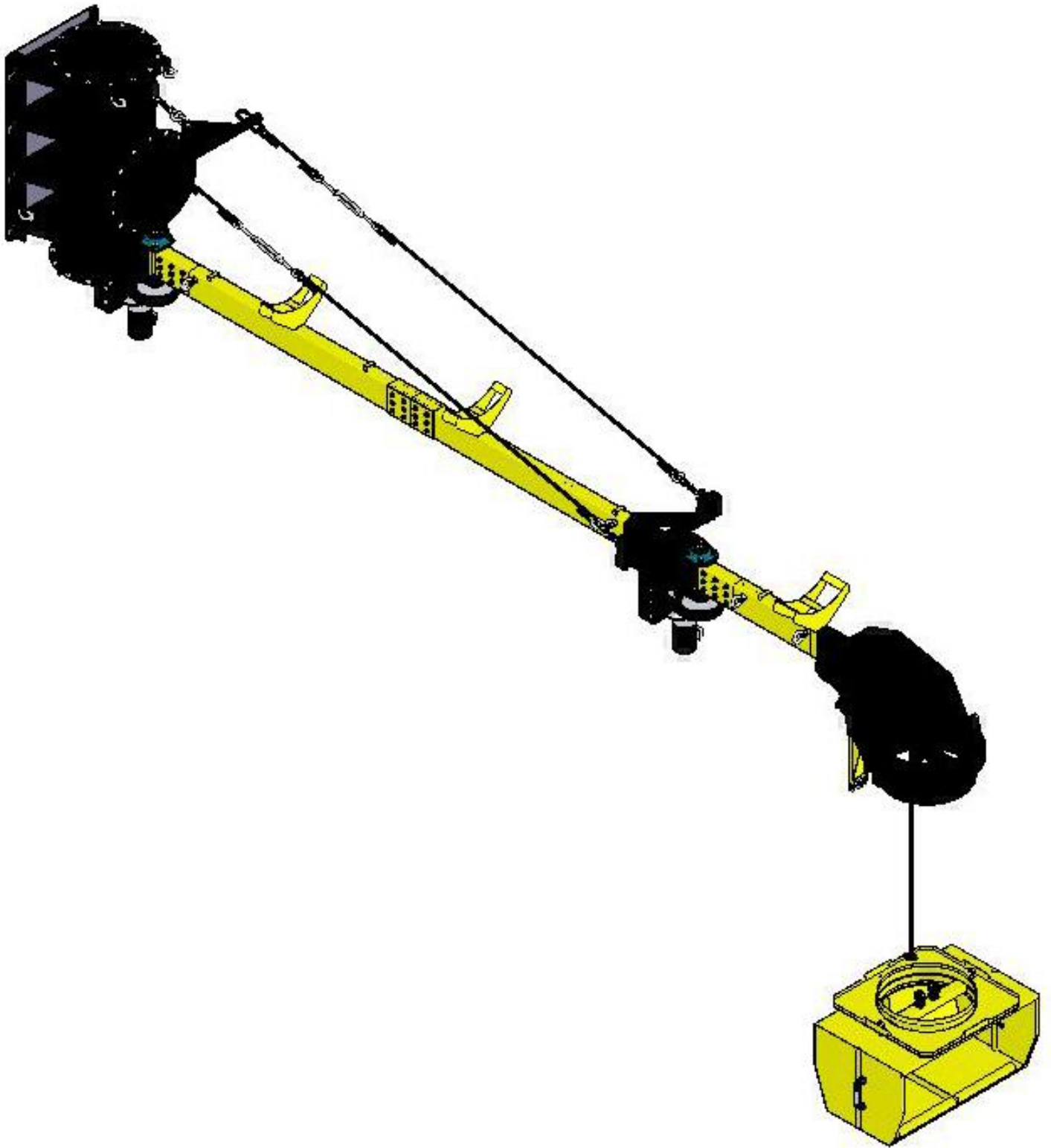
