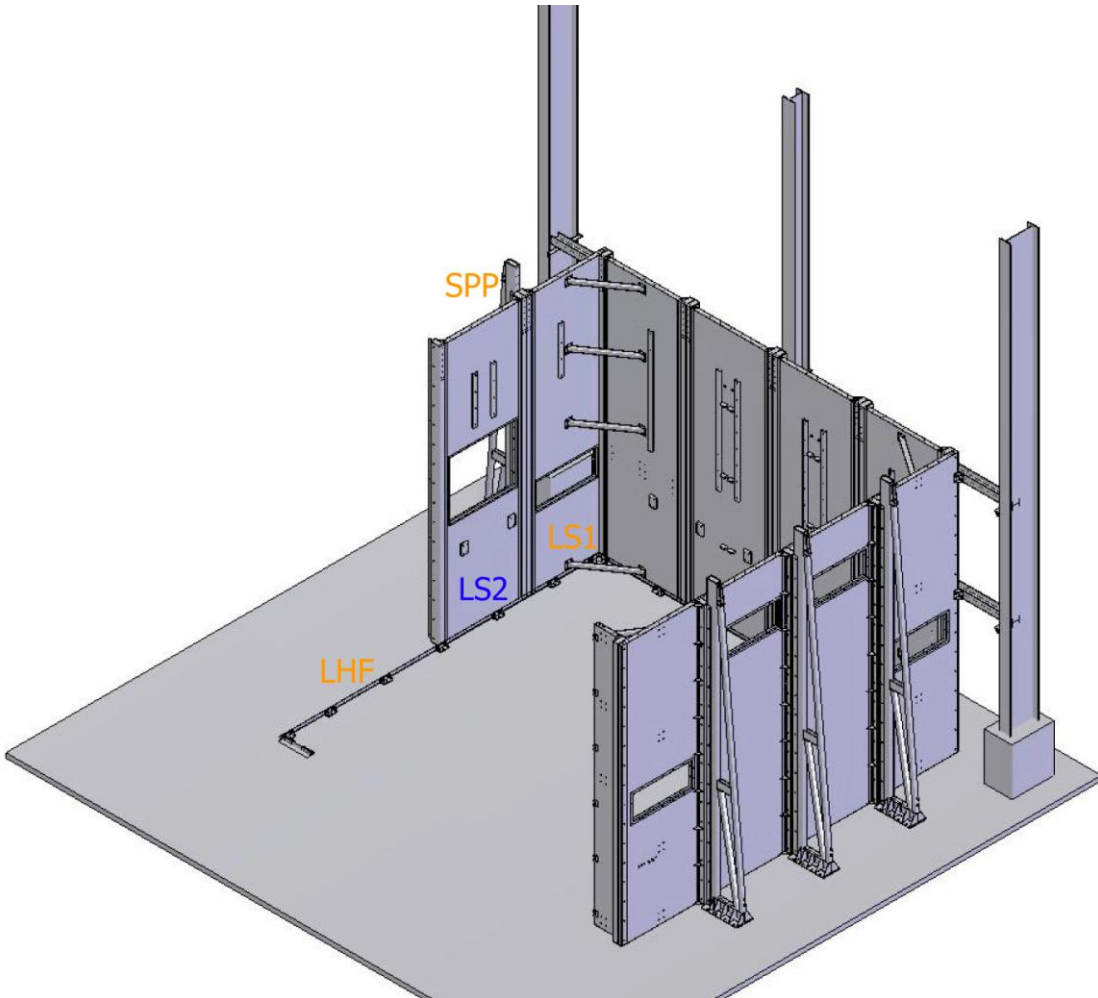
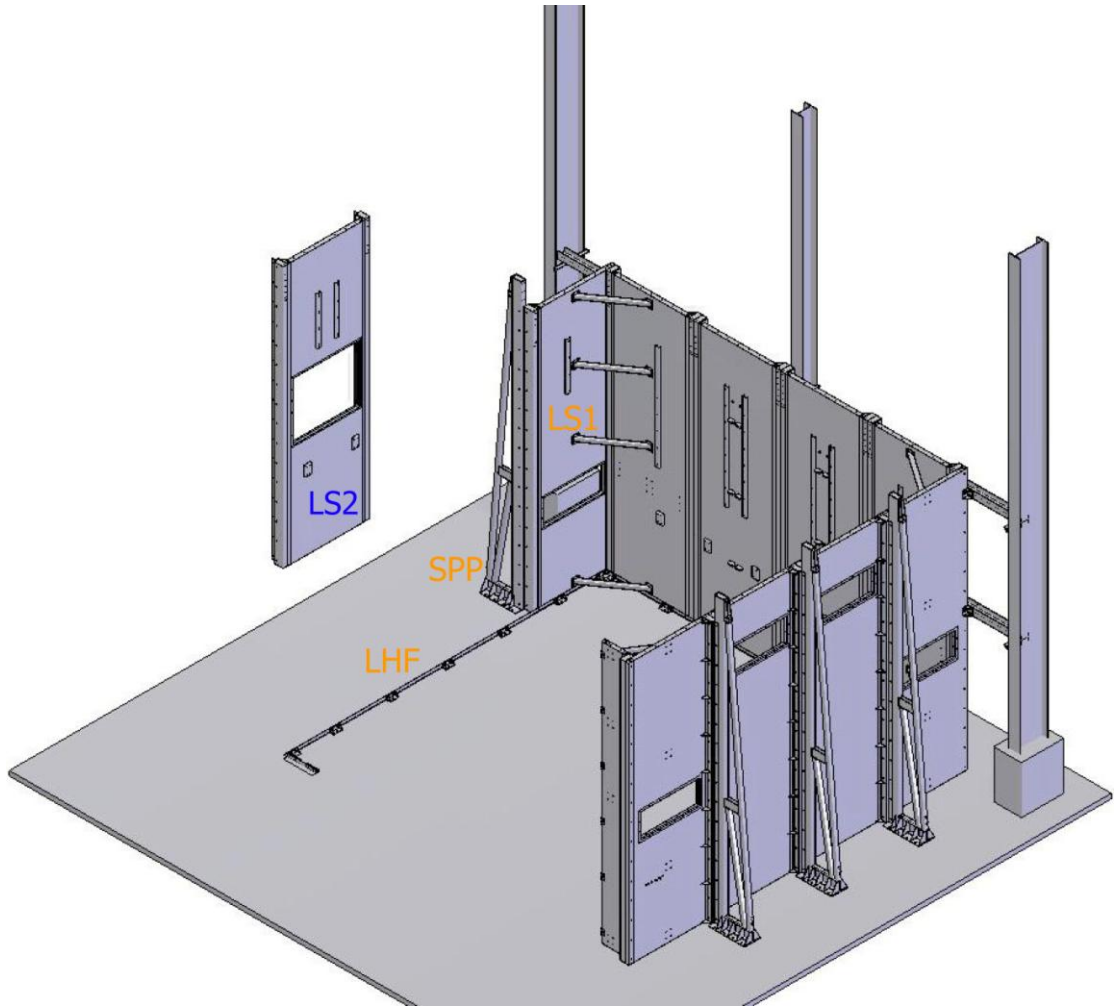
Hardware 3

Description		Q'ty
Hex Screw	1/2"*9-1/2"	16
Flat Washer	1/2"*OD34*3T	32
Hex Nut	1/2"	16

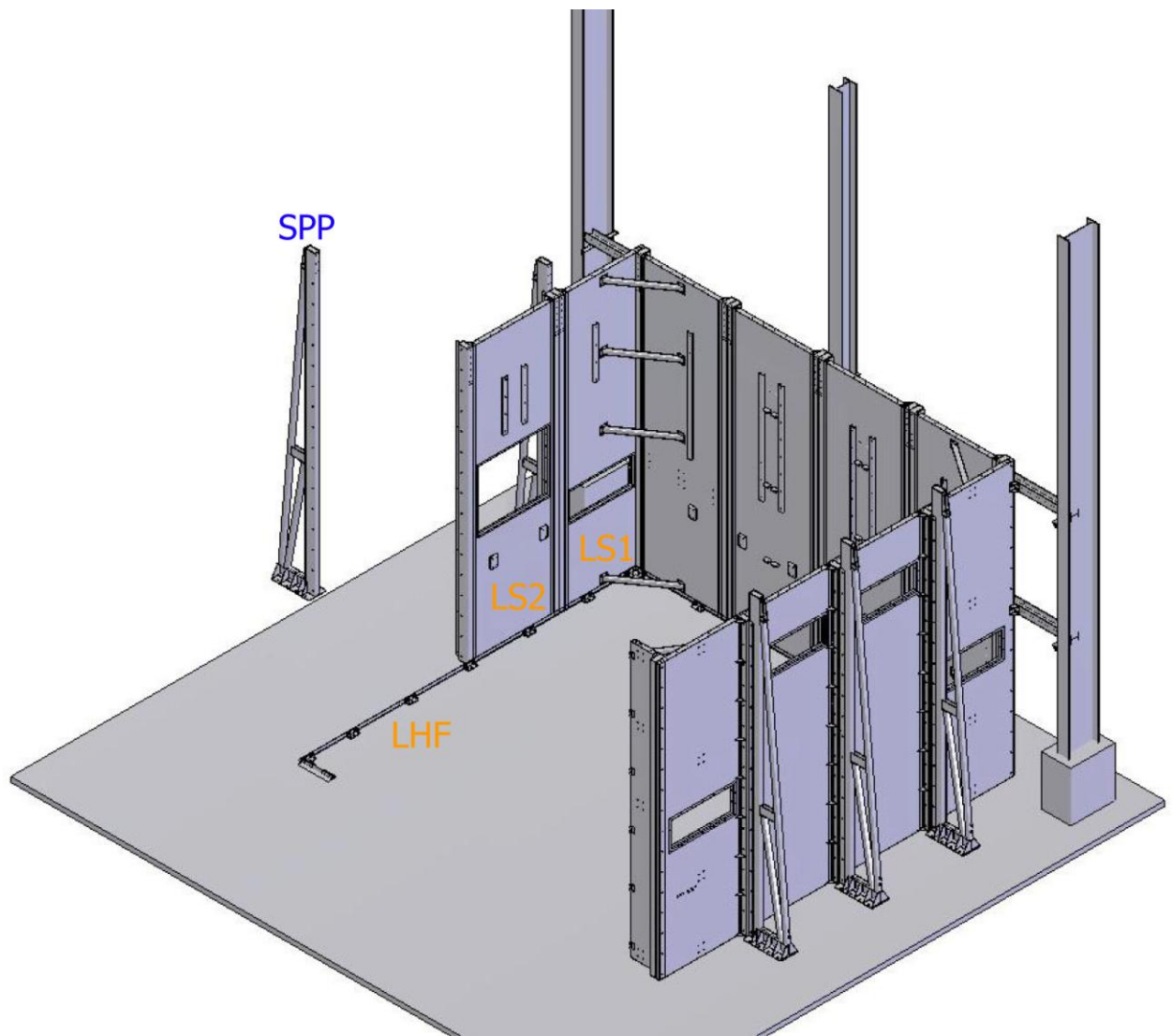
- Secure **LS2** to **SPP** and **LS1** with:

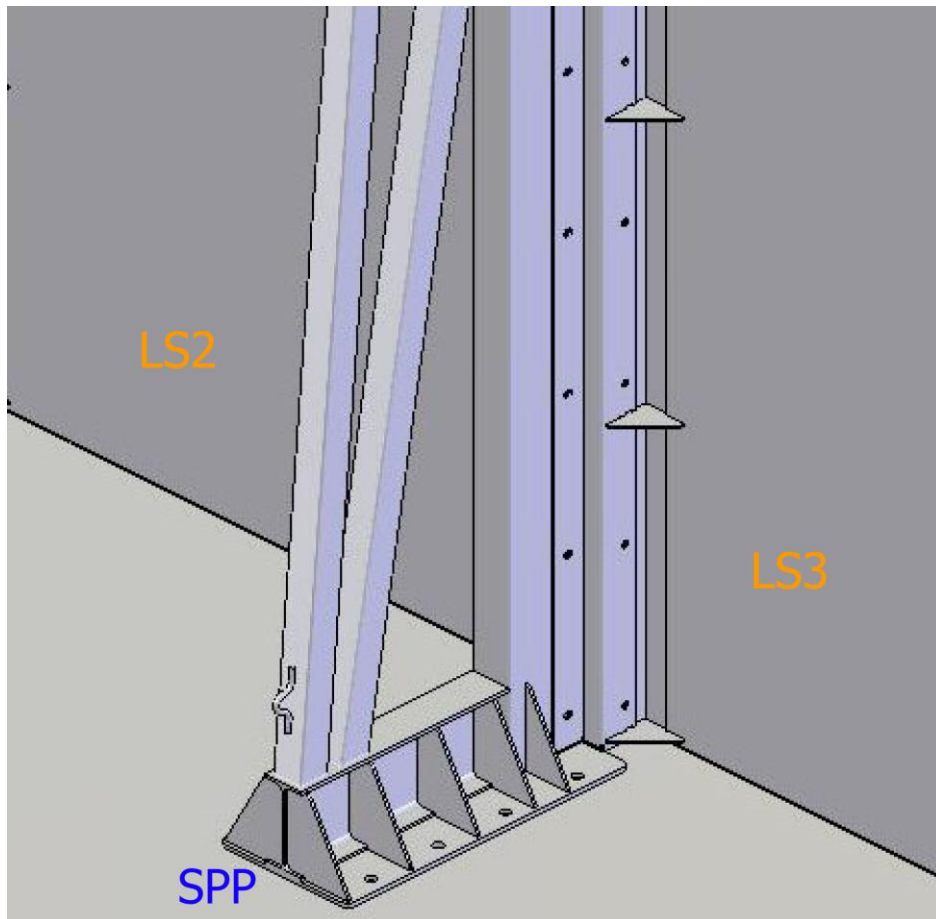
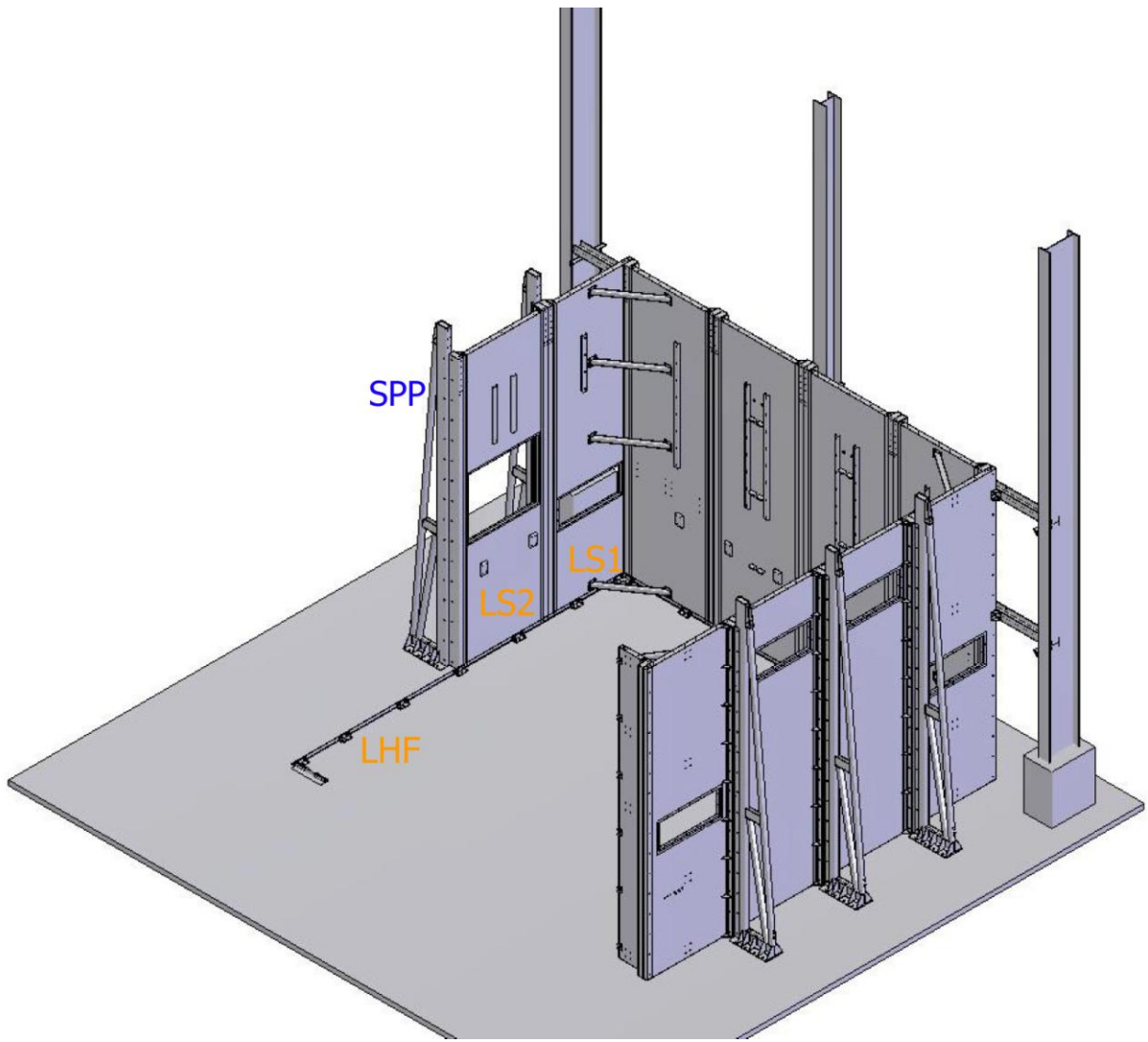
Hardware 4

Description		Q'ty
Hex Screw	1/2"*5"	16
Flat Washer	1/2"*OD34*3T	32
Hex Nut	1/2"	16



- Take out the number: **SPP**.
- Put **SPP** next to **LS2**.





- Take out the number: **LS3**.
- Secure **LS3** on **LHF** and sit **LS3** next to **SPP**. Join **LS3** and **LS2** together with:

Hardware 3

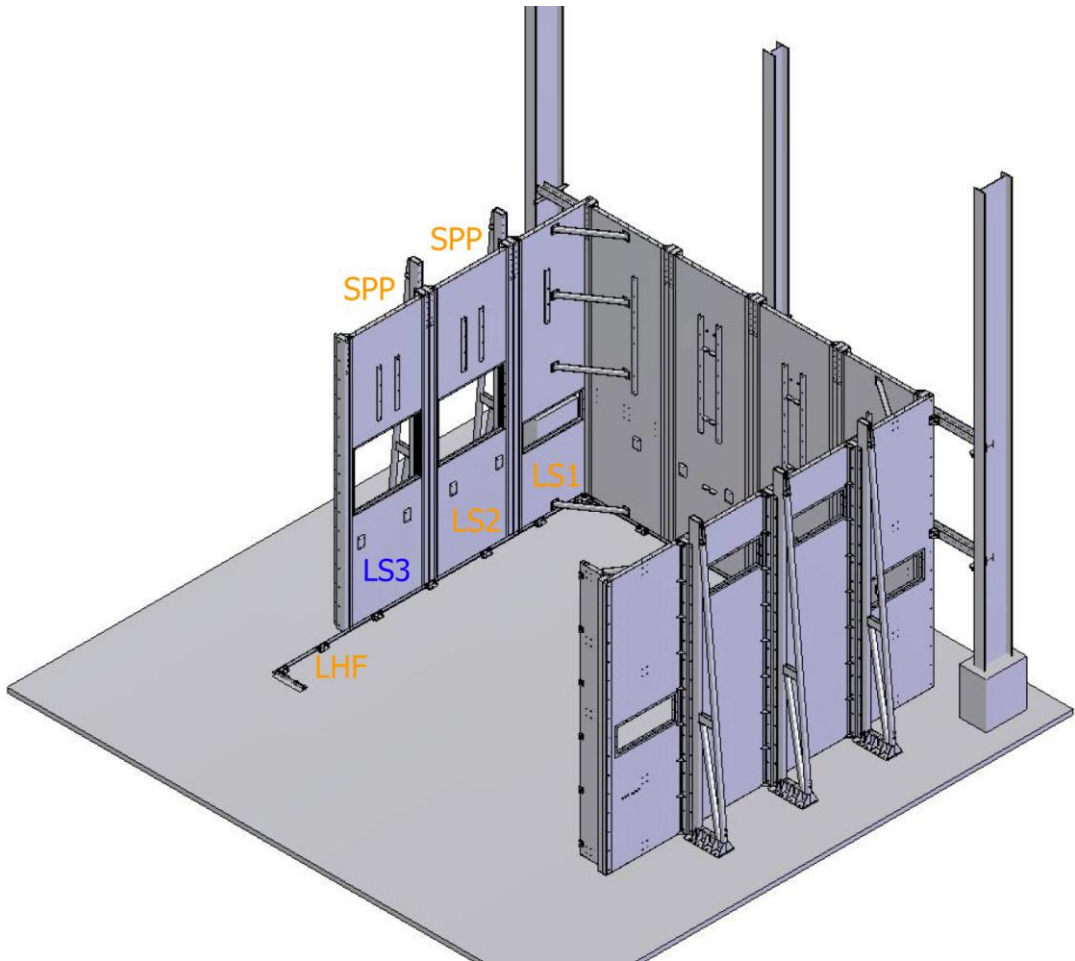
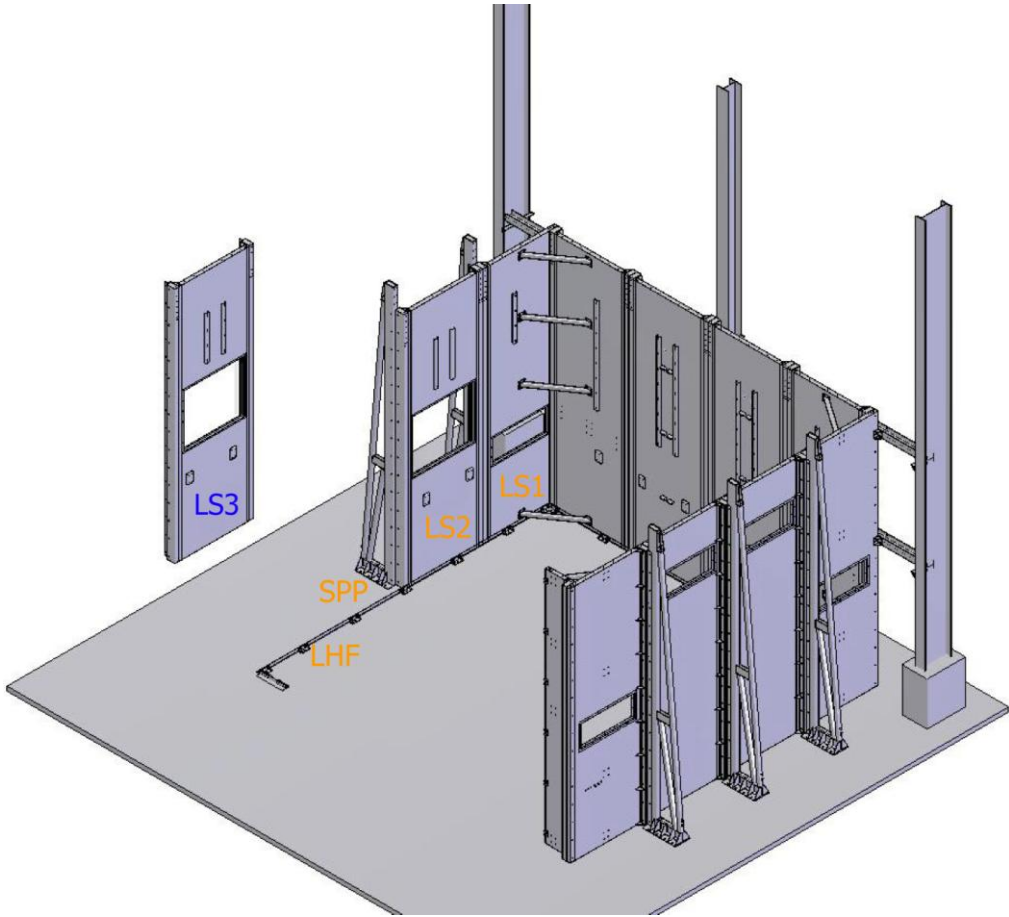
Description		Q'ty
Hex Screw	1/2"*9-1/2"	16
Flat Washer	1/2"*OD34*3T	32
Hex Nut	1/2"	16

- Secure **LS3** to **SPP** and **LS2** with:

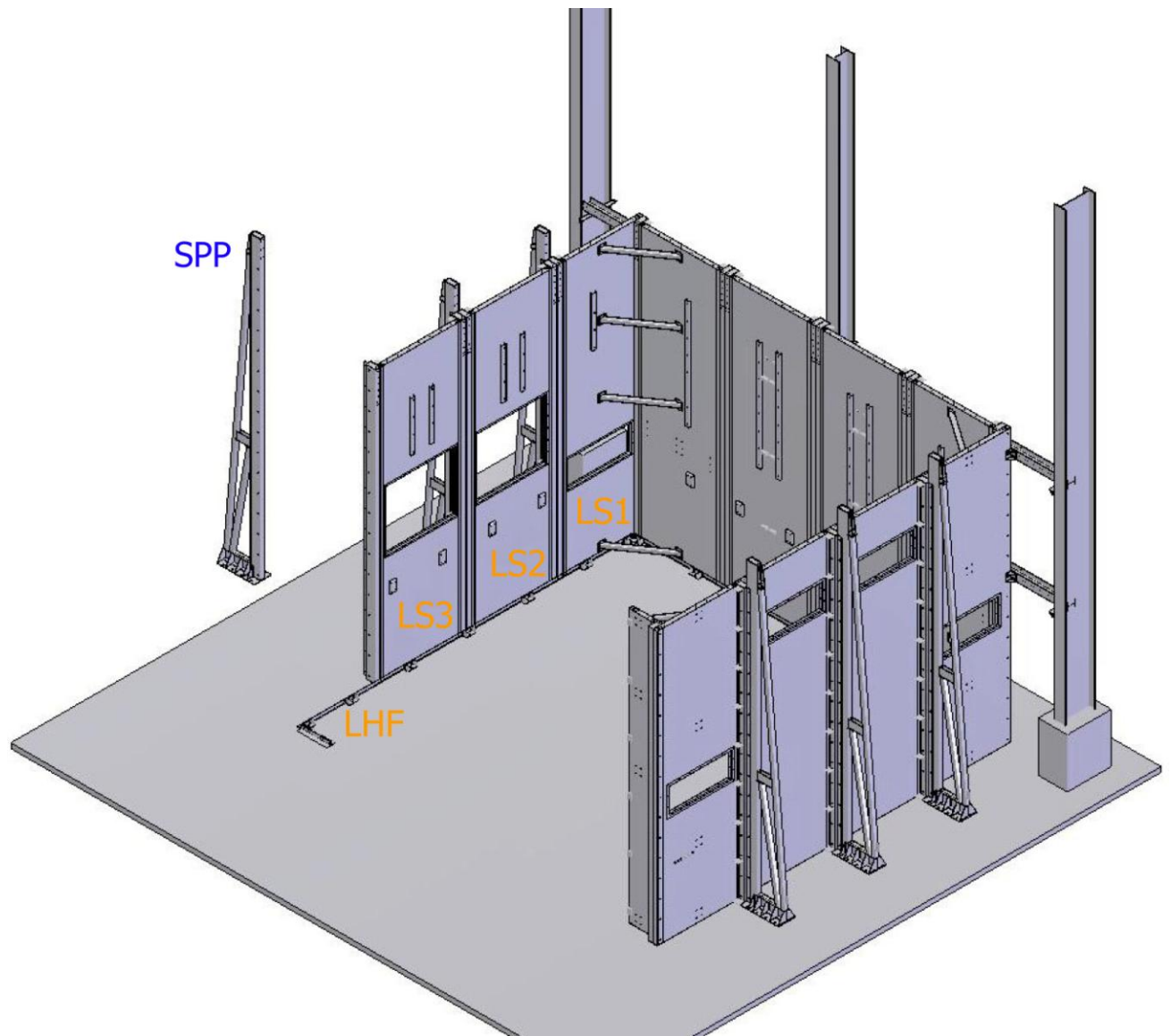
Hardware 4

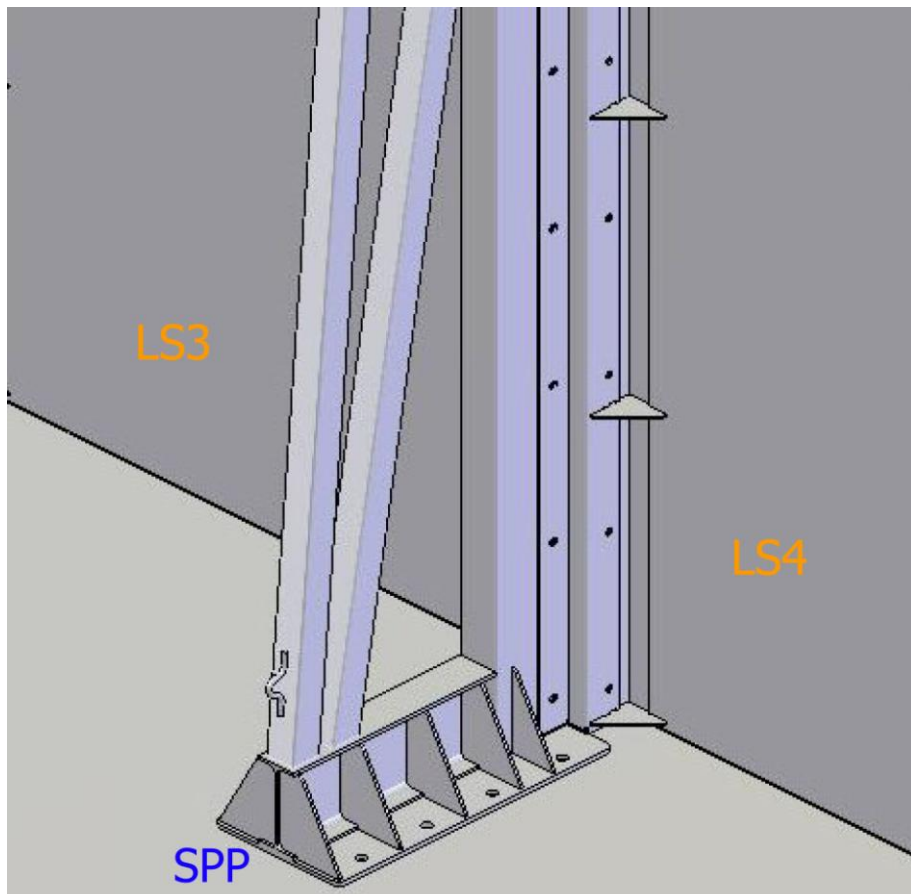
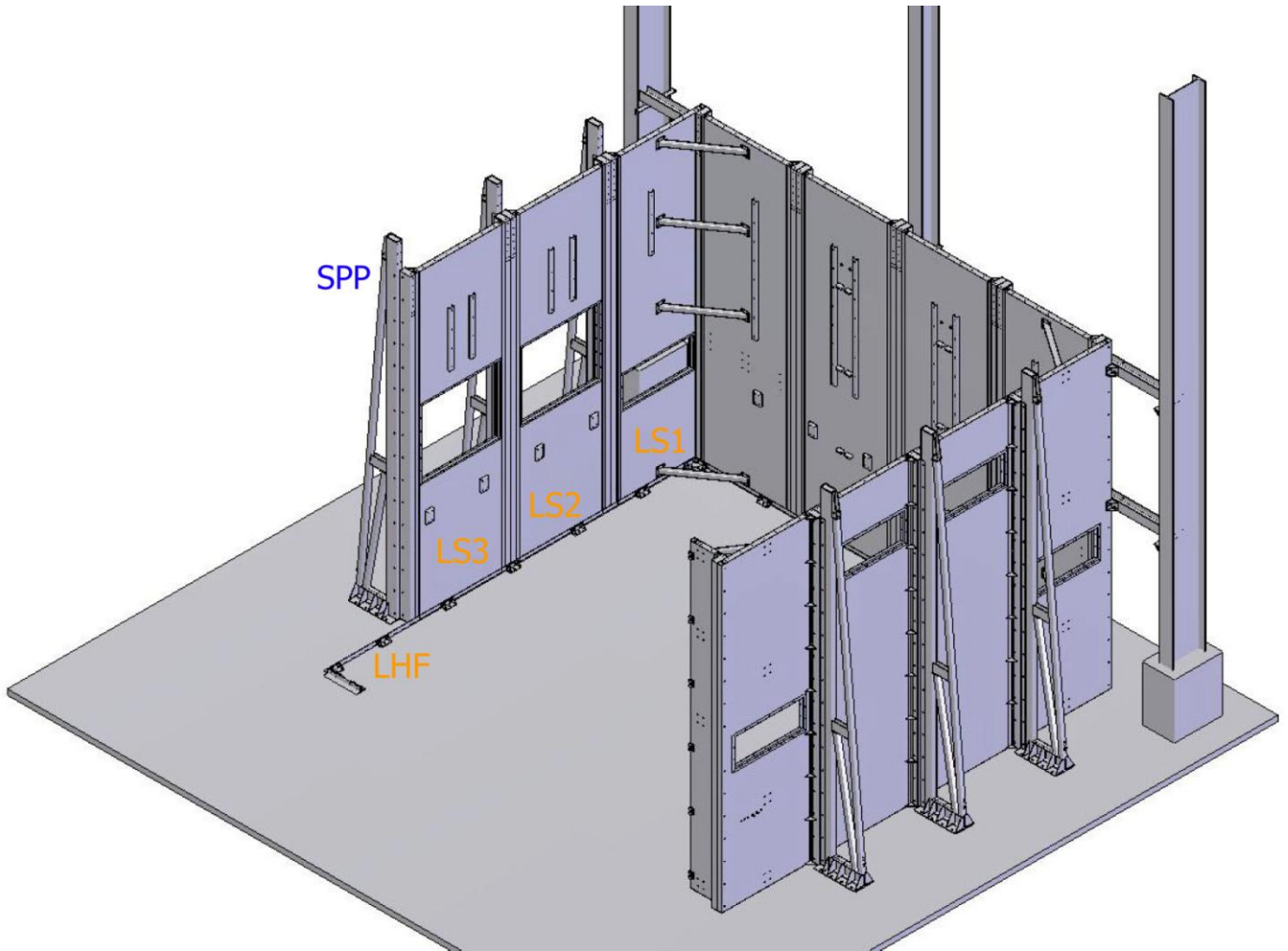
Description		Q'ty
Hex Screw	1/2"*5"	16
Flat Washer	1/2"*OD34*3T	32
Hex Nut	1/2"	16





- Take out the number: **SPP**.
- Put **SPP** next to **LS3**.





- Take out the number: **LS4**.
- Secure **LS4** on **LHF** and sit **LS4** next to **SPP**. Join **LS4** and **LS3** together with:

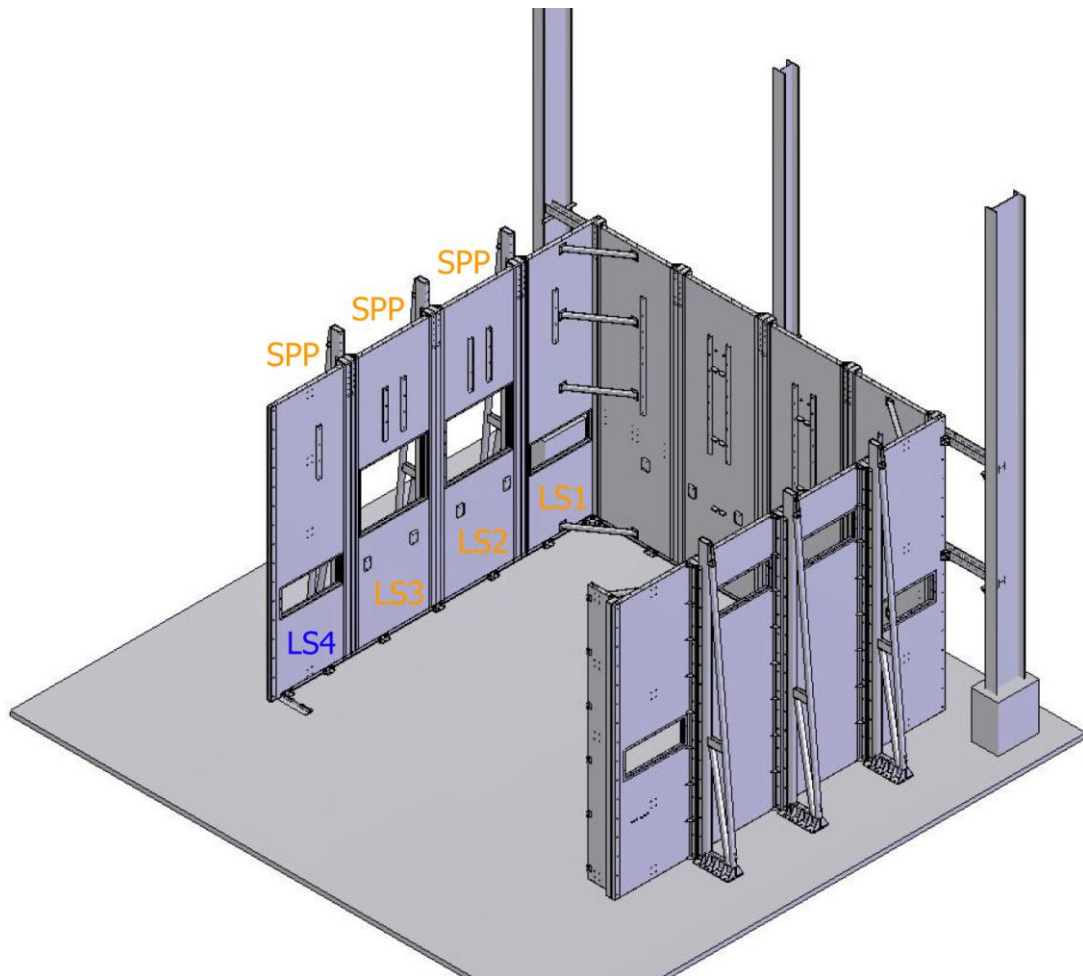
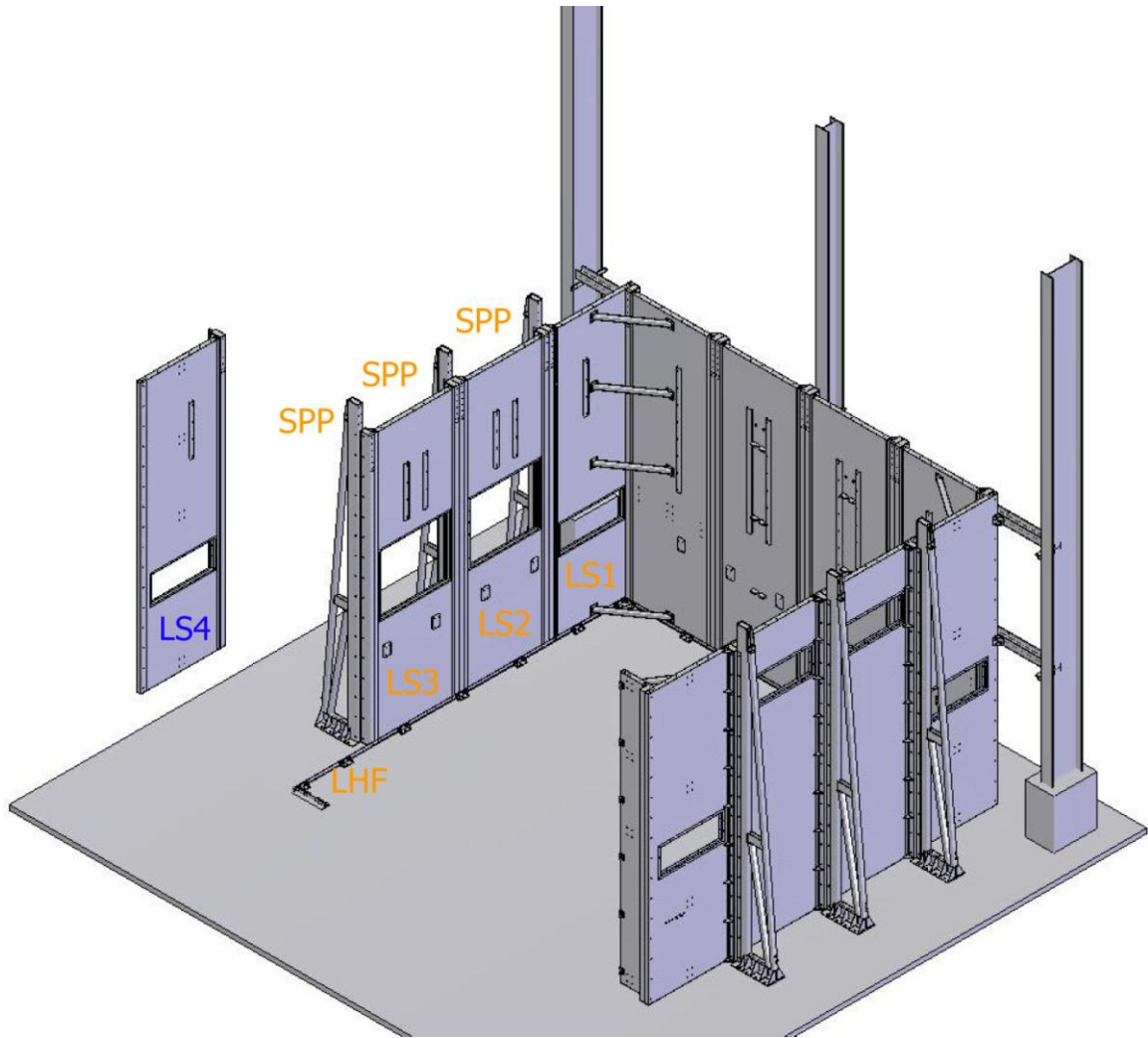
Hardware 3

Description		Q'ty
Hex Screw	1/2"*9-1/2"	16
Flat Washer	1/2"*OD34*3T	32
Hex Nut	1/2"	16

- Secure **LS4** to **SPP** and **LS3** with:

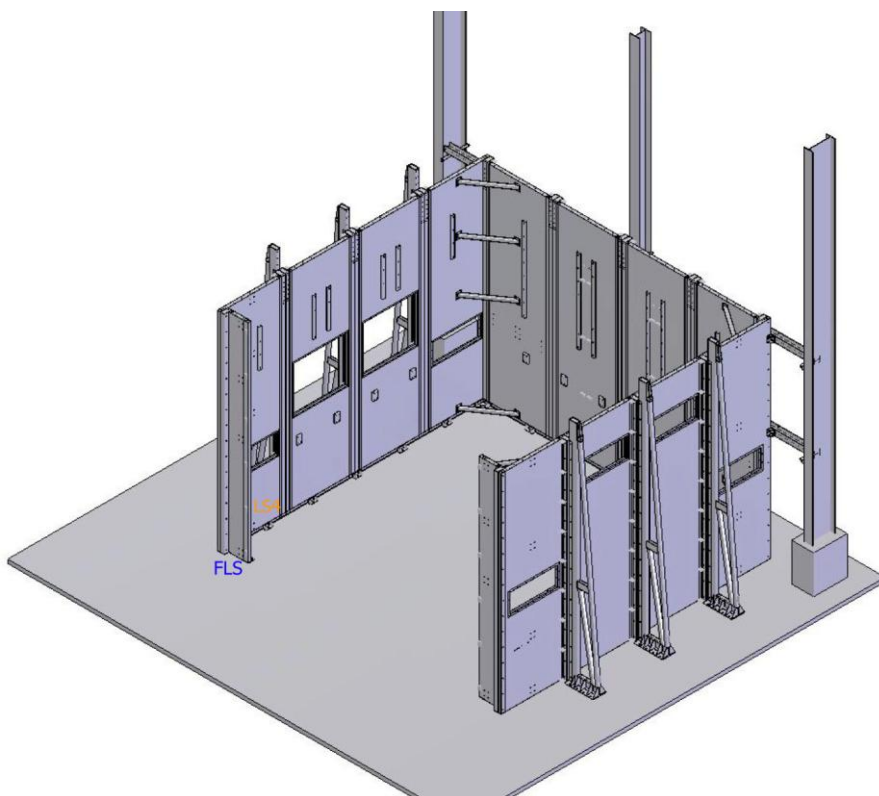
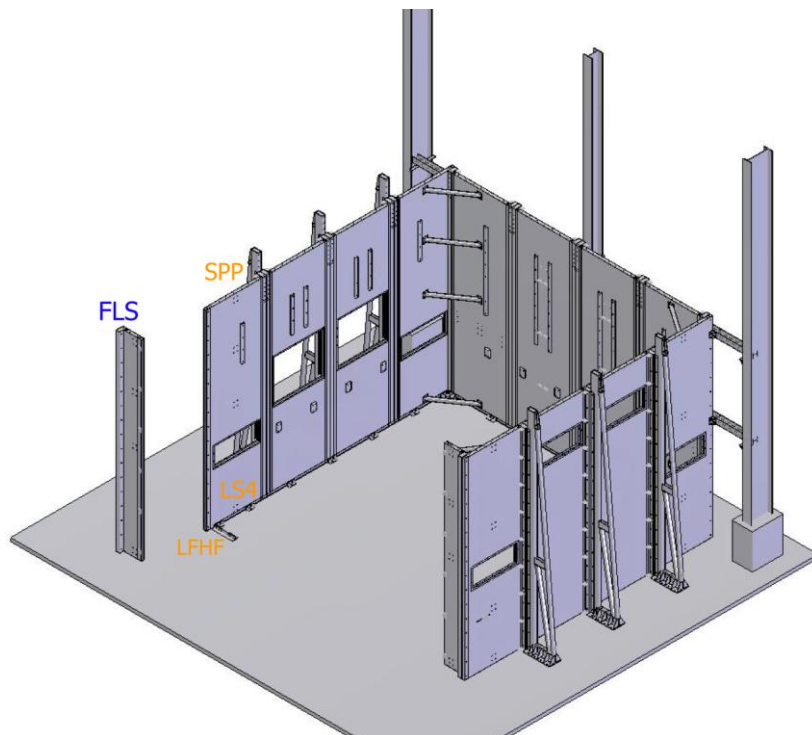
Hardware 4

Description		Q'ty
Hex Screw	1/2"*5"	16
Flat Washer	1/2"*OD34*3T	32
Hex Nut	1/2"	16



- Take out the number: **FLS**.
- Secure **FLS** on **LFHF** and join **FLS** and **LS4** together with:

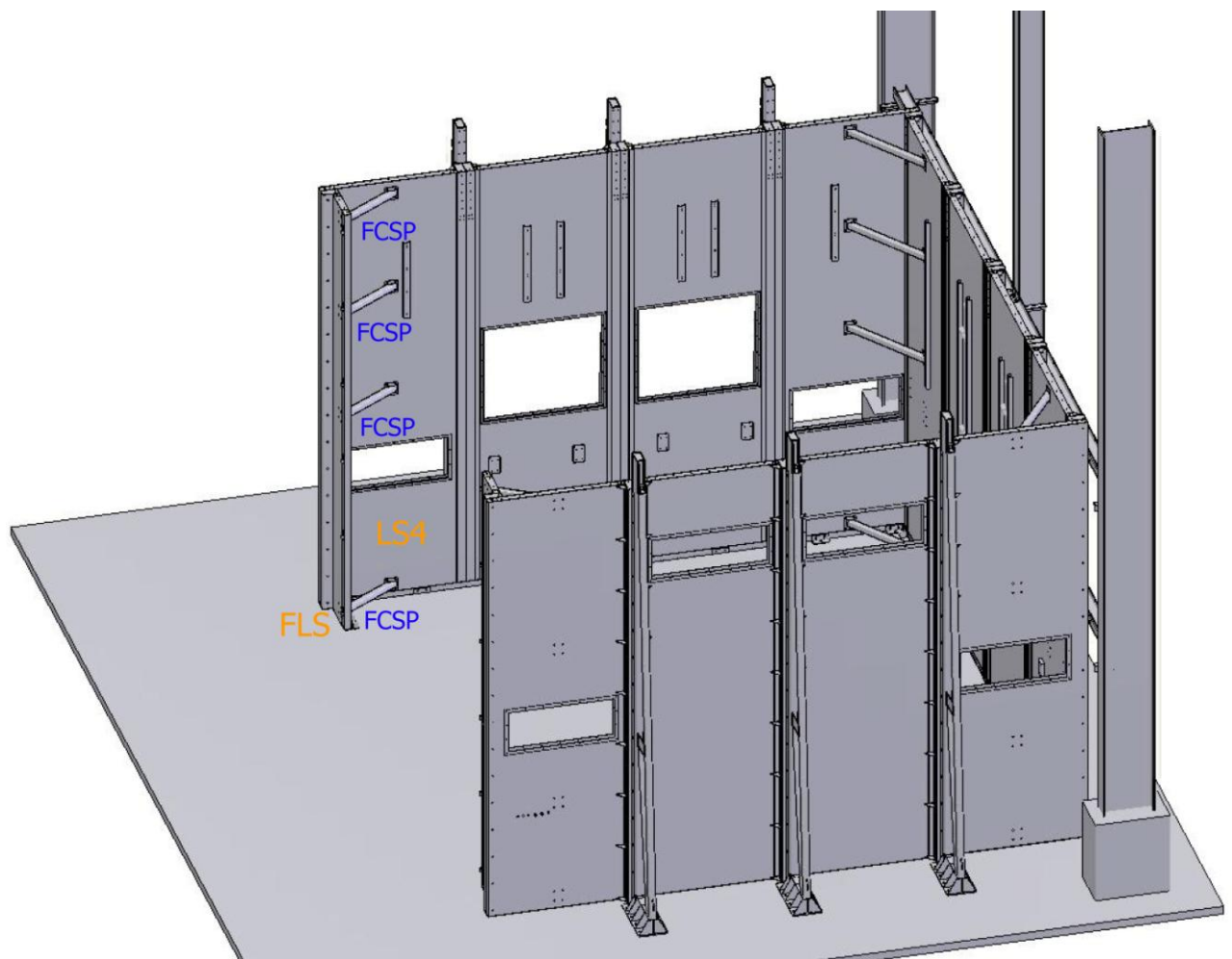
Description		Q'ty
Hex Screw	1/2"*8-1/2"	16
Flat Washer	1/2"*OD34*3T	32
Hex Nut	1/2"	16