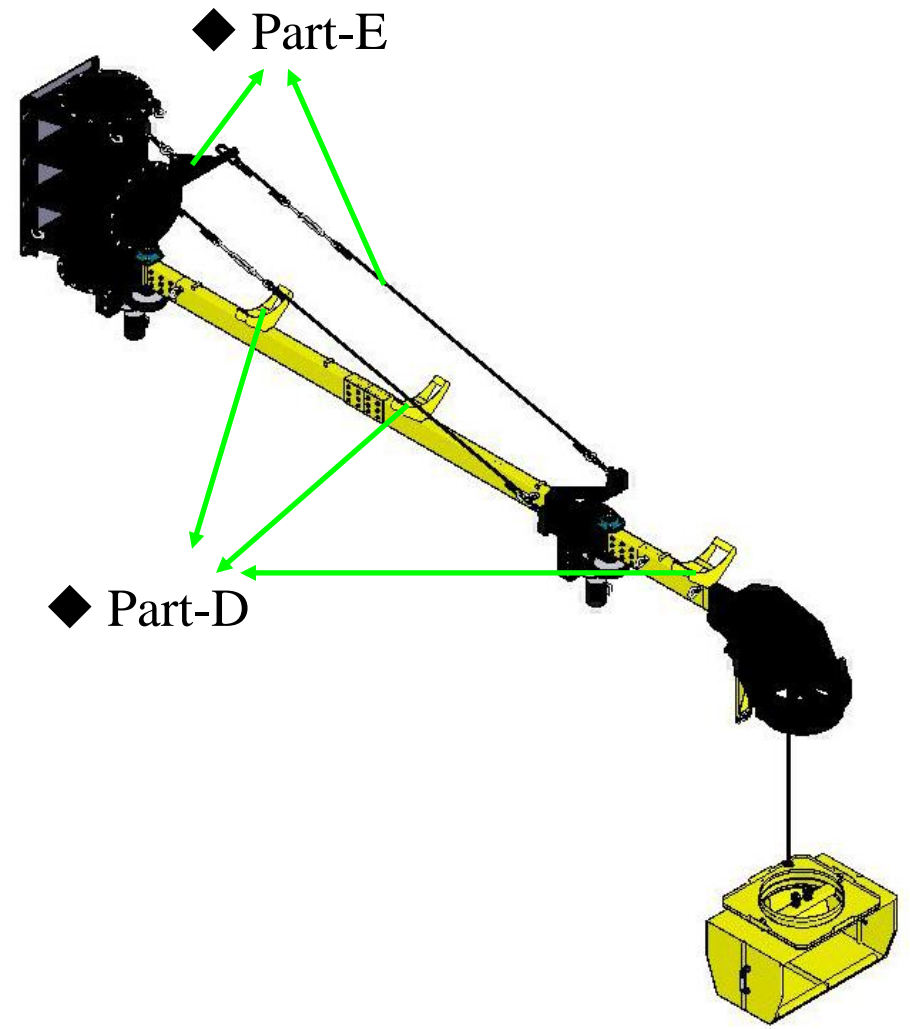
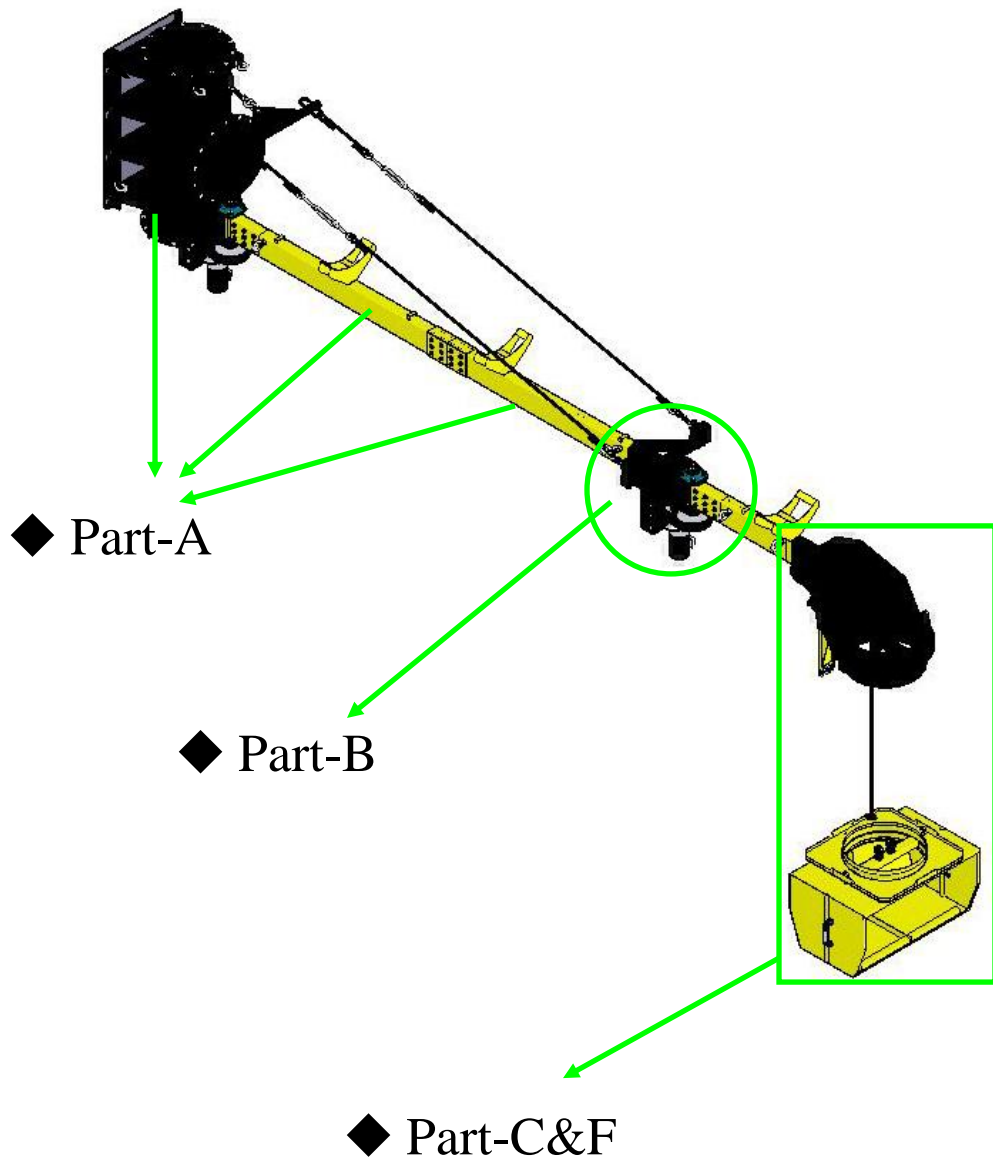