- Take out the number: **FCSP**.
- Fasten **FCSP**: one end to **FLS** and the other end to **LS4** with:

#### Hardware 5

Description		Q'ty
Hex Screw	5/8"*4-1/2"	32
Flat Washer	5/8"*OD38*3T	64
Hex Nut	5/8"	32



- Take out the number: **HRP**.
- Secure **HRP** on **BS1~BS4** with:

Hardware 25

Description		Q'ty
Hex Screw	1/2"*1"	12
Flat Washer	1/2"*OD34*3T	24
Hex Nut	1/2"	12

- Take out the number: **HRP**.
- Secure **HRP** on **RS1~RS4** with:

Hardware 25

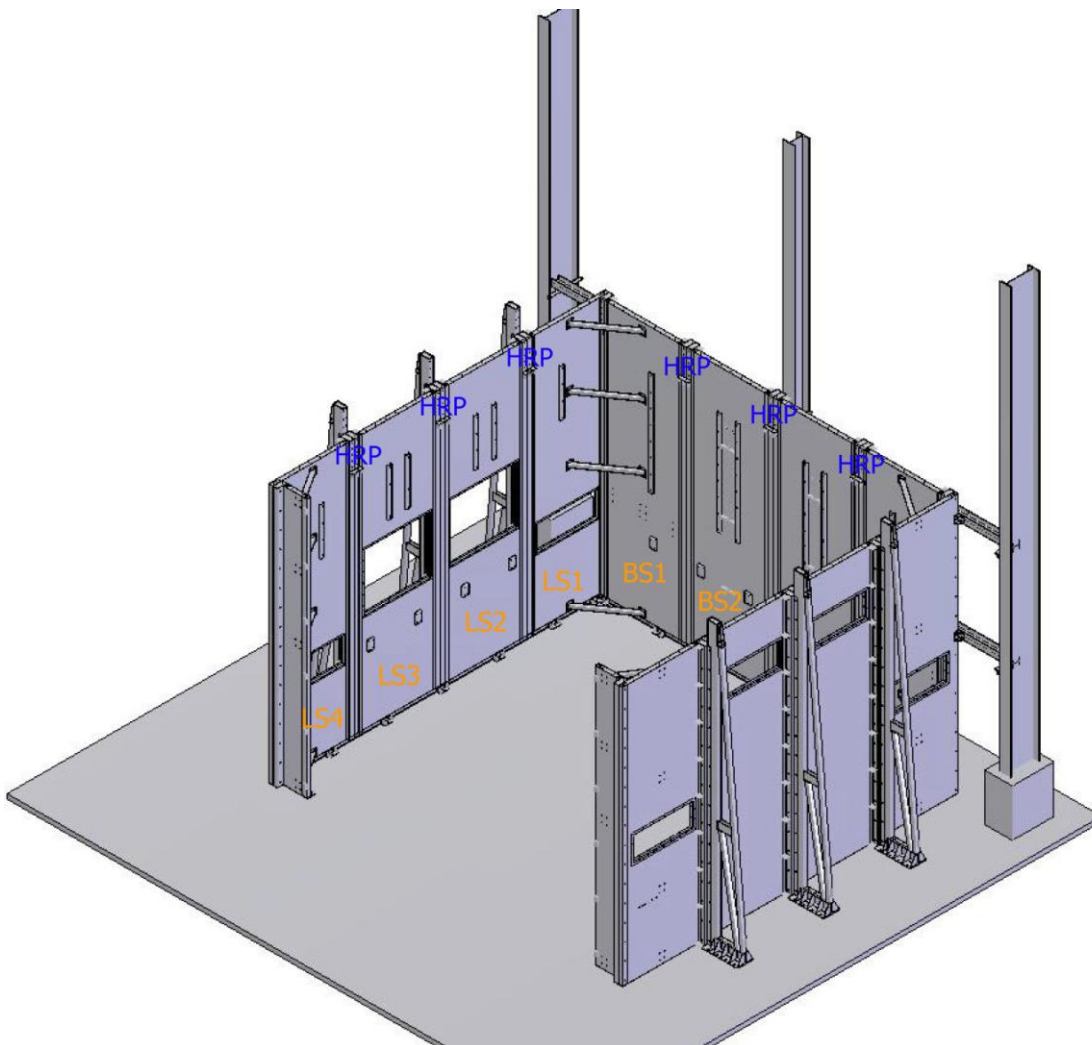
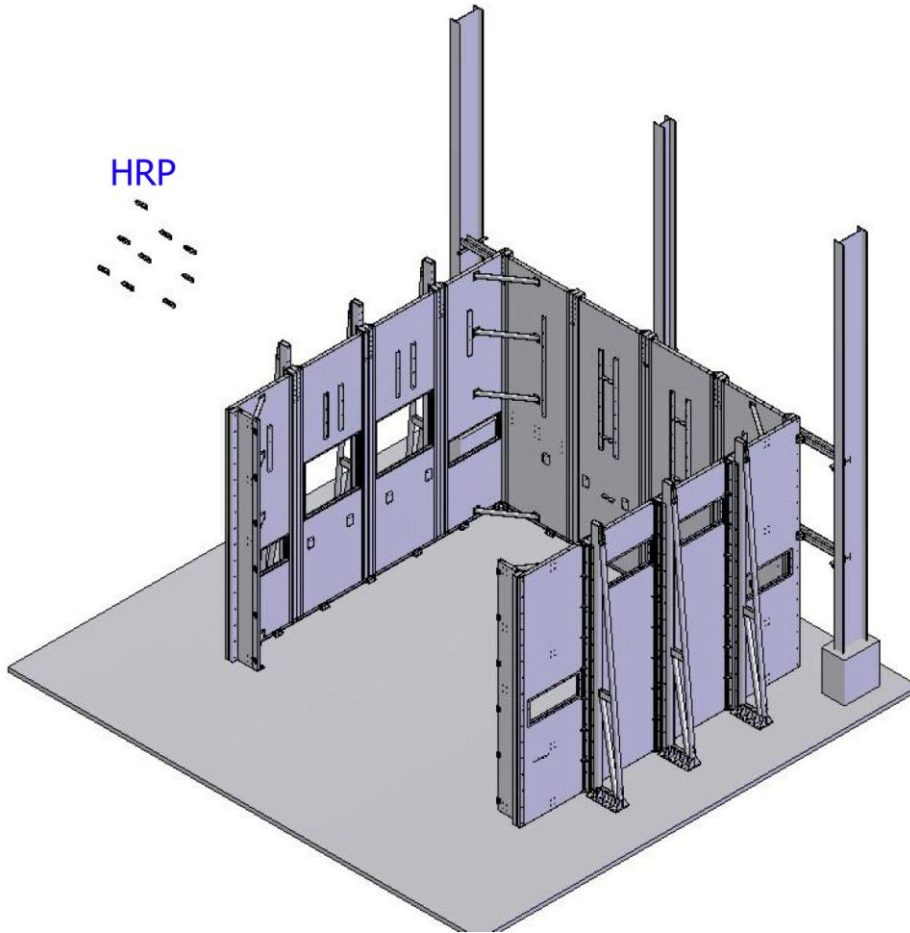
Description		Q'ty
Hex Screw	1/2"*1"	12
Flat Washer	1/2"*OD34*3T	24
Hex Nut	1/2"	12

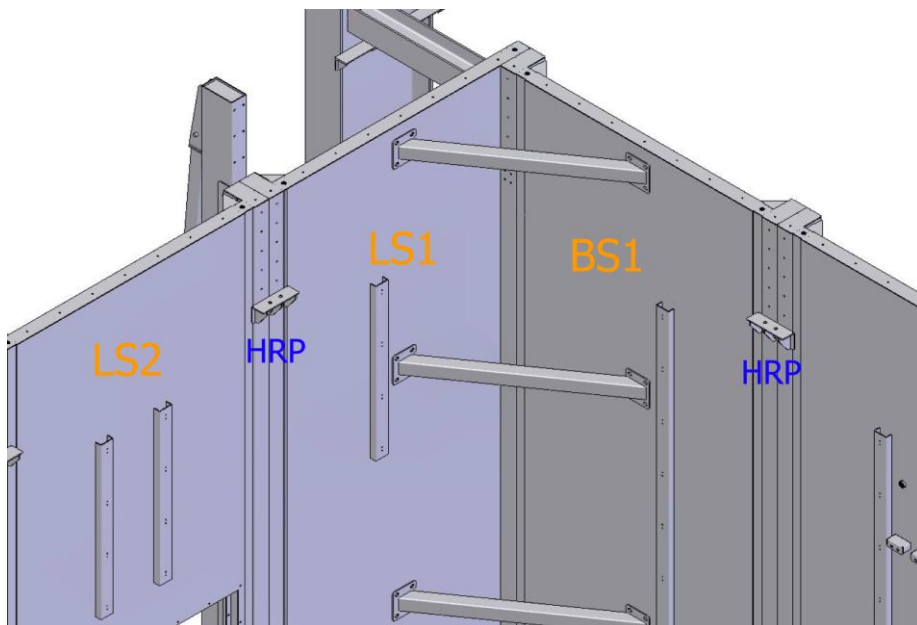
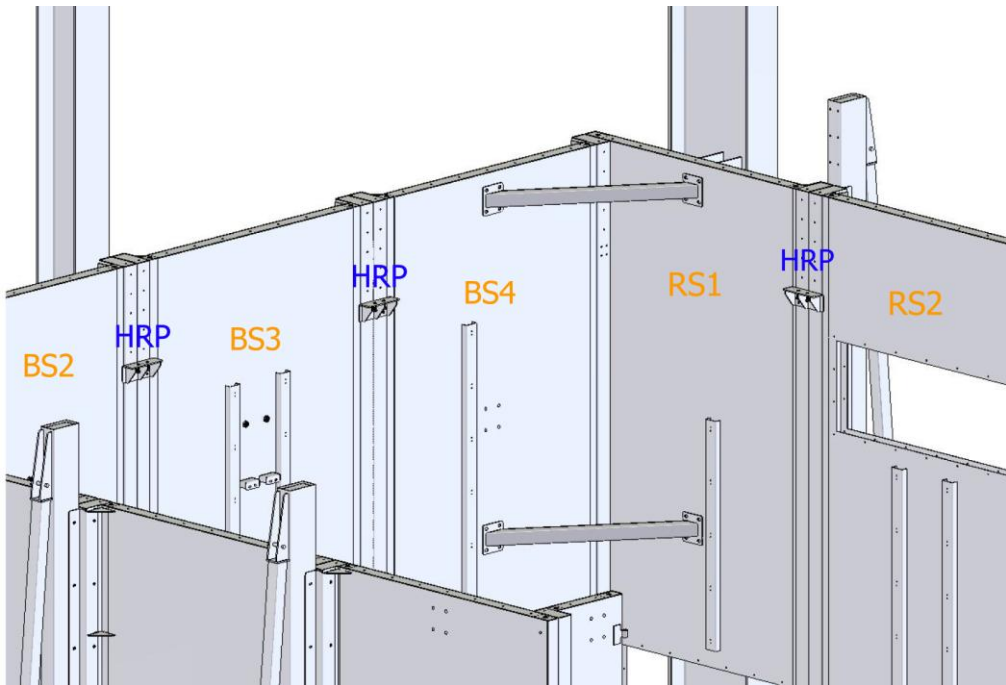
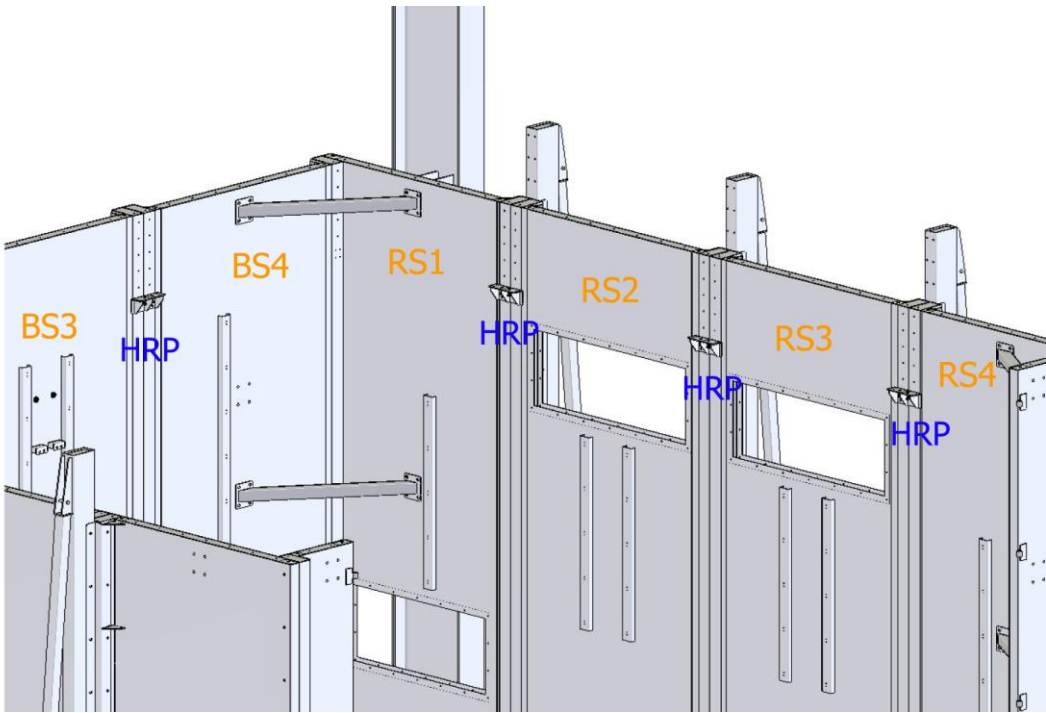
- Take out the number: **HRP**.
- Secure **HRP** on **LS1~LS4** with:

Hardware 25

Description		Q'ty
Hex Screw	1/2"*1"	12
Flat Washer	1/2"*OD34*3T	24
Hex Nut	1/2"	12







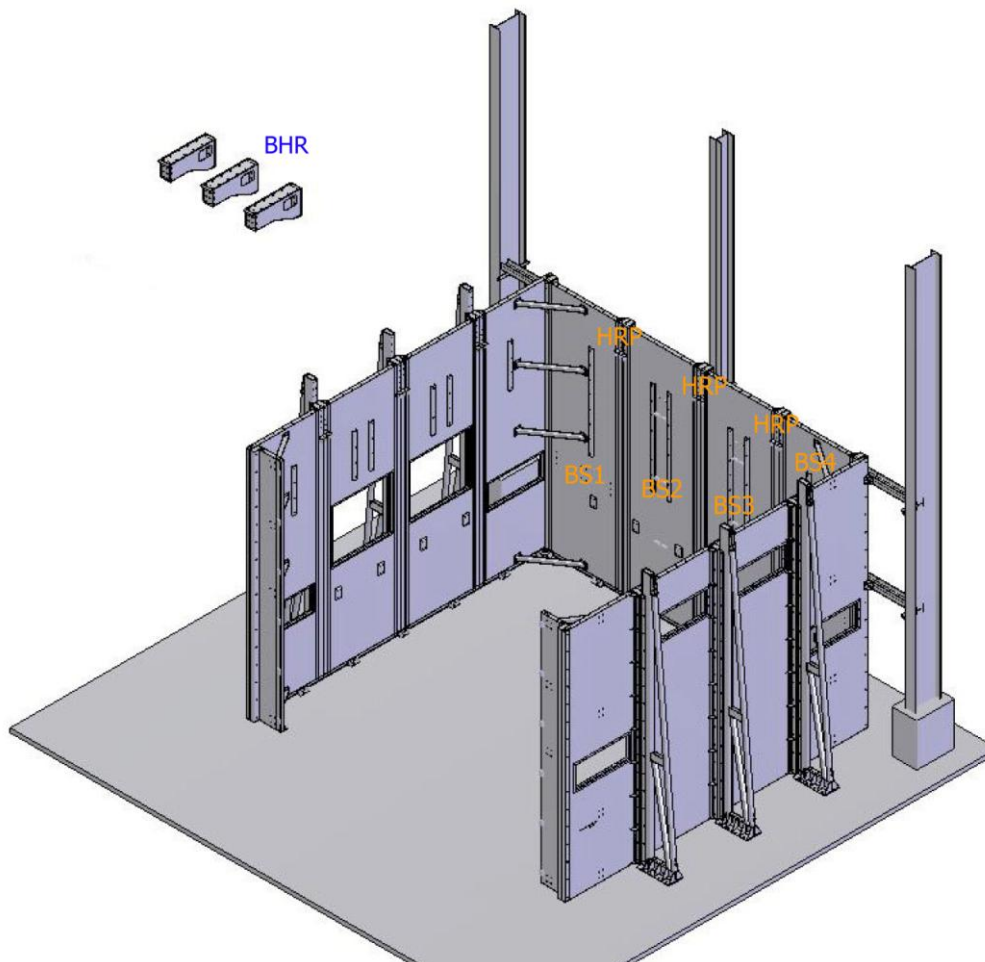
- Take out the number: **BHR**.
- Secure **BHR** on **BS1~BS4** with:

Hardware 25

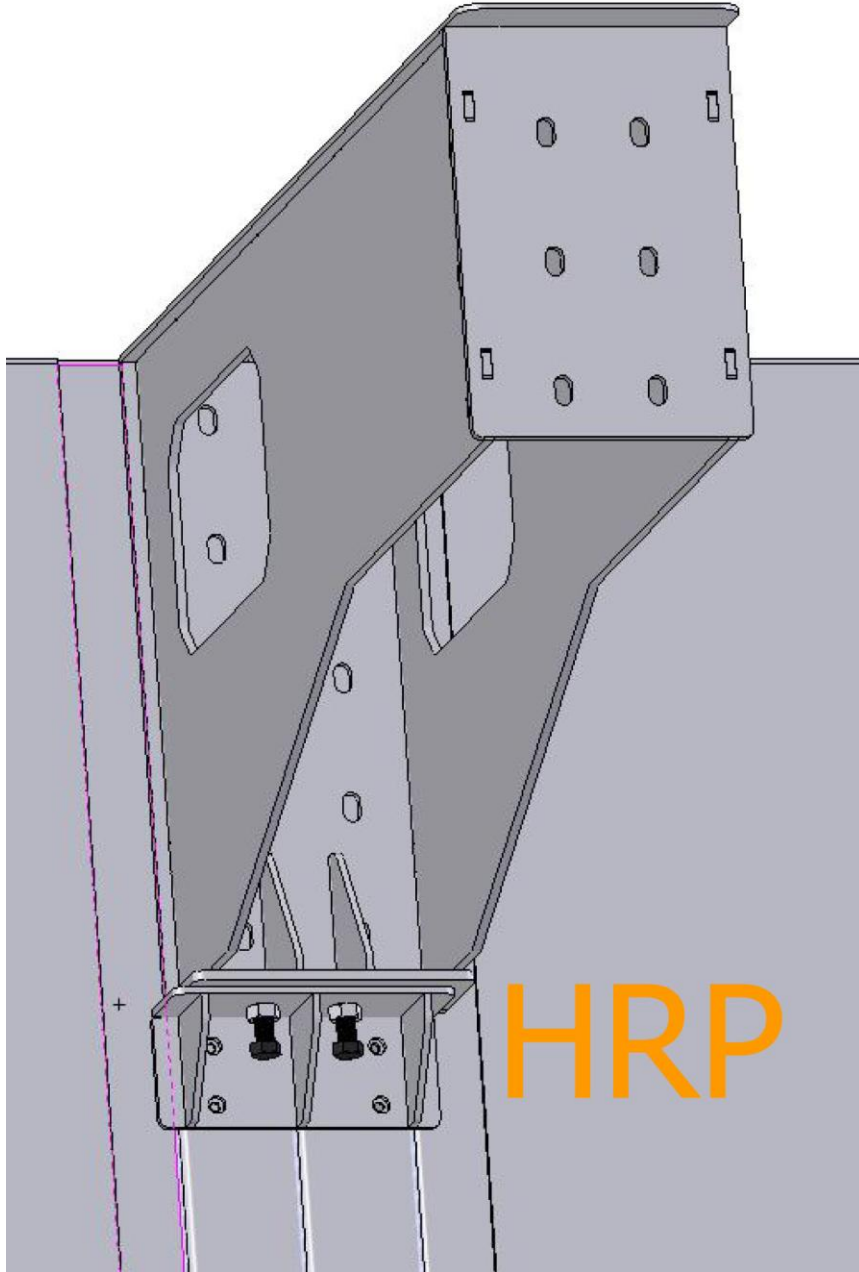
Description		Q'ty
Hex Screw	1/2"*1"	30
Flat Washer	1/2"*OD34*3T	60
Hex Nut	1/2"	30

- Secure **BHR** on **HRP** with:

Description		Q'ty
Cap Screw	M16*30	6



# BHR



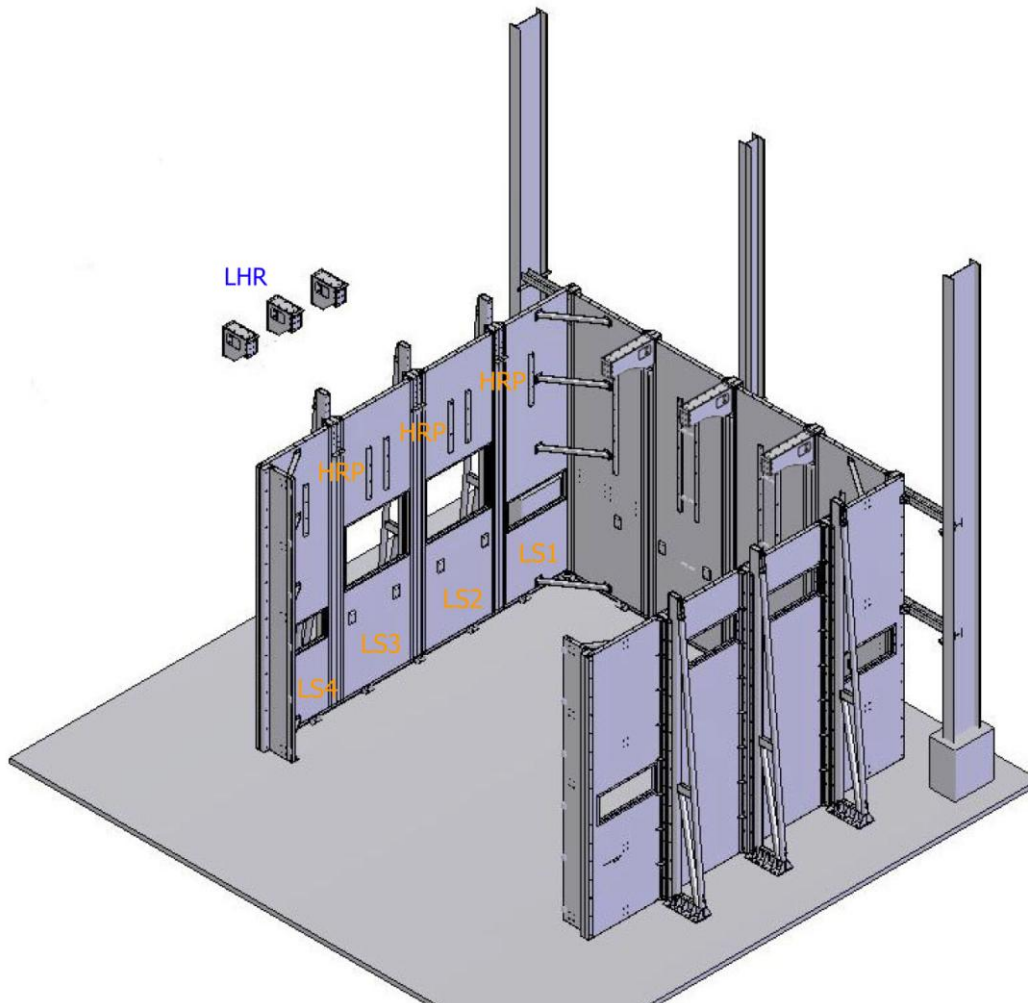
- Take out the number: **LHR**.
- Secure **LHR** on **LS1~LS4** with:

Hardware 25

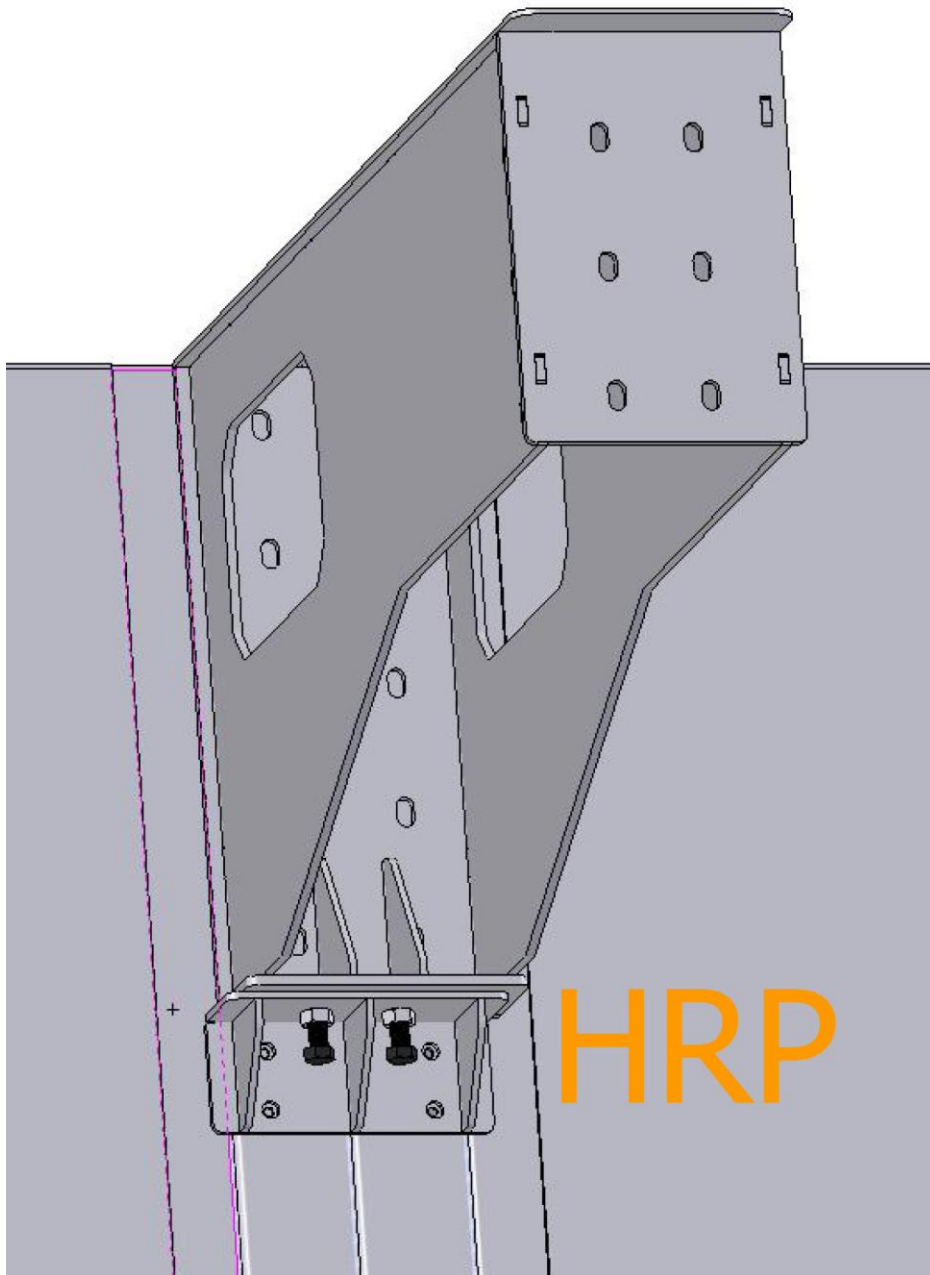
Description		Q'ty
Hex Screw	1/2"*1"	30
Flat Washer	1/2"*OD34*3T	60
Hex Nut	1/2"	30

- Secure **LHR** on **HRP** with:

Description		Q'ty
Cap Screw	M16*30	6



LHR



HRP

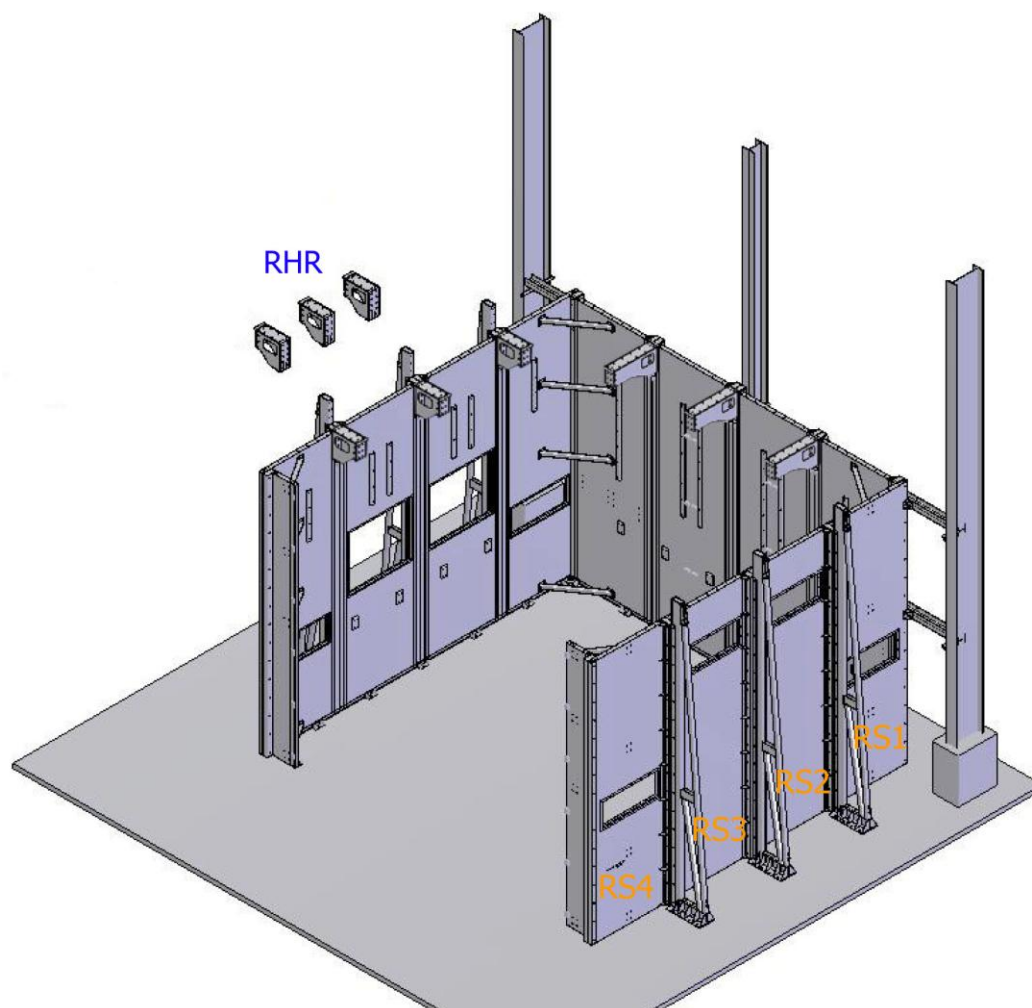
- Take out the number: **RHR**.
- Secure **RHR** on **RS1~RS4** with:

Hardware 25

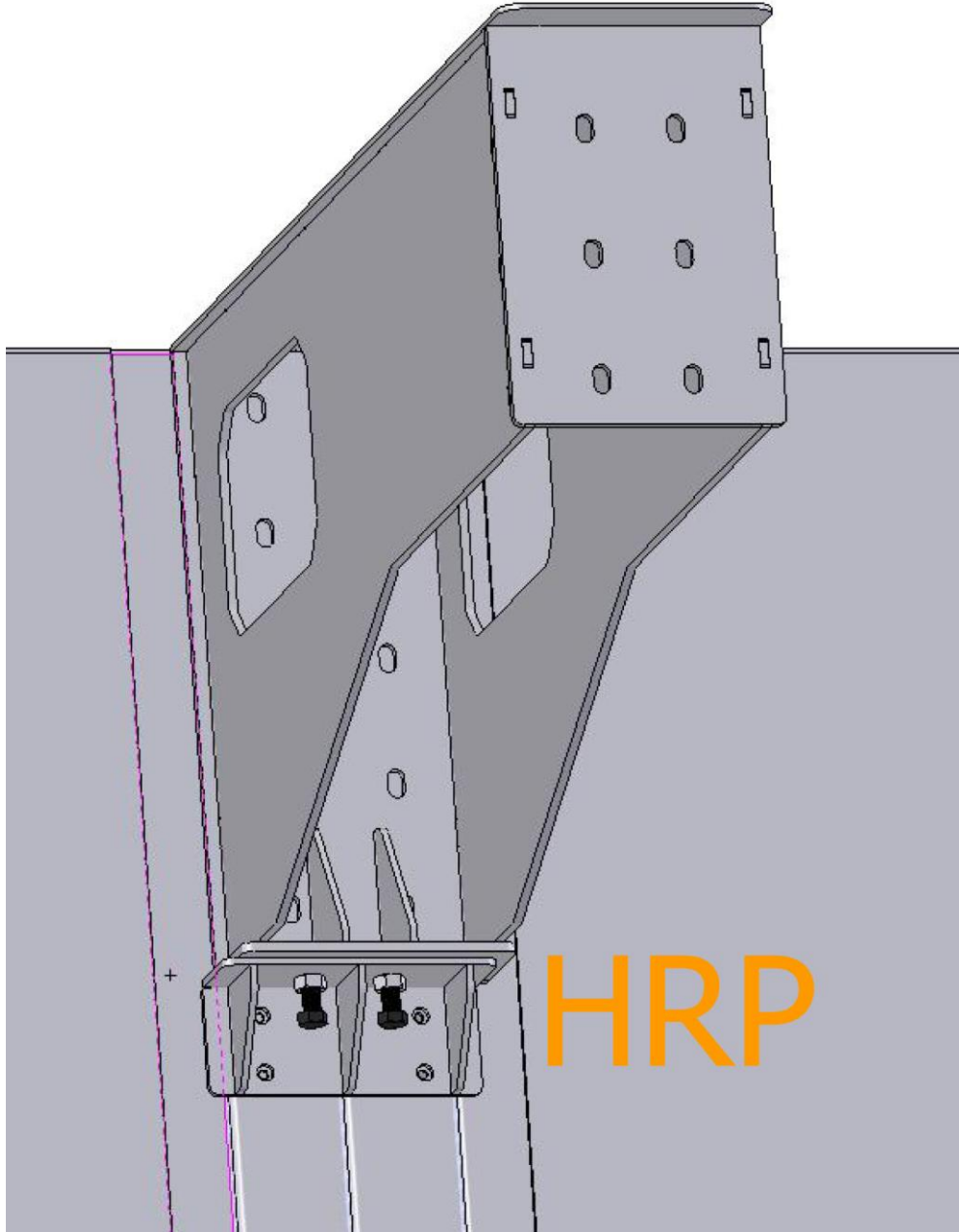
Description		Q'ty
Hex Screw	1/2"*1"	30
Flat Washer	1/2"*OD34*3T	60
Hex Nut	1/2"	30

- Secure **RHR** on **HRP** with:

Description		Q'ty
Cap Screw	M16*30	6

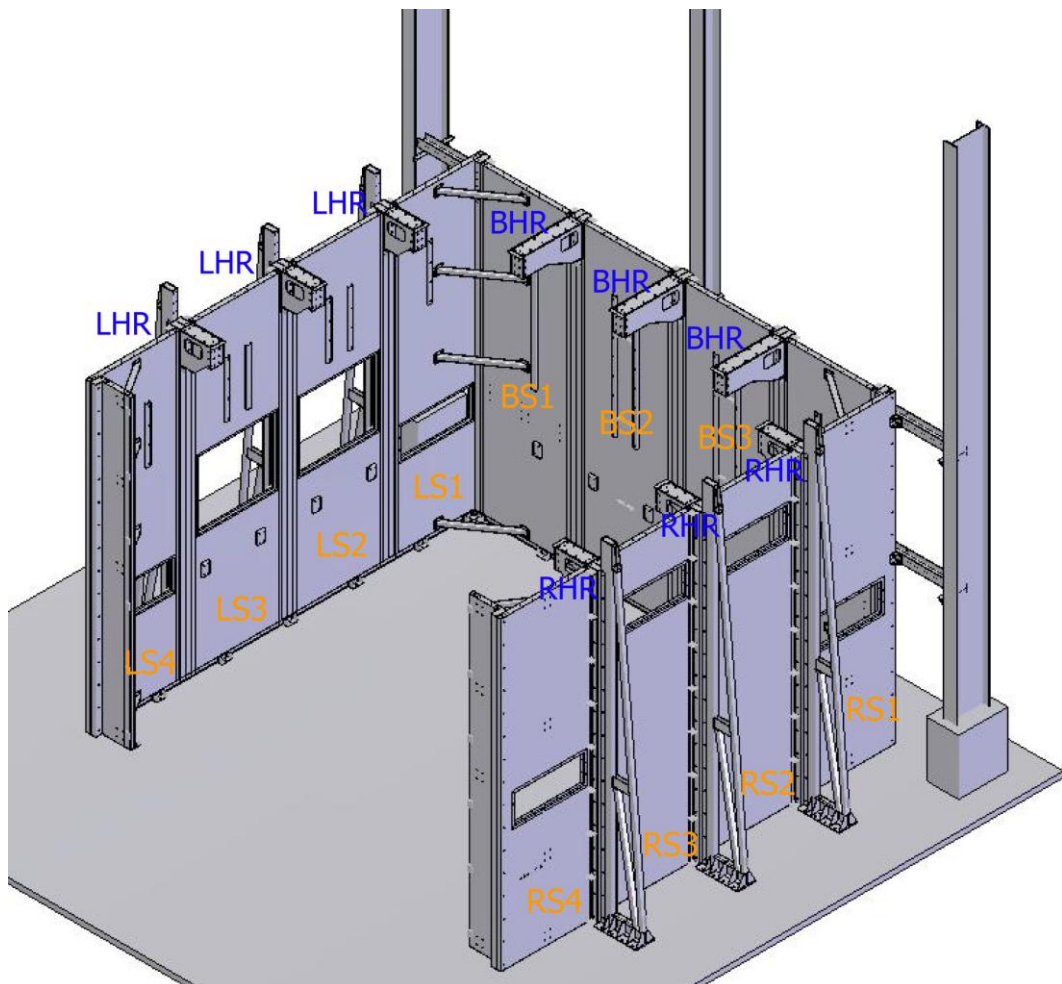
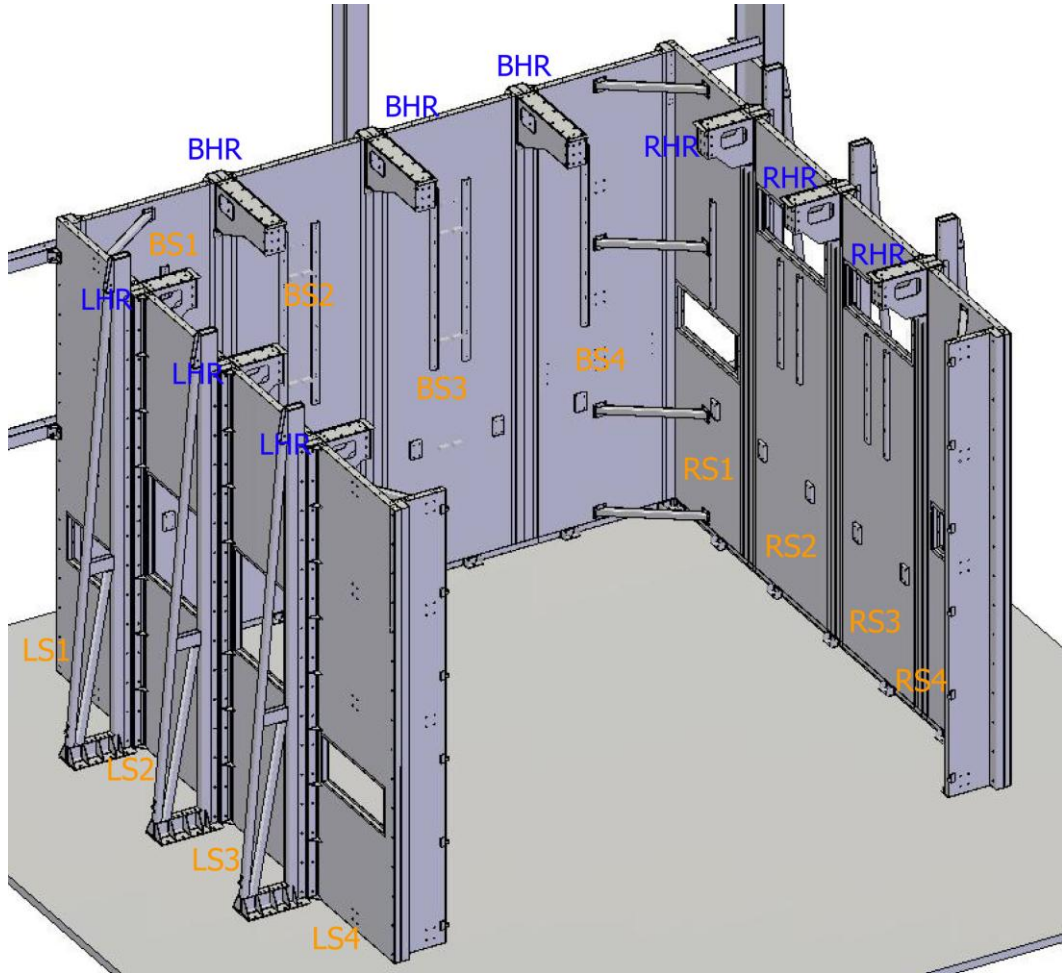


RHR



HRP



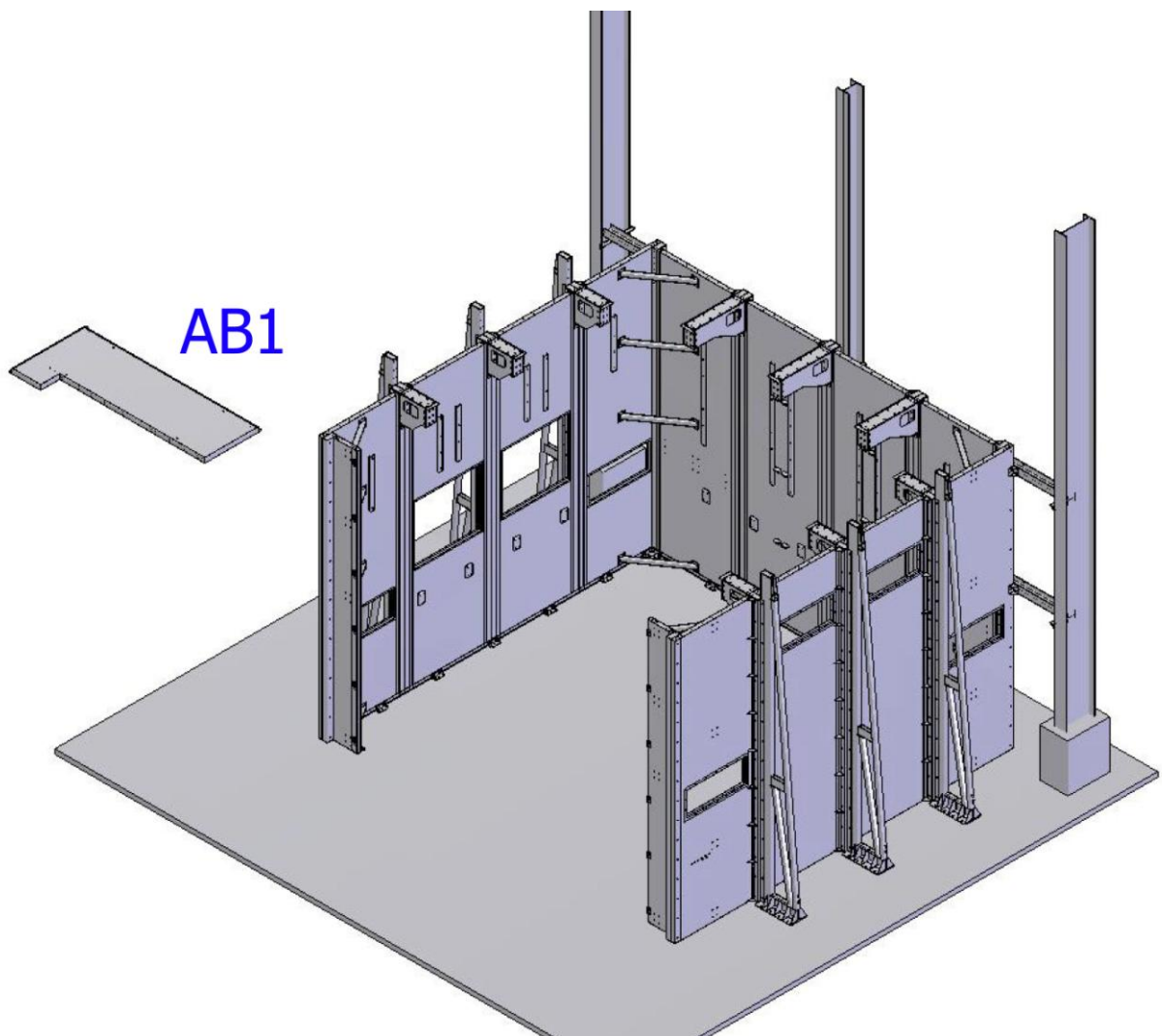


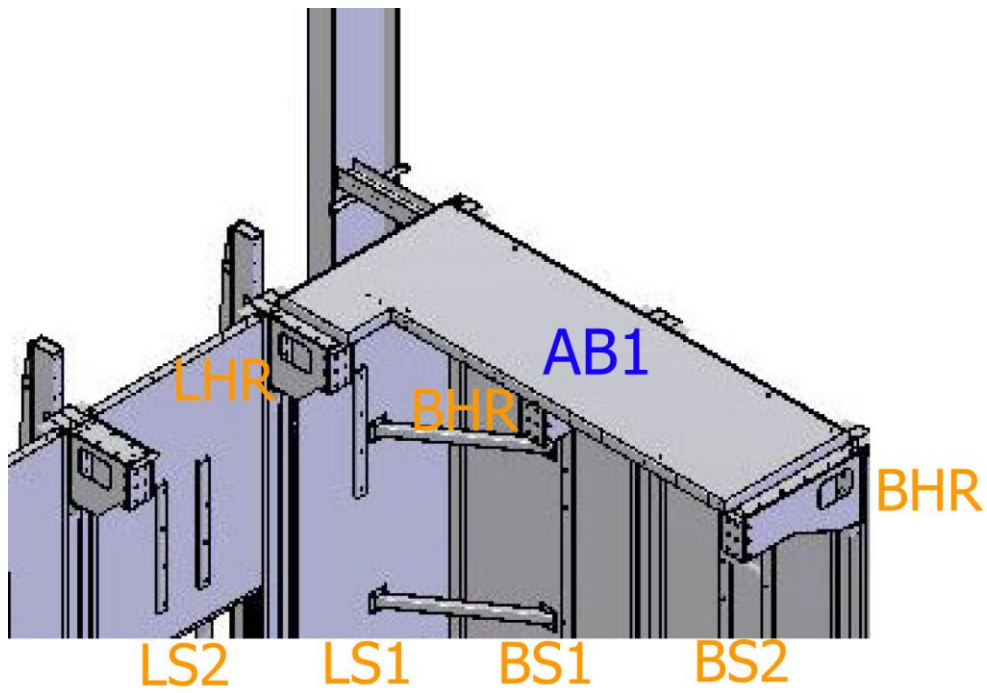
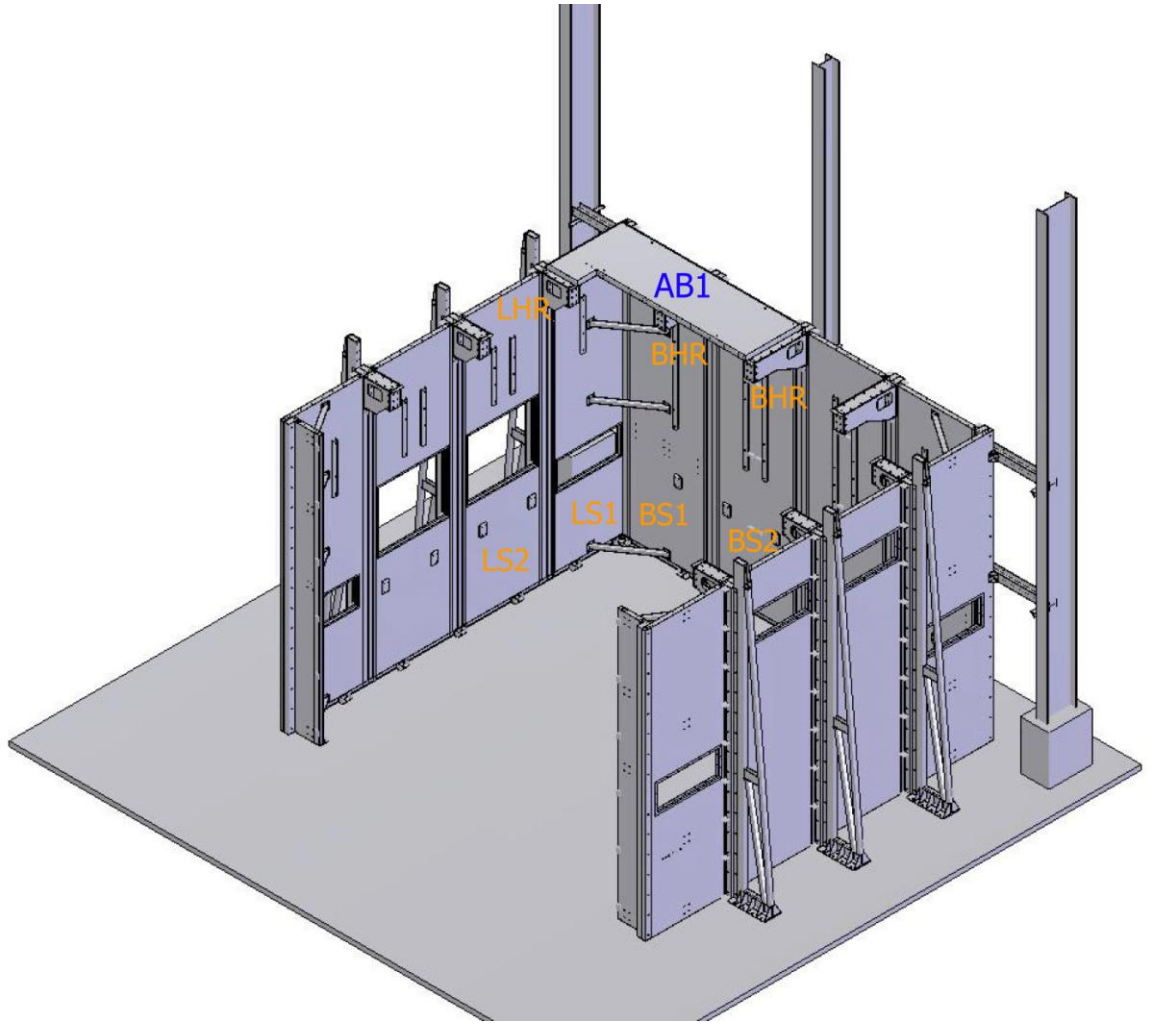
- Take out the number: **AB1**.
- Secure **AB1** on **BHR** with:

Hardware 8

Description		Q'ty
Hex Screw	3/8"*1"	22
Flat Washer	3/8"*OD19*2T	44
Hex Nut	3/8"	22

- Ⓢ Note: do not completely tighten the hardware at this time. After AB1/AB2/AR1/AR2 are in position, ensure all holes patterns match. Then, proceed fastening.