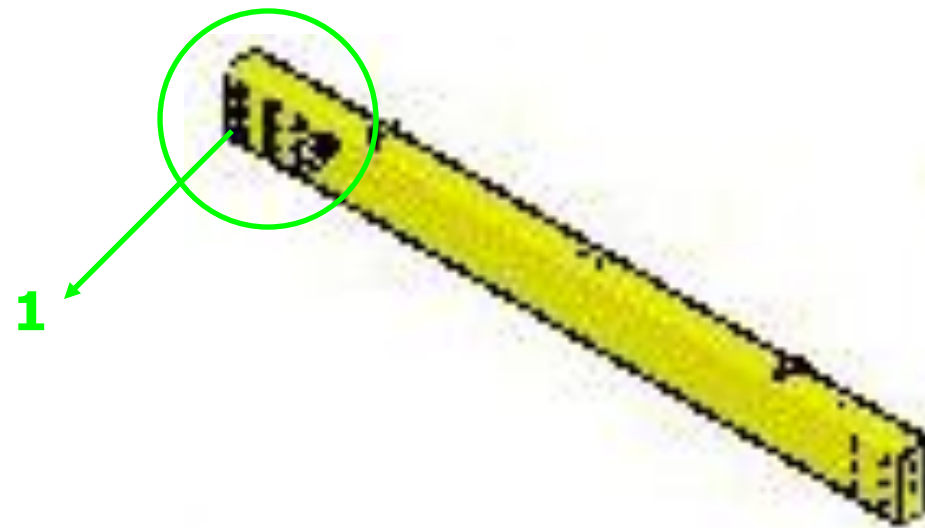
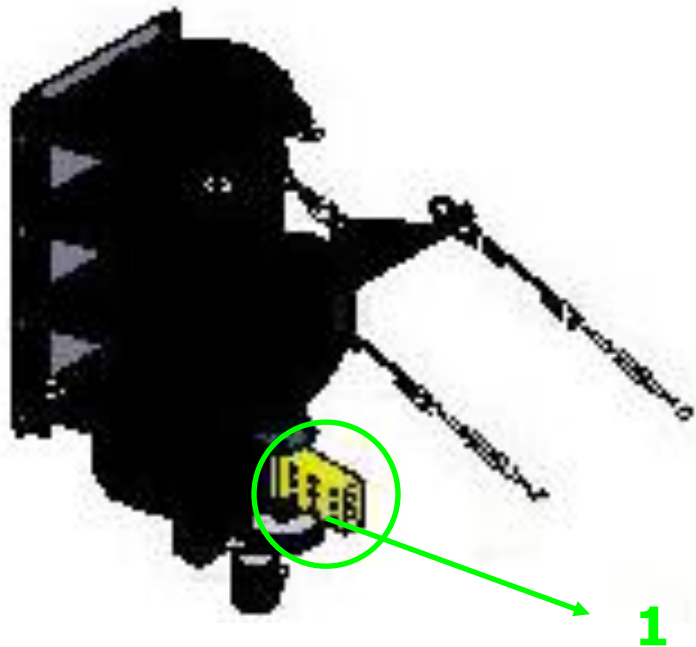
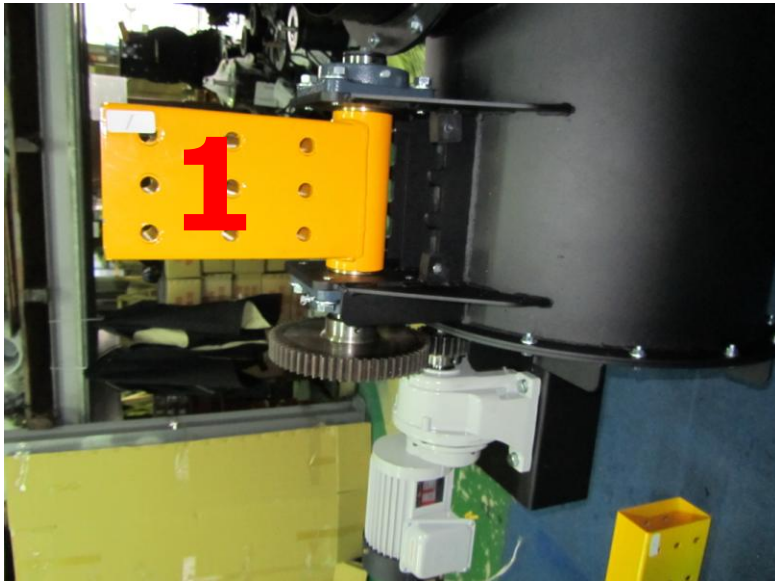
BAY-9



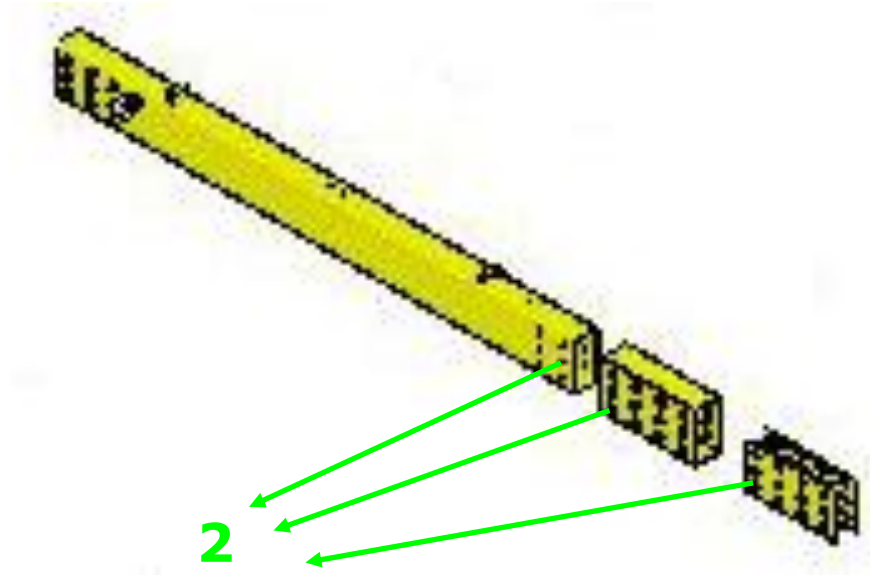


◆Part-A

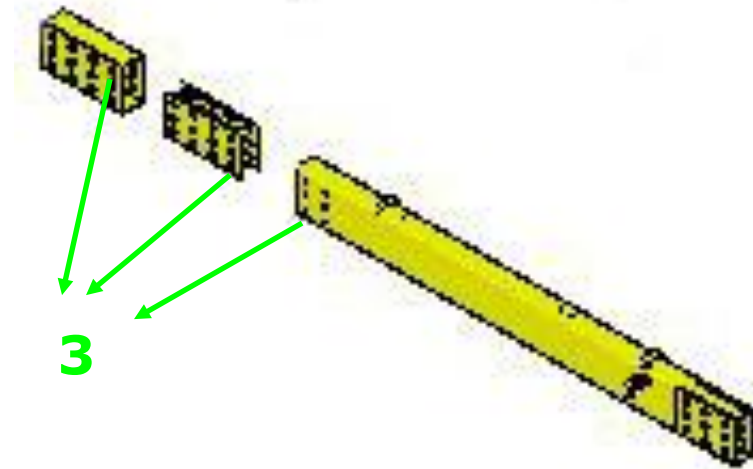
- Connect the number 1 with Half-threaded Screw: 1/2”*5”, Flat Washer: 1/2”*OD34*3T and Hex Nut: 1/2”



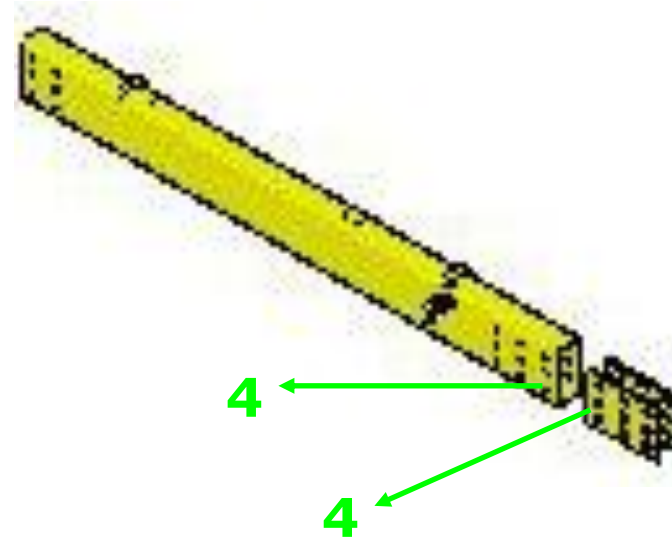
- Connect the number 2 with Half-threaded Screw: 1/2''*5'', Flat Washer: 1/2''*OD34*3T and Hex Nut: 1/2''



- Connect the number 3 with Half-threaded Screw: 1/2''*5'', Flat Washer: 1/2''*OD34*3T and Hex Nut: 1/2''



- Connect the number 4 with Half-threaded Screw: 1/2''*5'', Flat Washer: 1/2''*OD34*3T and Hex Nut: 1/2''