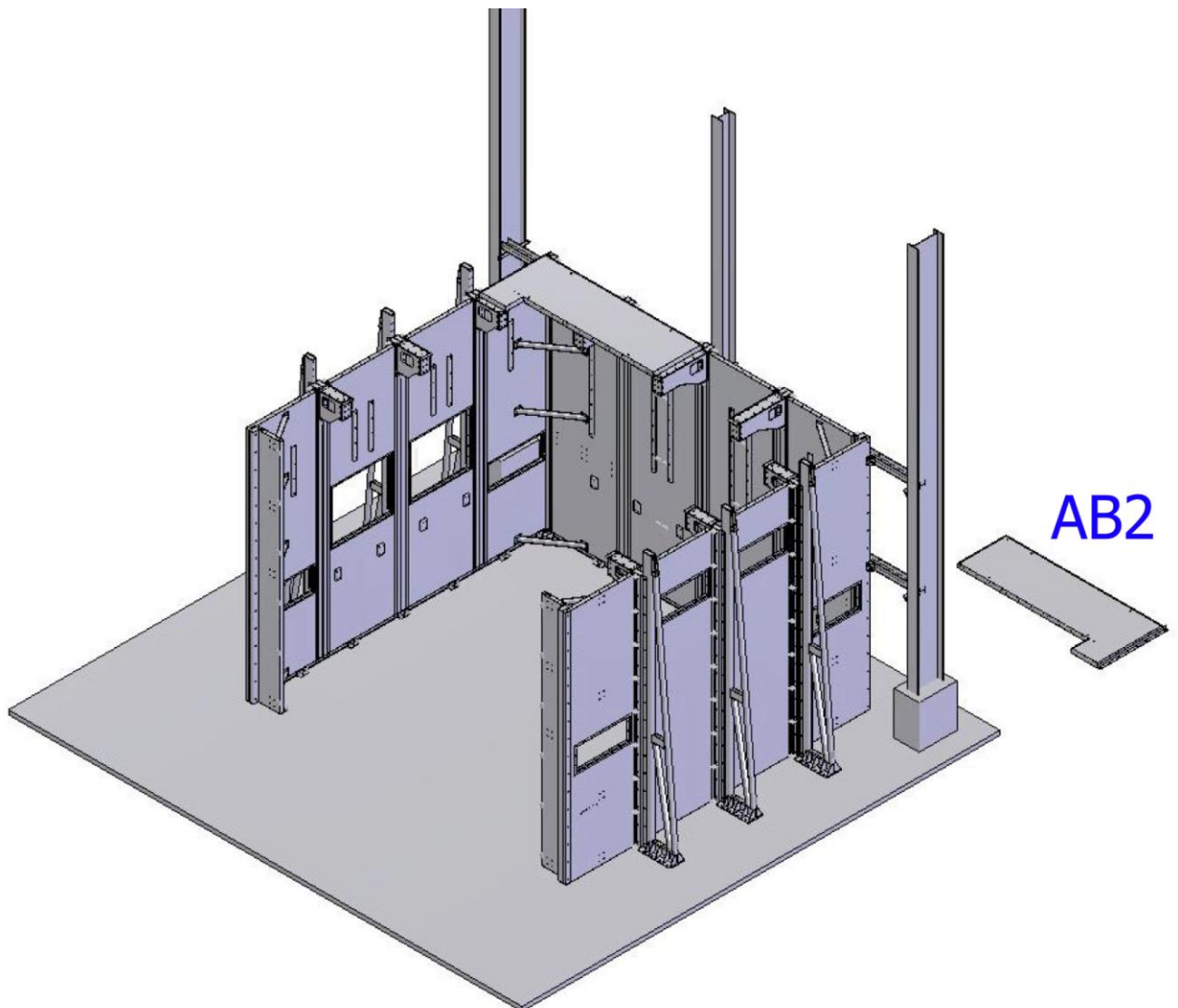


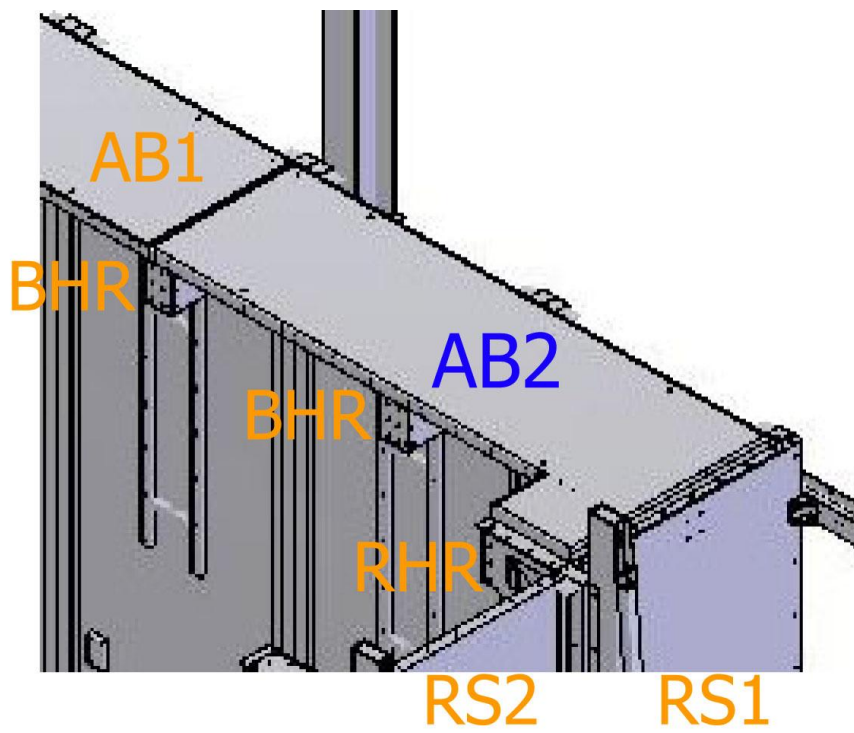
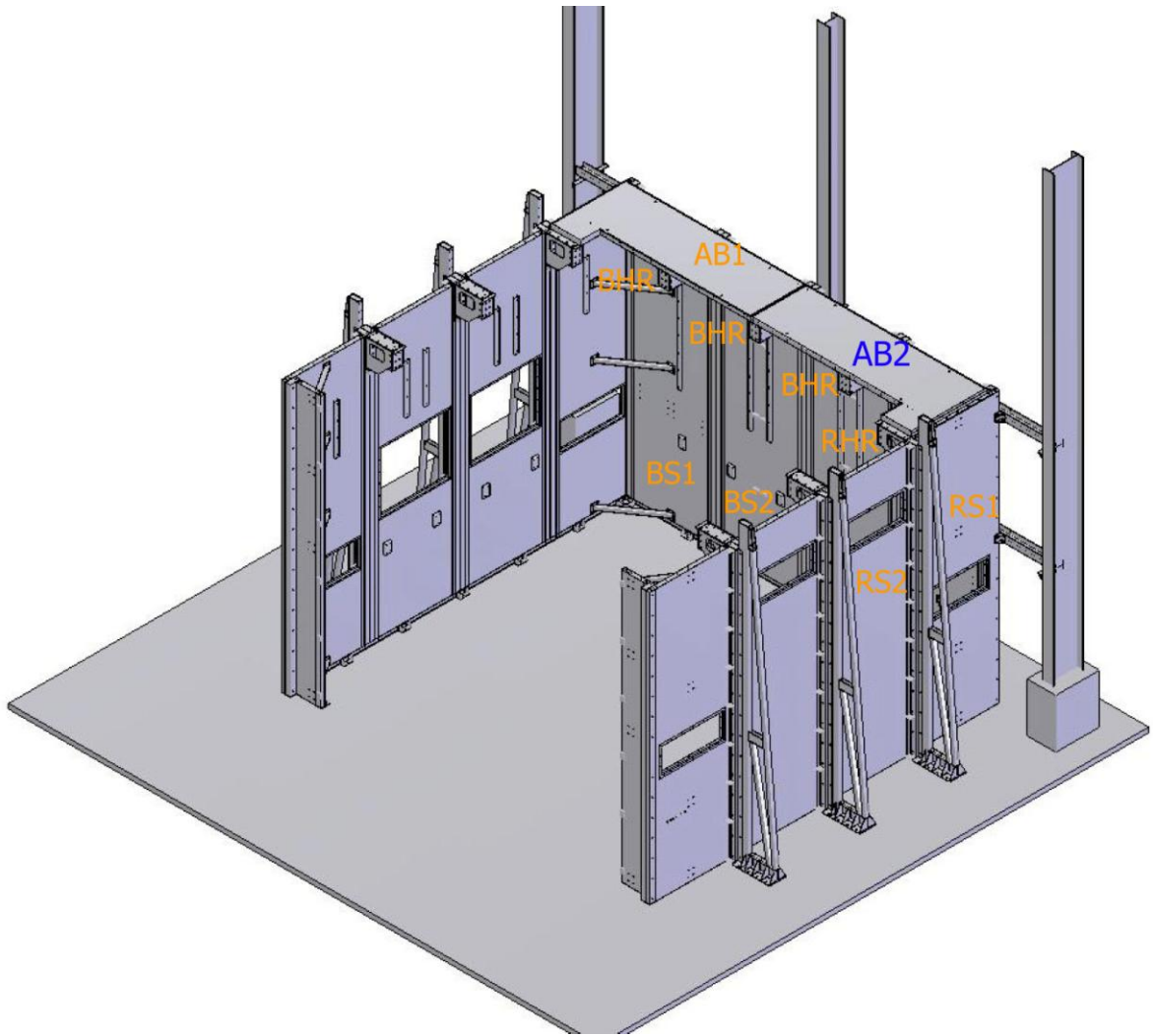
- Take out the number: **AB2**.
- Secure **AB2** on **BHR** with:

Hardware 8

Description		Q'ty
Hex Screw	3/8"*1"	22
Flat Washer	3/8"*OD19*2T	44
Hex Nut	3/8"	22

- Ⓢ Note: do not completely tighten the hardware at this time. After AB1/AB2/AR1/AR2 are in position, ensure all holes patterns match. Then, proceed fastening.



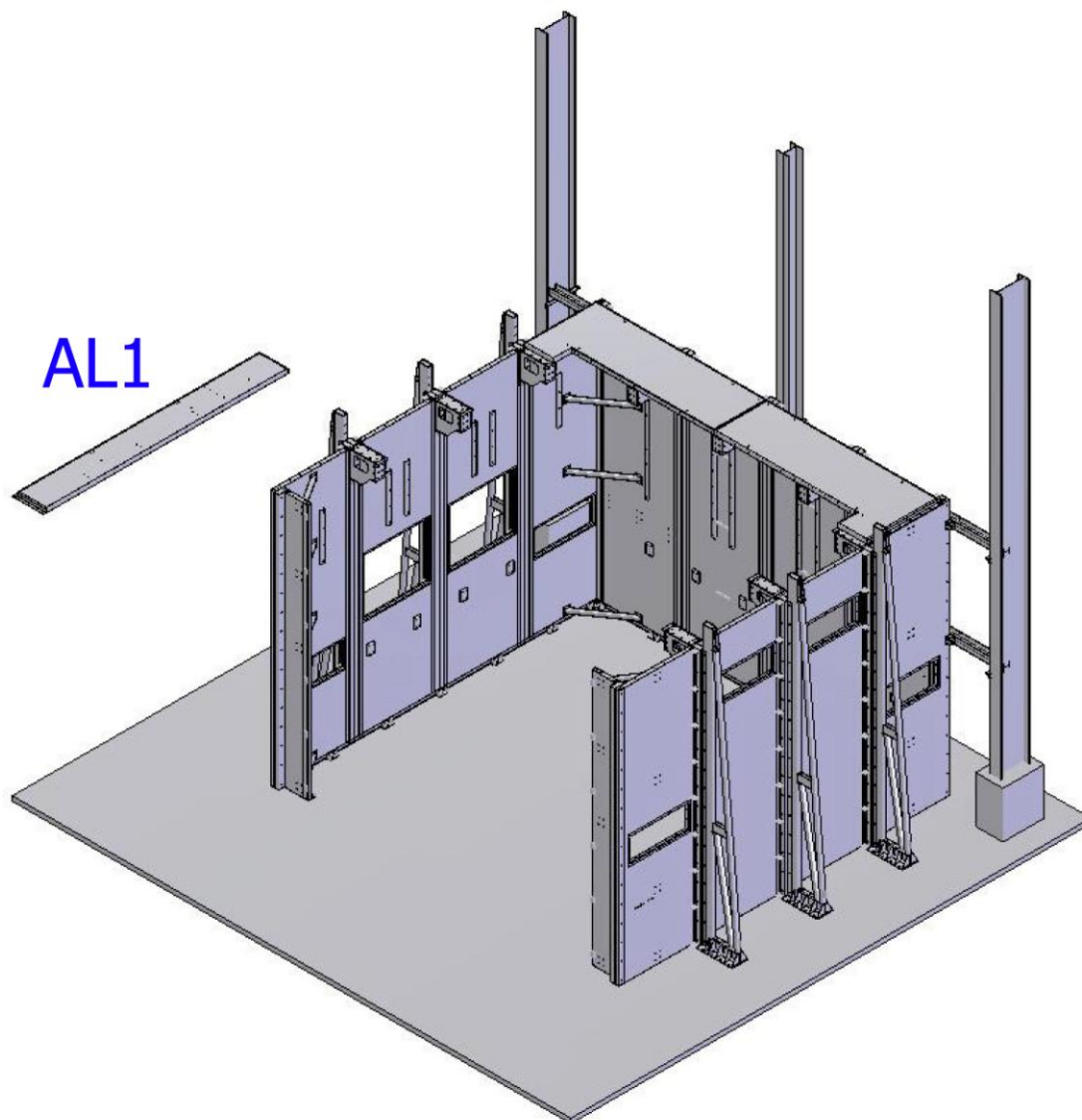


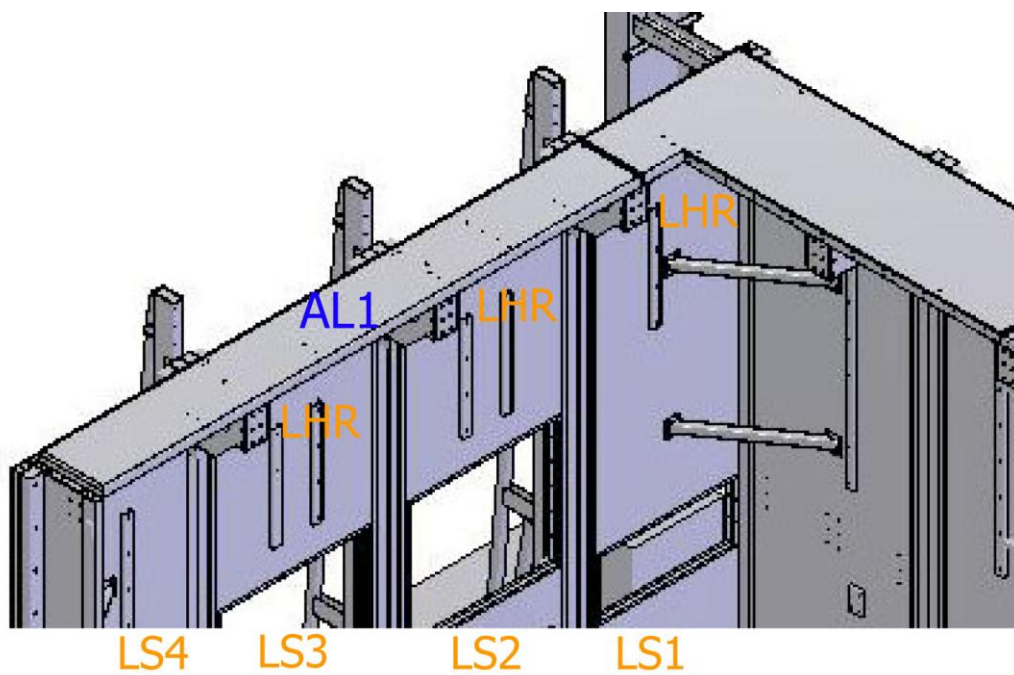
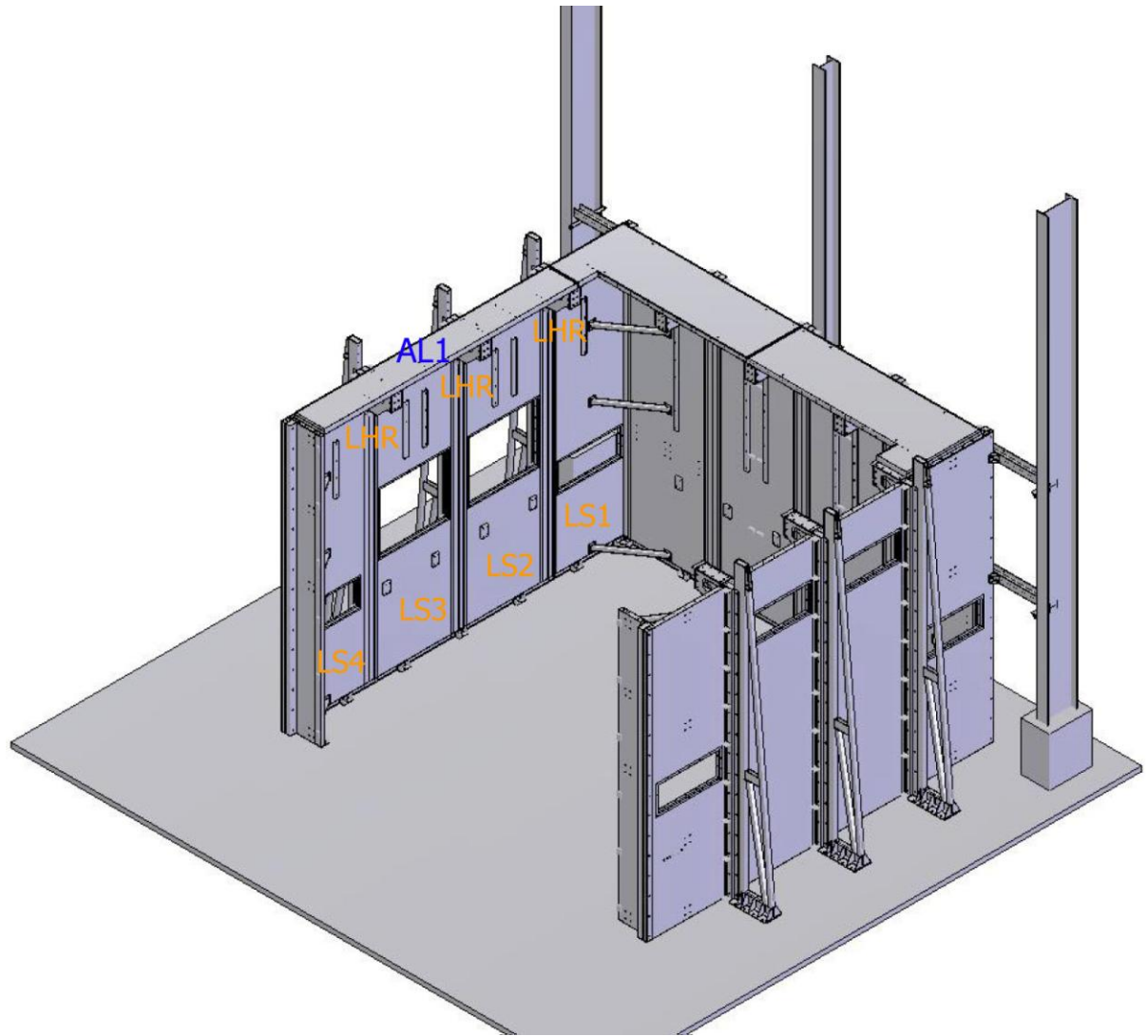
- Take out the number: **AL1**.
- Secure **AL1** on **LHR** with:

Hardware 8

Description		Q'ty
Hex Screw	3/8"*1"	14
Flat Washer	3/8"*OD19*2T	28
Hex Nut	3/8"	14

- Ⓢ Note: do not completely tighten the hardware at this time. After AB1/AB2/AR1/AR2 are in position, ensure all holes patterns match. Then, proceed fastening.



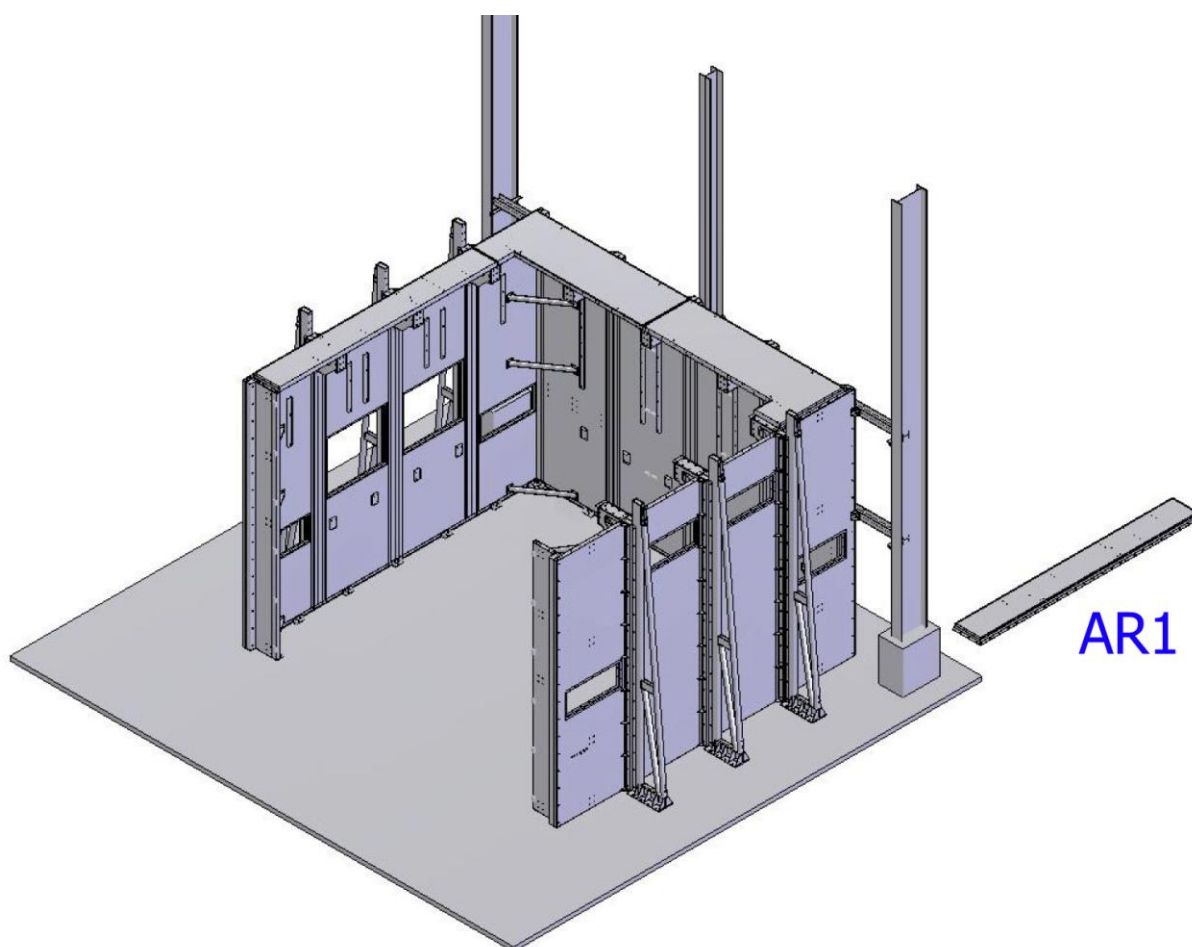


- Take out the number: **AR1**.
- Secure **AR1** on **RHR** with:

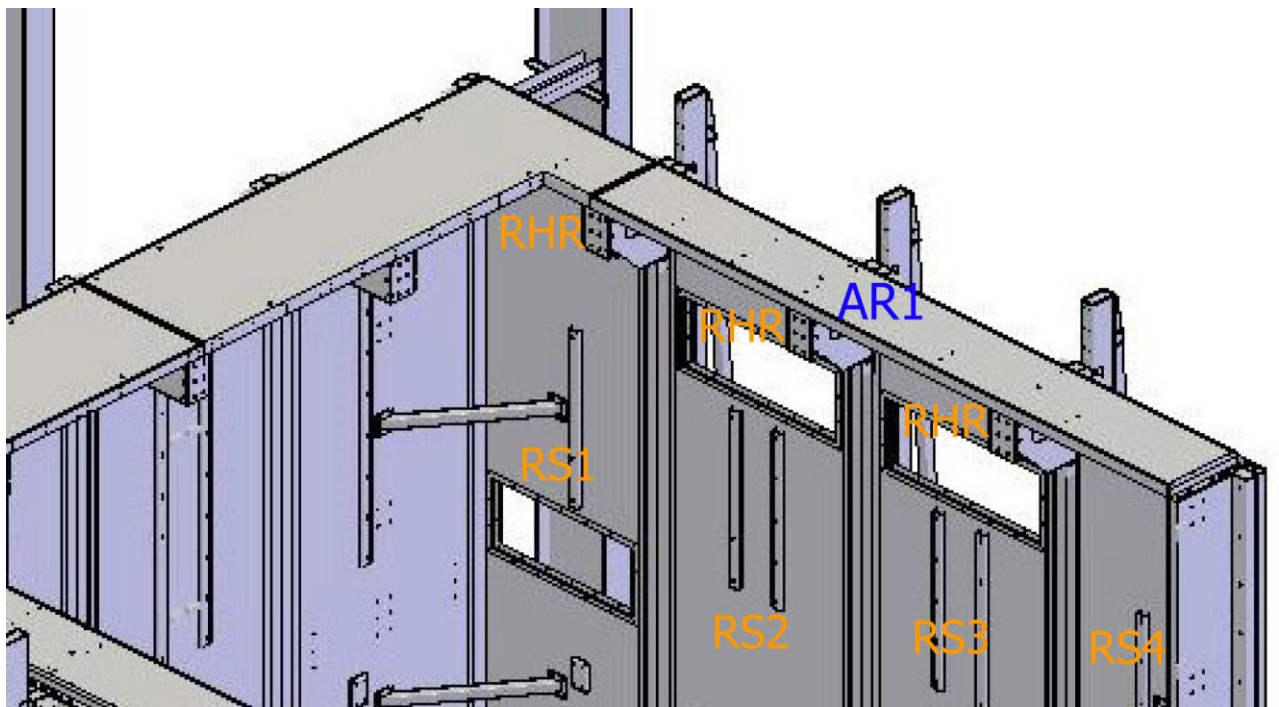
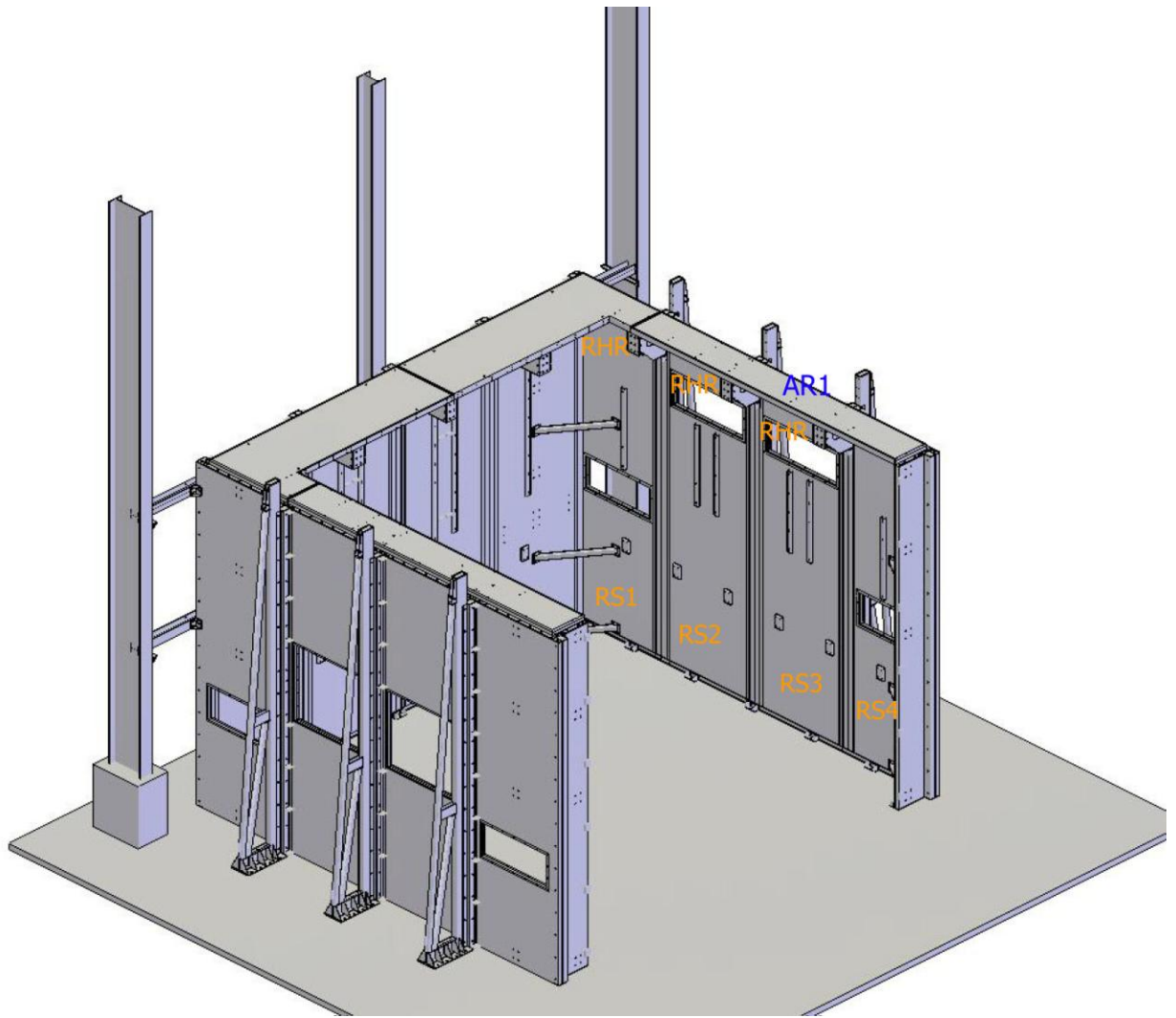
Hardware 8

Description		Q'ty
Hex Screw	3/8"*1"	14
Flat Washer	3/8"*OD19*2T	28
Hex Nut	3/8"	14

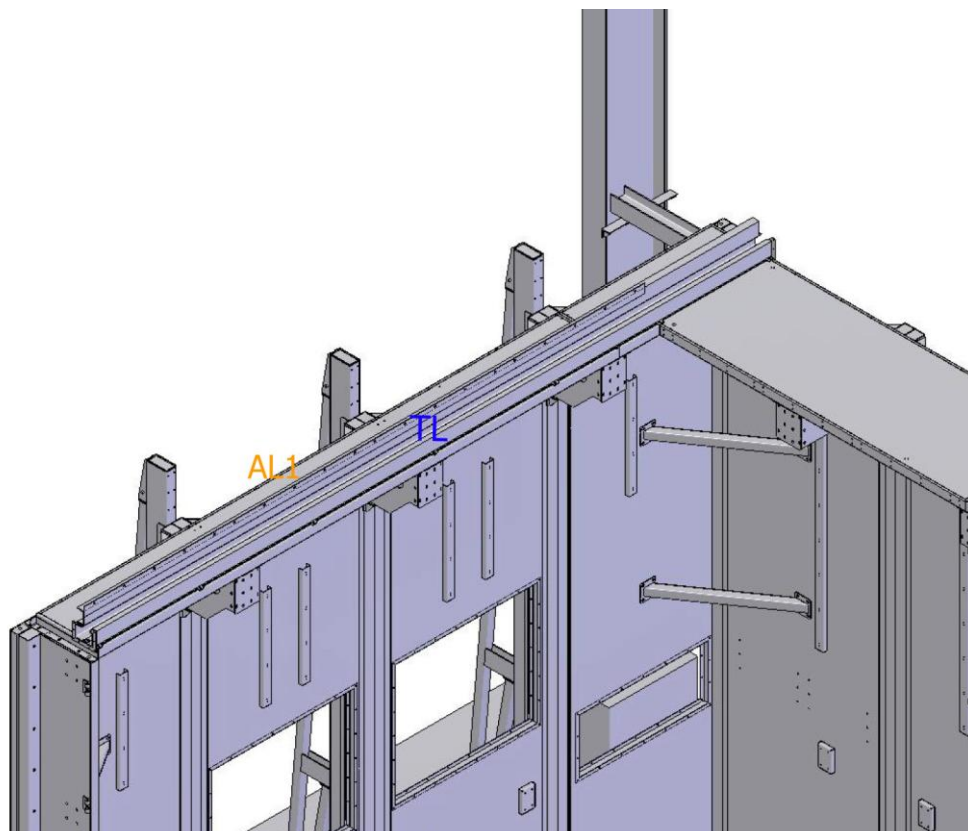
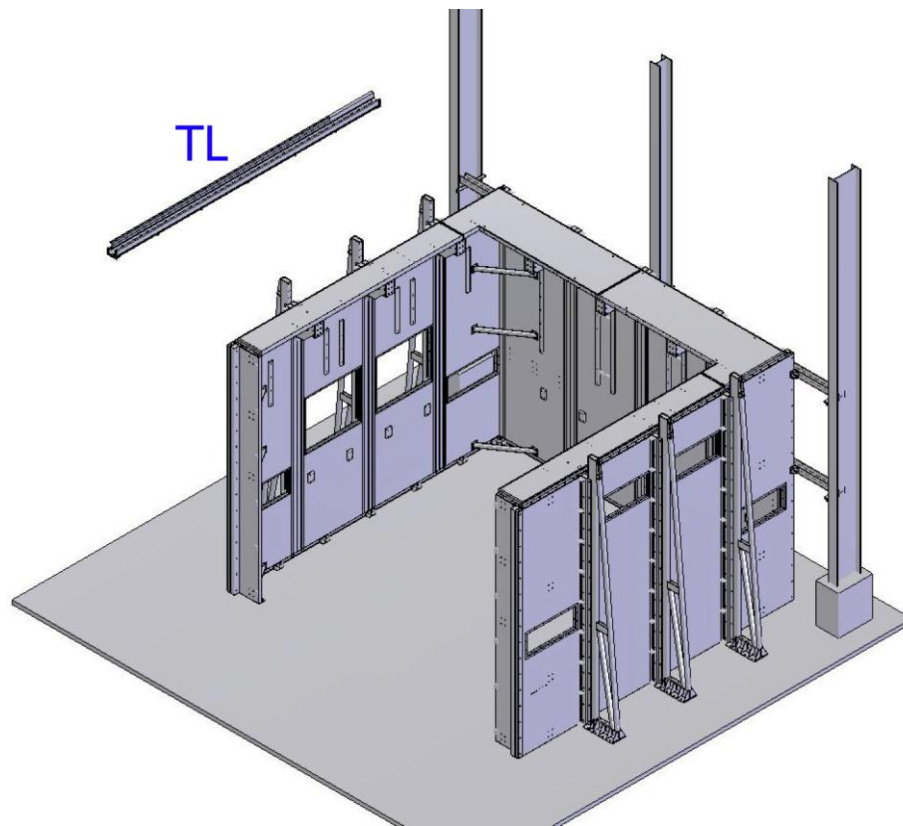
- Ⓢ Note: do not completely tighten the hardware at this time. After AB1/AB2/AR1/AR2 are in position, ensure all holes patterns match. Then, proceed fastening.



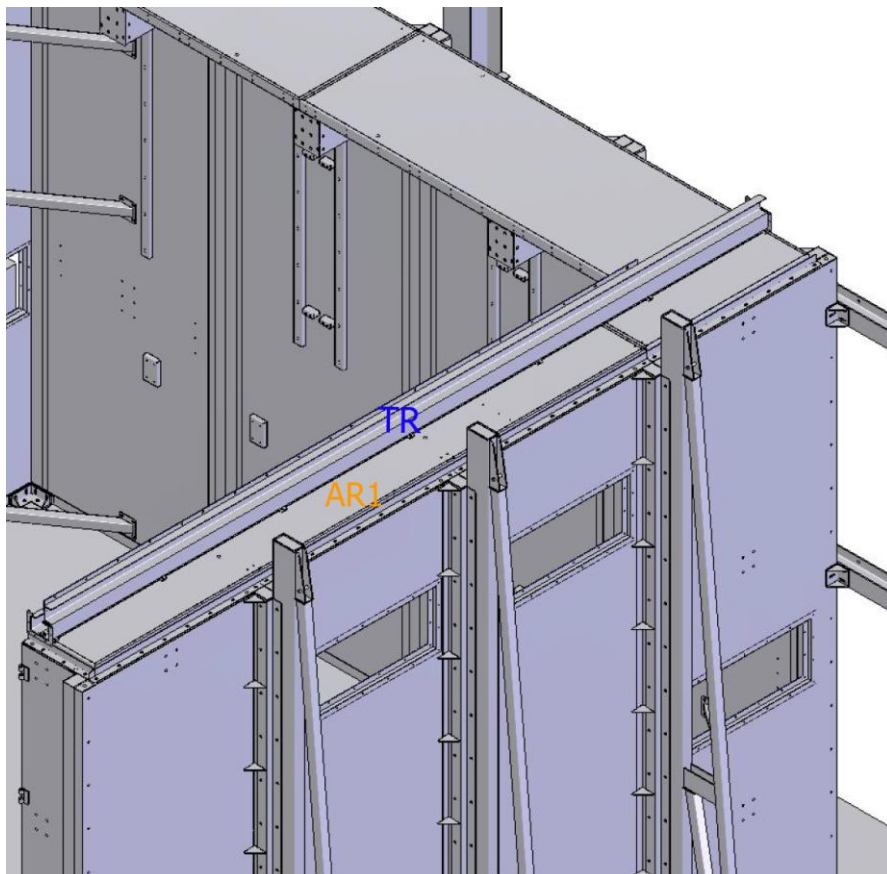
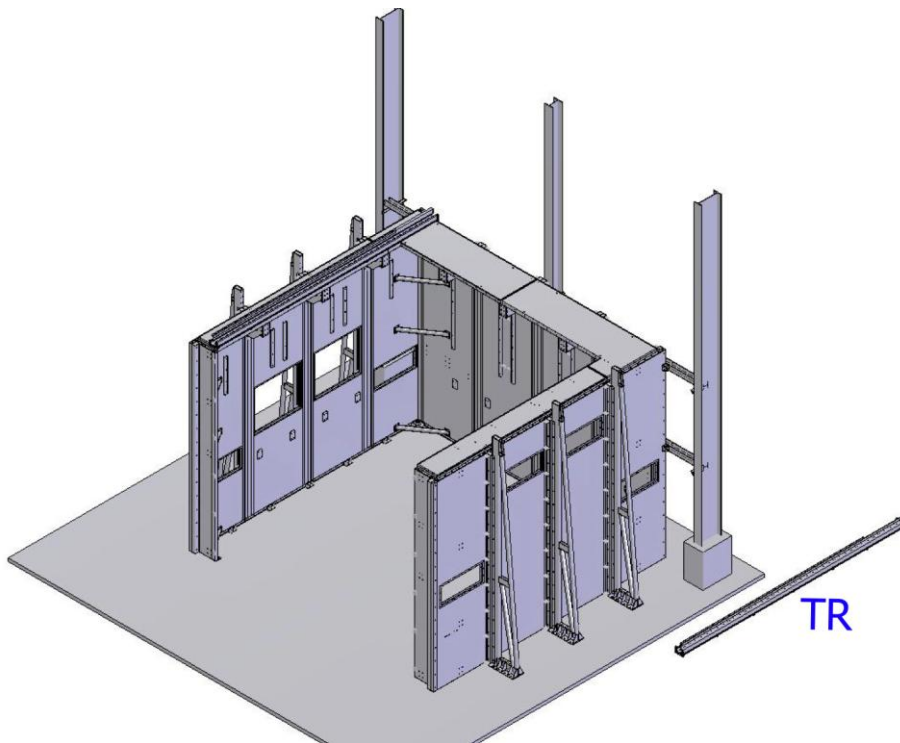




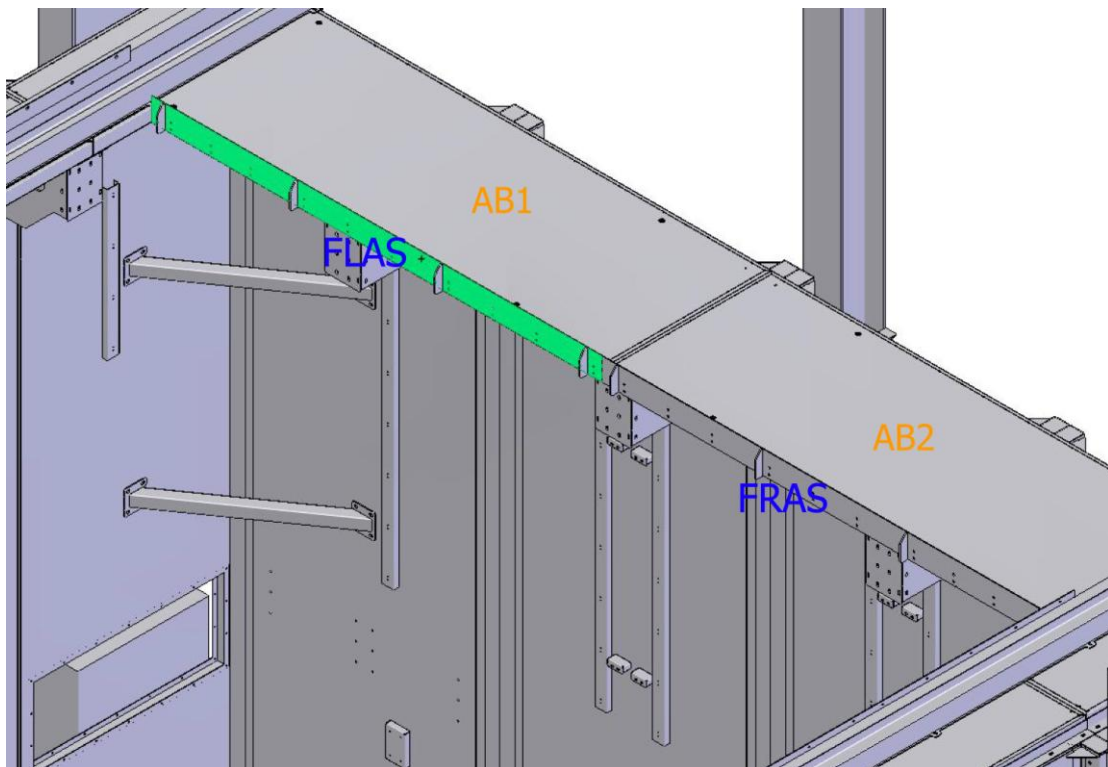
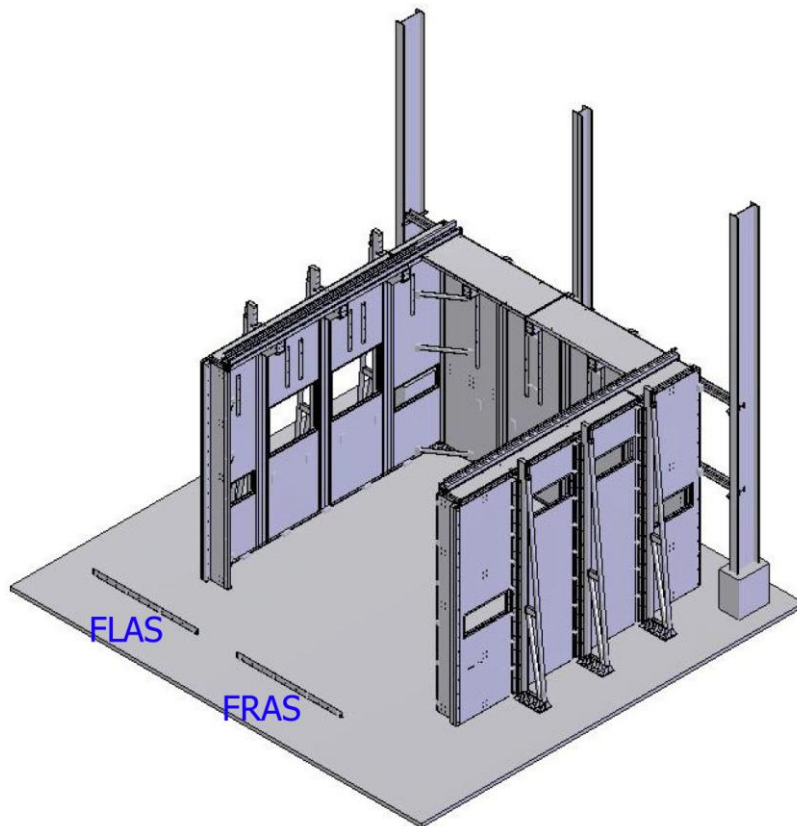
- Take out the number: **TL**.
- Put **TL** on **AL1**.