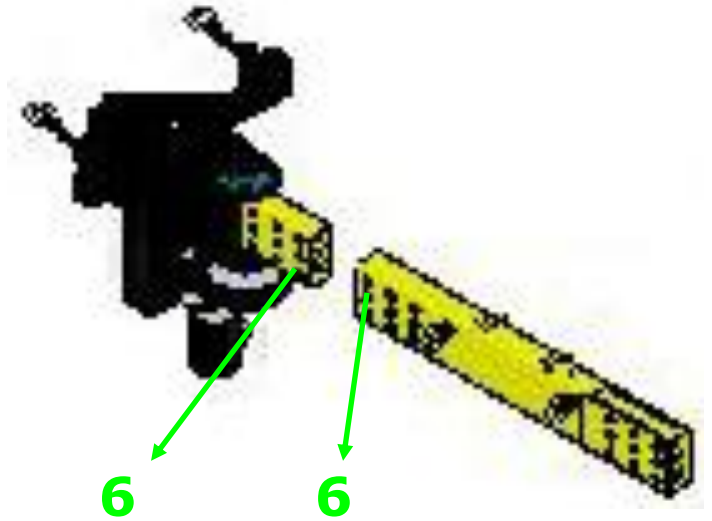


◆Part-B

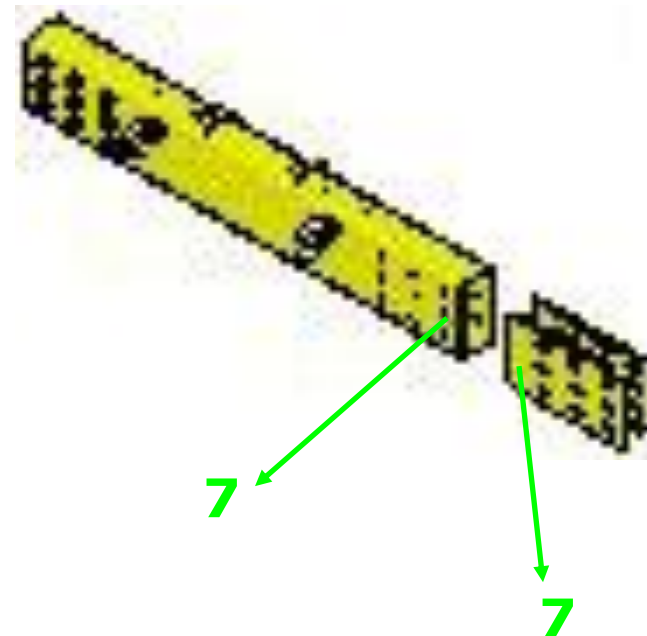
- Connect the number 5 with Half-threaded Screw: 1/2''*5'', Flat Washer: 1/2''*OD34*3T and Hex Nut: 1/2''



- Connect the number 6 with Half-threaded Screw: 1/2"*5", Flat Washer: 1/2"*OD34*3T and Hex Nut: 1/2"

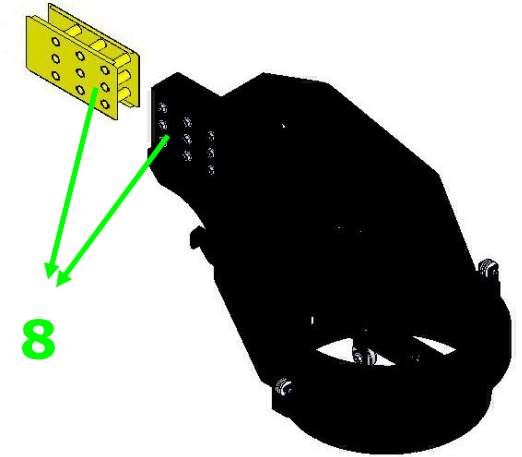
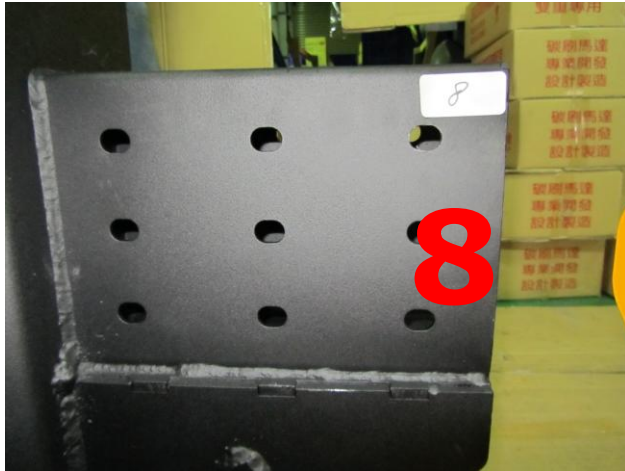


- Connect the number 7 with Half-threaded Screw: 1/2"*5", Flat Washer: 1/2"*OD34*3T and Hex Nut: 1/2"



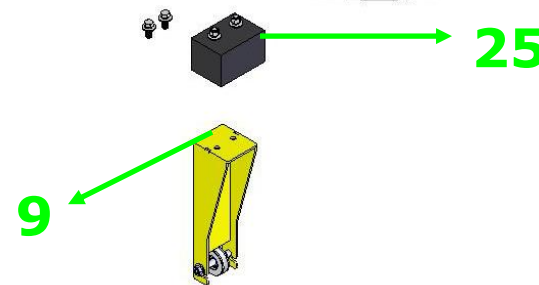
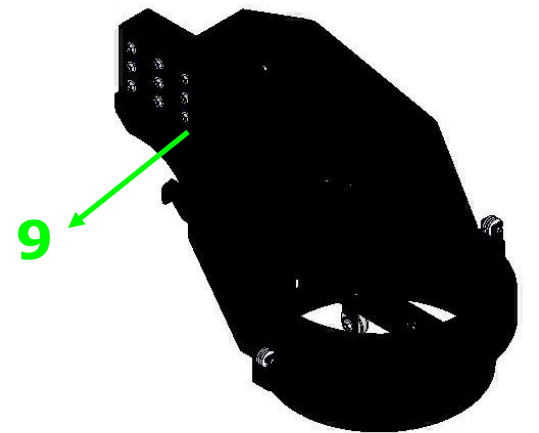
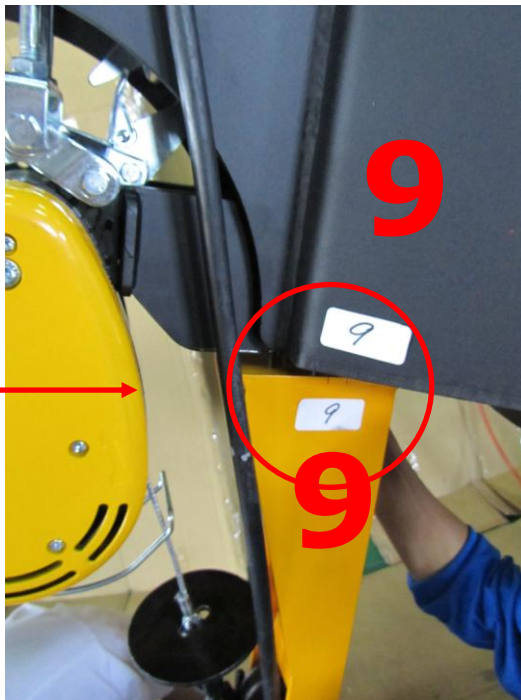
◆Part-C