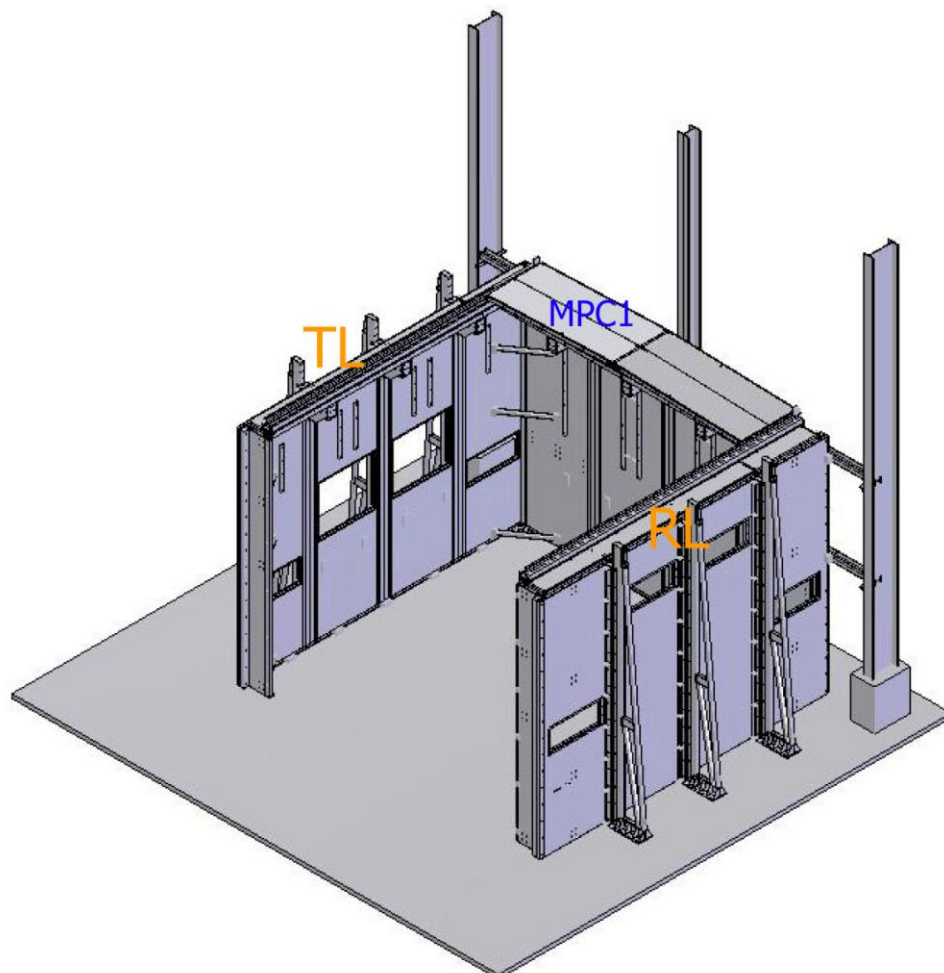
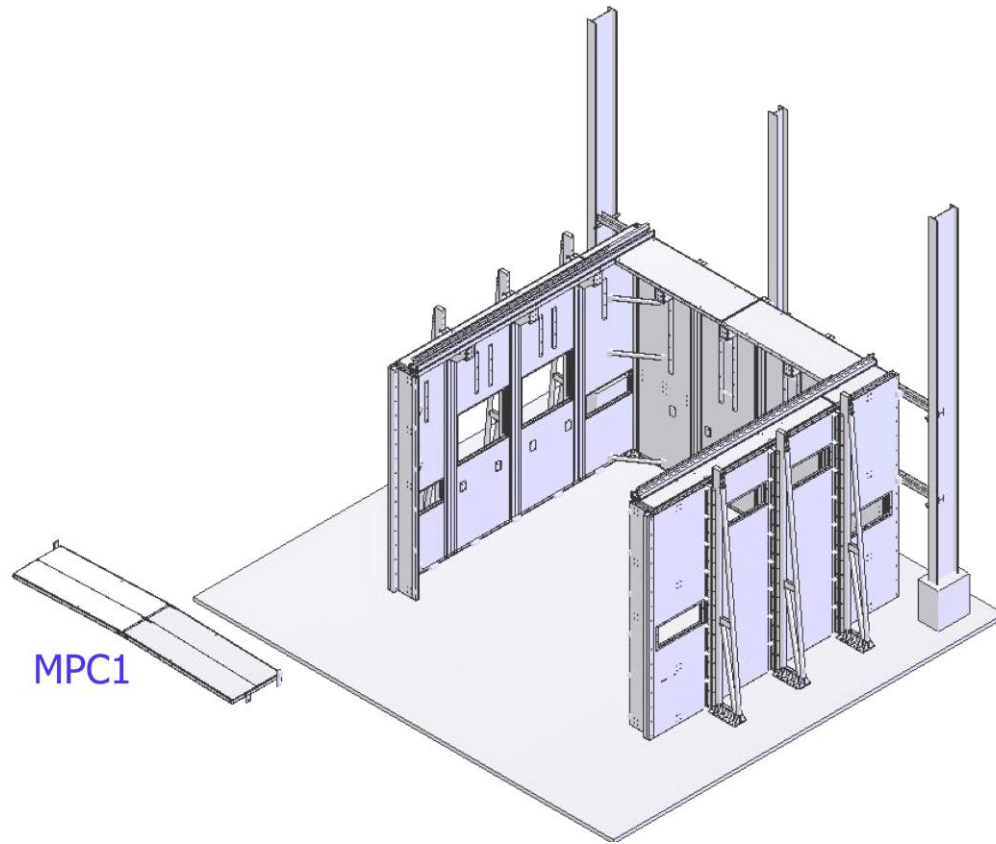
- Take out the number: **TR**.
- Put **TR** on **AR1**.



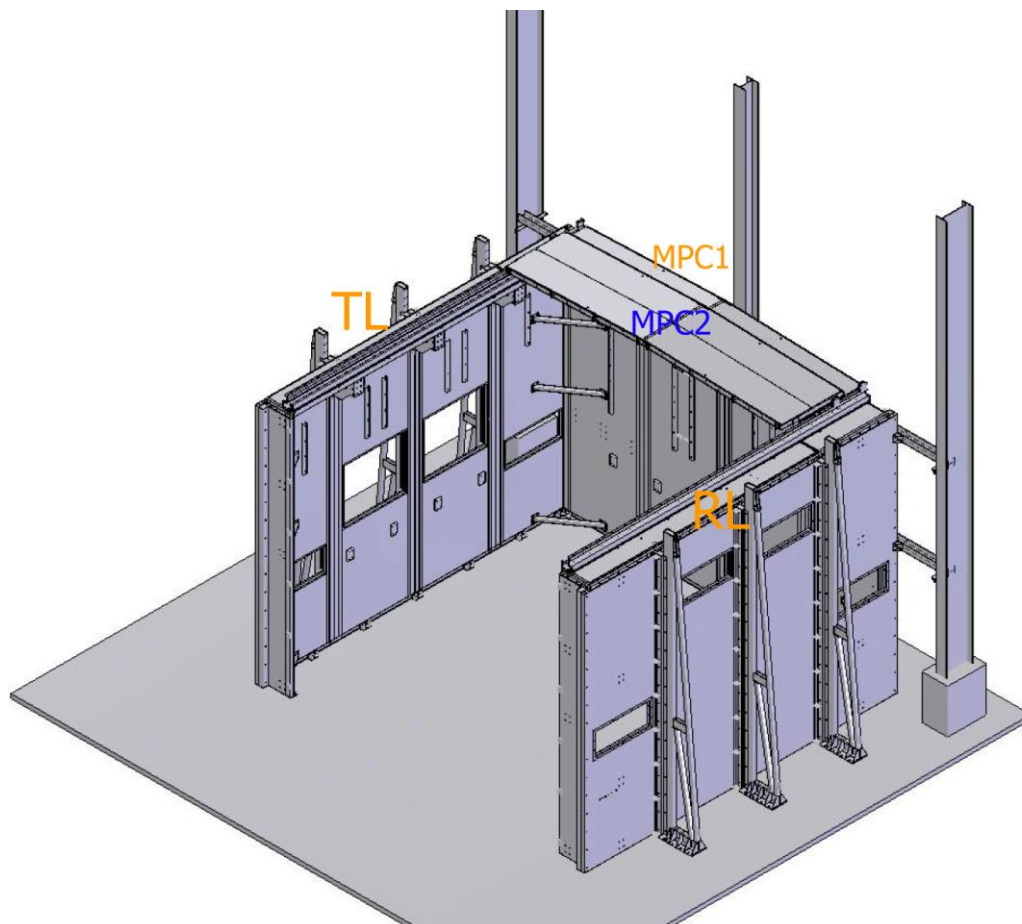
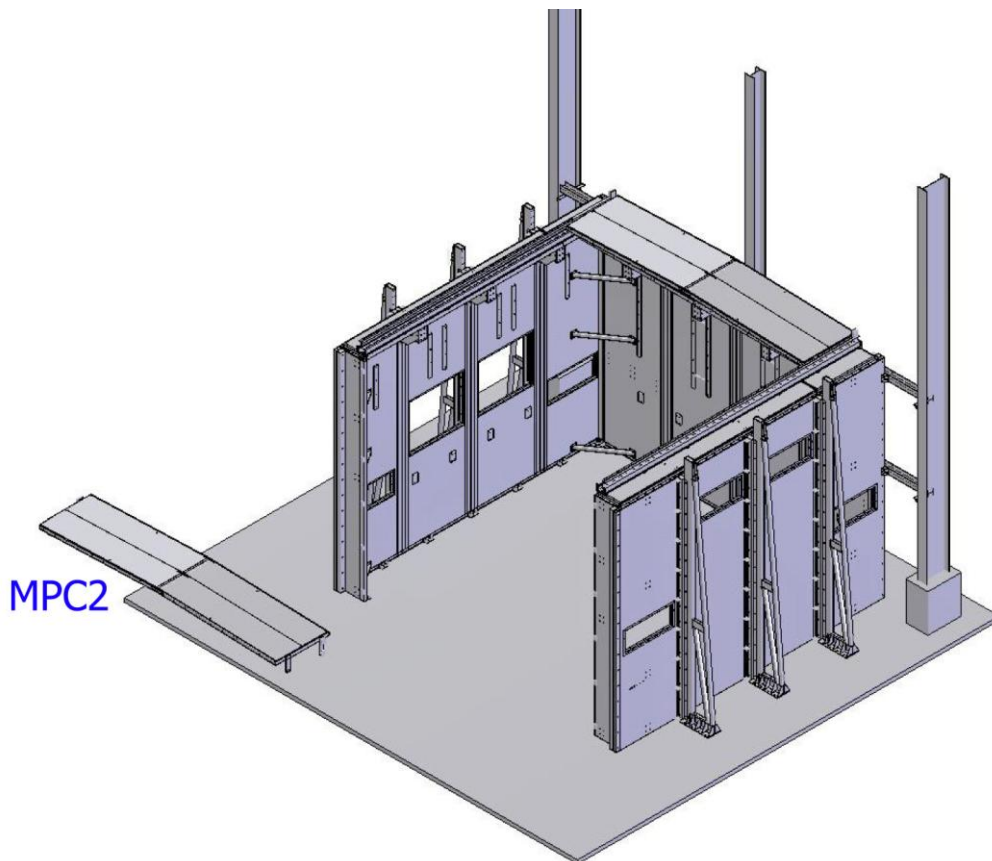
- Take out the number: **FLAS**, **FRAS**.
- Secure **FLAS**, **FRAS** adjacent to **AB1**, **AB2**.



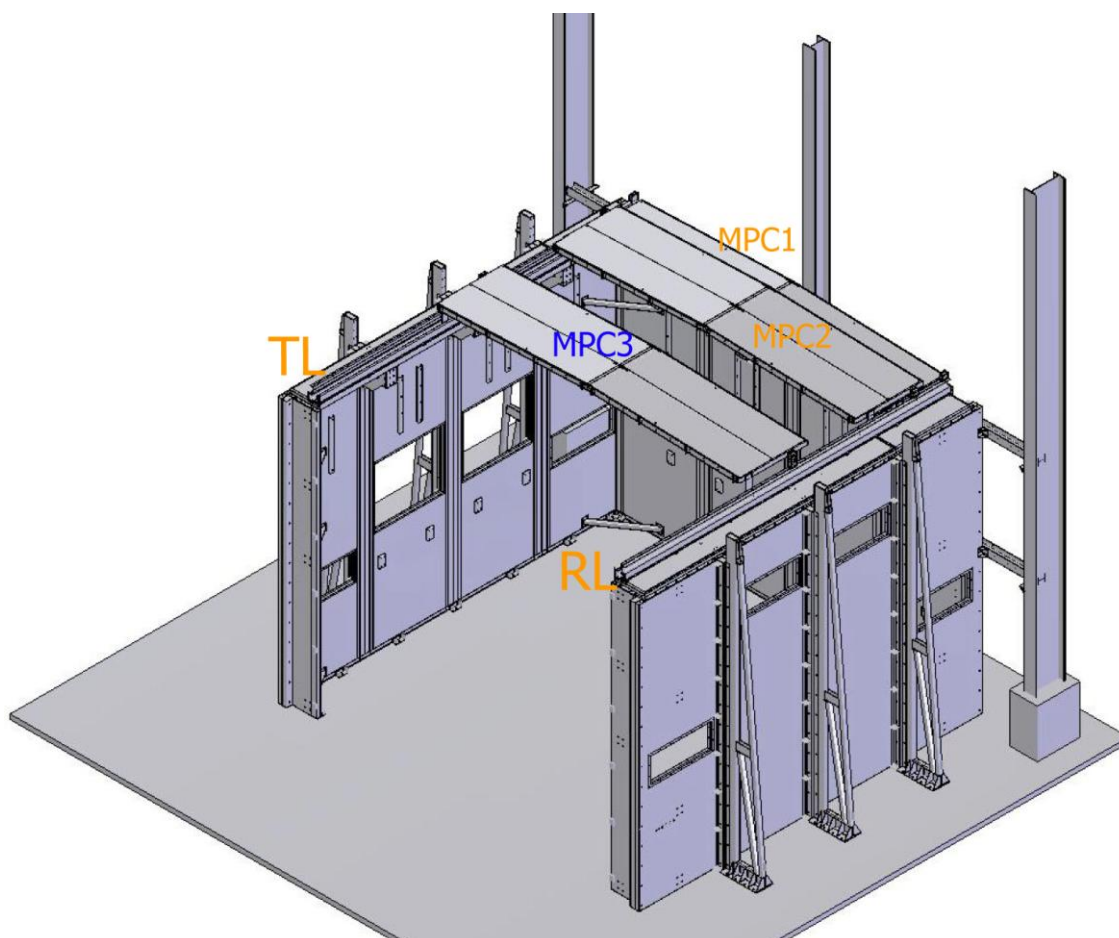
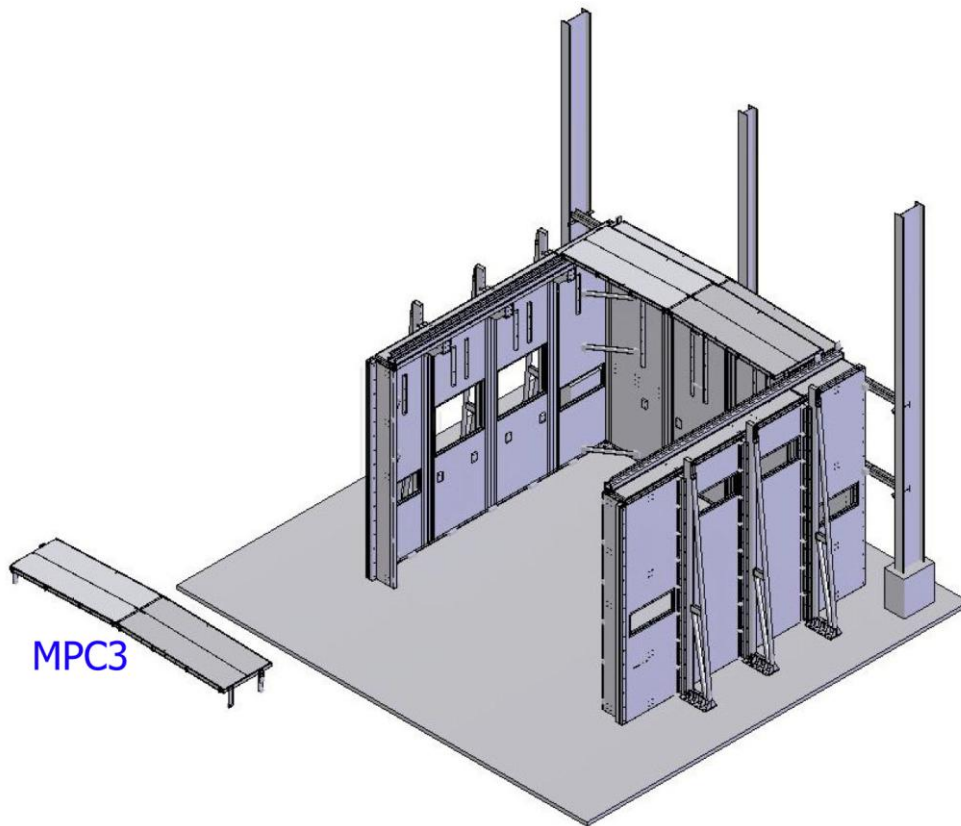
- Take out the number: **MPC1**.
- Put **MPC1** into **TL** and **RL**.



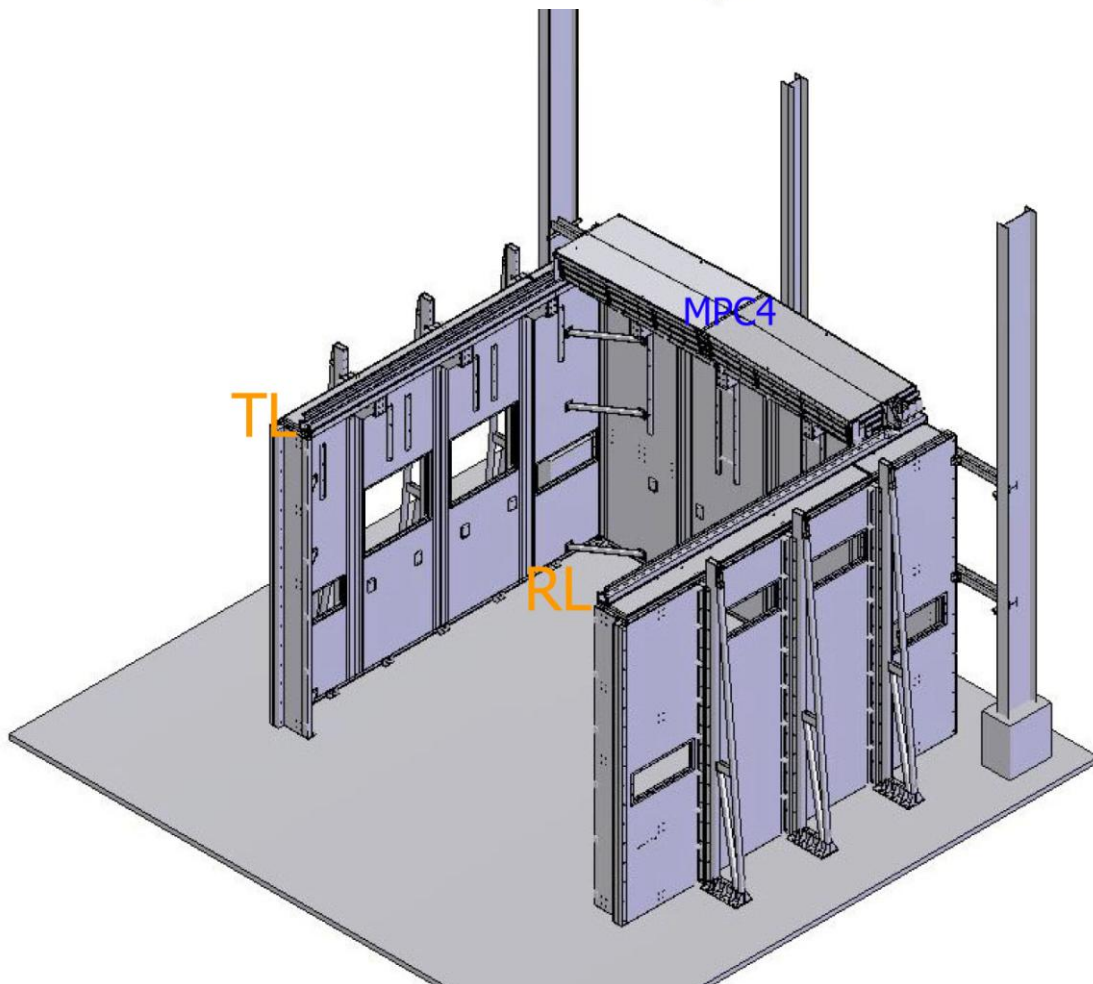
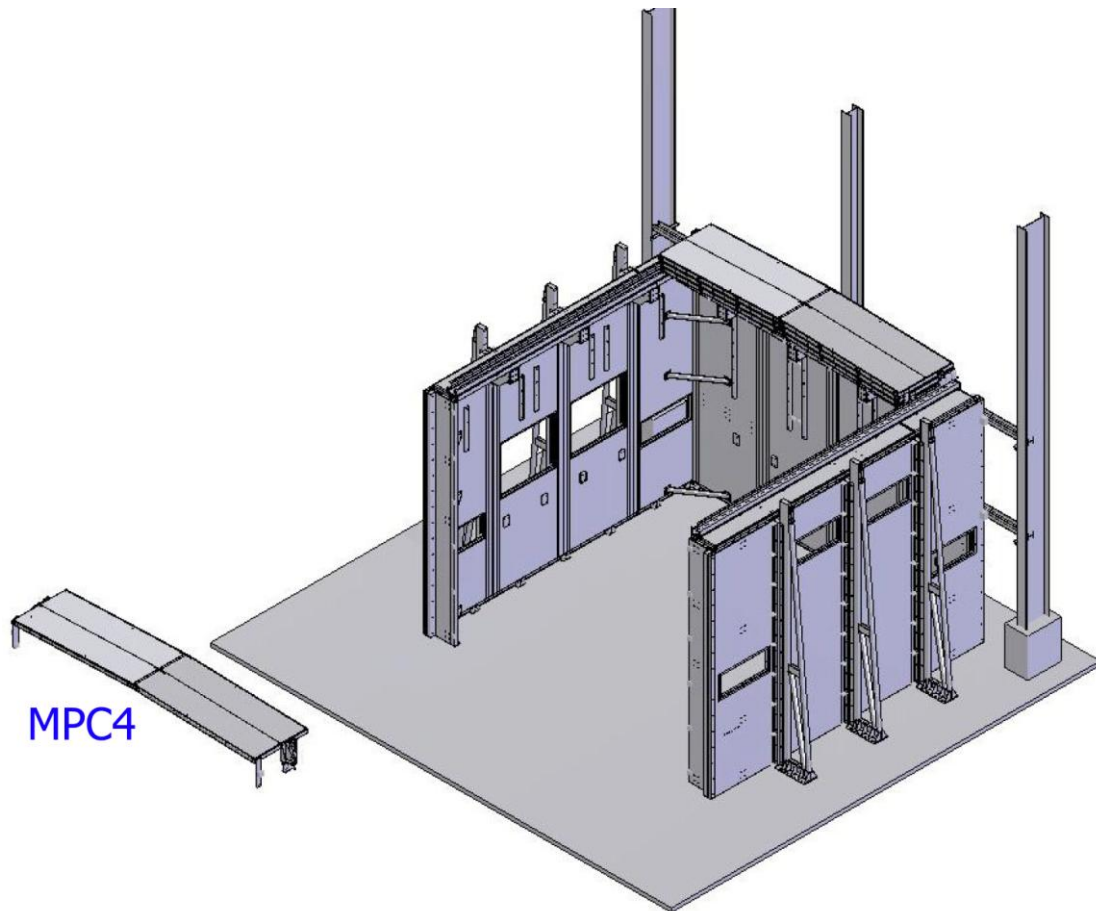
- Take out the number: **MPC2**.
- Put **MPC2** into **TL** and **RL**.



- Take out the number: **MPC3**.
- Put **MPC3** into **TL** and **RL**.



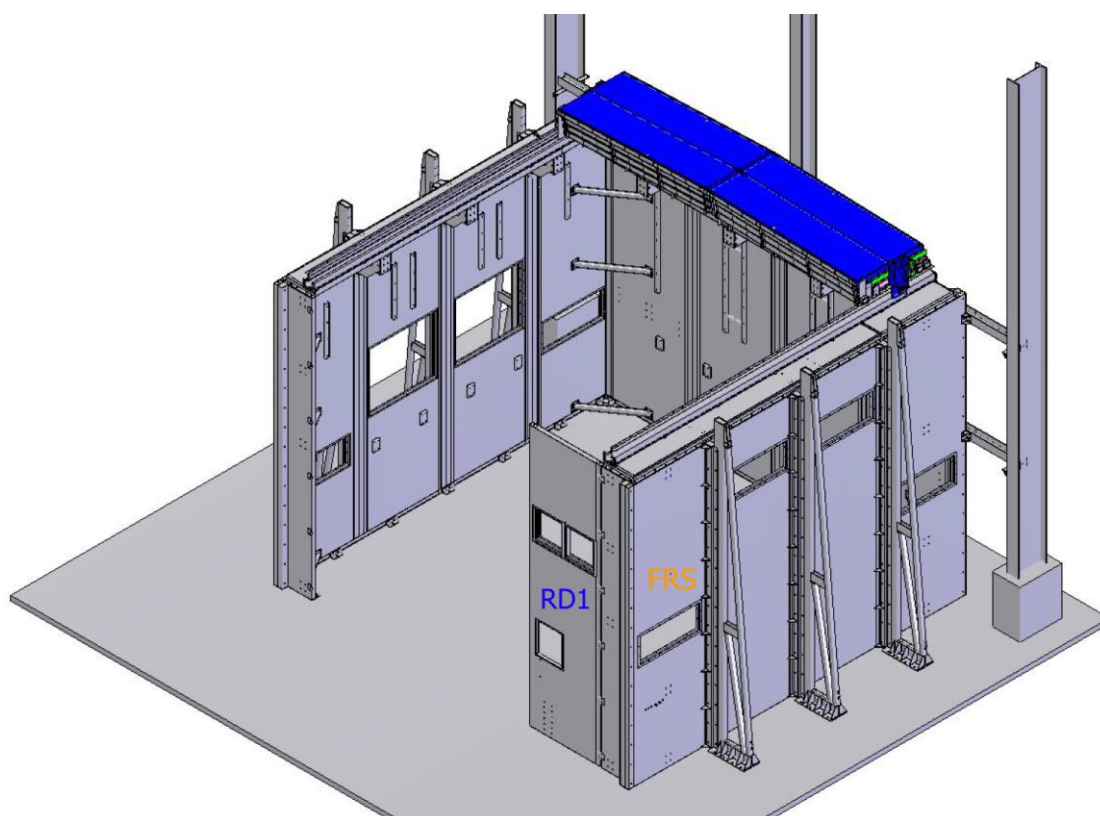
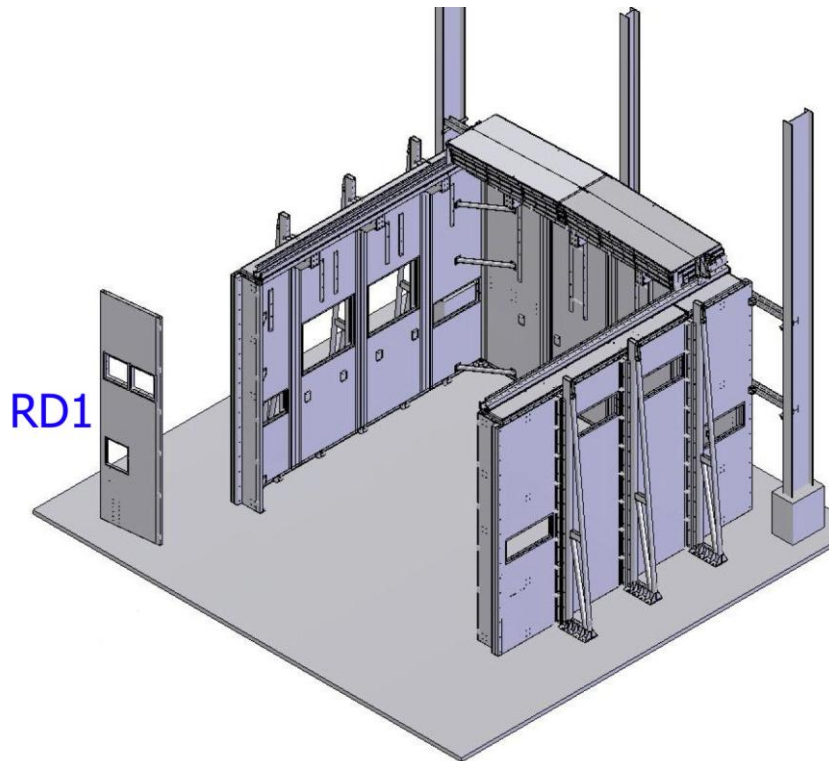
- Take out the number: **MPC4**.
- Put **MPC4** into **TL** and **RL**.





- Take out the number: **RD1**.
- Join **RD1** and **FRS** together with:

Description		Q'ty
Hex Screw	5/8"*5"	6
Nylon Lock Nut	5/8"	12



- Take out the number: **HD, RW1**.
- Secure **HD** adjacent to **RD1** with:

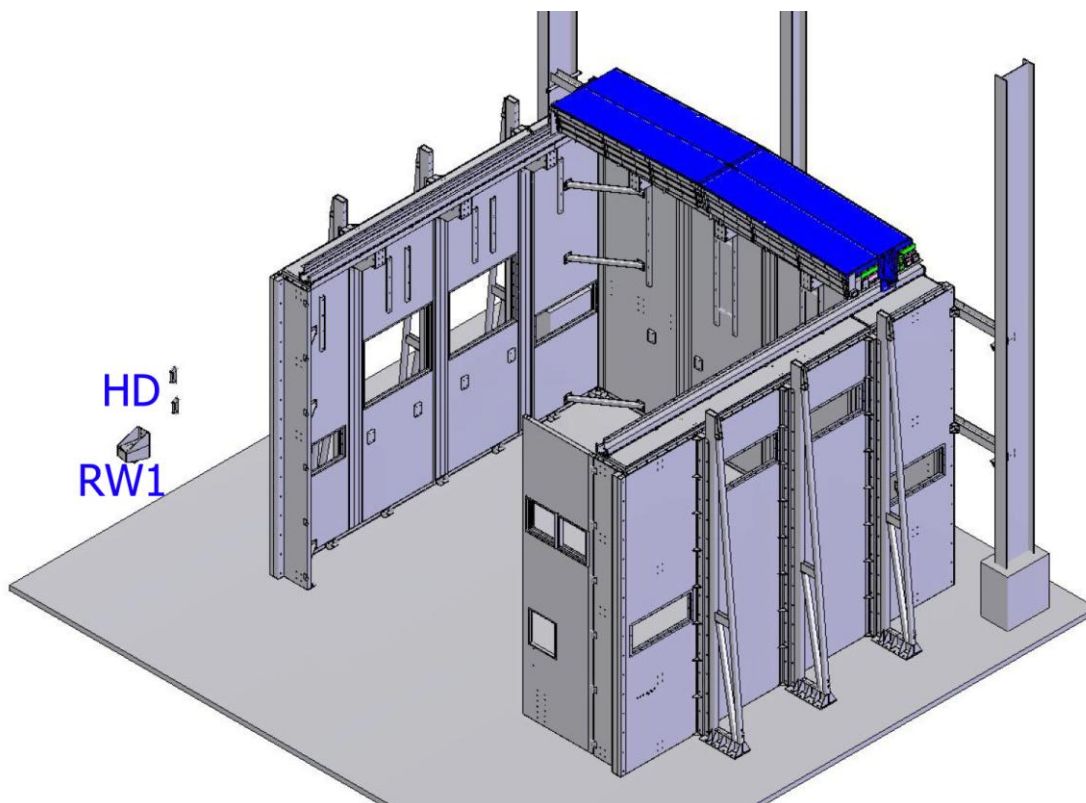
Hardware 16

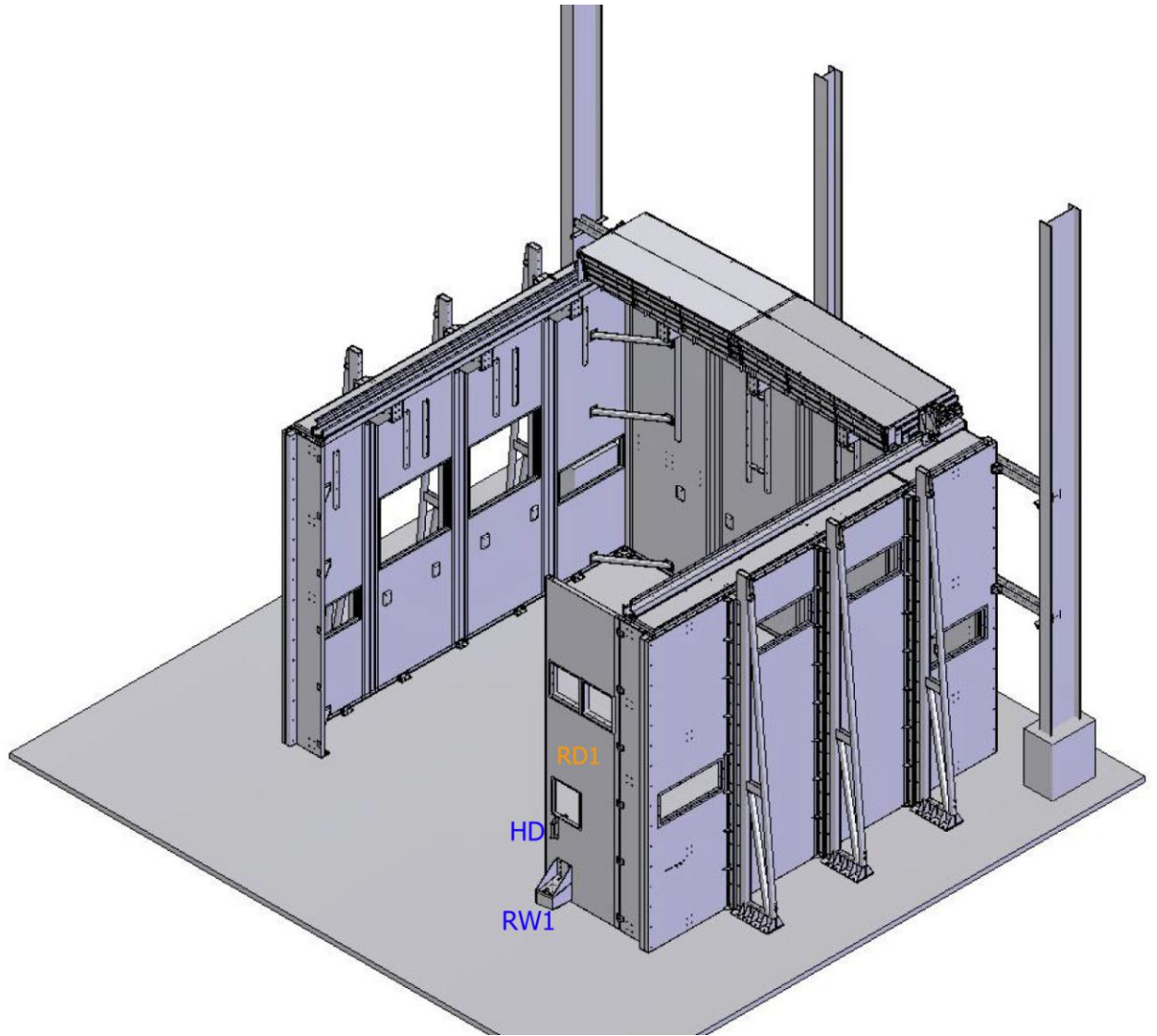
Description		Q'ty
Hex Screw	5/8"*4-1/2"	1
Flat Washer	5/8"*OD38*3T	2
Lock Washer	5/8"	1
Hex Nut	5/8"	2

- Secure **RW1** adjacent to **RD1** with:

Hardware 15

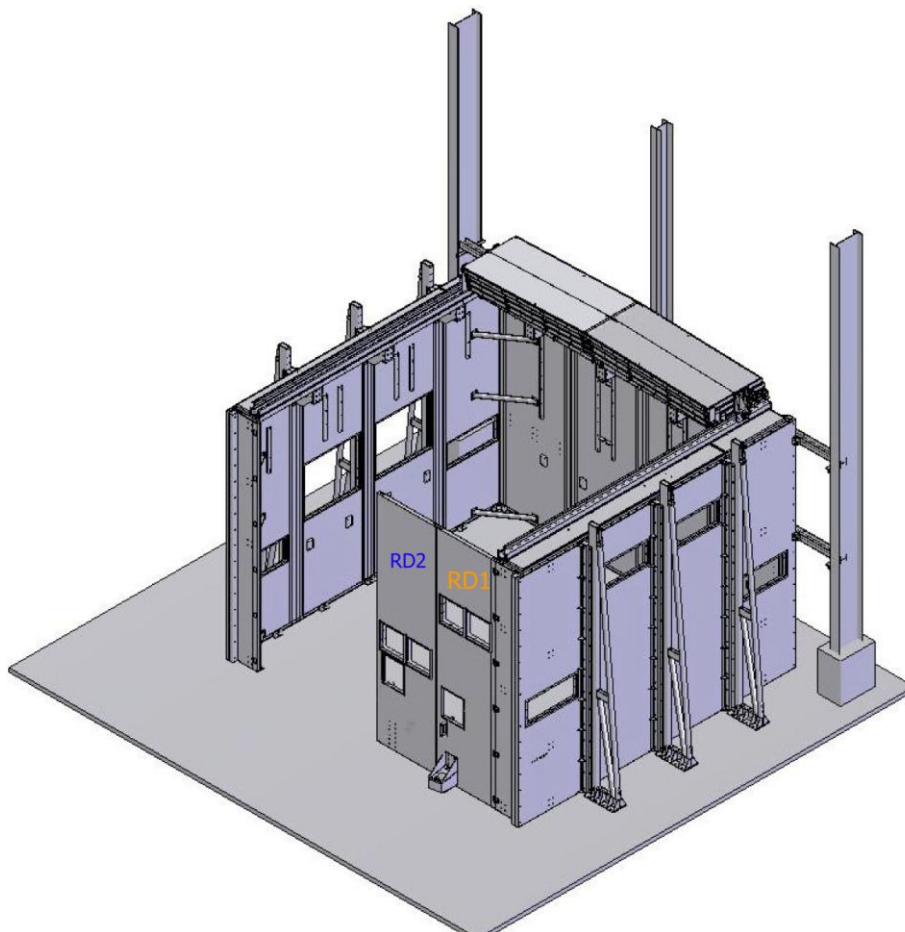
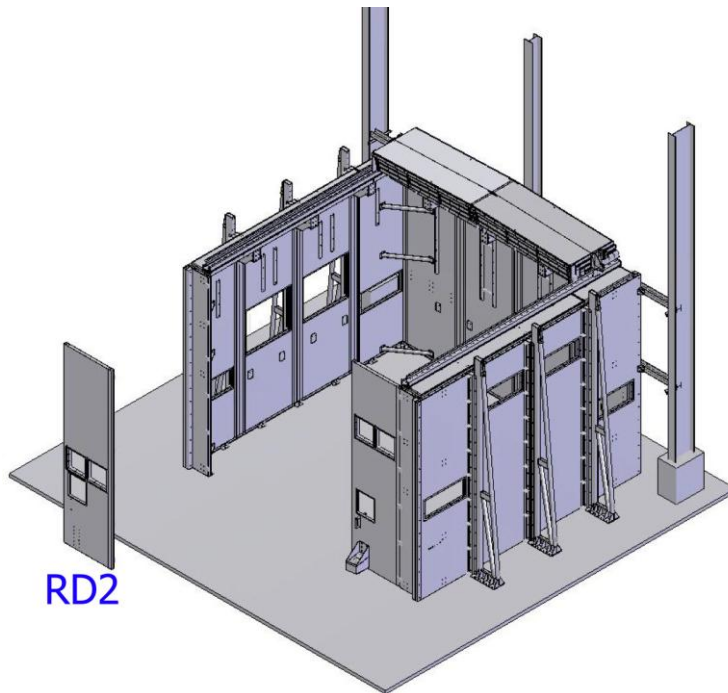
Description		Q'ty
Hex Screw	5/8"*4-1/2"	12
Flat Washer	5/8"*OD38*3T	24
Hex Nut	5/8"	12





- Take out the number: **RD2**.
- Join **RD1** and **RD2** together with:

Description		Q'ty
Hex Screw	5/8"*5"	6
Nylon Lock Nut	5/8"	12



- Take out the number: **HD, LW2**.
- Secure **HD** adjacent to **RD2** with:

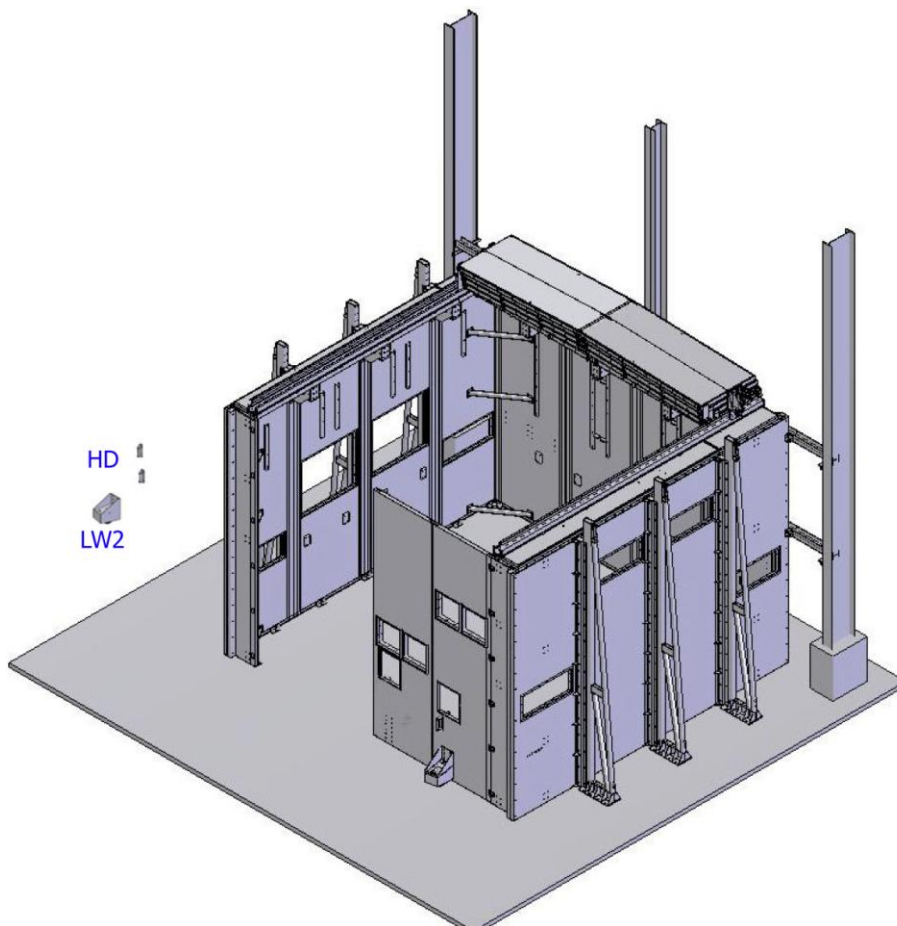
Hardware 16

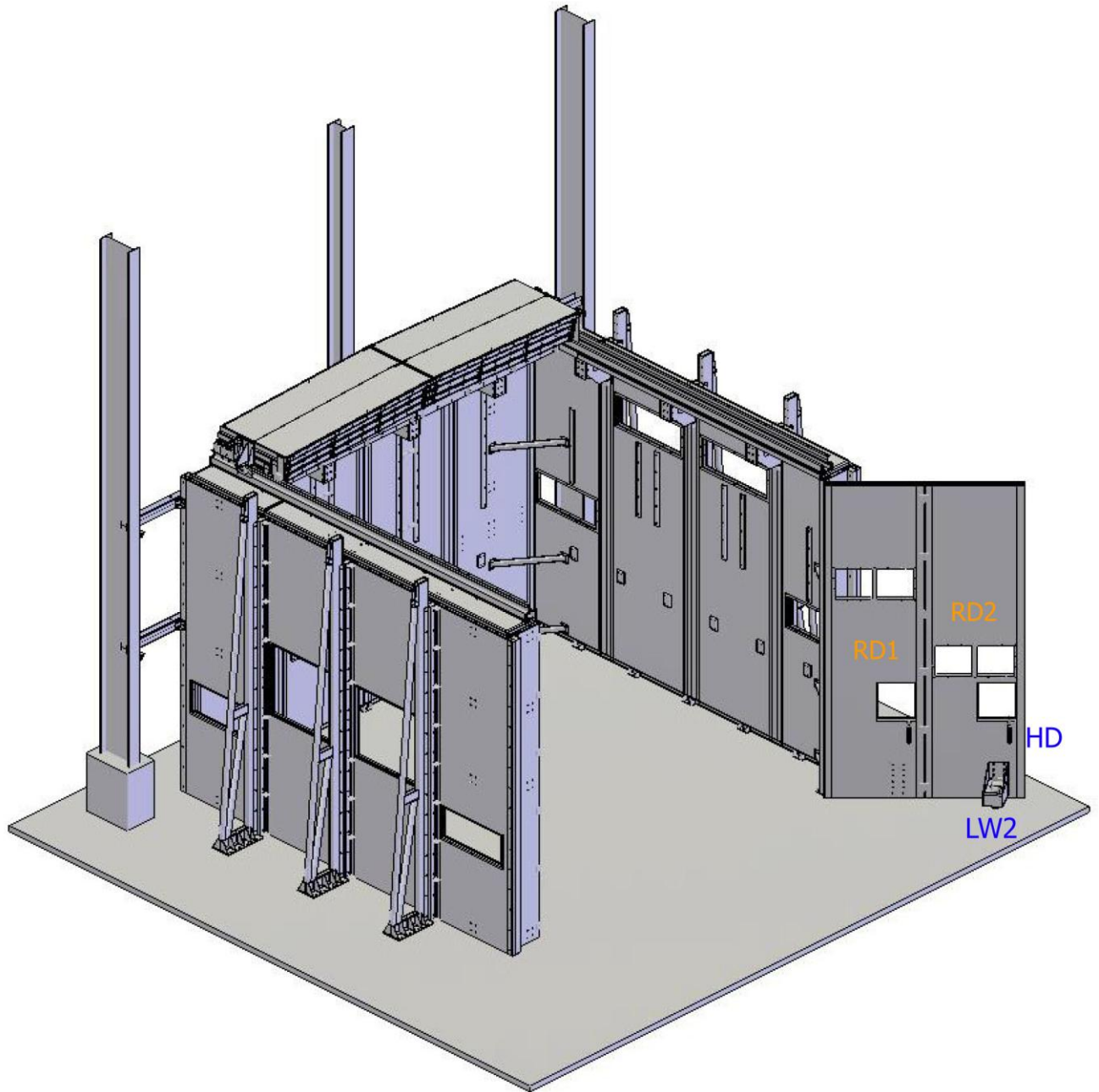
Description		Q'ty
Hex Screw	5/8"*4-1/2"	1
Flat Washer	5/8"*OD38*3T	2
Lock Washer	5/8"	1
Hex Nut	5/8"	2

- Secure **LW2** adjacent to **RD2** with:

Hardware 15

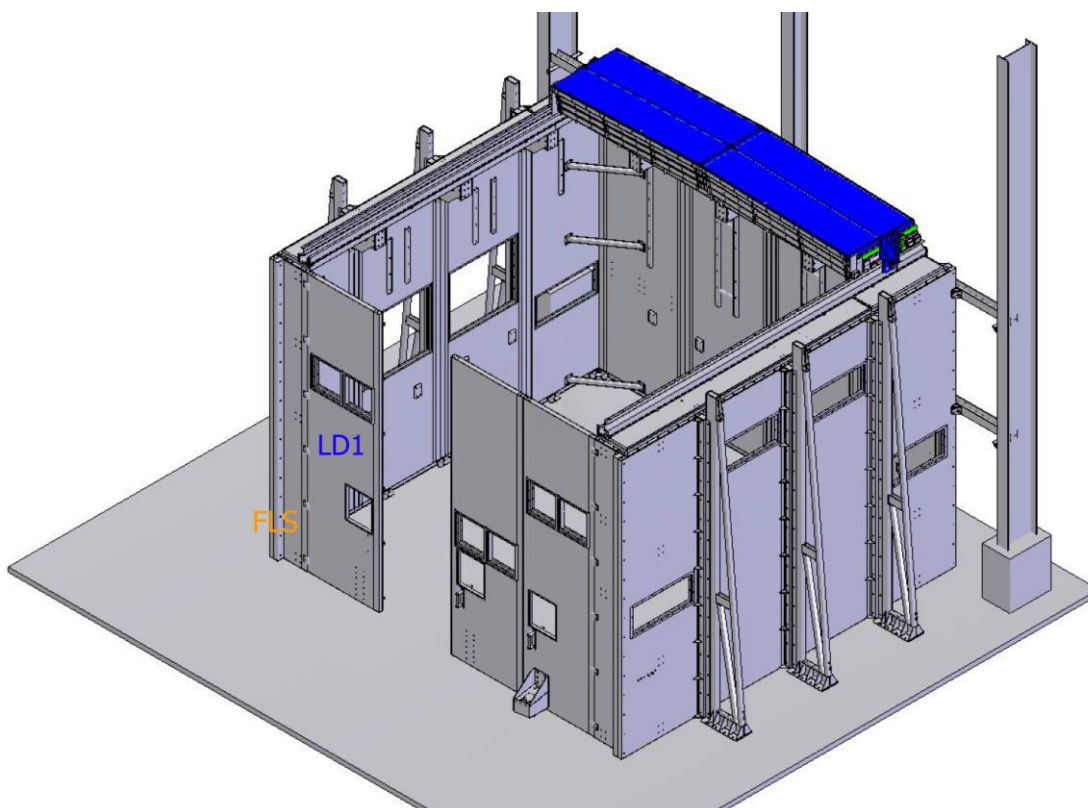
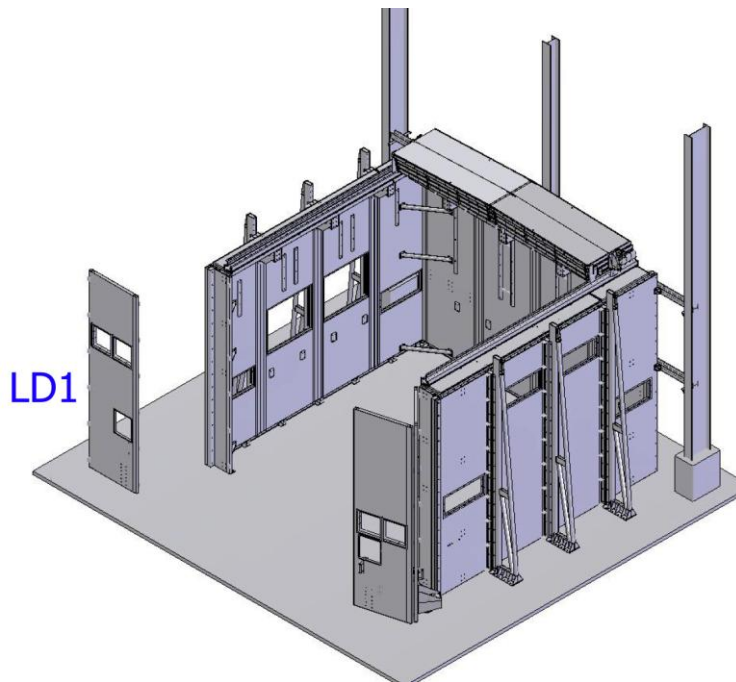
Description		Q'ty
Hex Screw	5/8"*4-1/2"	12
Flat Washer	5/8"*OD38*3T	24
Hex Nut	5/8"	12





- Take out the number: **LD1**.
- Secure **LD1** to **FLS** with:

Description		Q'ty
Hex Screw	5/8"*5"	6
Nylon Lock Nut	5/8"	12



- Take out the number: **HD, LW1**.
- Secure **HD** adjacent to **LD1** with:

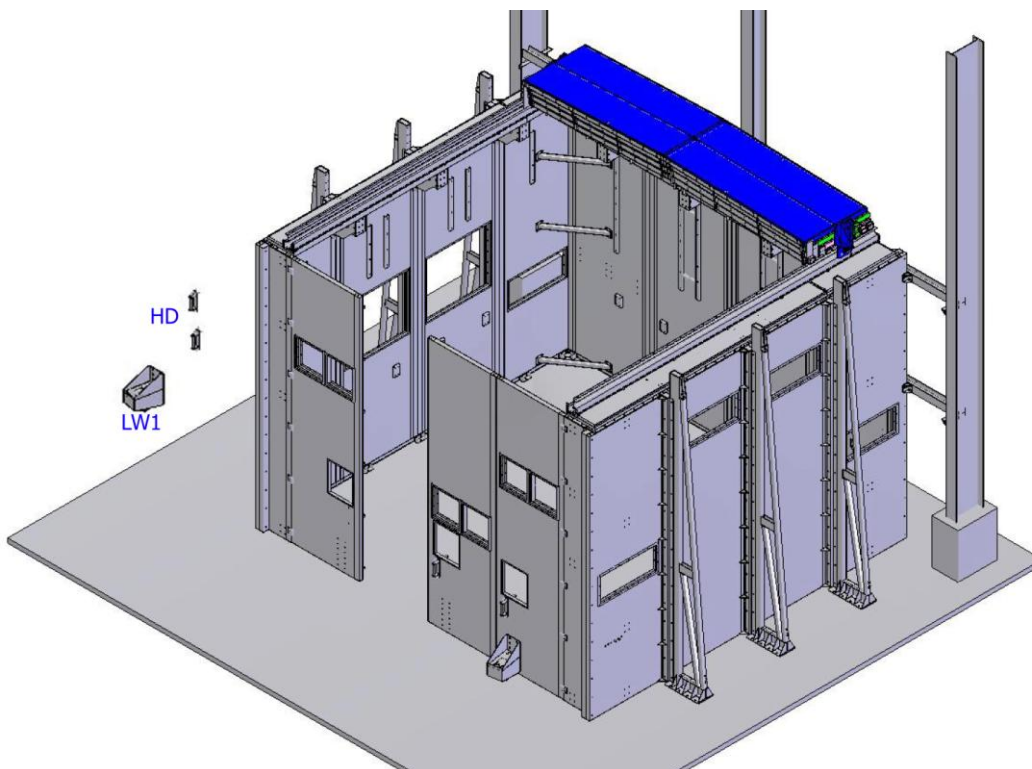
Hardware 16

Description		Q'ty
Hex Screw	5/8"*4-1/2"	1
Flat Washer	5/8"*OD38*3T	2
Lock Washer	5/8"	1
Hex Nut	5/8"	2

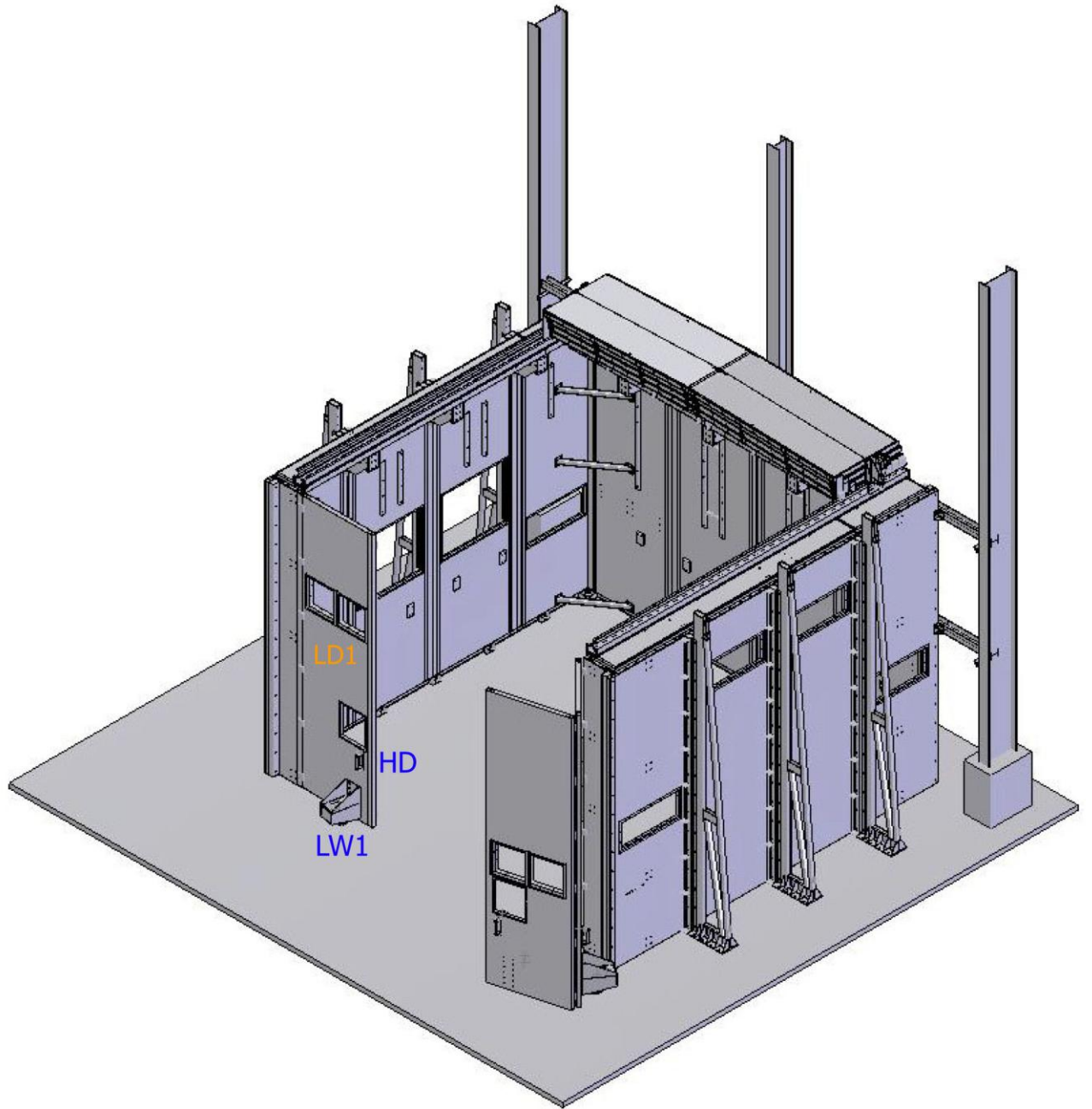
- Secure **LW1** adjacent to **LD1** with:

Hardware 15

Description		Q'ty
Hex Screw	5/8"*4-1/2"	12
Flat Washer	5/8"*OD38*3T	24
Hex Nut	5/8"	12

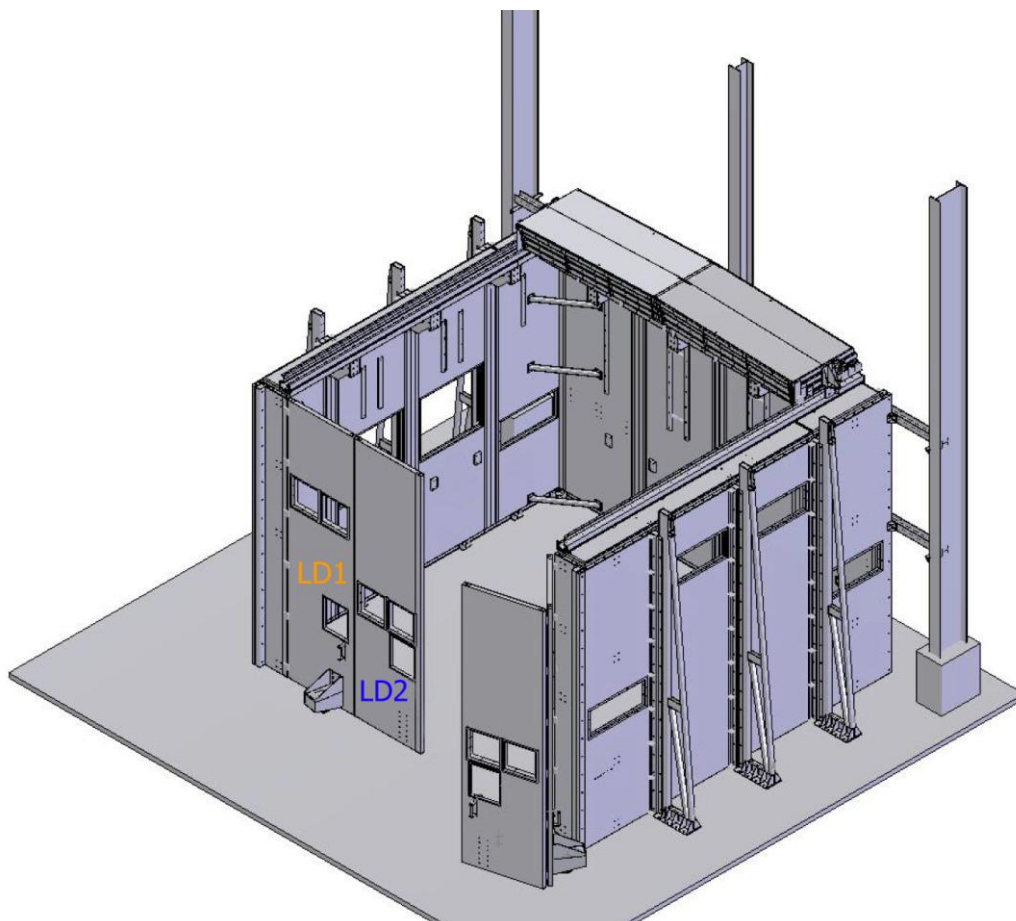
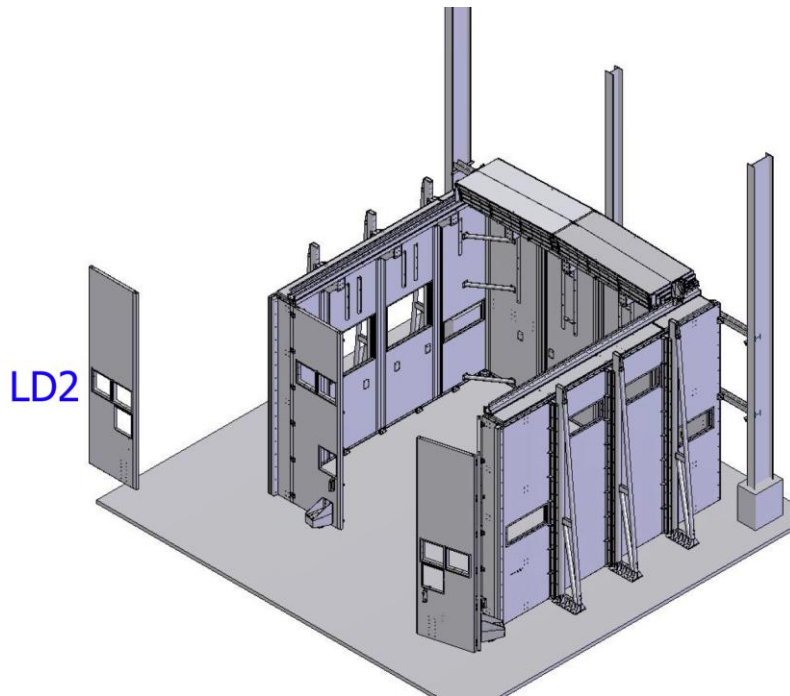






- Take out the number: **LD2**.
- Join **LD2** and **LD1** together with:

Description		Q'ty
Hex Screw	5/8"*5"	6
Nylon Lock Nut	5/8"	12



- Take out the number: **HD, RW2**.
- Secure **HD** adjacent to **LD2** with:

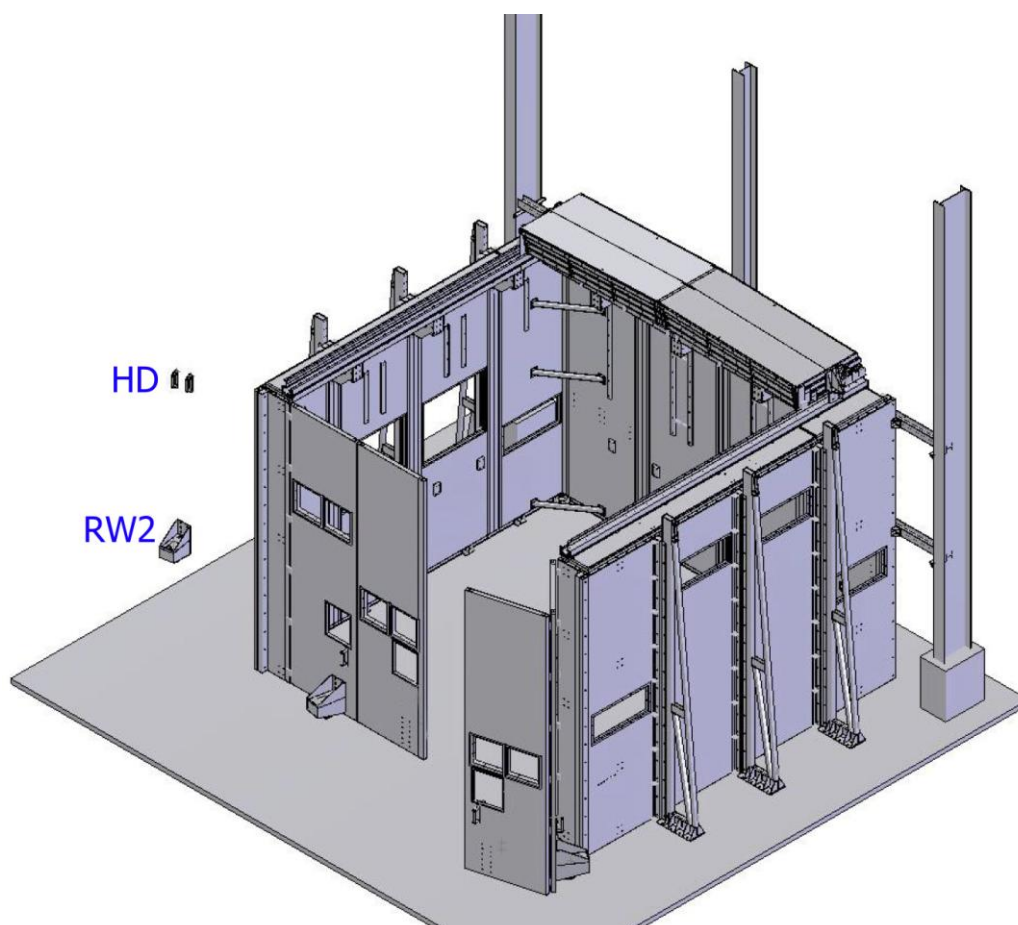
Hardware 16

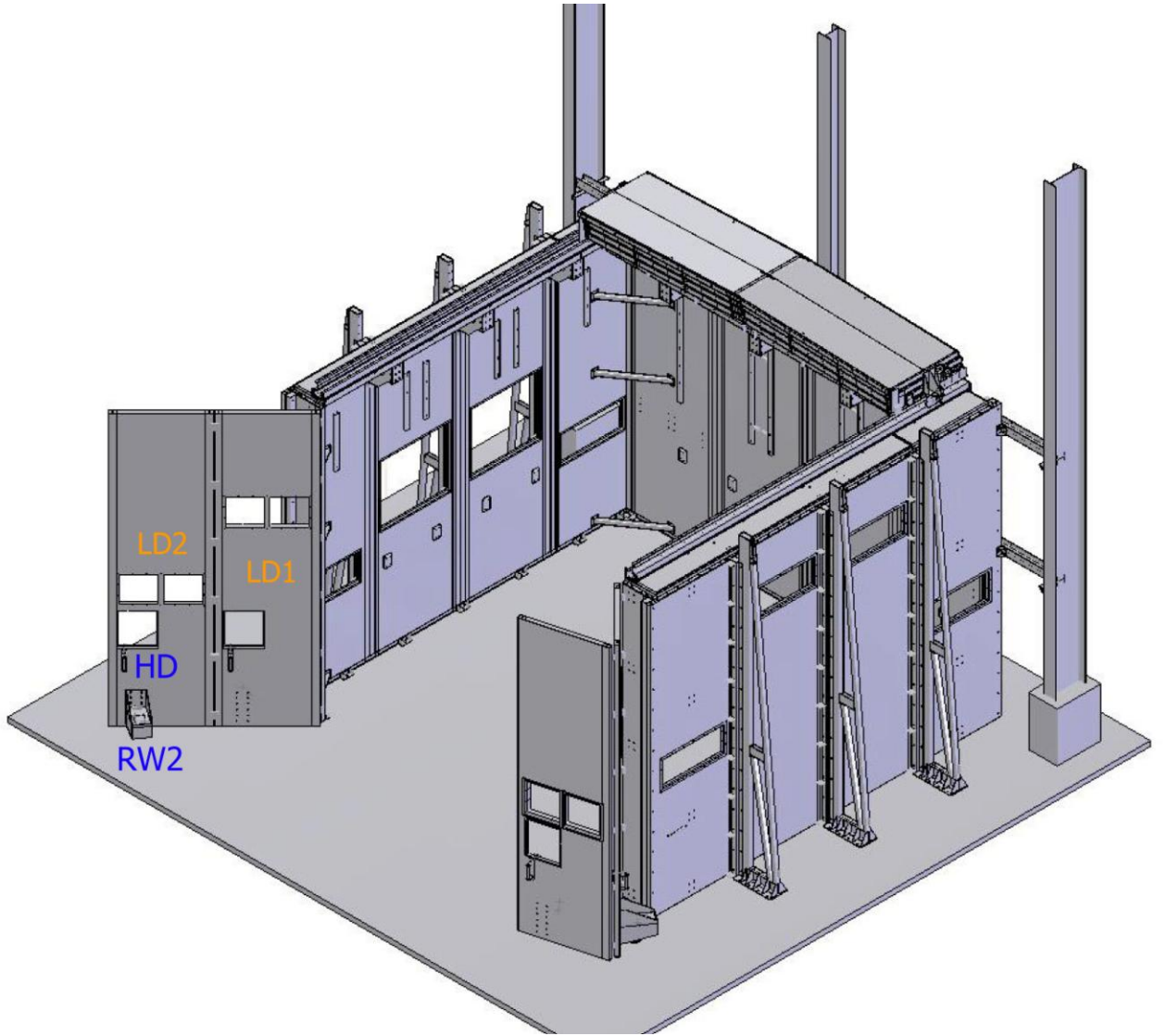
Description		Q'ty
Hex Screw	5/8"*4-1/2"	1
Flat Washer	5/8"*OD38*3T	2
Lock Washer	5/8"	1
Hex Nut	5/8"	2

- Secure **RW2** adjacent to **LD2** with:

Hardware 15

Description		Q'ty
Hex Screw	5/8"*4-1/2"	12
Flat Washer	5/8"*OD38*3T	24
Hex Nut	5/8"	12

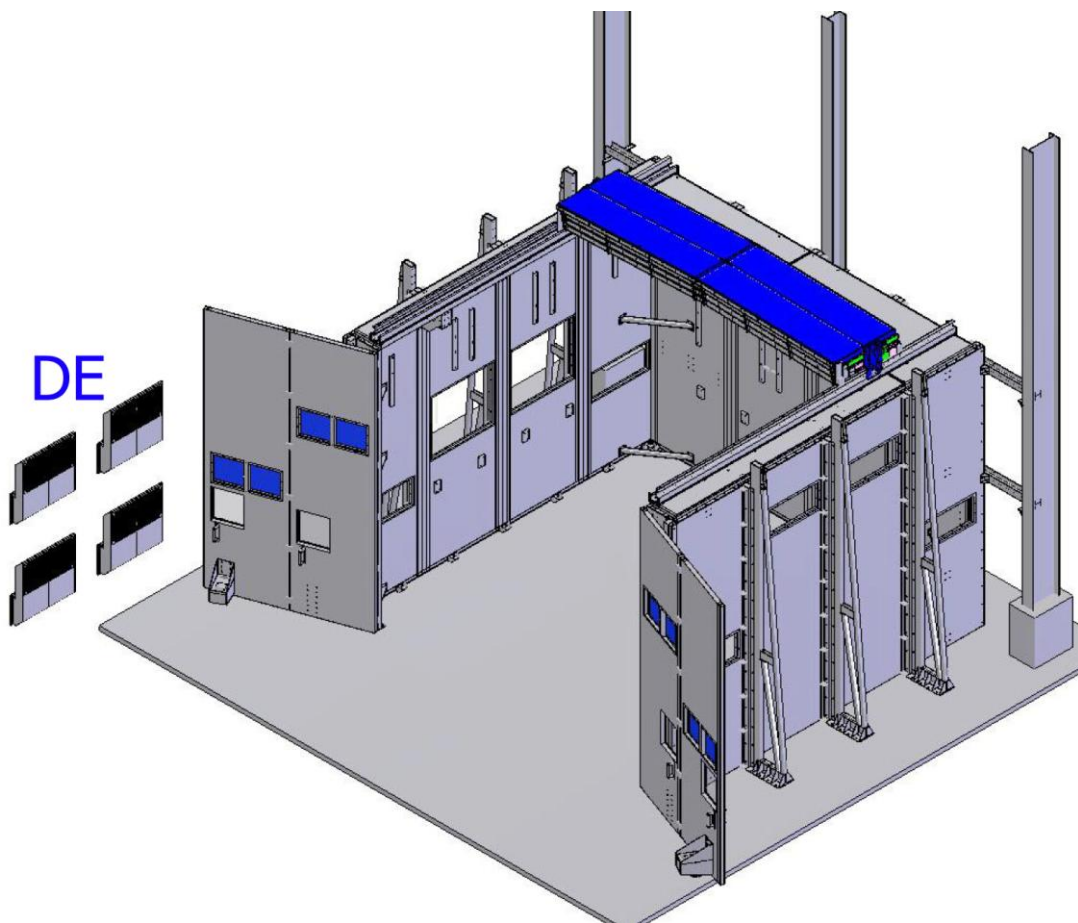


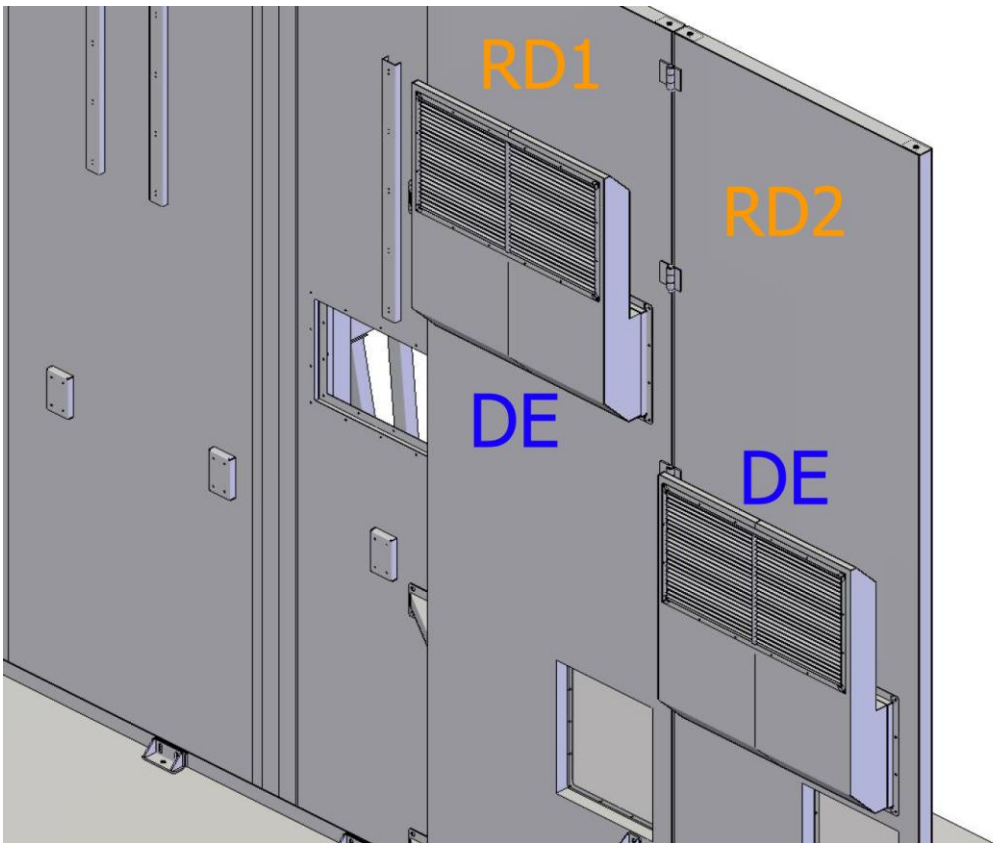
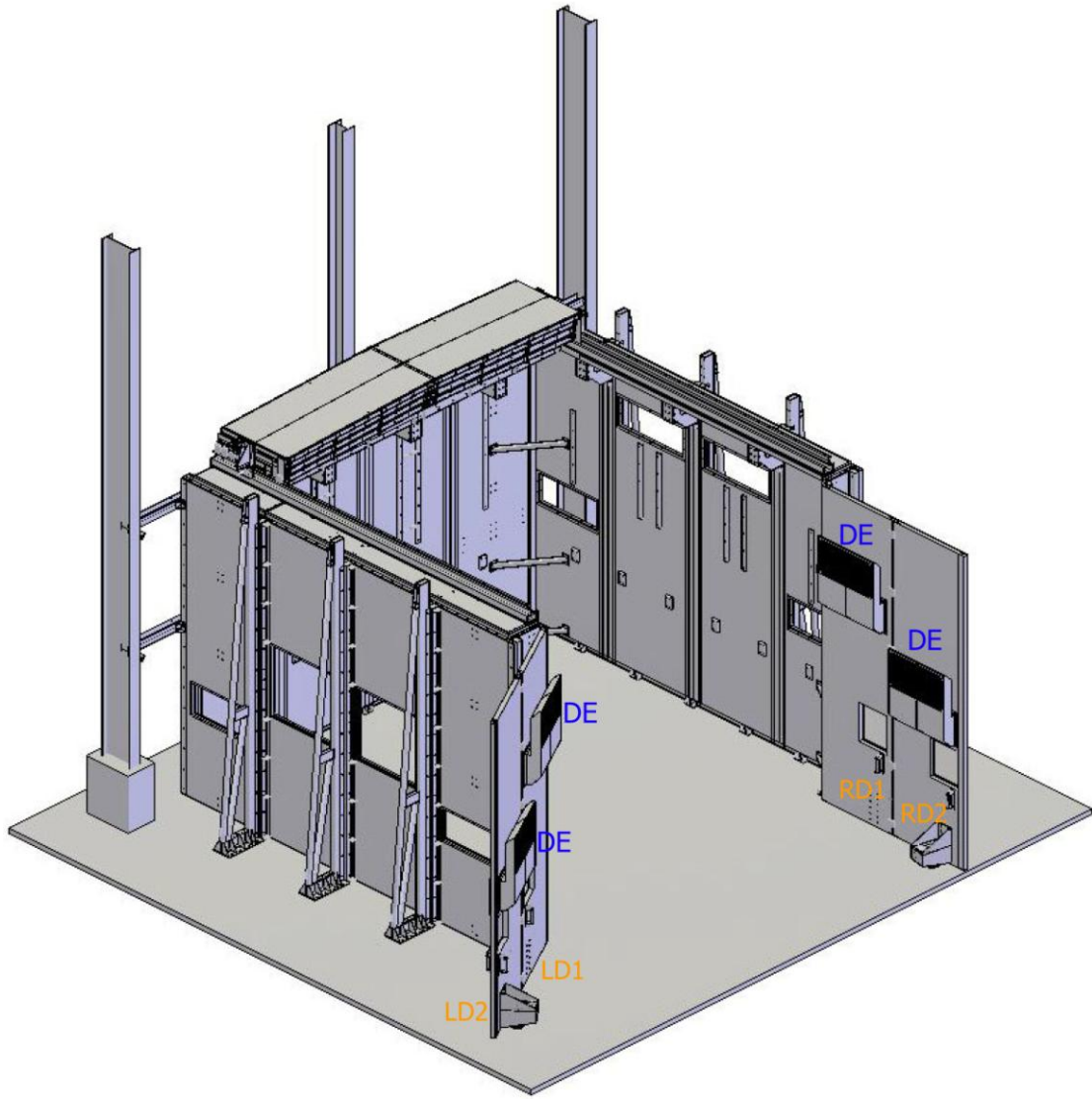


- Take out the number: **DE**.
- Secure **DE** adjacent to **LD1, LD2, RD1, RD2** with:

Hardware 20

Description		Q'ty
Hex Screw	3/8"*3/4"	72
Flat Washer	3/8"*OD25*3T	72

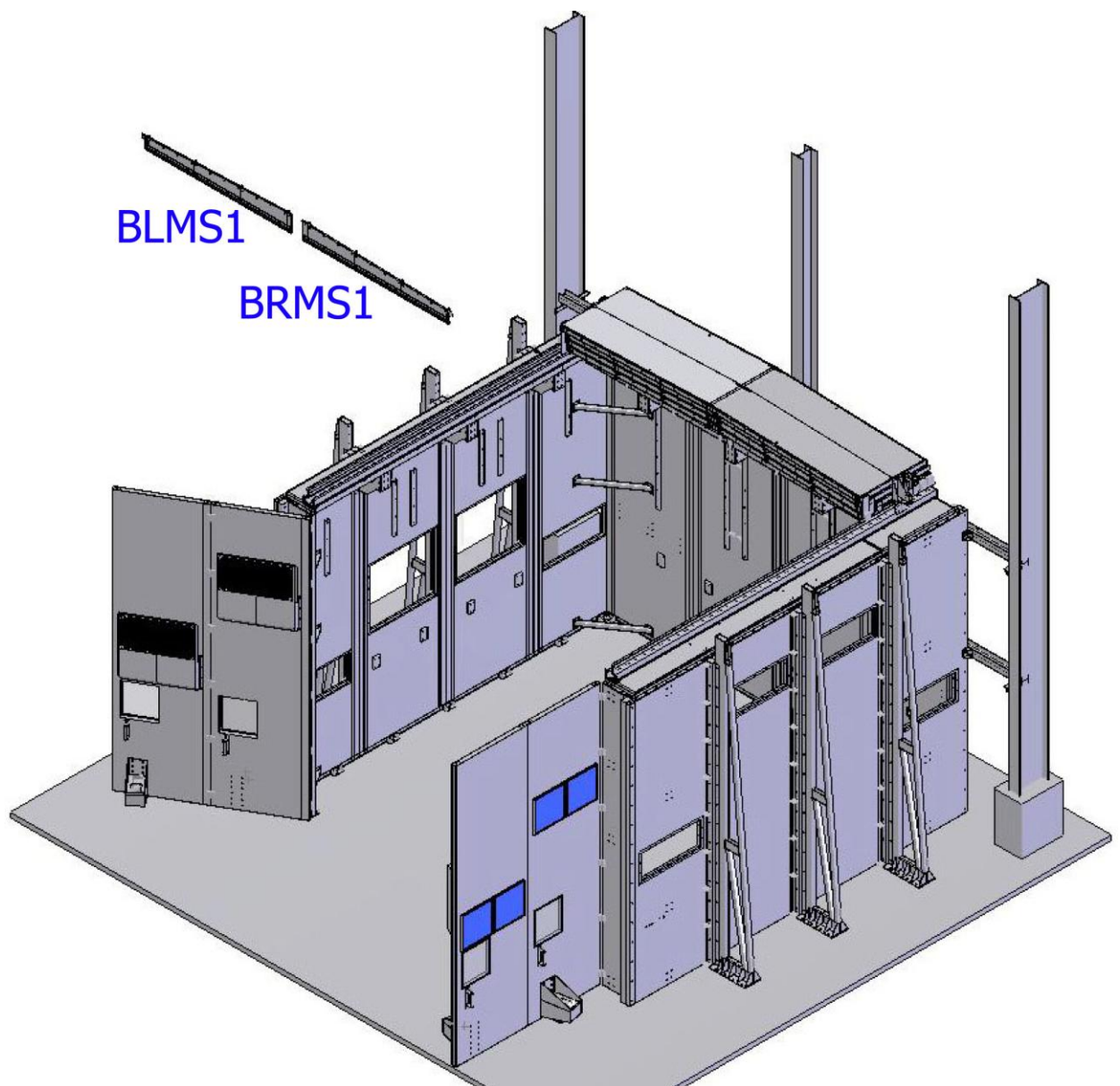


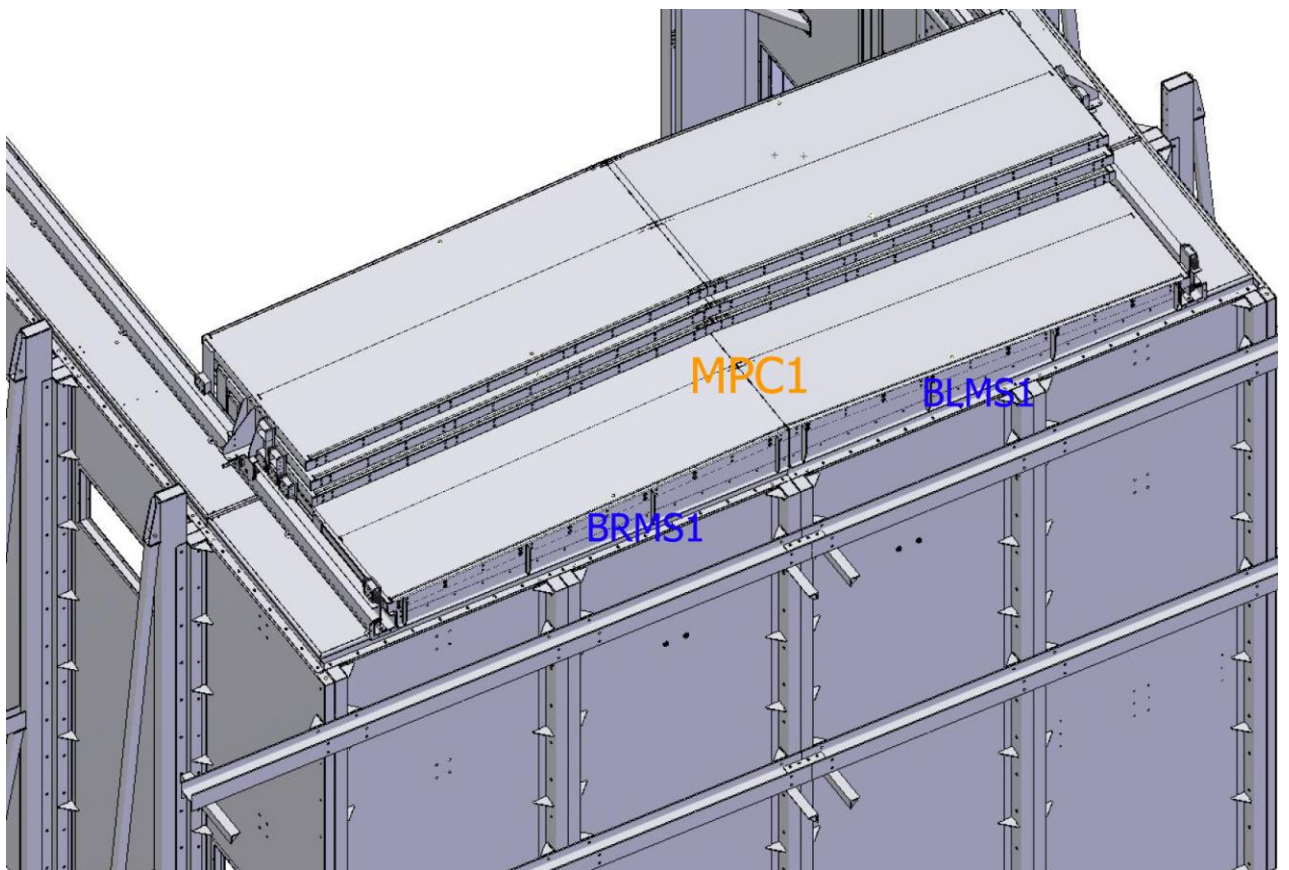
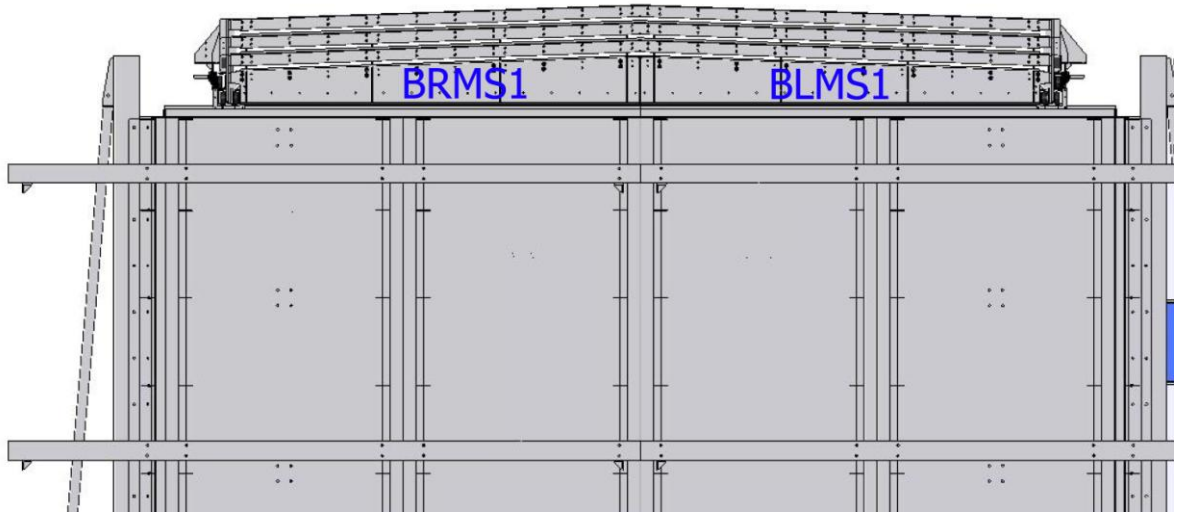


- Take out the number: **BLMS1**, **BRMS1**.
- Secure **BLMS1**, **BRMS1** adjacent to **MPC1** with:

Hardware 20

Description		Q'ty
Hex Screw	3/8"*1"	28
Flat Washer	3/8"*OD25*3T	28



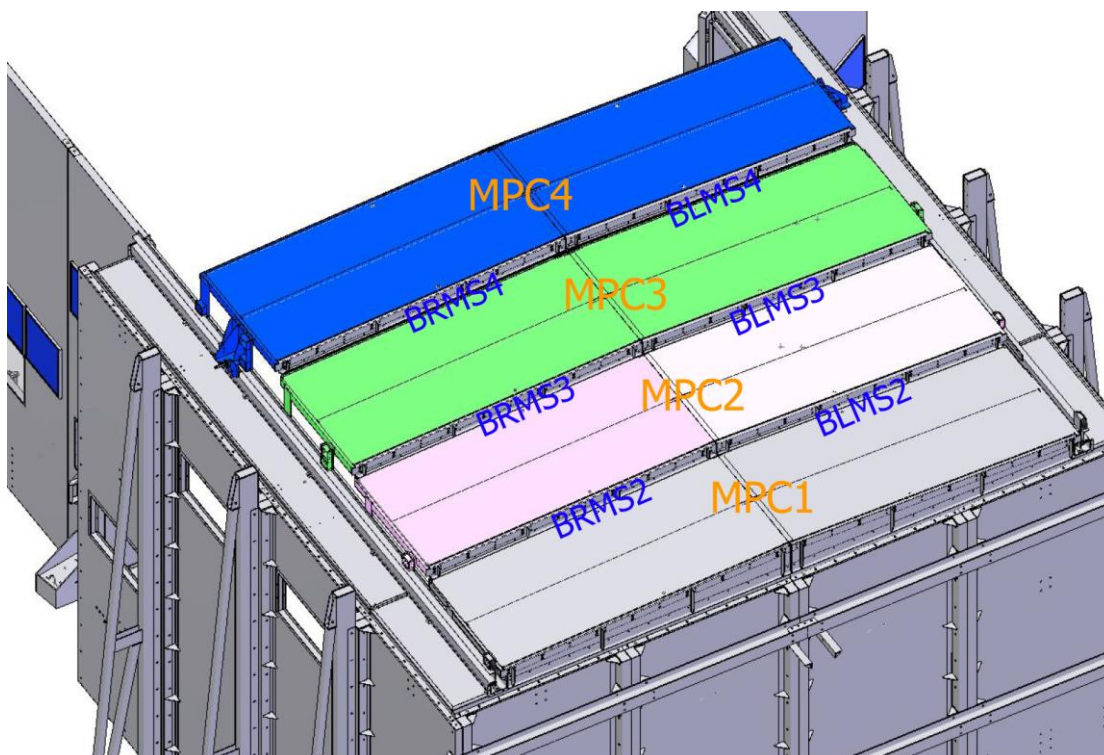
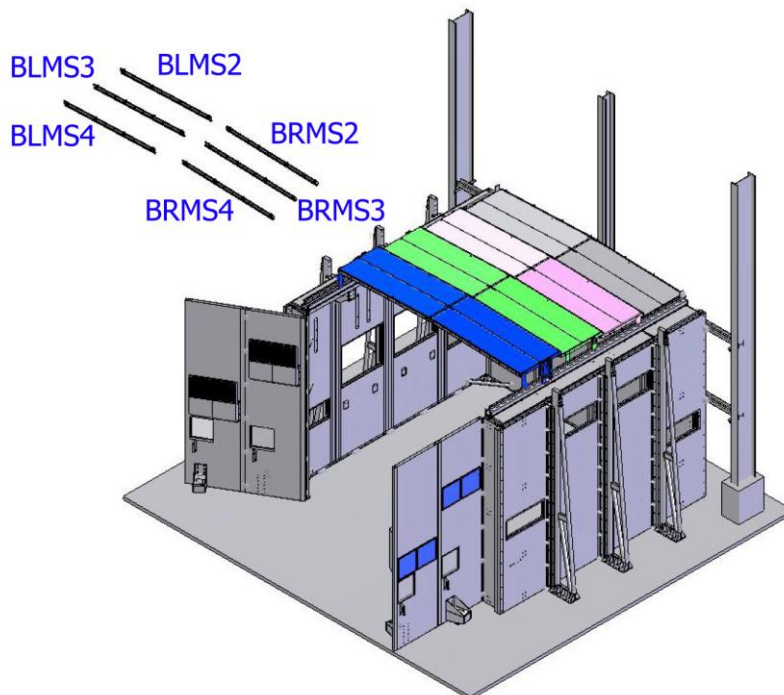




- Take out the number: **BLMS2~4, BRMS2~4.**
- Secure **BLMS2~4, BRMS2~4** adjacent to **MPC2, MPC3, MPC4** with:

Hardware 20

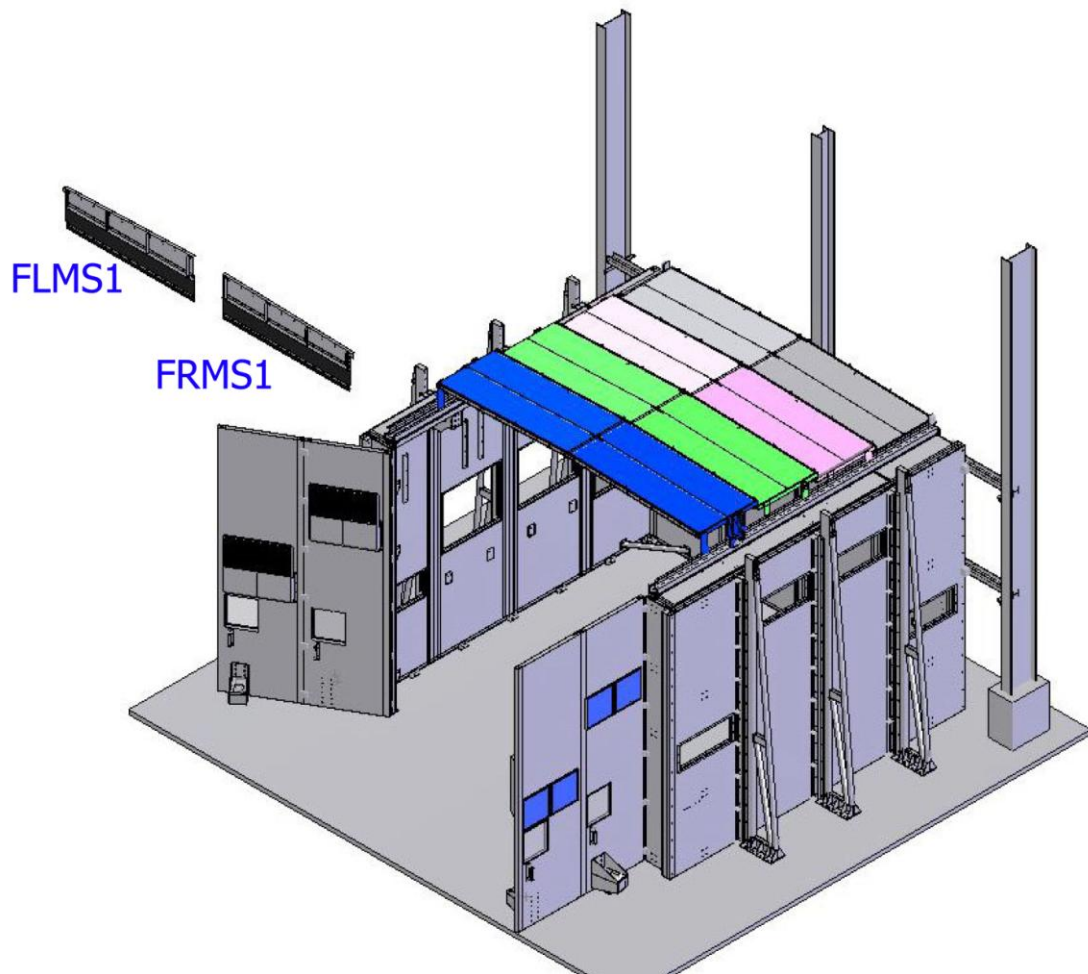
Description		Q'ty
Hex Screw	3/8"*1"	84
Flat Washer	3/8"*OD25*3T	84

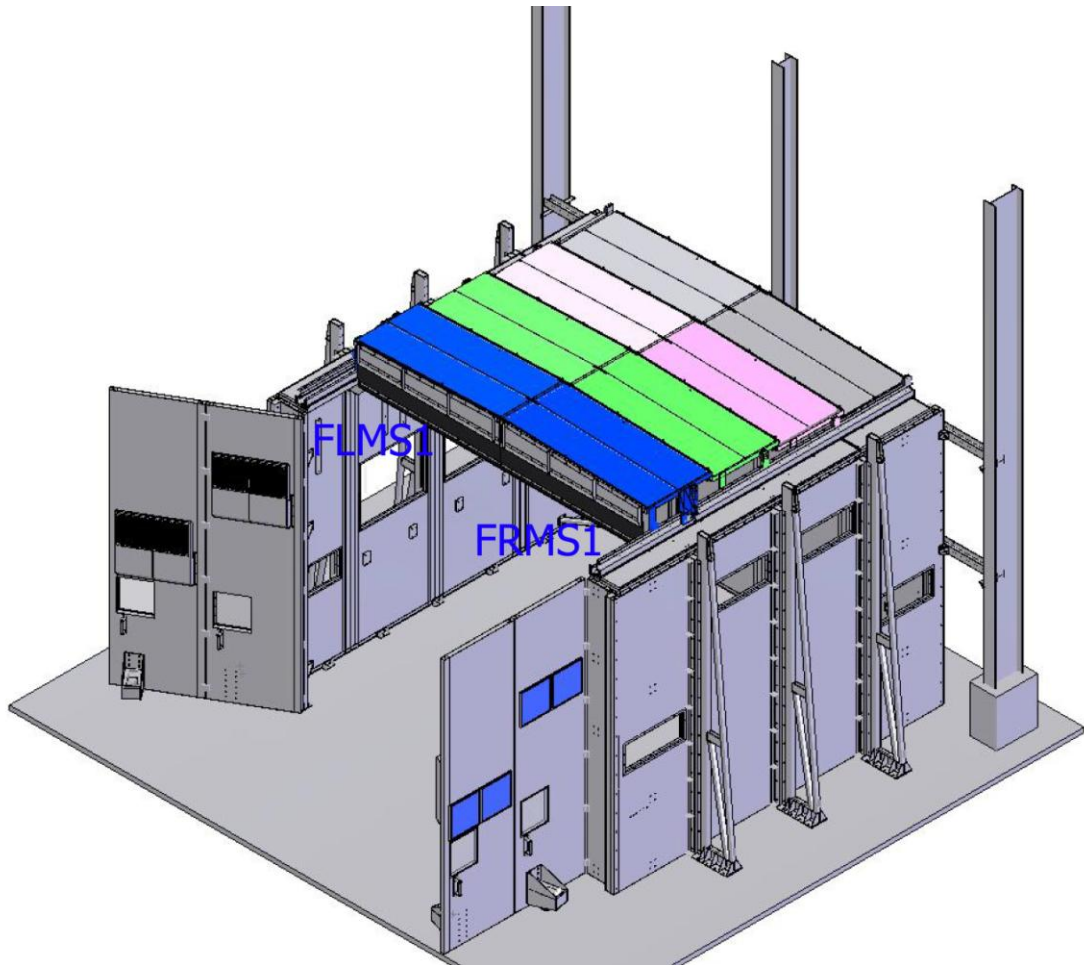
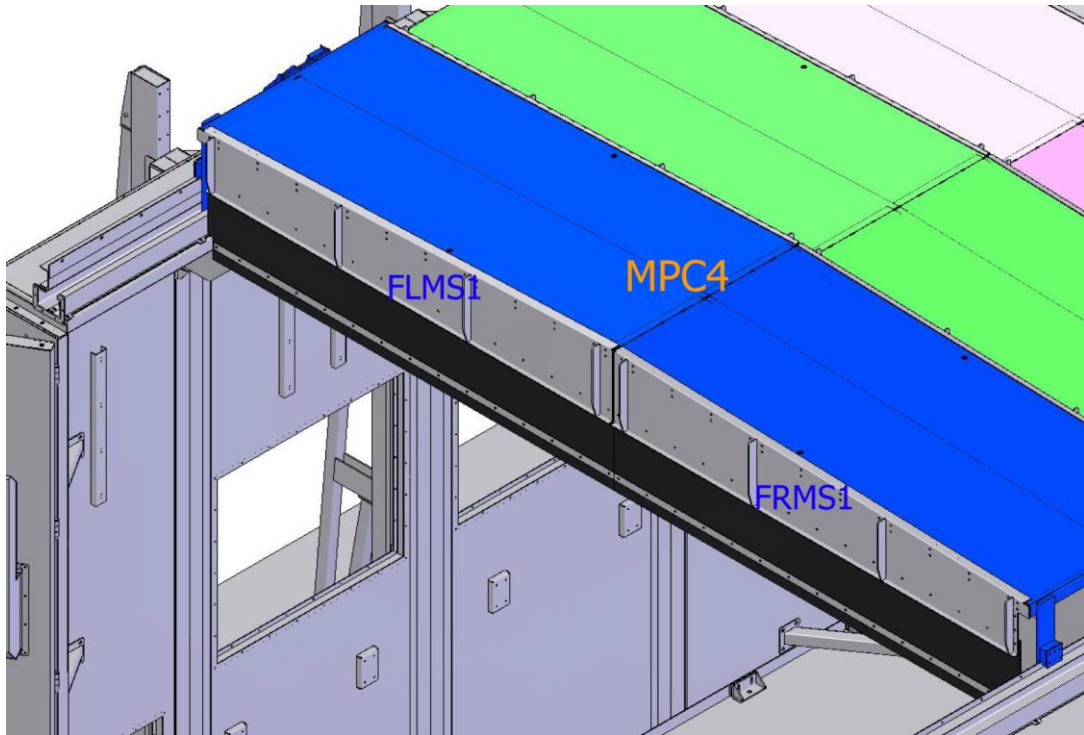


- Take out the number: **FLMS1, FRMS1.**
- Secure **FLMS1, FRMS1** adjacent to **MPC4** with:

Hardware 20

Description		Q'ty
Hex Screw	3/8"*1"	28
Flat Washer	3/8"*OD25*3T	28

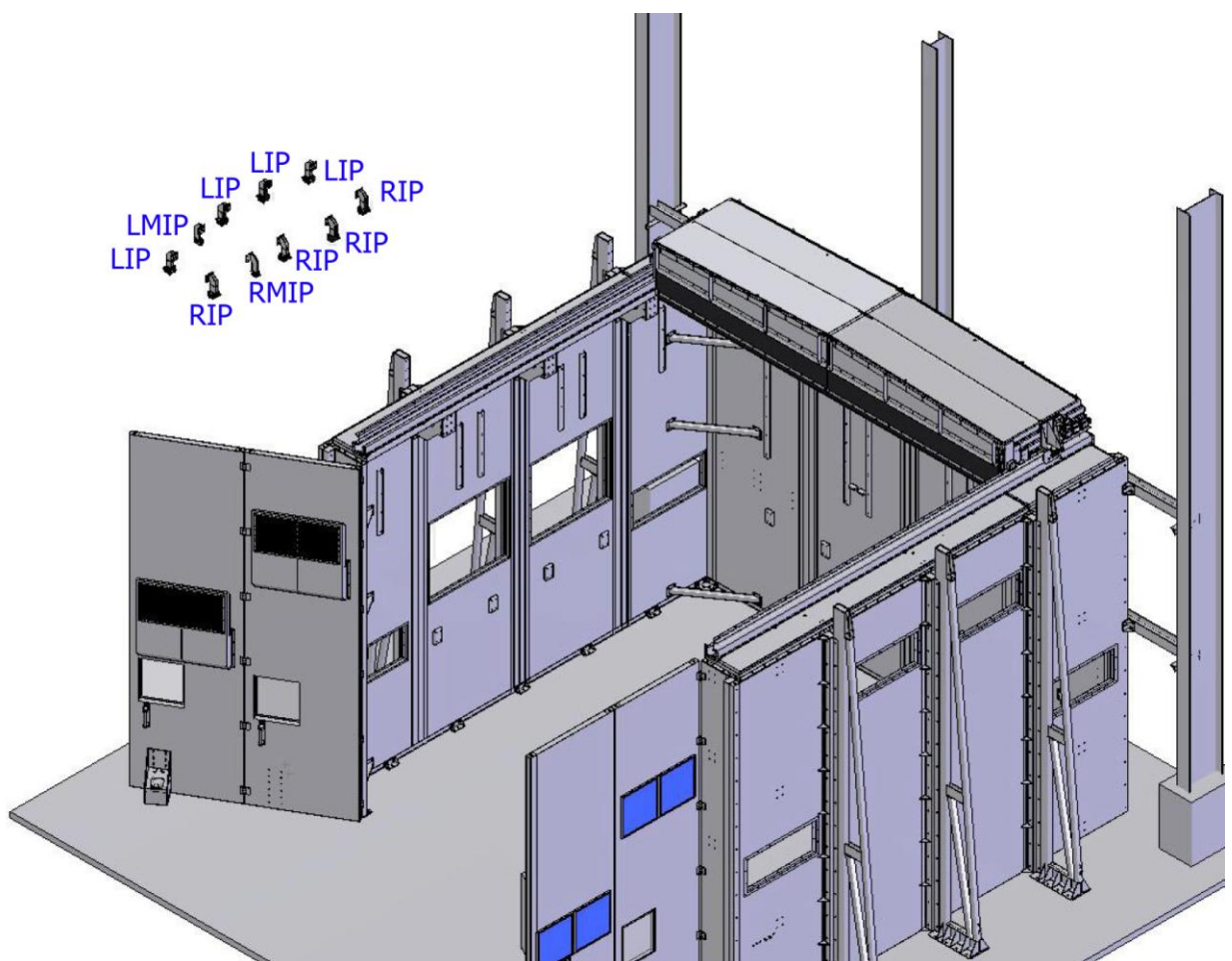


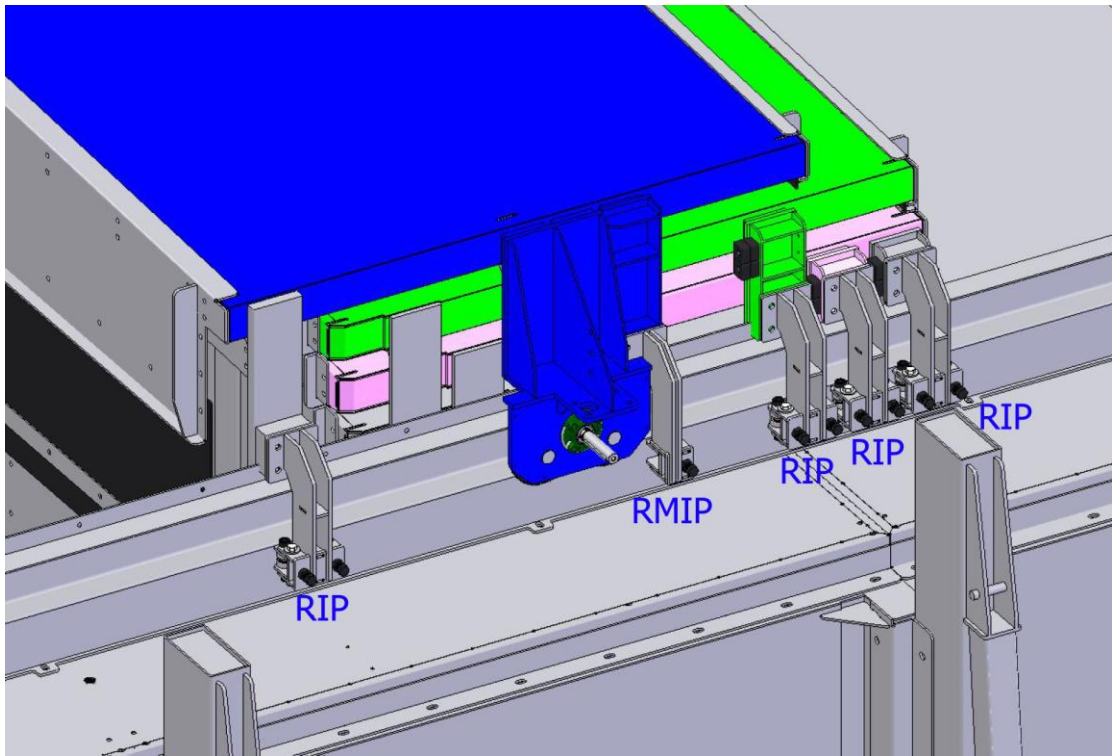
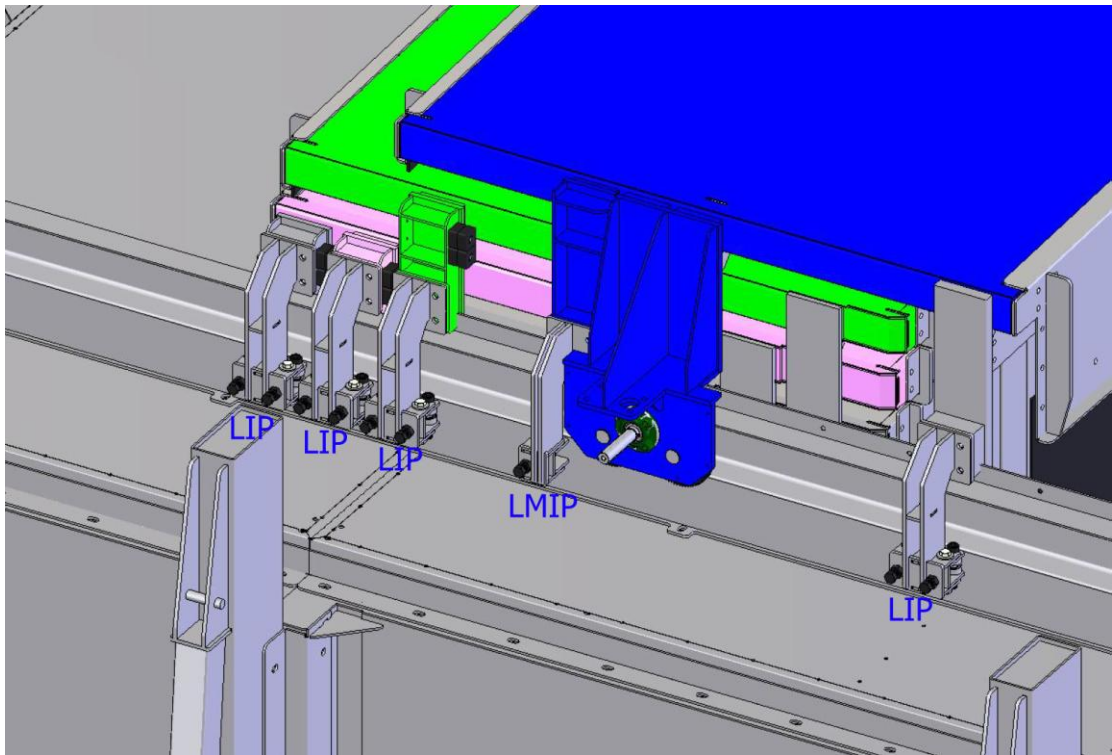


- Take out the number: **LIP, RIP, LMIP, RMIP**.
- Secure **LIP, RIP, LMIP, RMIP** adjacent to **MPC1~4** with:

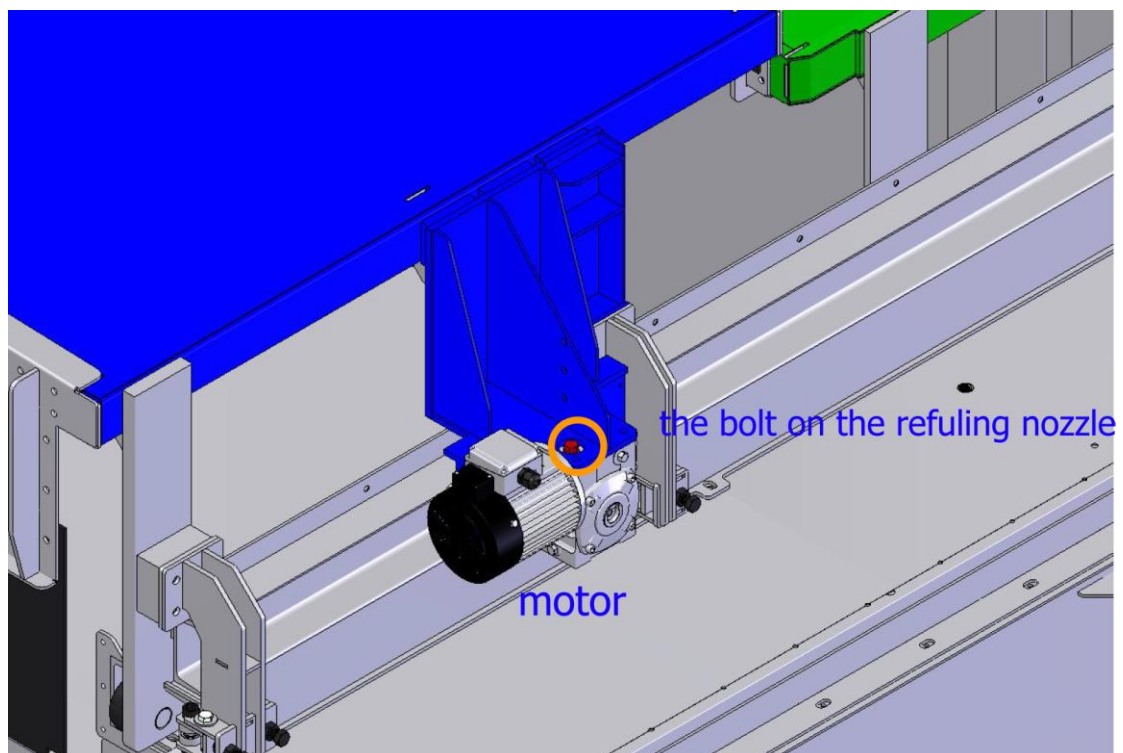
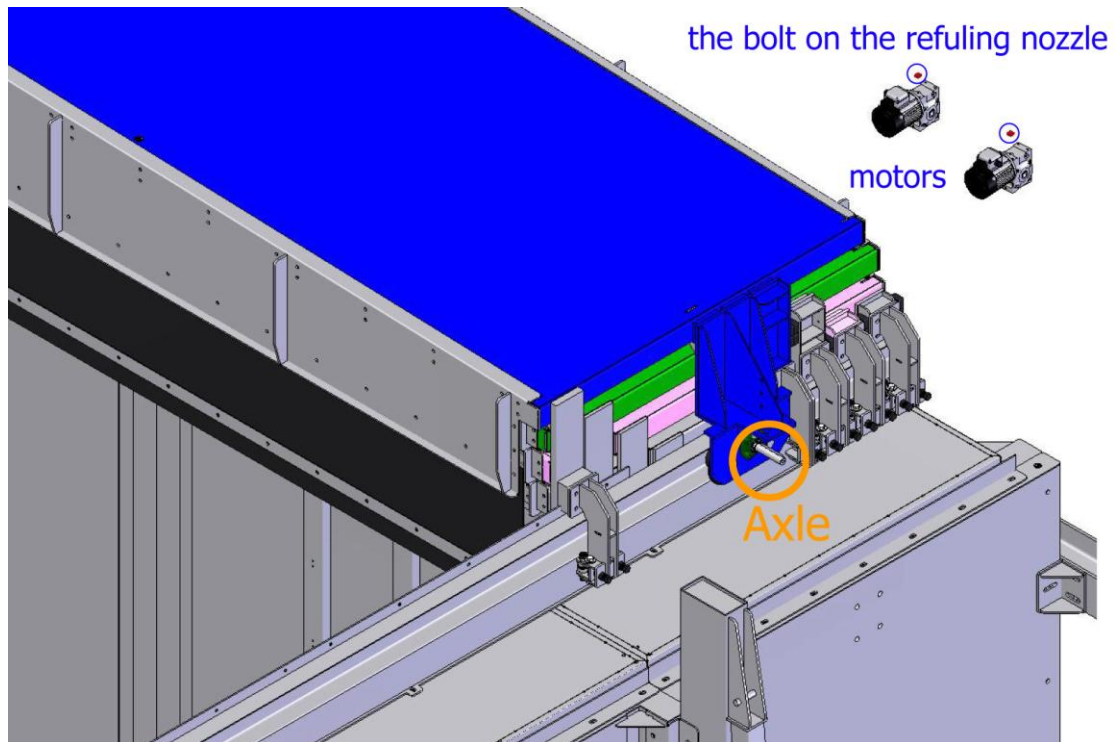
Hardware 25

Description		Q'ty
Hex Screw	1/2"*1"	56
Flat Washer	1/2"*OD34*3T	112
Lock Washer	1/2"	56

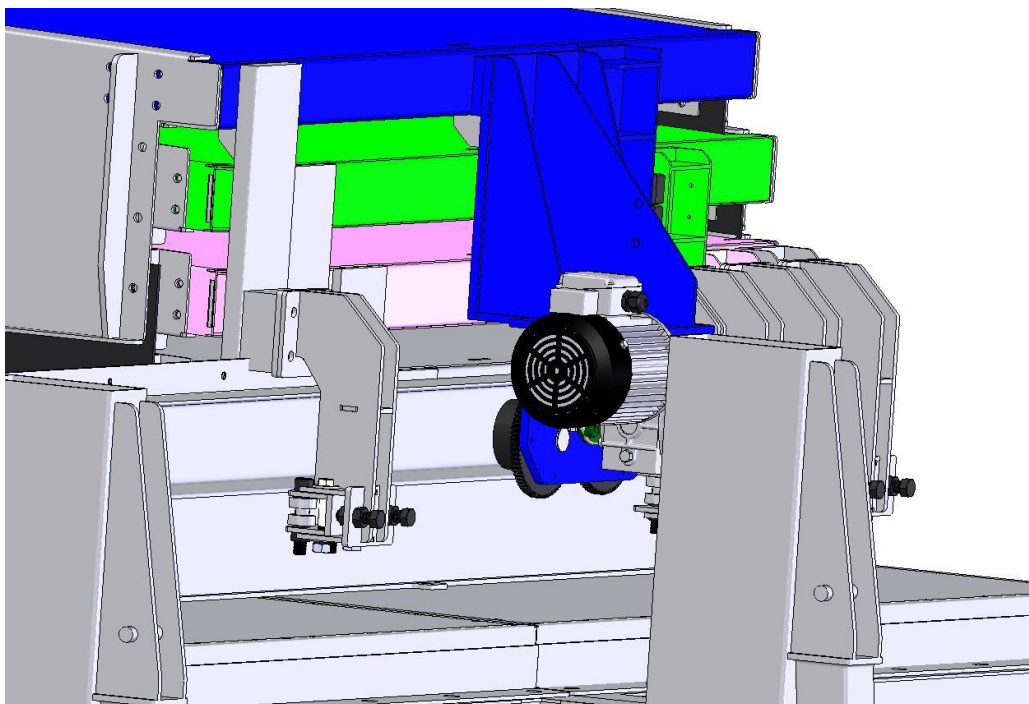
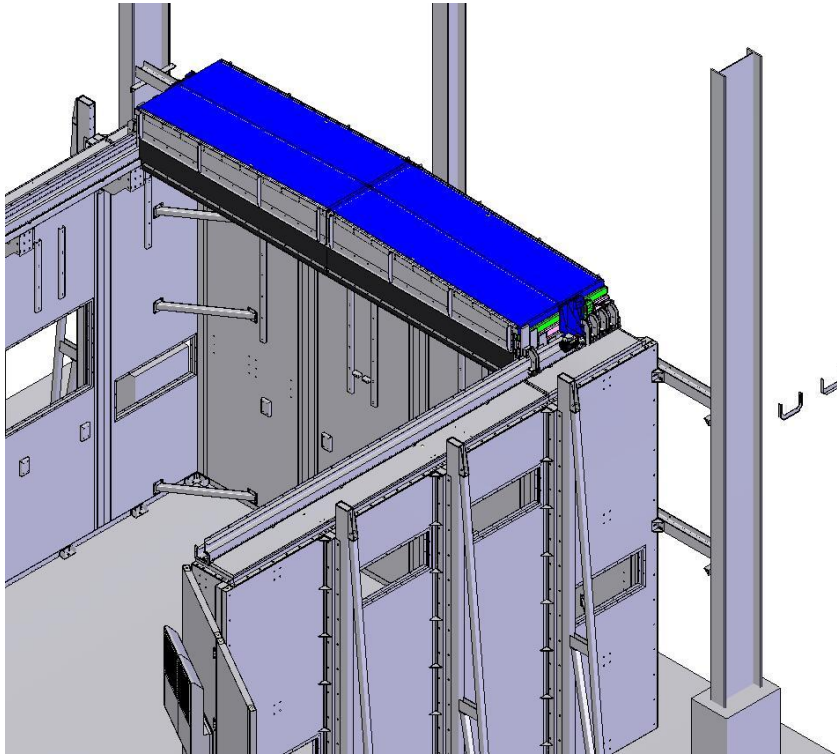


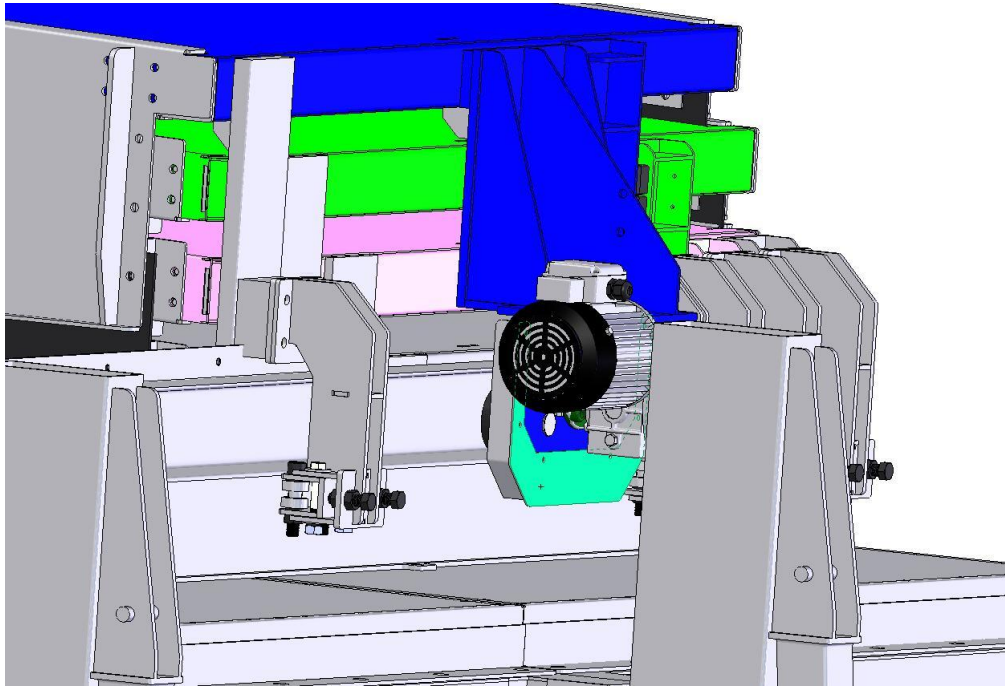


- Take out motors.
- First pull out the bolt on the refueling nozzle.
- Secure the motor on the axle of the motor base.
- Lock back the bolt on the refueling nozzle.



- Take out the gear box cover.
- Fasten the gear box cover on the motor base.







- Take out the number: **LST1, RST1, LST2, RST2, LST3, RST3.**
- Secure **LST1, RST1, LST2, RST2, LST3, RST3** on **TL,RL** with:

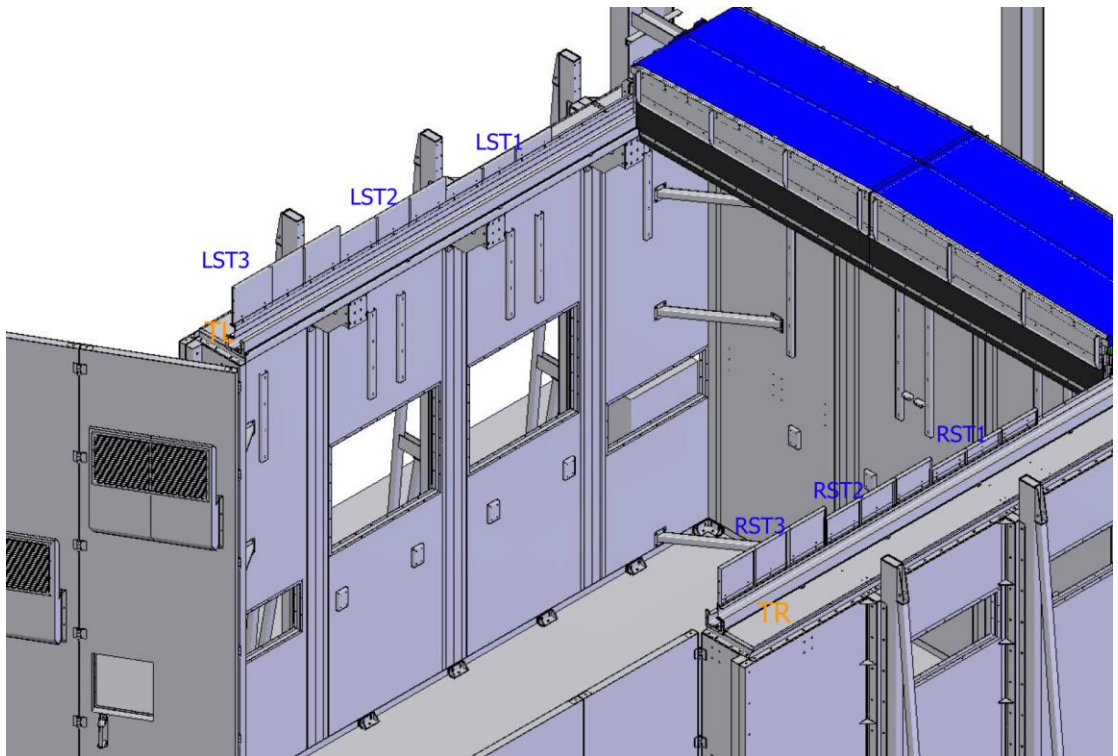
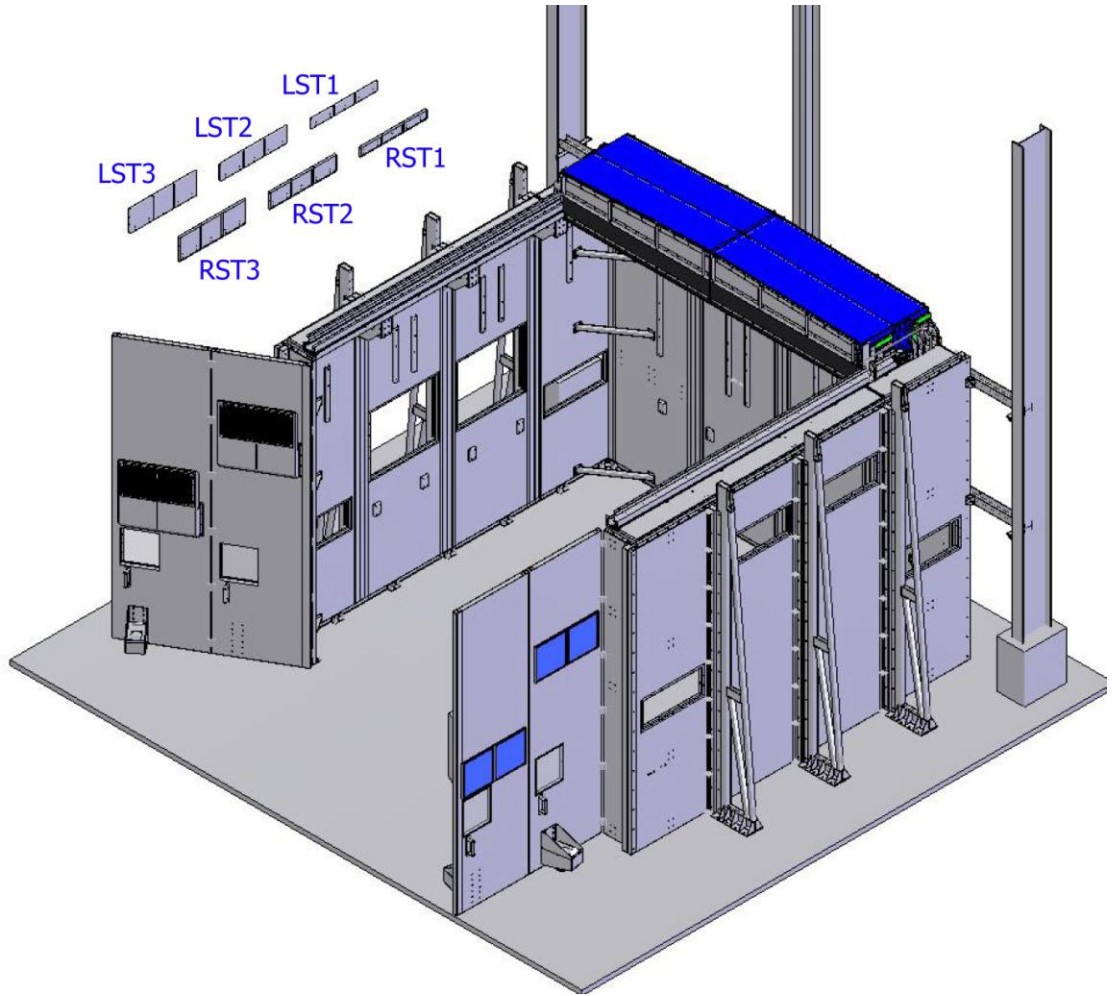
Hardware 13

Description		Q'ty
Flat Head Screw	5/16"*3/4"	40
Flat Washer	5/16"*OD30*3T	40
Nylon Lock Nut	5/16"	40

- Joining **LST1** and **LST2** together with:
- Joining **LST2** and **LST3** together with:
- Joining **RST1** and **RST2** together with:
- Joining **RST2** and **RST3** together with:

Hardware 13

Description		Q'ty
Hex Screw	3/8"*3/4"	5
Flat Washer	3/8"*OD25*3T	10
Hex Nut	3/8"	5



- Take out the number: **SAP**.
- Secure **SAP** adjacent to **SPP** with:

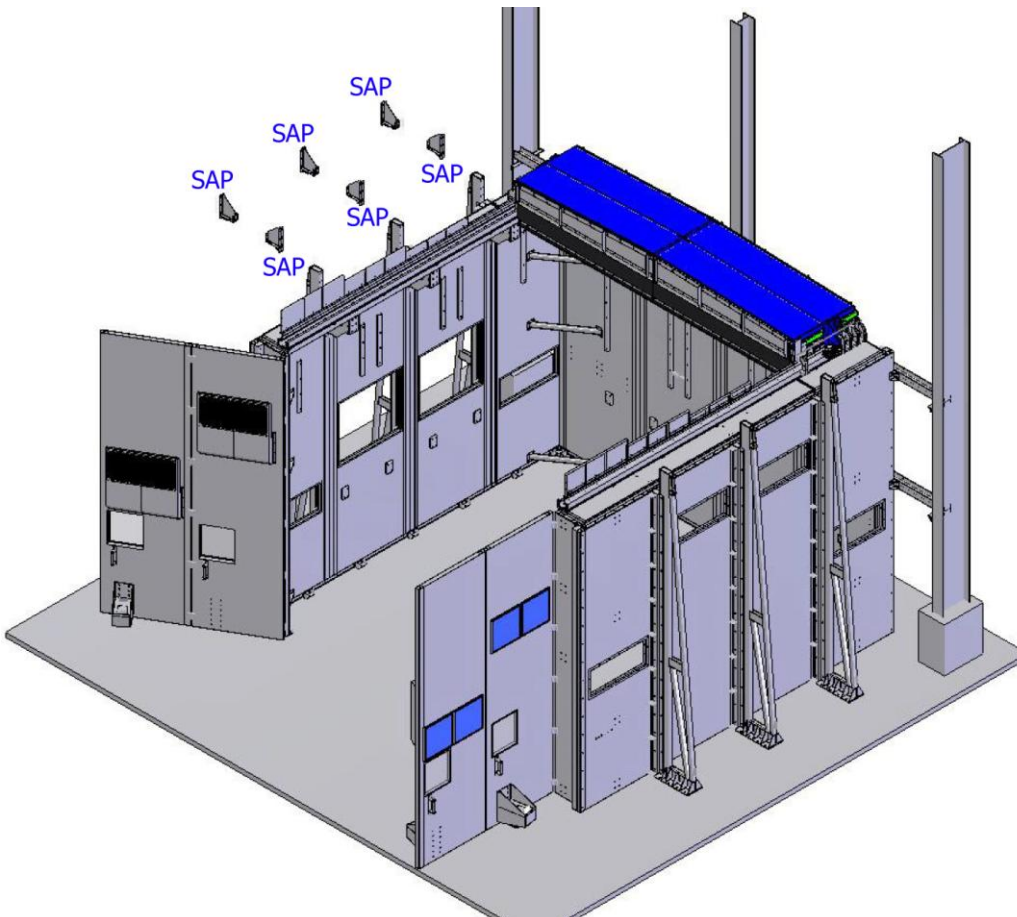
Hardware 21

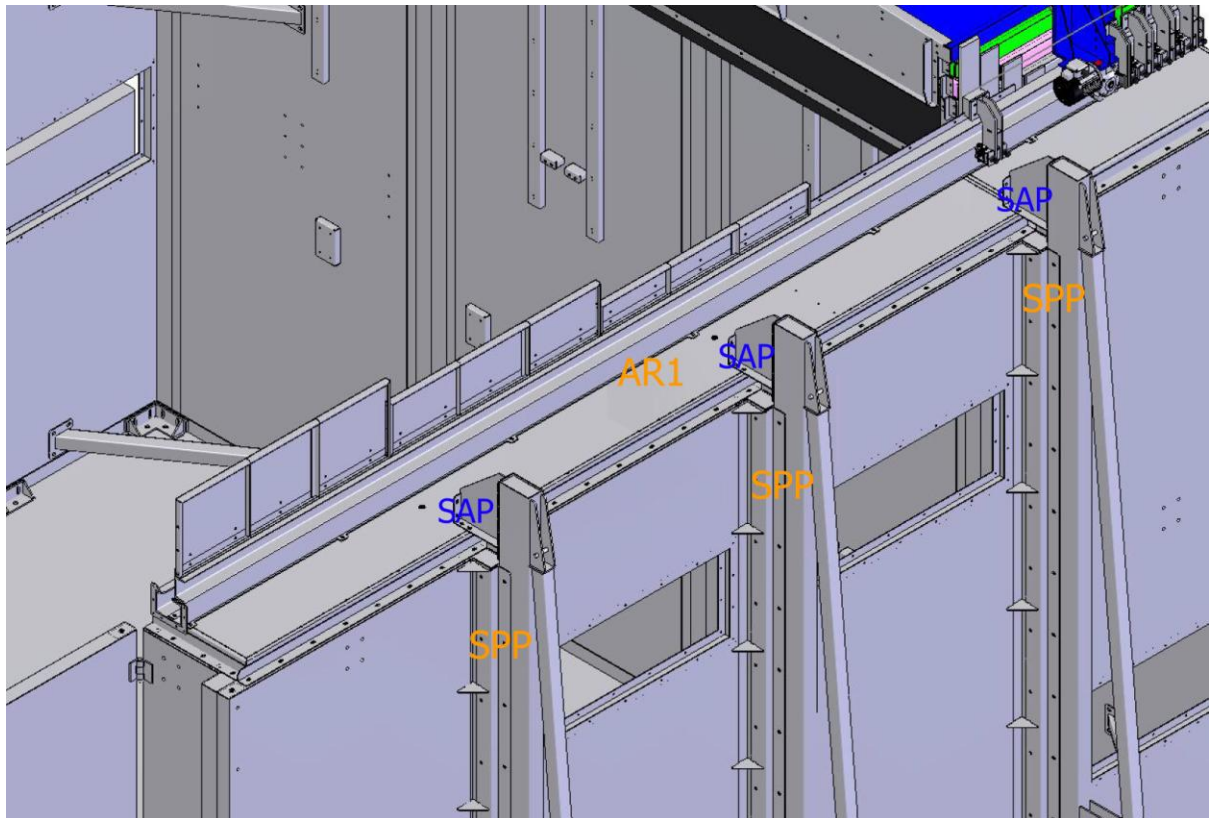
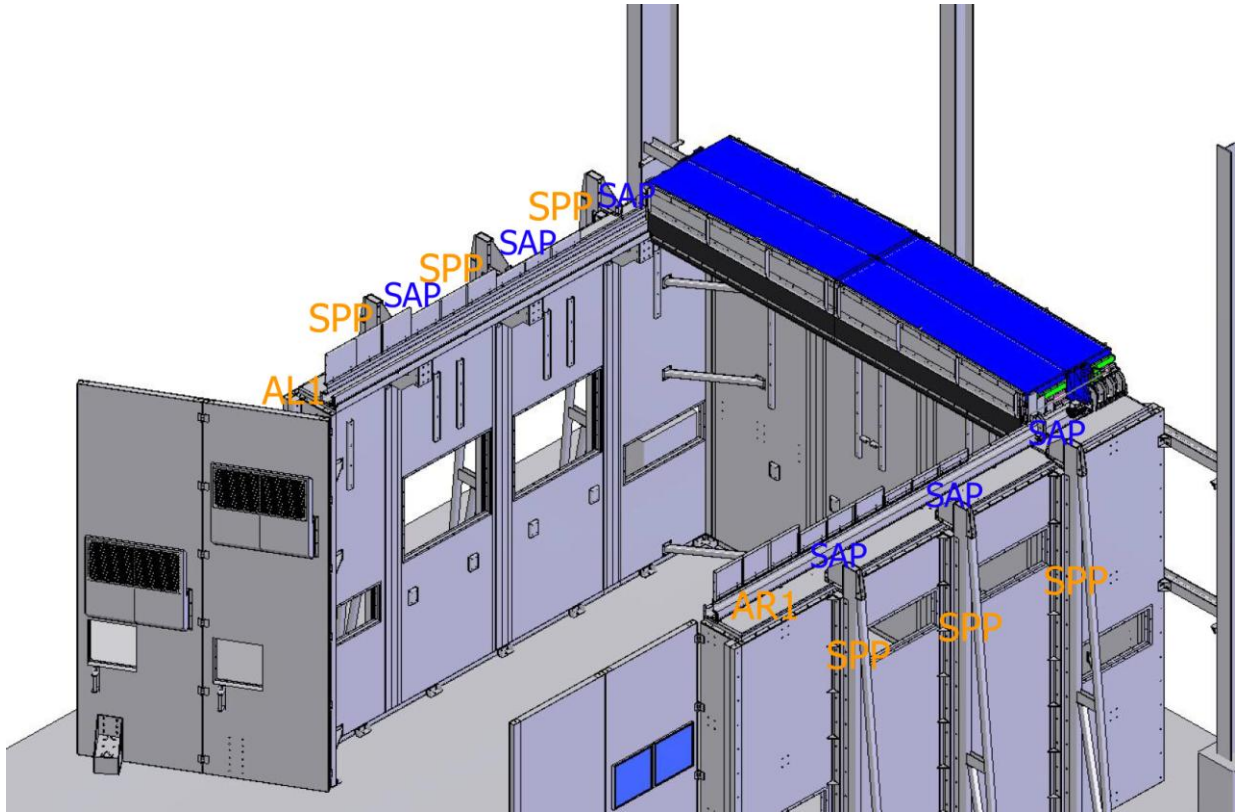
Description		Q'ty
Hex Screw	1/2"*1"	36
Flat Washer	1/2"*OD34*3T	36
Lock Washer	1/2"	36

- Secure **SAP** adjacent to **ARL, AL1** with:

Hardware 13

Description		Q'ty
Hex Screw	3/8"*3/4"	24
Flat Washer	3/8"*OD25*3T	48
Hex Nut	3/8"	24





- Take out the number: **LCT1~4, RCT1~4.**
- Secure **LCT1~4** on **AL1.**
- Secure **RCT1~4** on **AR1.**
  
- Secure **LCT1~4, RCT1~4** adjacent to **SAP** with:
- Joining **LCT1** and **LCT2** together with:
- Joining **LCT2** and **LCT3** together with:
- Joining **LCT3** and **LCT4** together with:
- Joining **RCT1** and **RCT2** together with:
- Joining **RCT2** and **RCT3** together with:
- Joining **RCT3** and **RCT4** together with:

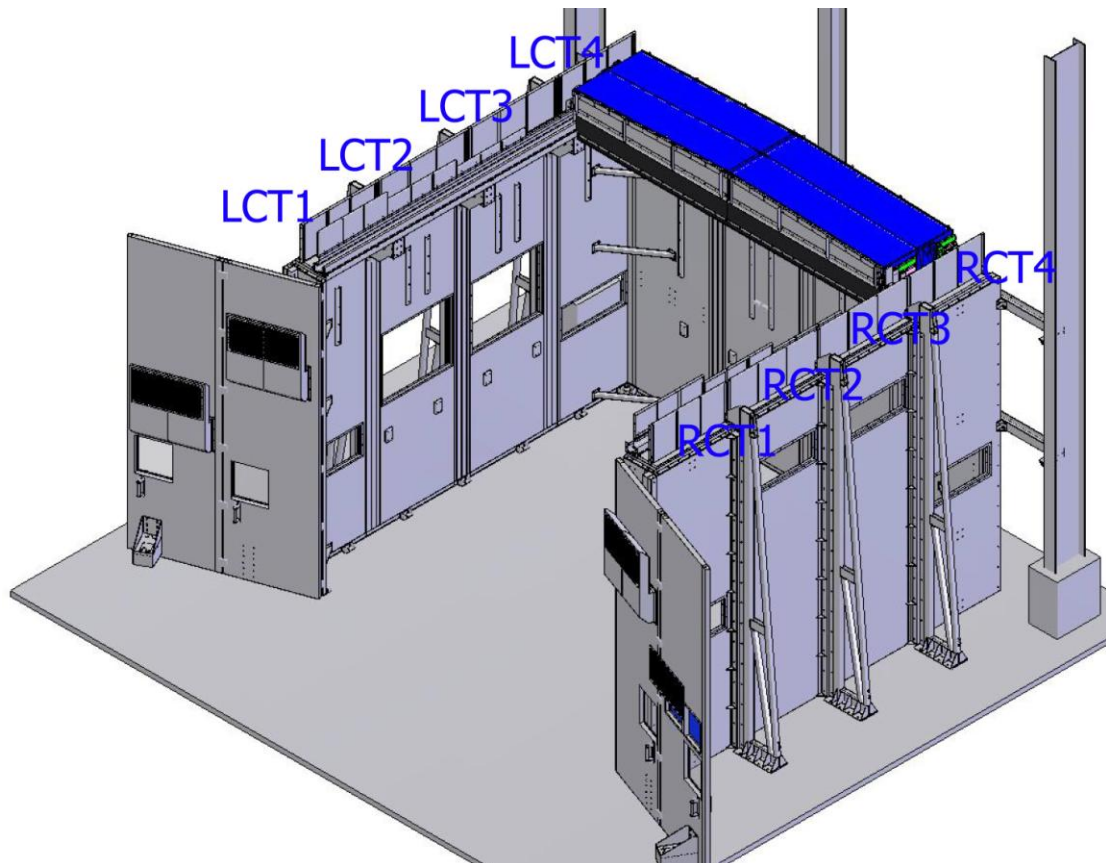
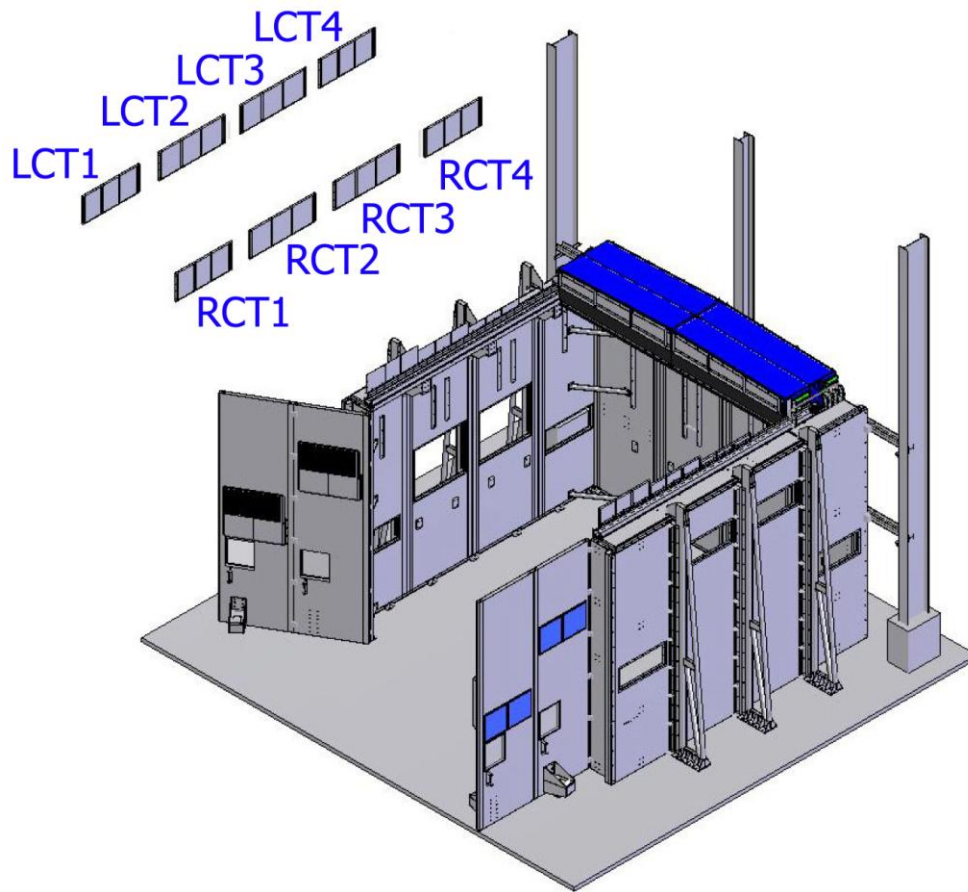
Hardware 13

Description		Q'ty
Hex Screw	3/8"*3/4"	16
Flat Washer	3/8"*OD25*3T	32
Lock Washer	3/8"	16

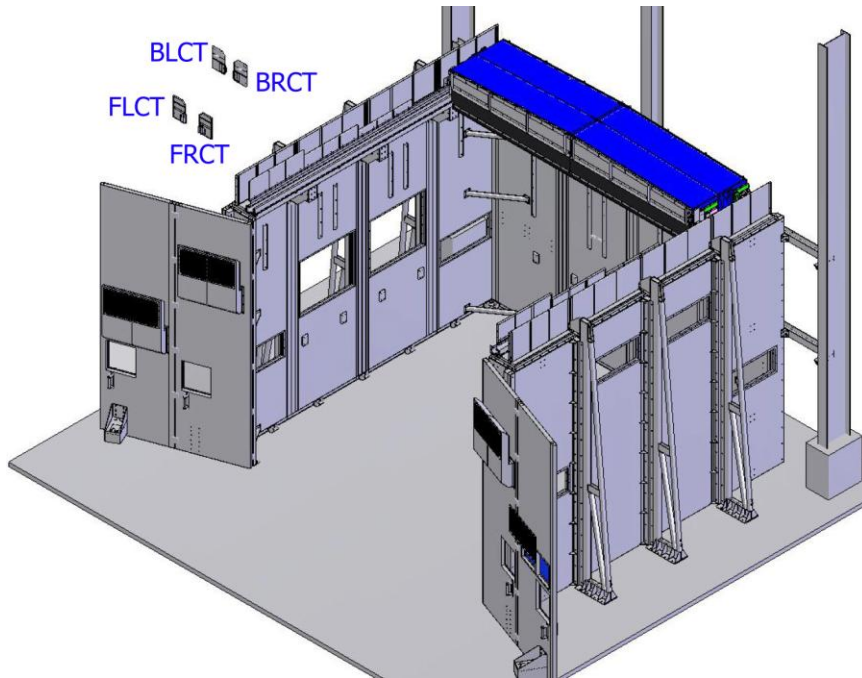
- Secure **LCT1~4, RCT1~4** adjacent to **SAP** with:

Hardware 13

Description		Q'ty
Hex Screw	3/8"*3/4"	24
Flat Washer	3/8"*OD25*3T	48
Lock Washer	3/8"	24



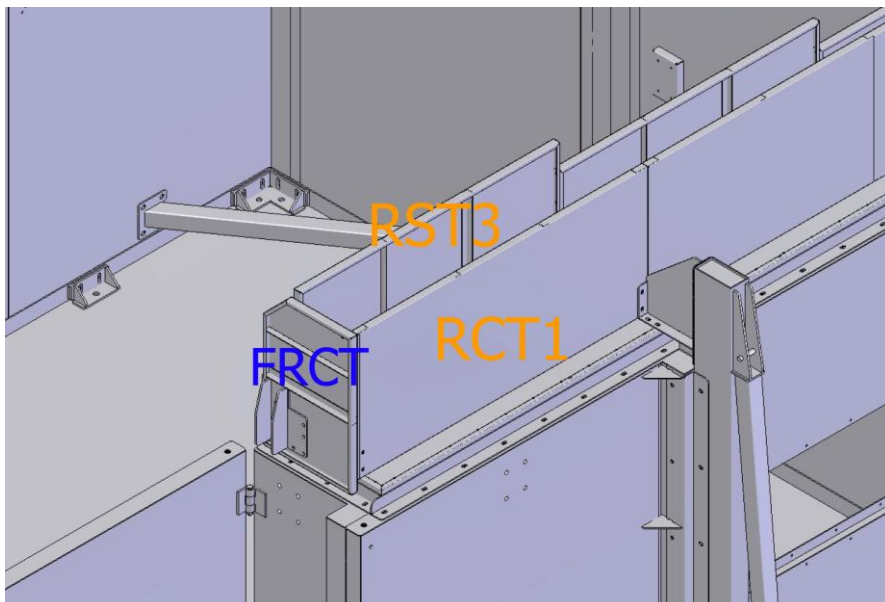
- Take out the number: **FRCT**, **FLCT**, **BRCT**, **BLCT**.



- Secure **FRCT** adjacent to **RCT1** with:

Hardware 12

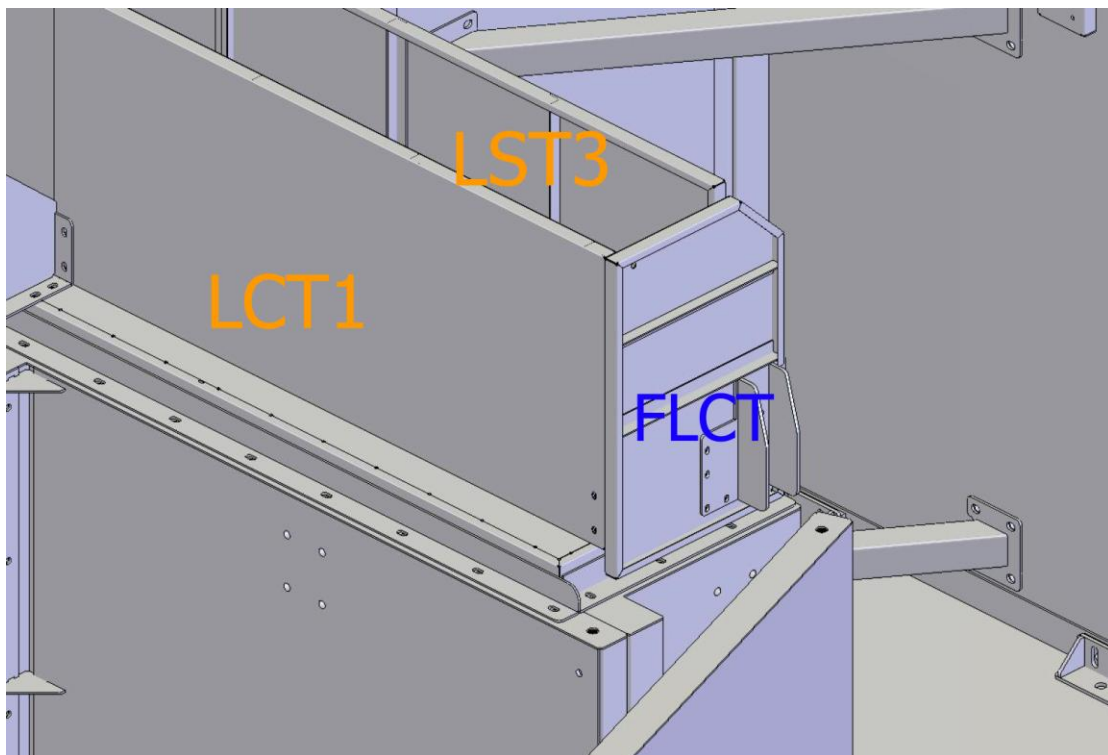
Description		Q'ty
Hex Screw	3/8"*3/4"	6
Flat Washer	3/8"*OD25*3T	6
Lock Washer	3/8"	6



- Secure **FLCT** adjacent to **LCT1** with:

Hardware 12

Description		Q'ty
Hex Screw	3/8"*3/4"	6
Flat Washer	3/8"*OD25*3T	6
Lock Washer	3/8"	6

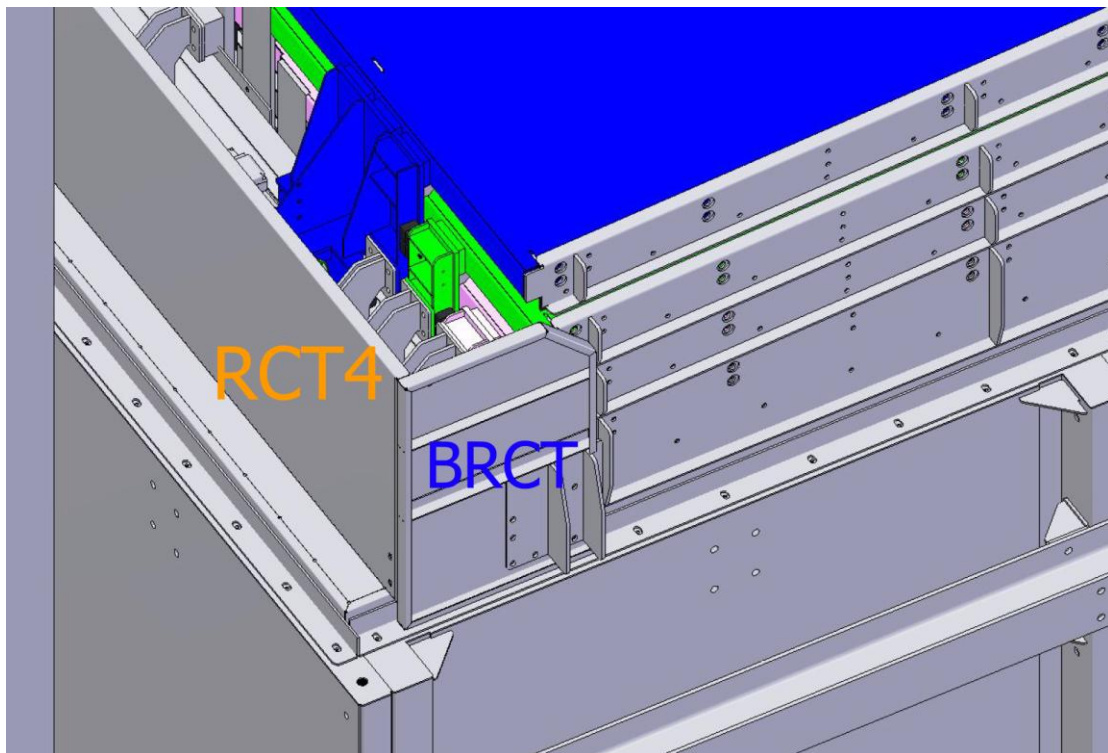




- Secure **BRCT** adjacent to **RCT4** with:

Hardware 12

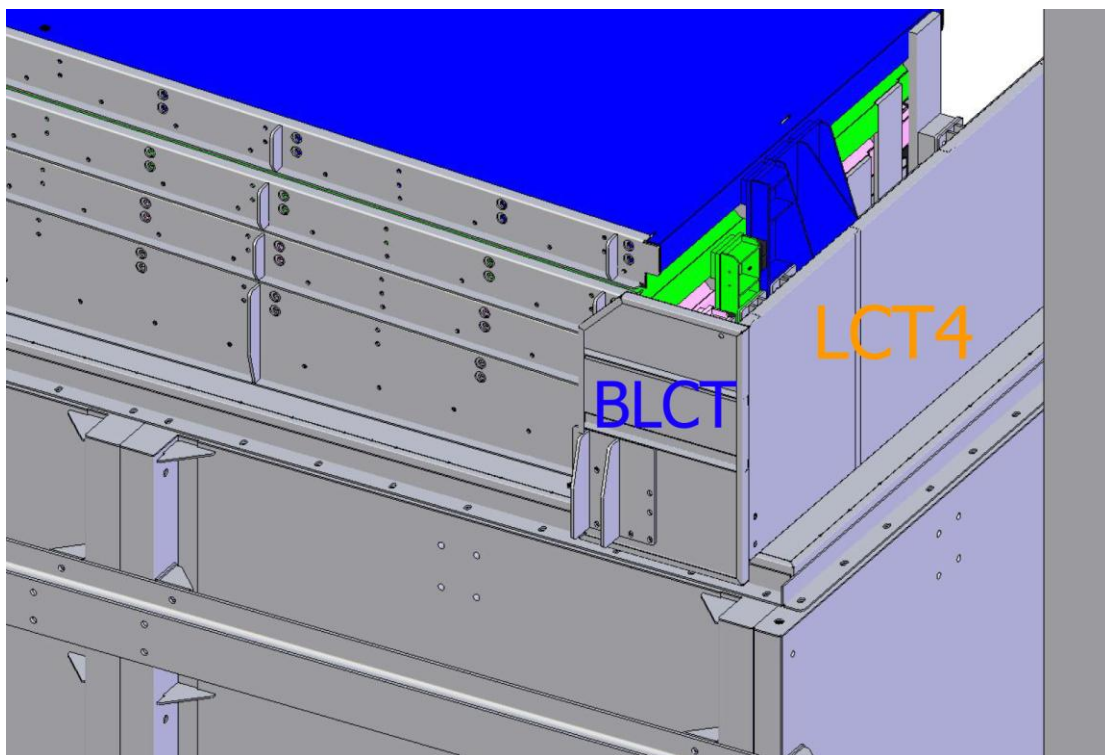
Description		Q'ty
Hex Screw	3/8"*3/4"	6
Flat Washer	3/8"*OD25*3T	6
Lock Washer	3/8"	6



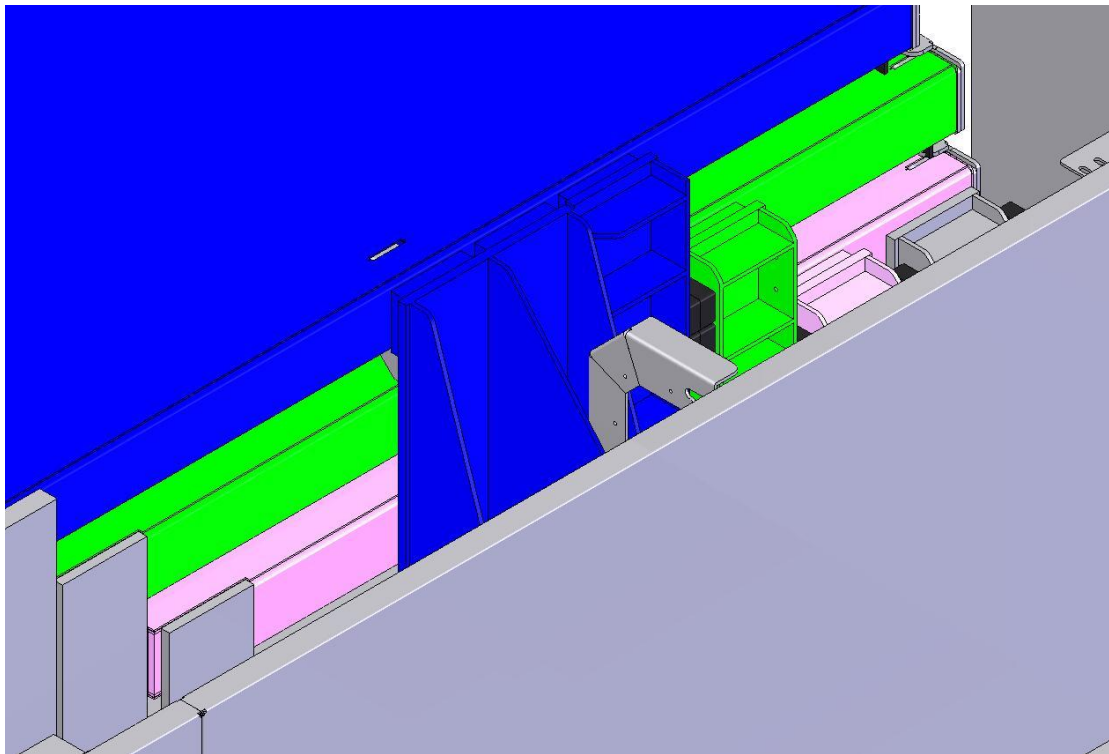
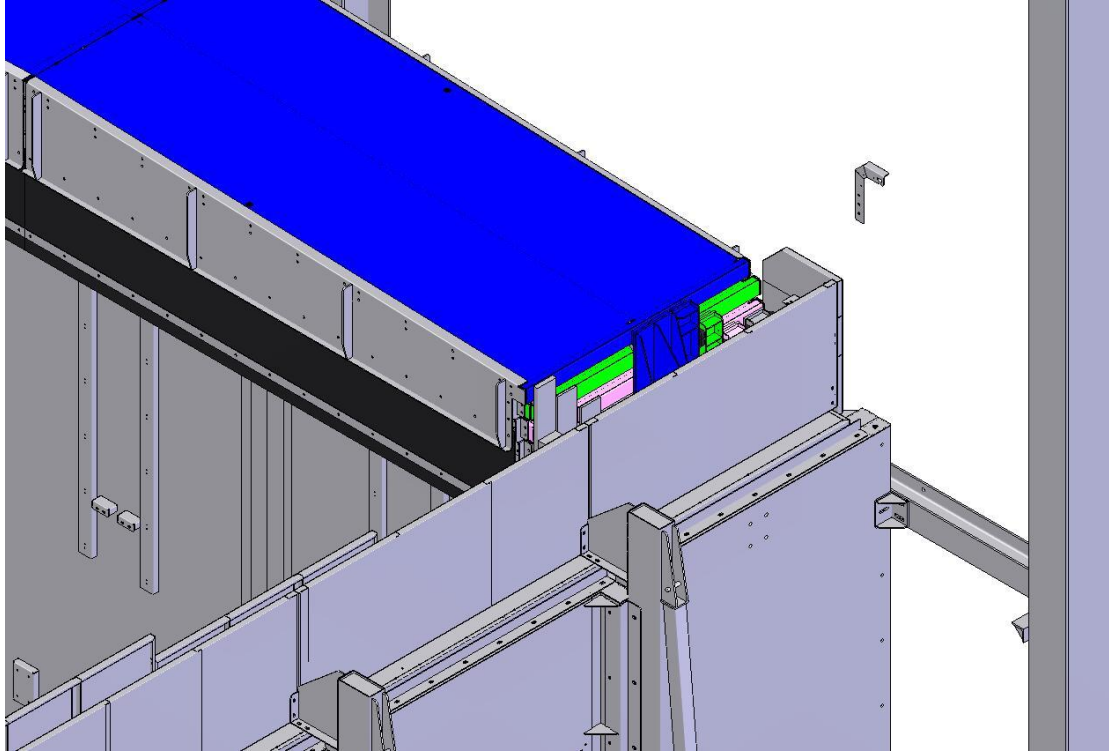
- Secure **BLCT** adjacent to **LCT4** with:

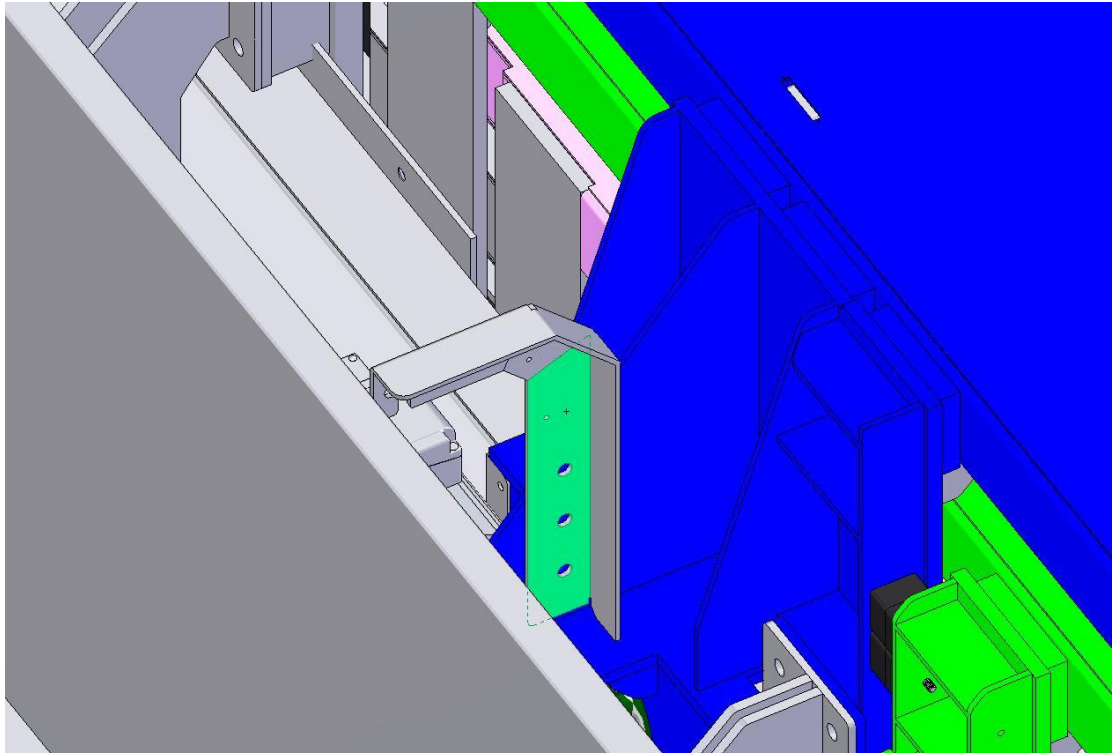
Hardware 12

Description		Q'ty
Flat Head Screw	5/16"*3/4"	6
Flat Washer	5/16"*OD30*3T	6
Hex Nut	5/16"	6



- Fasten the cable support on the motor base.

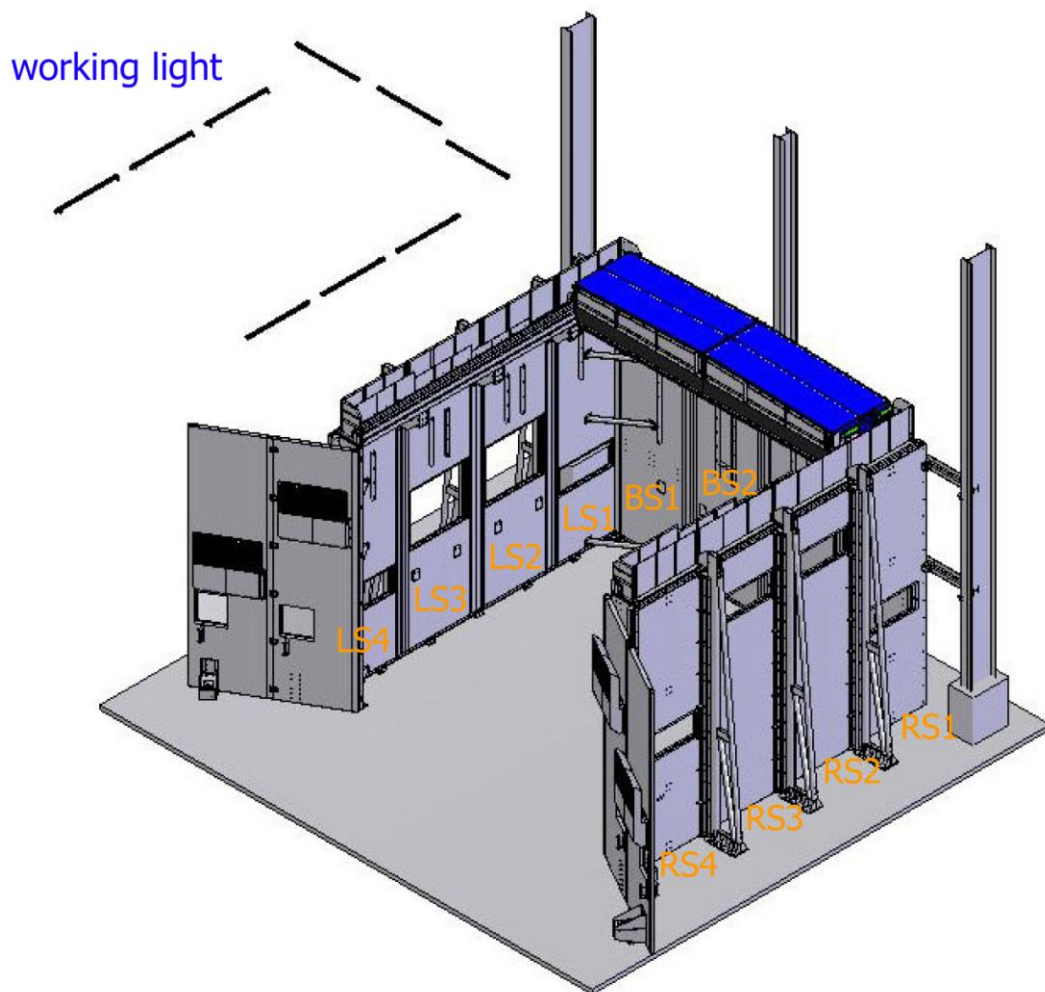


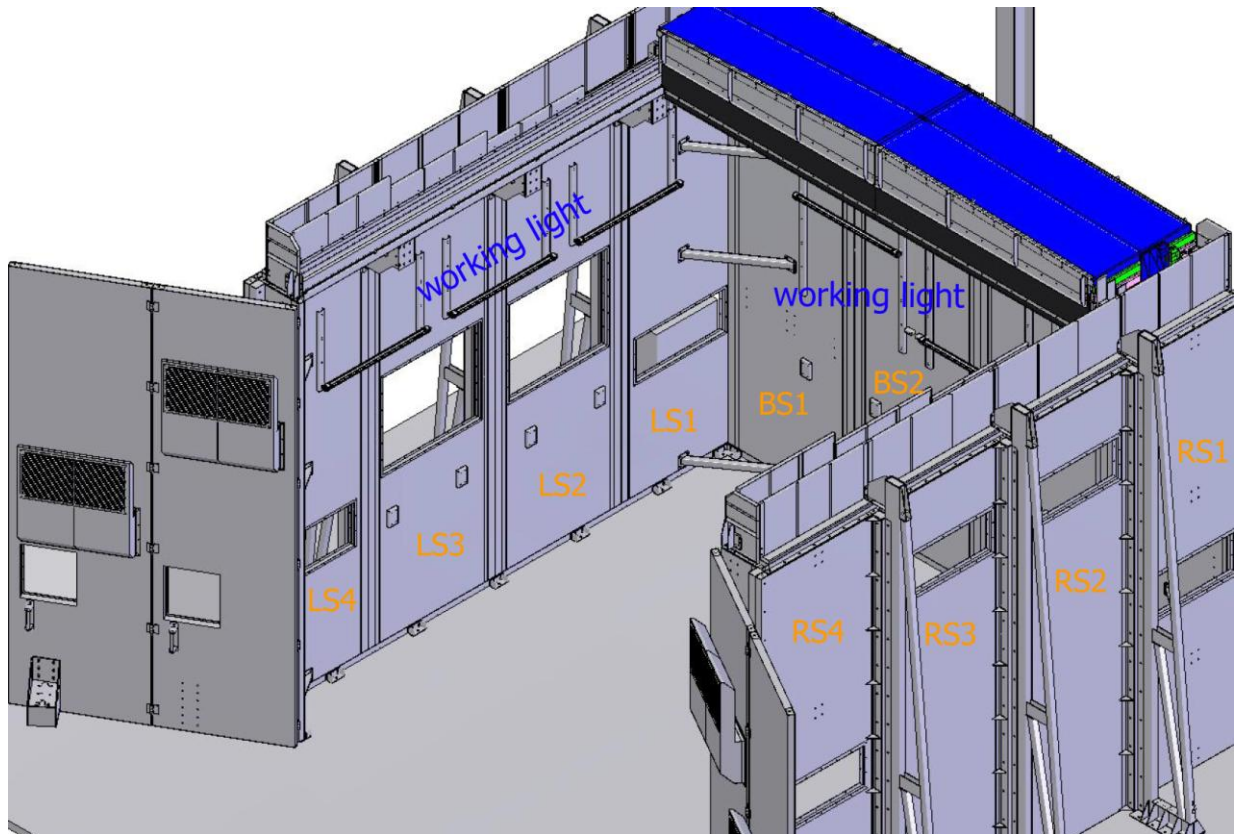
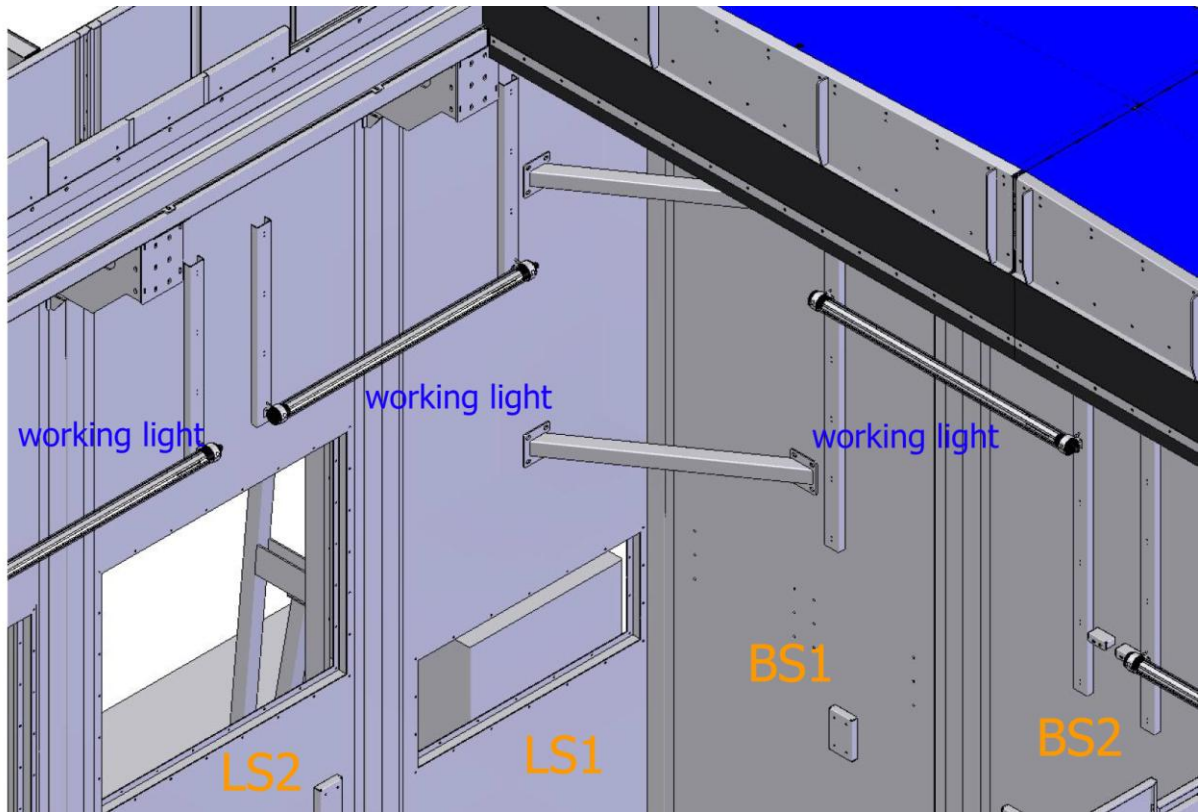


- Take out working lights.
- Secure working lights on **BS1~4, LS1~4, RS1~4** with:

Hardware 2

Description		Q'ty
Hex Screw	1/4"*1/2"	36
Flat Washer	1/4"*OD16*1.5T	36

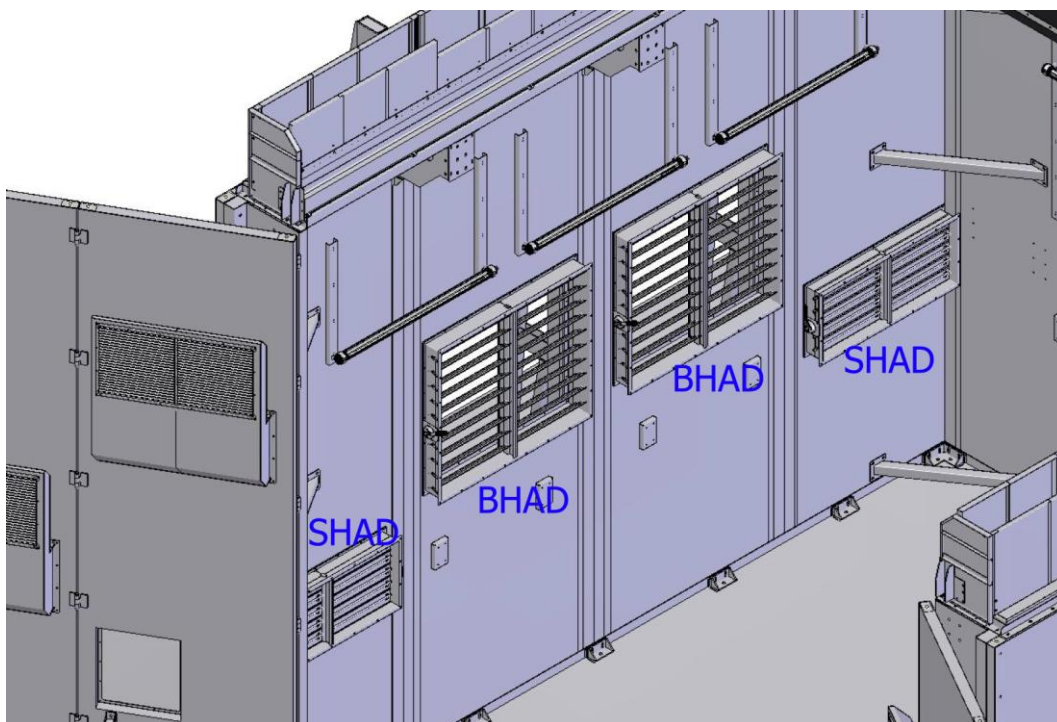
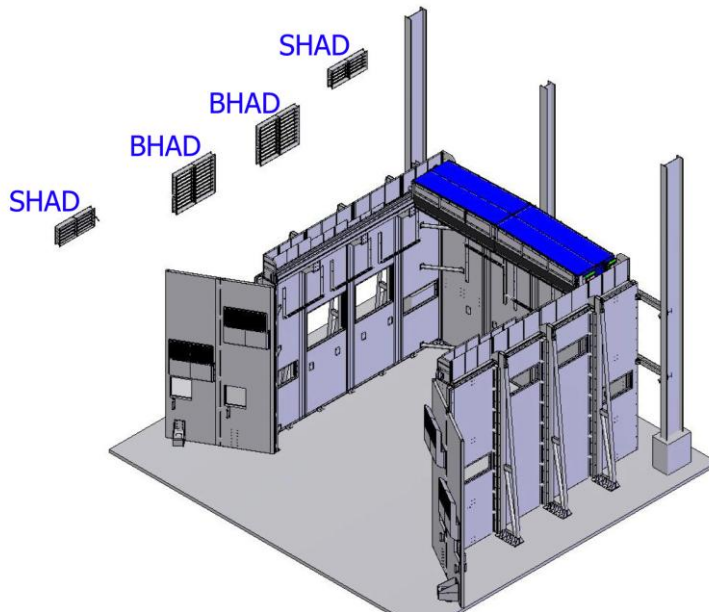




- Take out the number: **BHAD, SHAD.**
- Secure **BHAD, SHAD** adjacent to **LS1~4** with:

Hardware 11

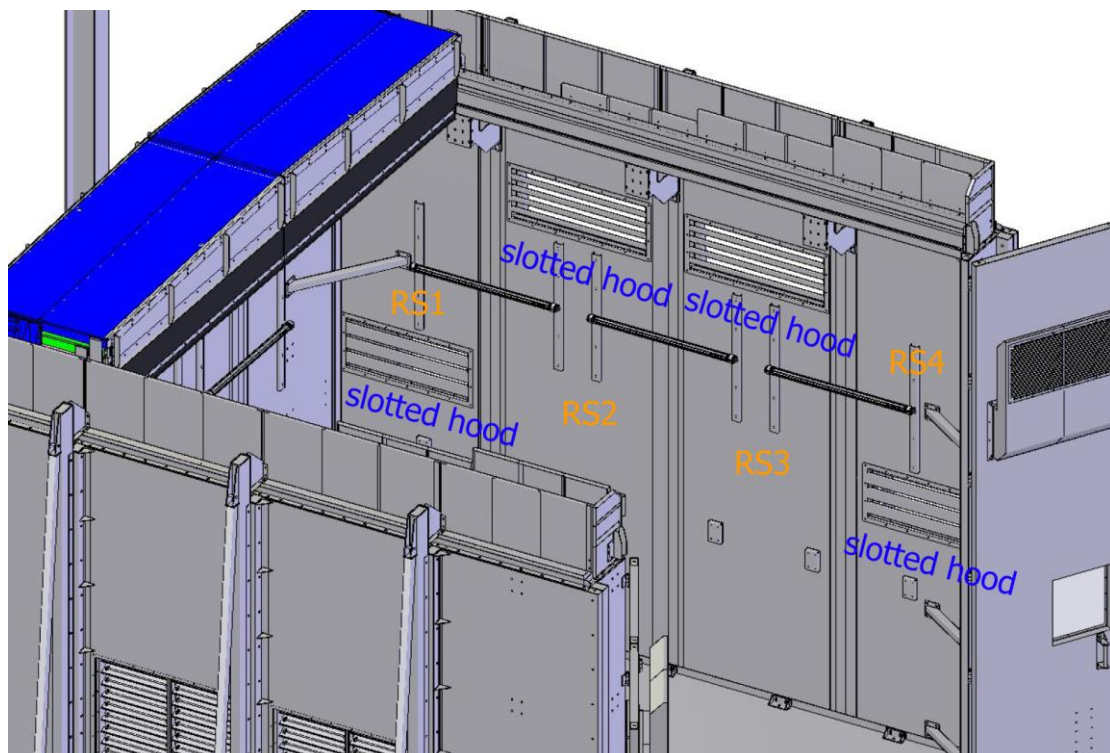
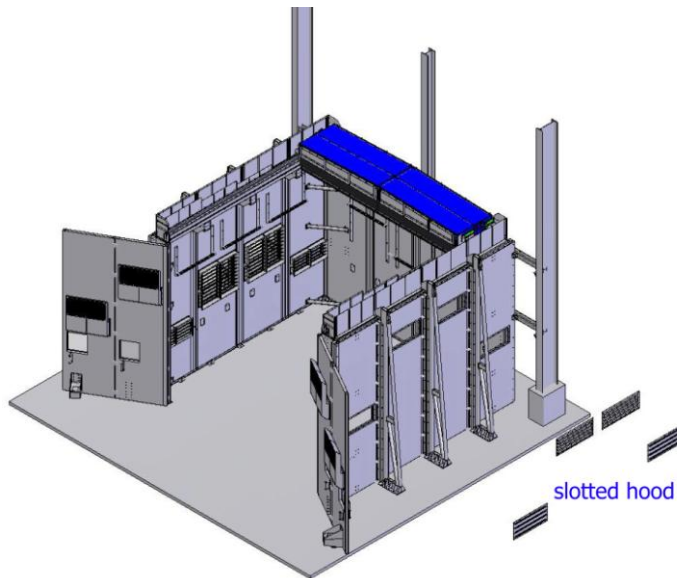
Description		Q'ty
Hex Screw	3/8"*3/4"	88
Flat Washer	3/8"*OD25*3T	88



- Take out slotted hoods.
- Secure slotted hoods adjacent to **RS1~4** with:

Hardware 23

Description		Q'ty
Hex Screw	3/8"*3/4"	144
Flat Washer	3/8"*OD25*3T	144





- Take out the number: **PL, LPLG, MPLG, RPLG**.
- Secure **LPLG, MPLG, RPLG** on **BS1** and **BS4** with:

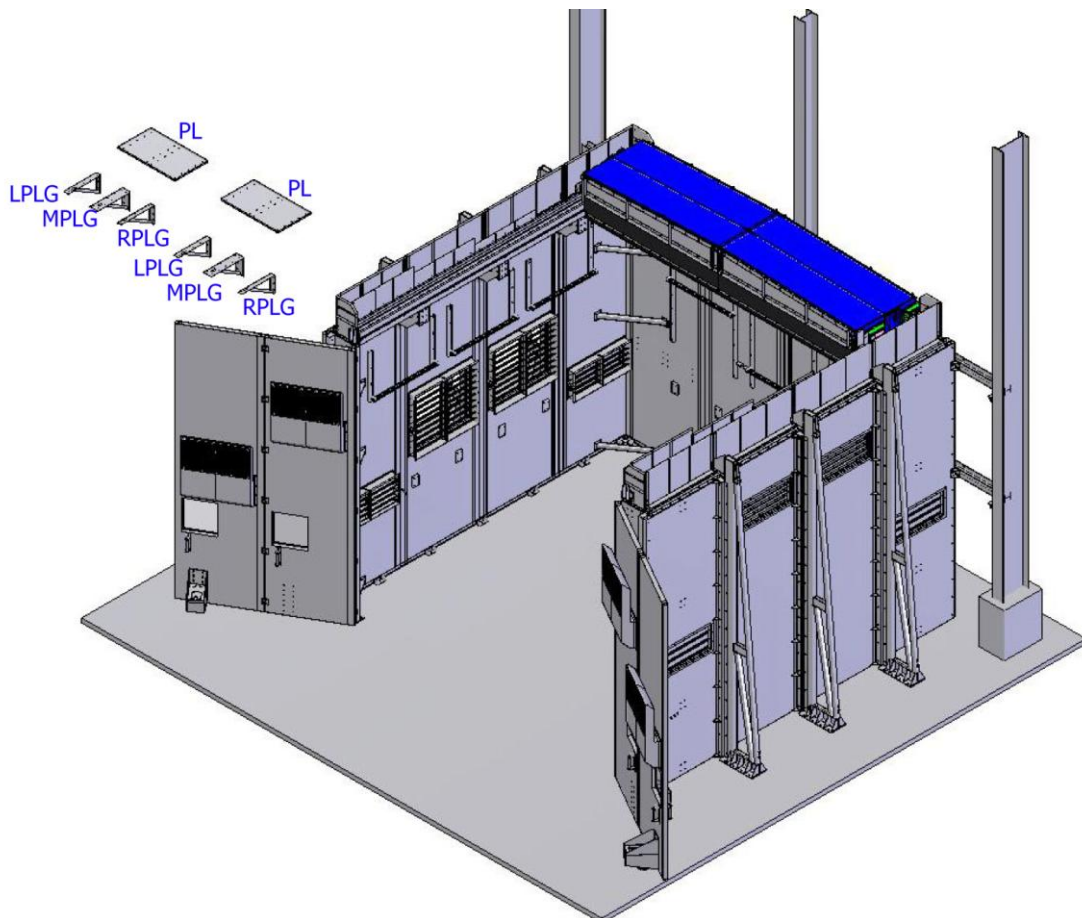
Hardware 18

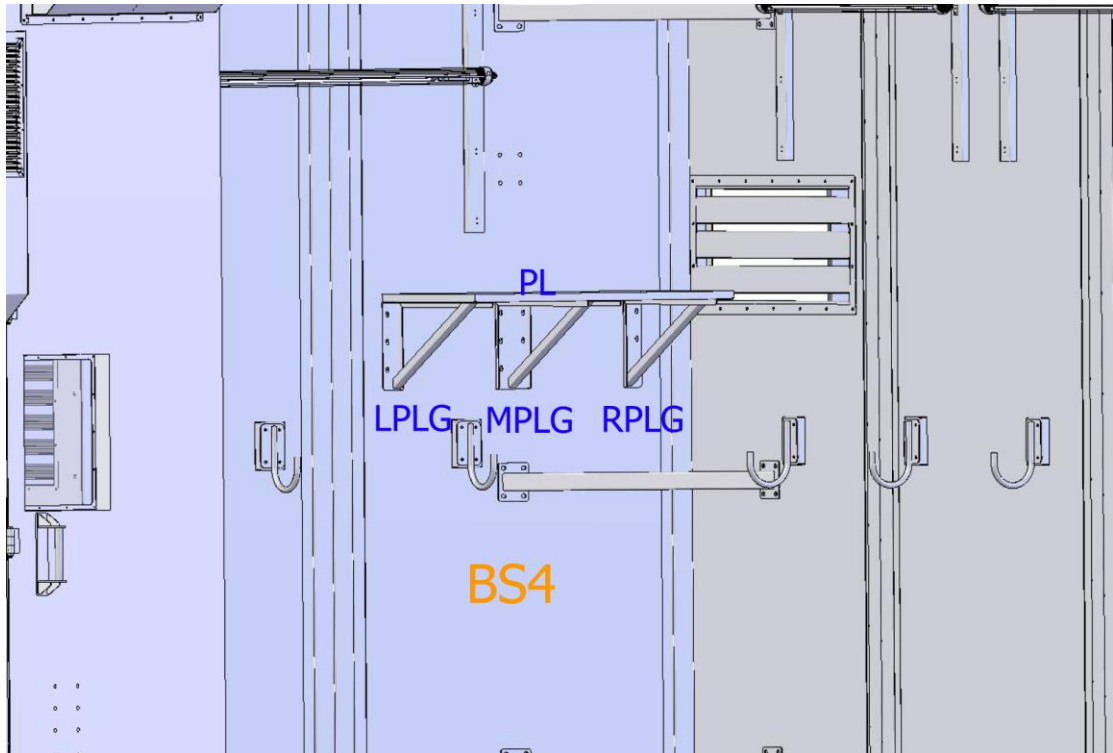
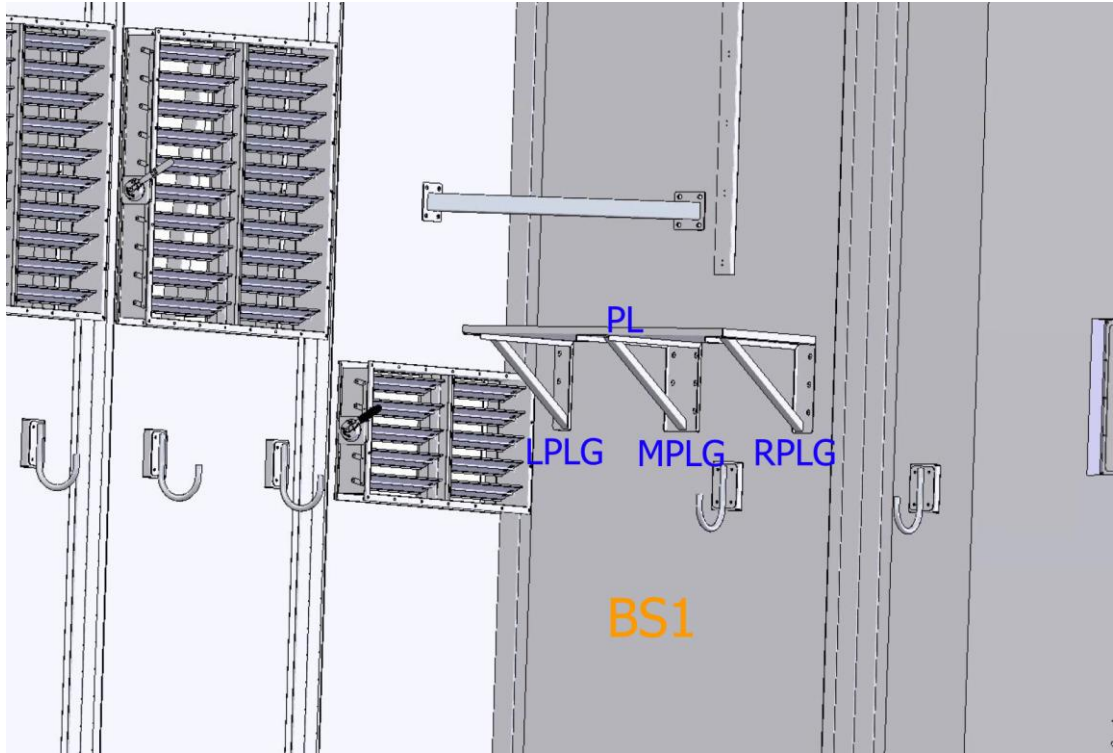
Description		Q'ty
Hex Screw	1/2"*1"	24
Lock Washer	1/2"	24
Flat Washer	1/2*OD34*3T	24

- Secure **PL** on **LPLG, MPLG, RPLG** with:

Hardware 23

Description		Q'ty
Rounding Philips Head Screw	5/16"*1"	40

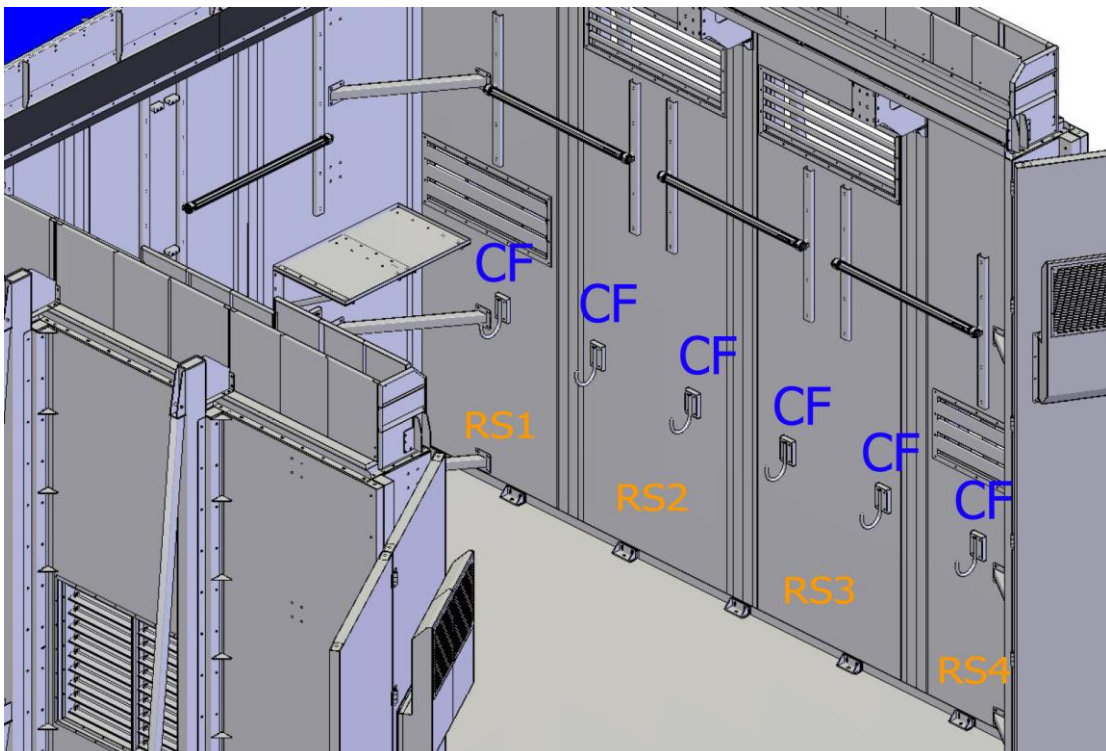
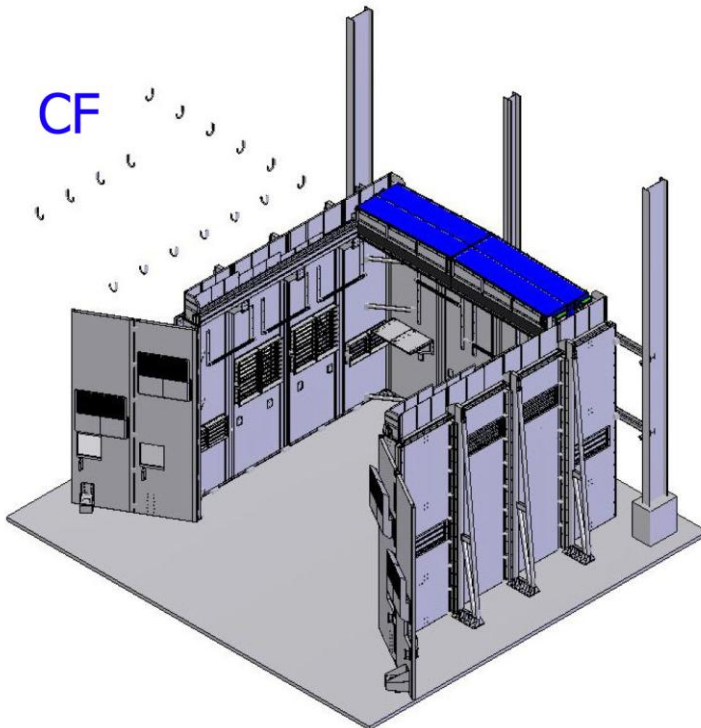


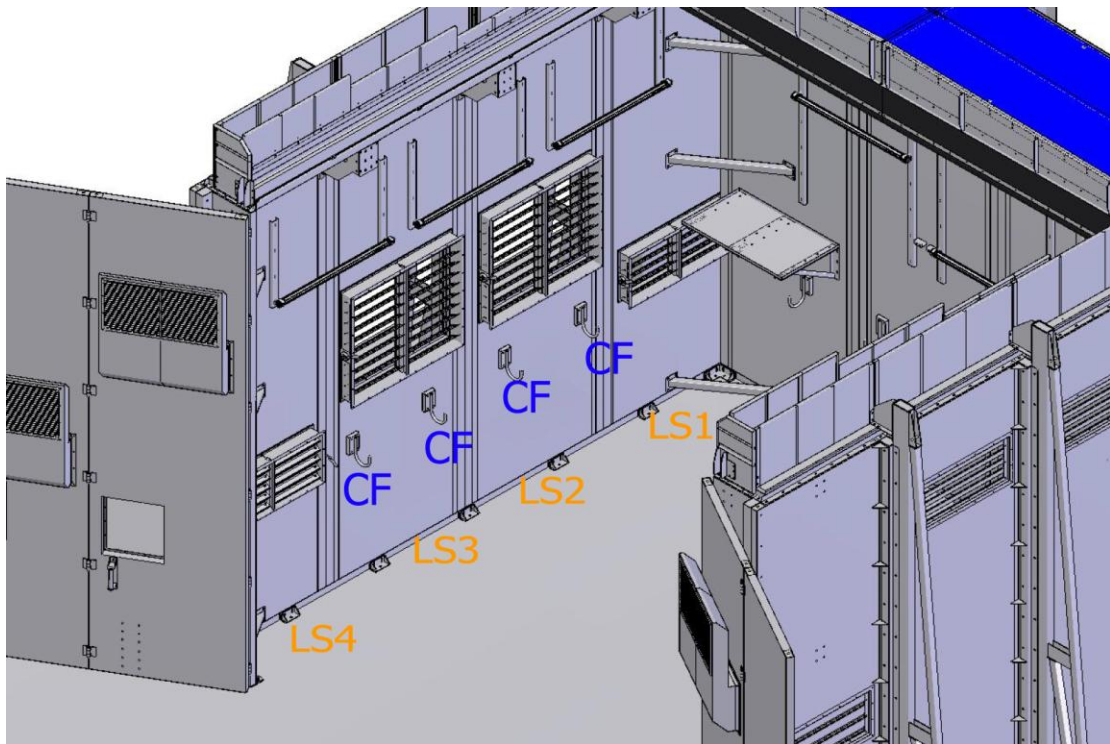
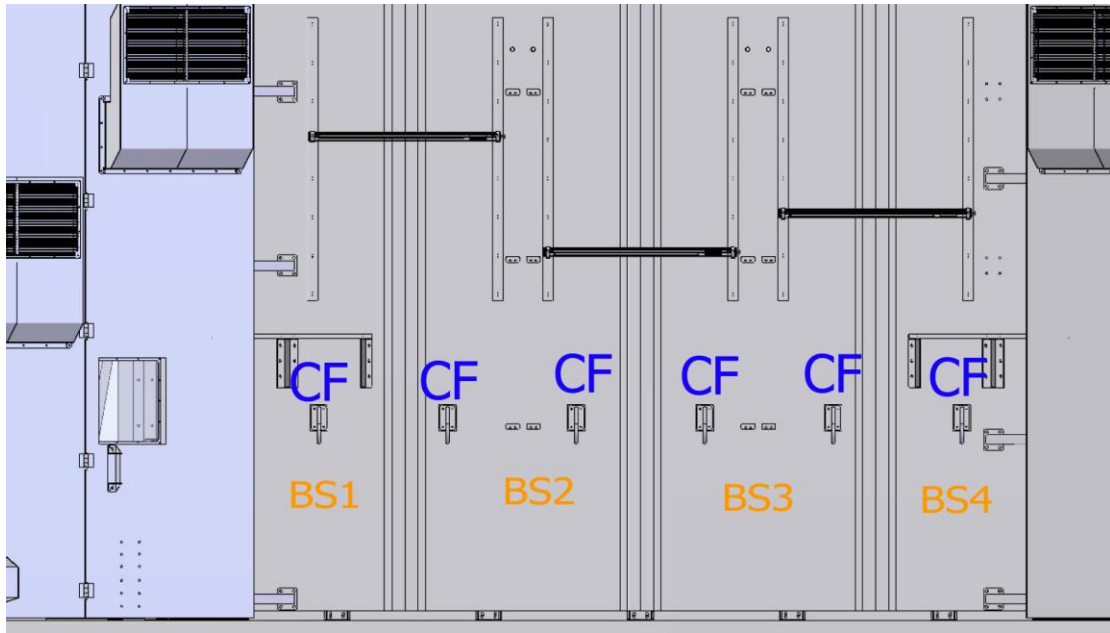


- Take out the number: **CF**.
- Secure **CF** adjacent to **BS1~4**, **LS1~4** and **RS1~4** with:

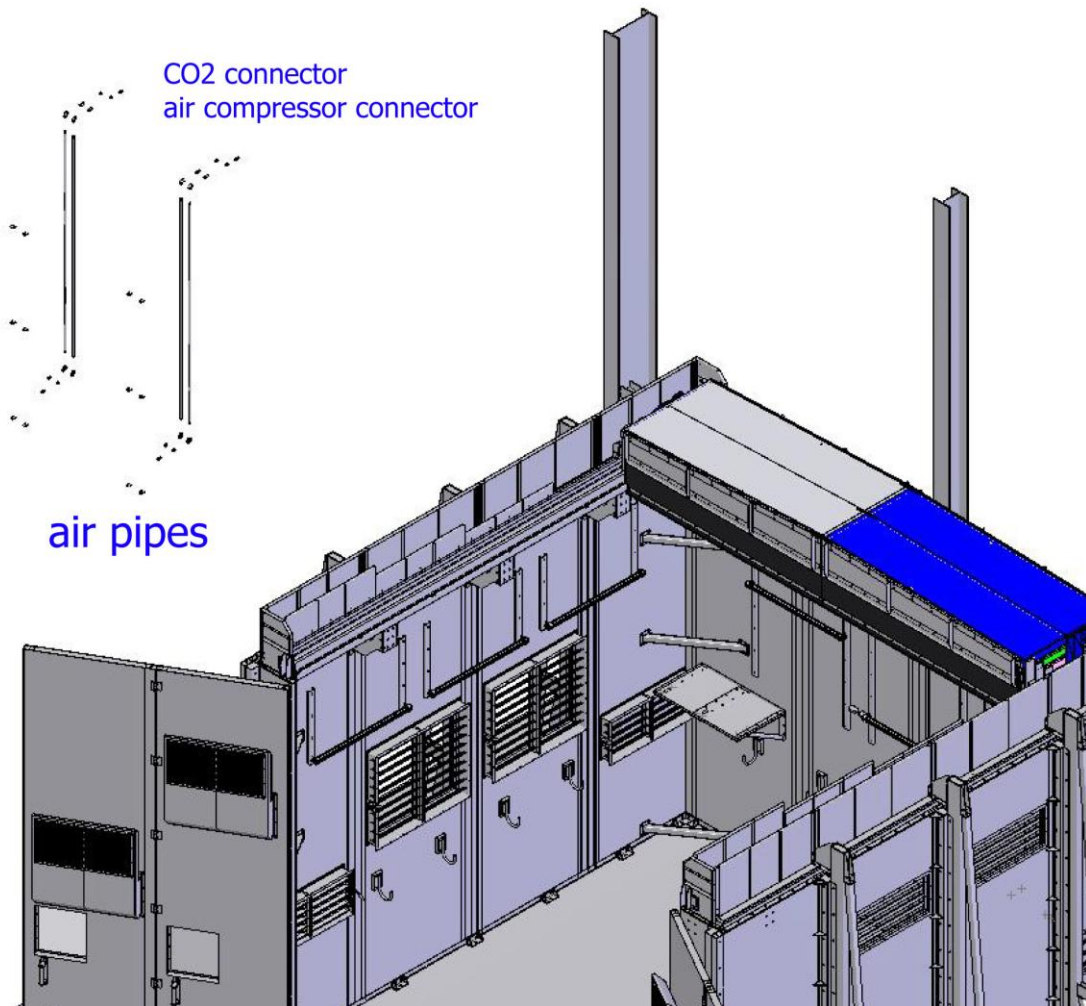
Hardware 23

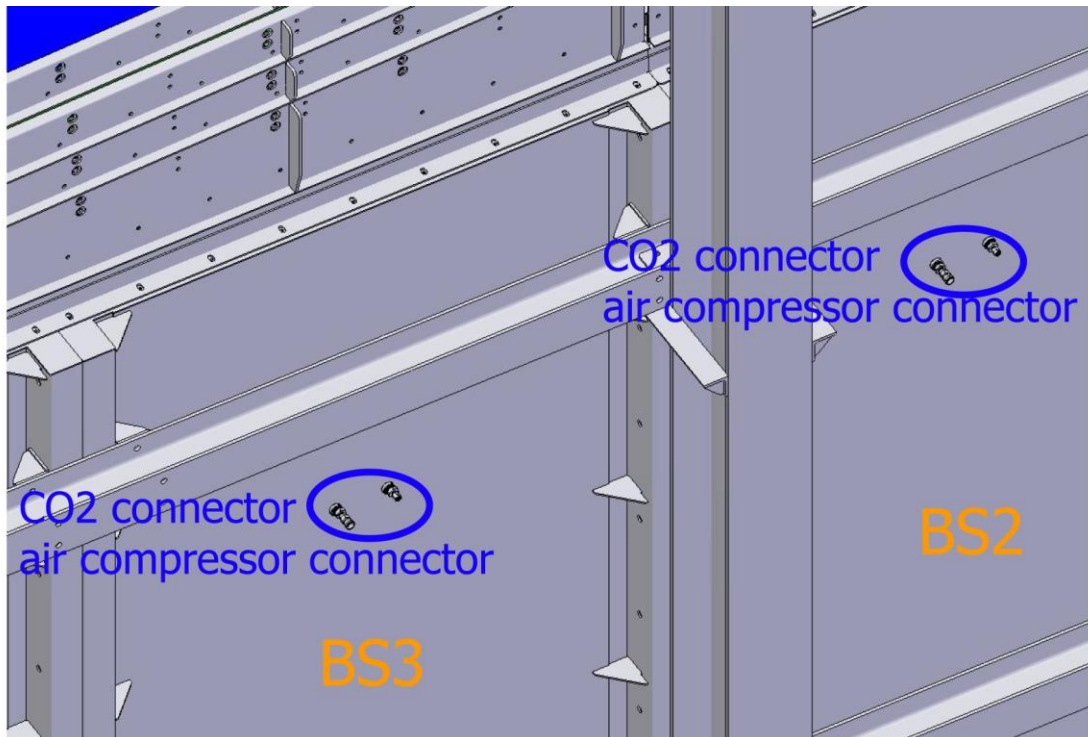
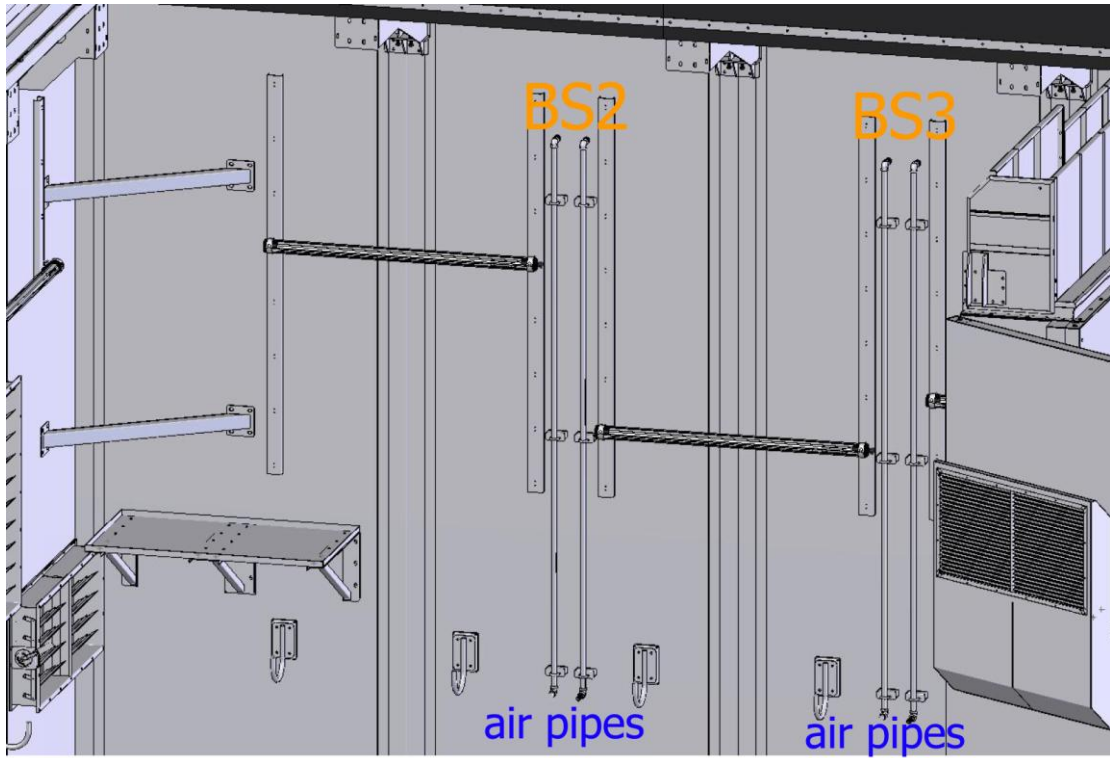
Description		Q'ty
Hex Screw	3/8"*3/4"	64
Flat Washer	3/8"*OD25*3T	64



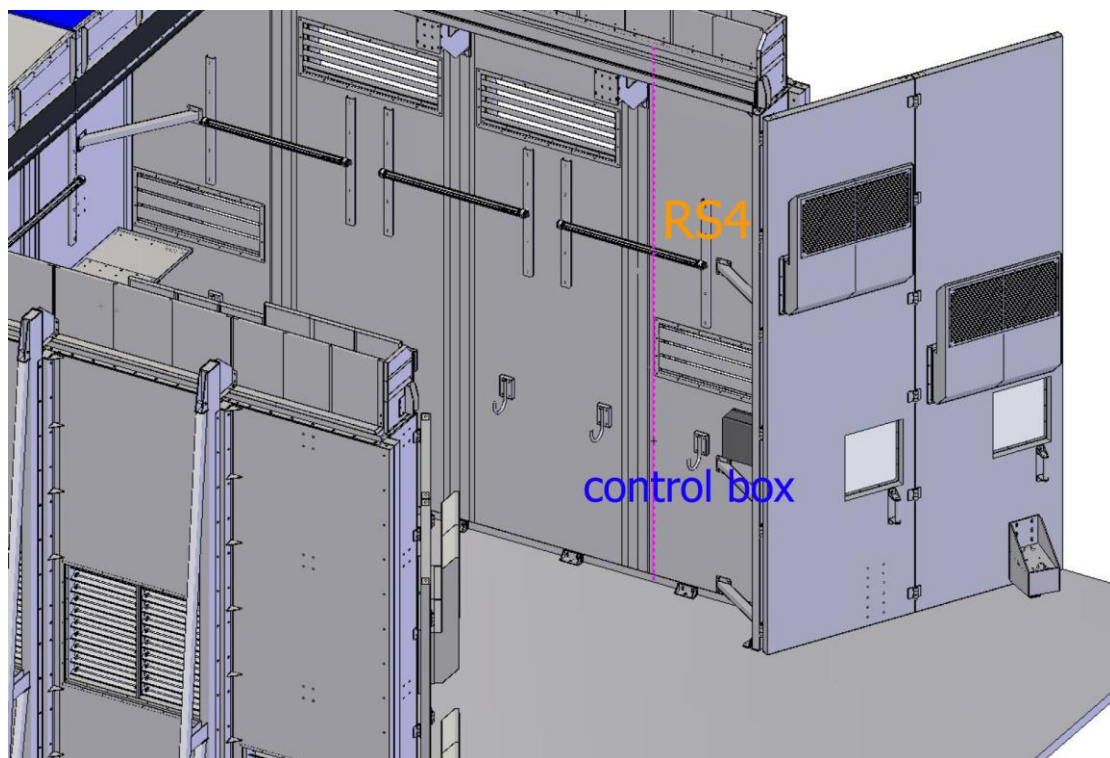
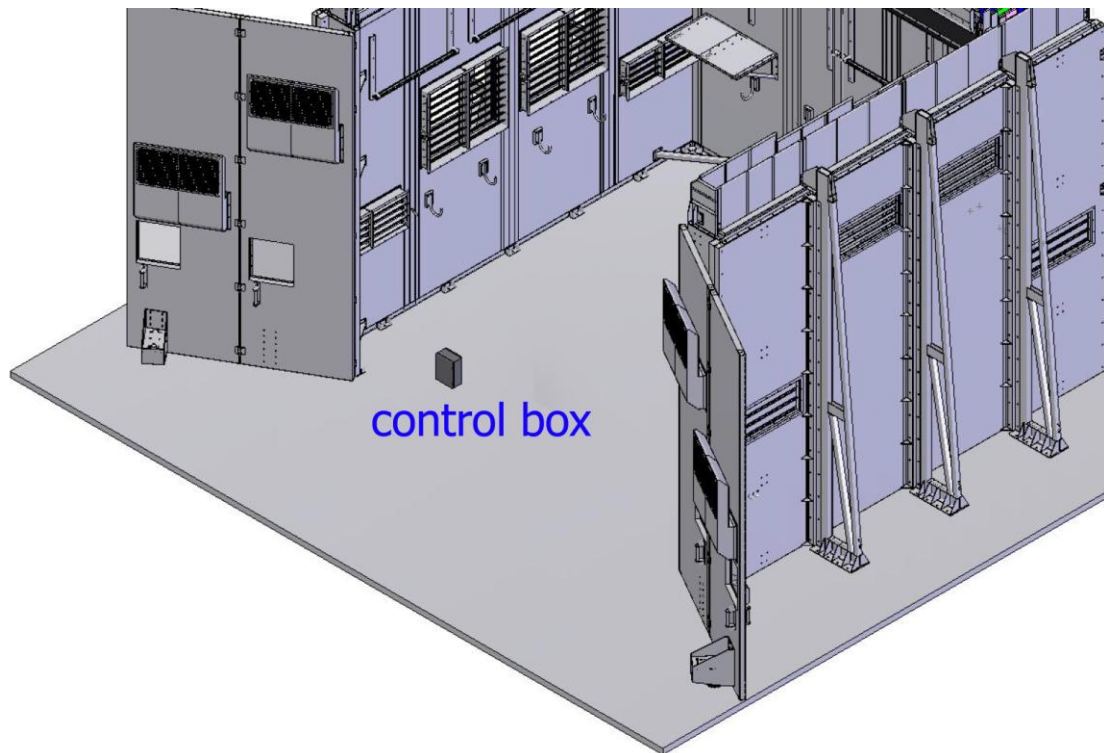


- Take out compressed air pipes ,CO2 connectors and air compressor connectors.
- Secure compressed air pipes on **BS2** and **BS3**.
- Secure CO2 connectors and air compressor connectors on tube connectors.

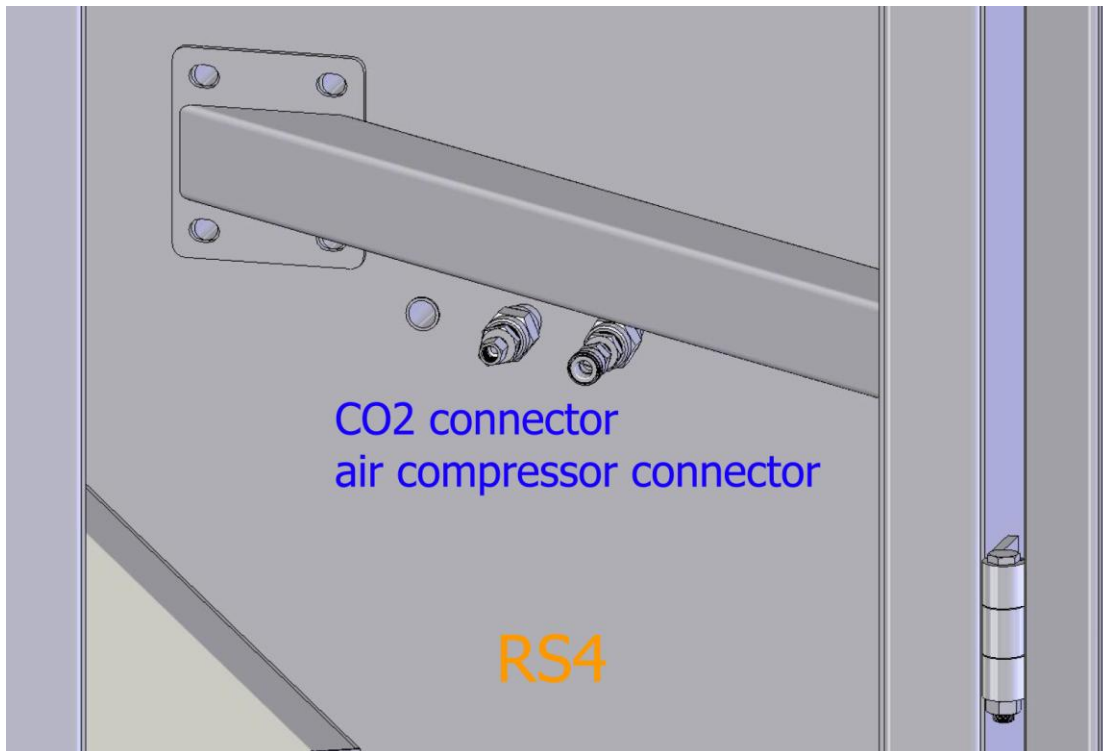
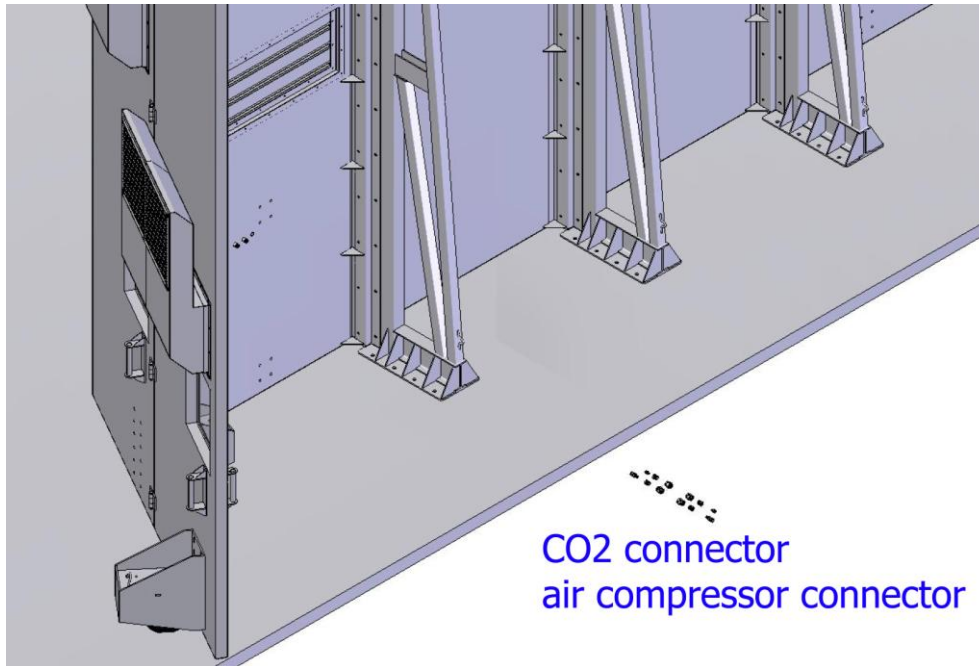




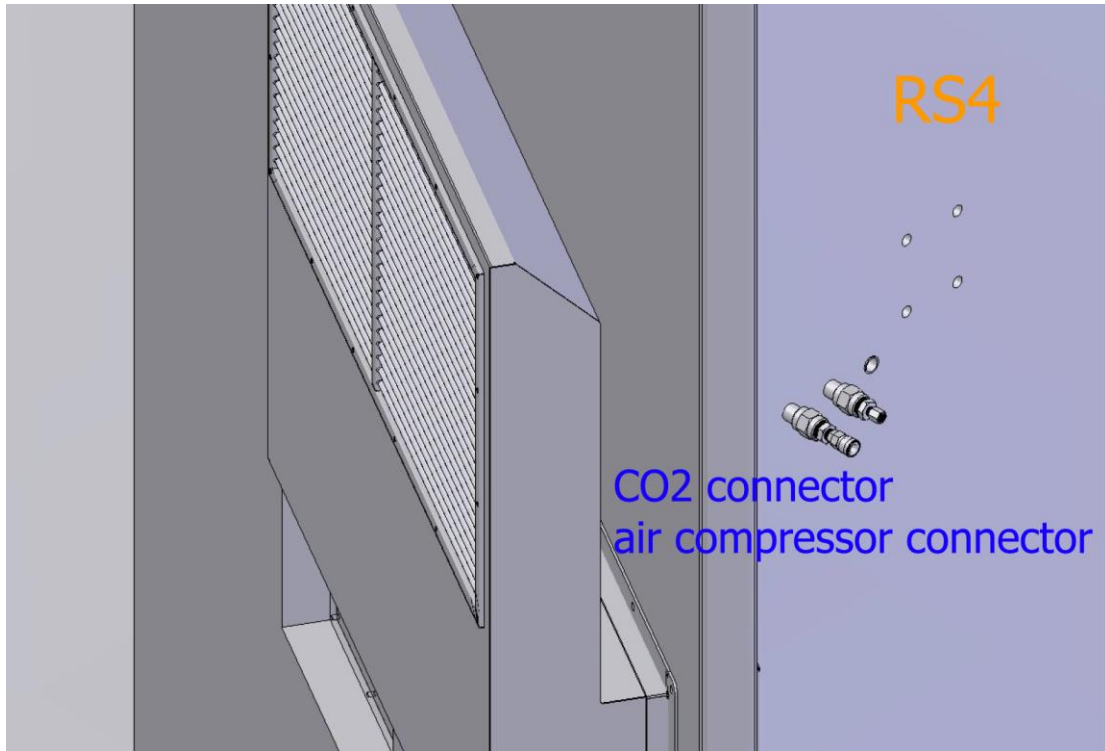
- Secure the control box on the **RS4**.



- Secure the CO2 connector and air compressor connector on the **RS4**.

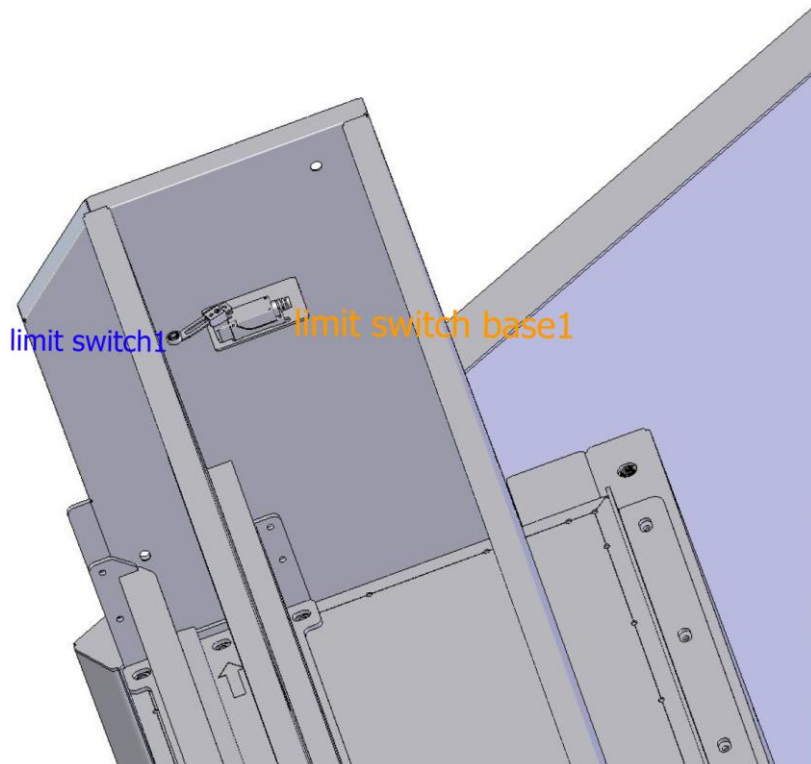
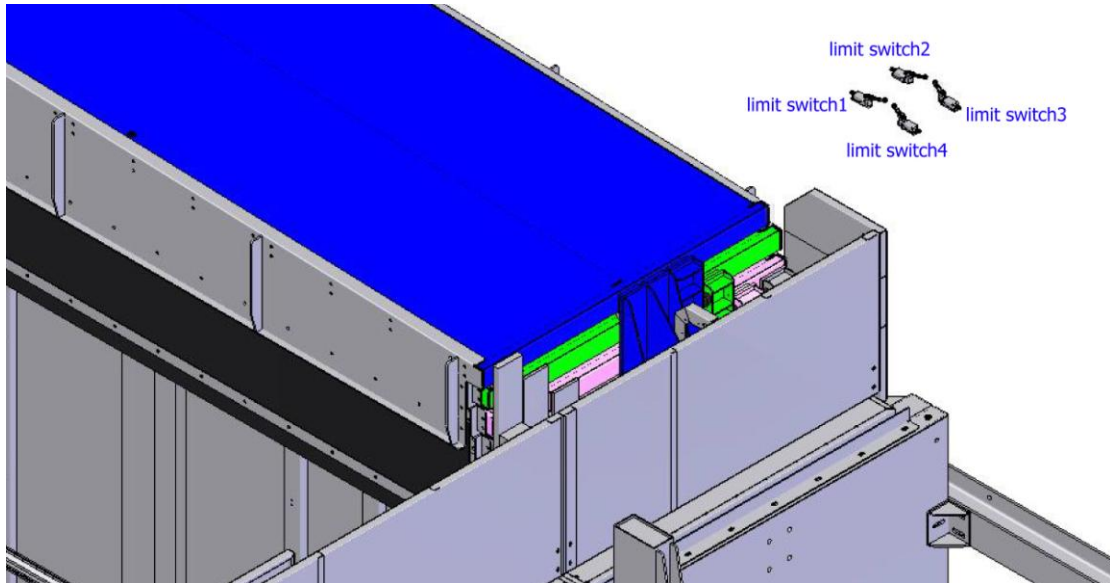






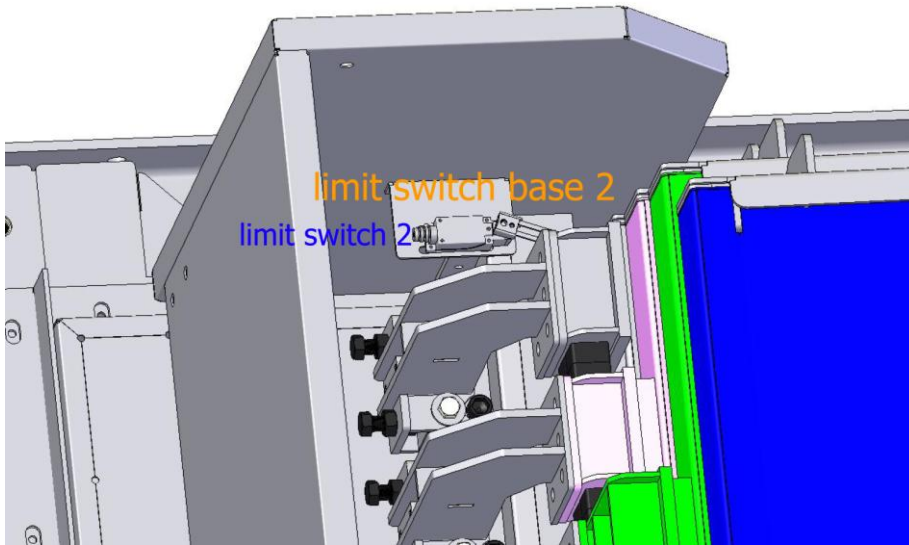
- Take out limit switches.
- Secure limit switch 1 on limit switch base 1 with:

Description		Q'ty
Hex Screw	M6"*3/4"	4
Flat Washer	M6	4



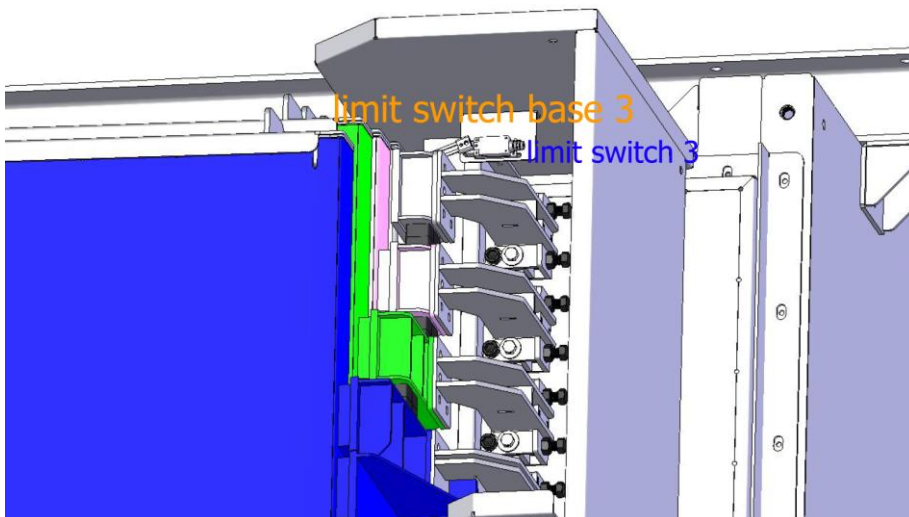
- Secure limit switch 2 on limit switch base 2 with:

Description		Q'ty
Hex Screw	M6"*3/4"	4
Flat Washer	M6	4



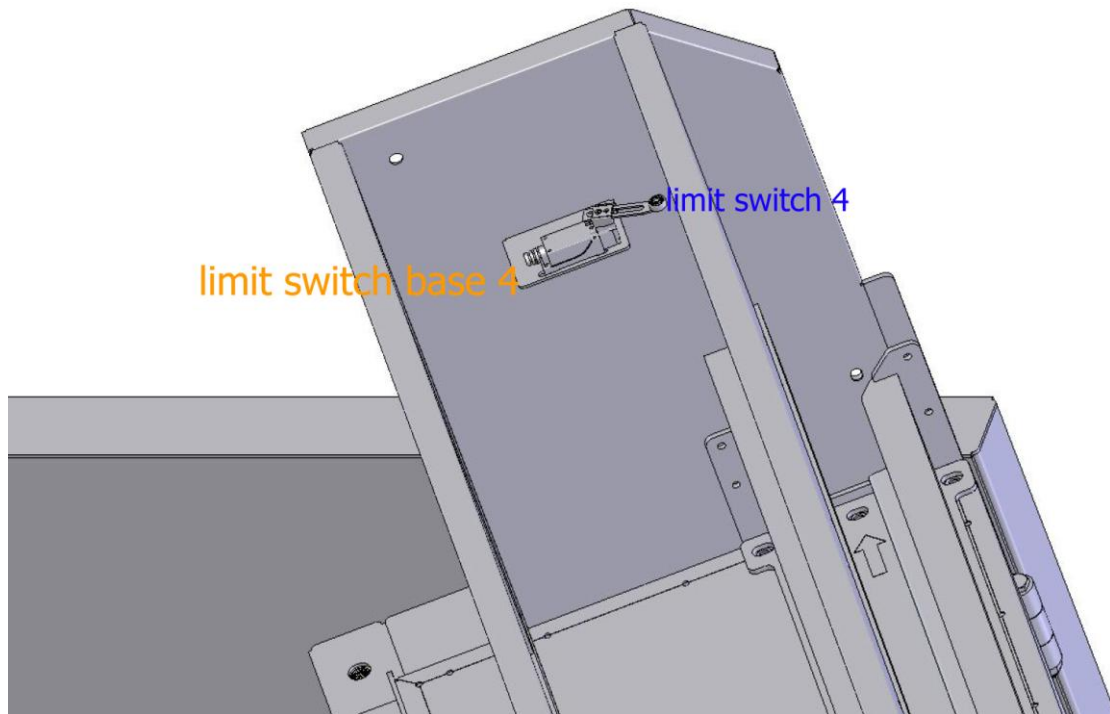
- Secure limit switch 3 on limit switch base 3 with:

Description		Q'ty
Hex Screw	M6"*3/4"	4
Flat Washer	M6	4

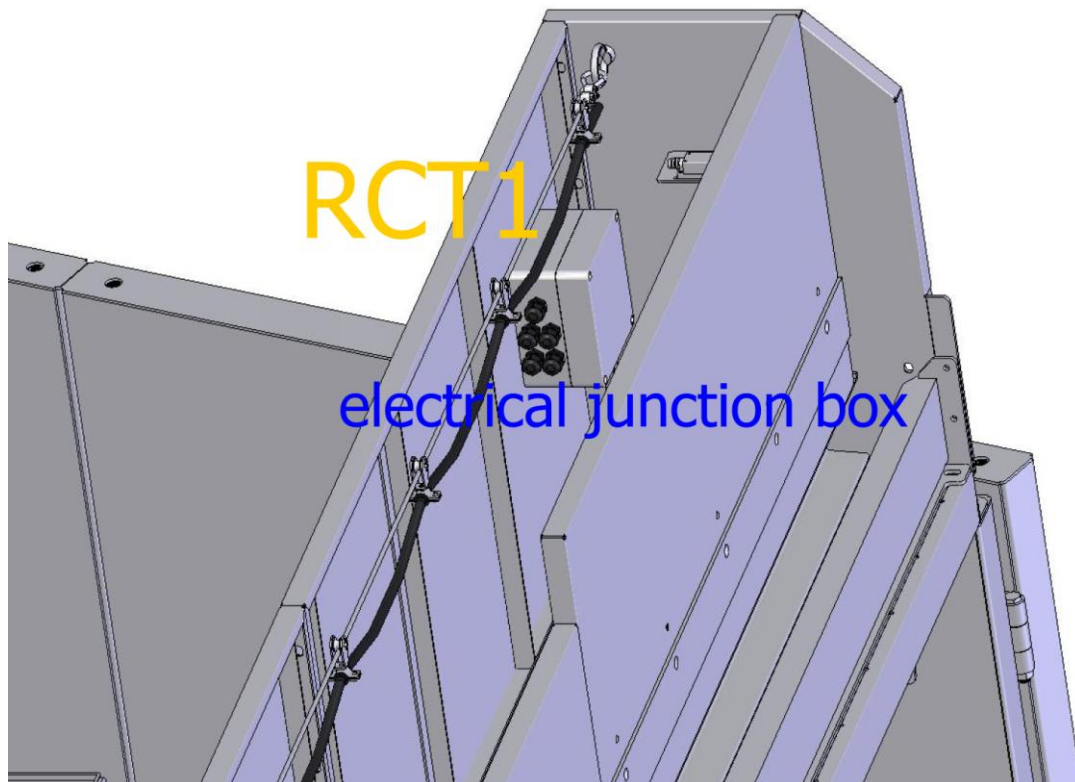
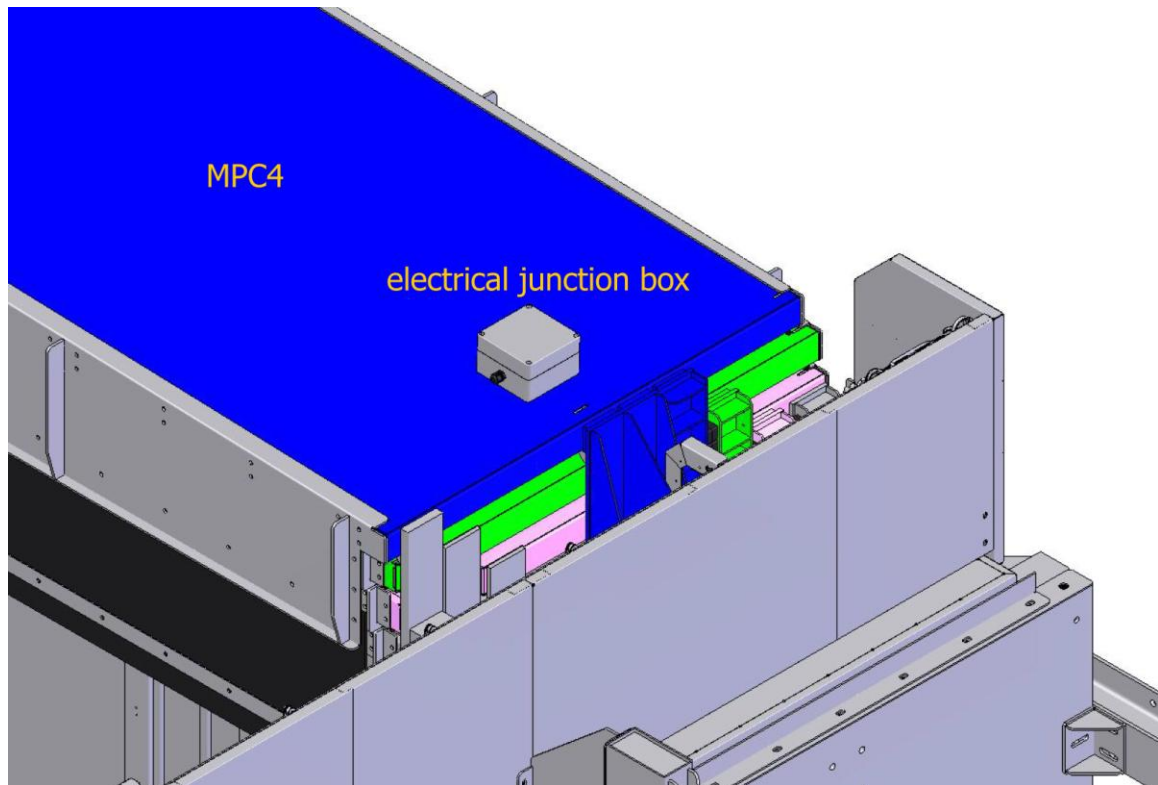


- Secure limit switch 4 on limit switch base 4 with:

Description		Q'ty
Hex Screw	M6"*3/4"	4
Flat Washer	M6	4



- Fasten the electrical junction box on the **MPC4**.
- Fasten the electrical junction box on the **RCT1**.



- Lock the **eyebolt: M12** on the **BRCT** with Hex Nut: M12.
- Lock the **eyebolt: M12** on the **FRCT** with Hex Nut: M12
- Fasten the **turnbuckle** to **eyebolt: M12** lock on **BRCT**.
- Have the **safety steel cable** and **cable** pass through the cable support.
- Ensure that the **safety steel cable** goes through **cable trolley**.
- Fasten on end of the **safety steel cable** to **turnbuckle** and the other end to **eyebolt: M12**.
- Fasten the cable with **cable trolley**.