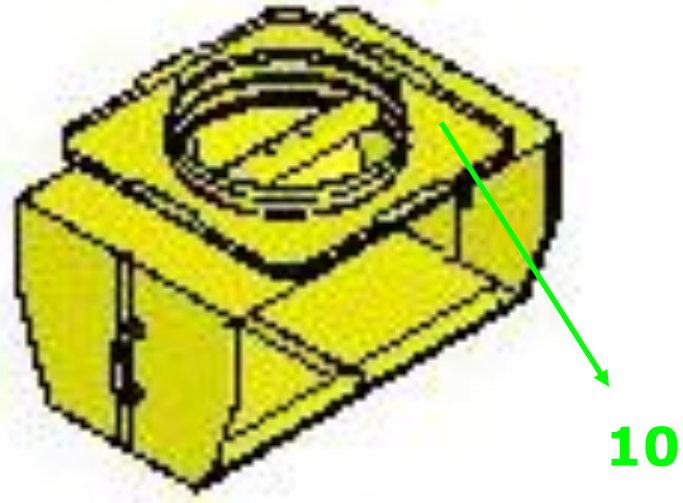
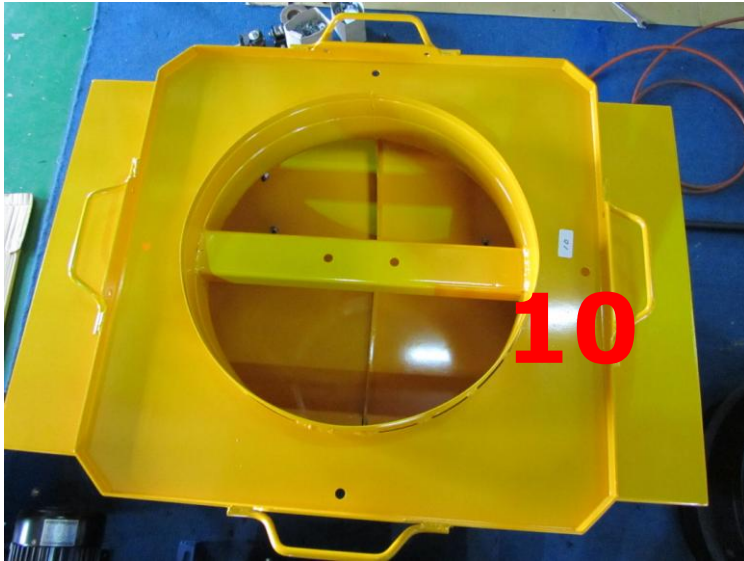
- Connect the number 8 with Half-threaded Screw: 1/2''*5'', Flat Washer: 1/2''*OD34*3T and Hex Nut: 1/2''



- Connect the number 9 with Hex Screw: 5/8''*1-1/2'', Flat Washer: 5/8''*OD40*3T and Lock Washer: 5/8''

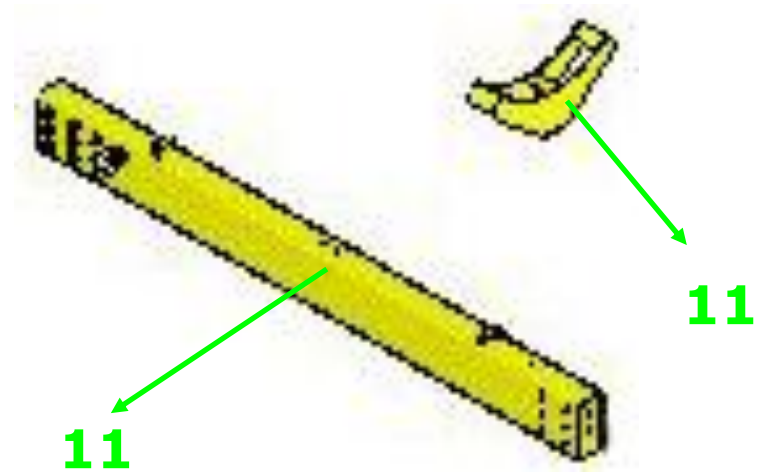
- Insert the number 25 in-between 9.



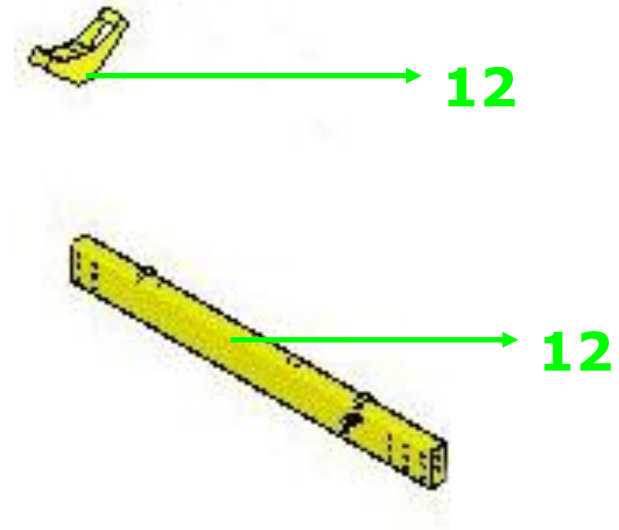
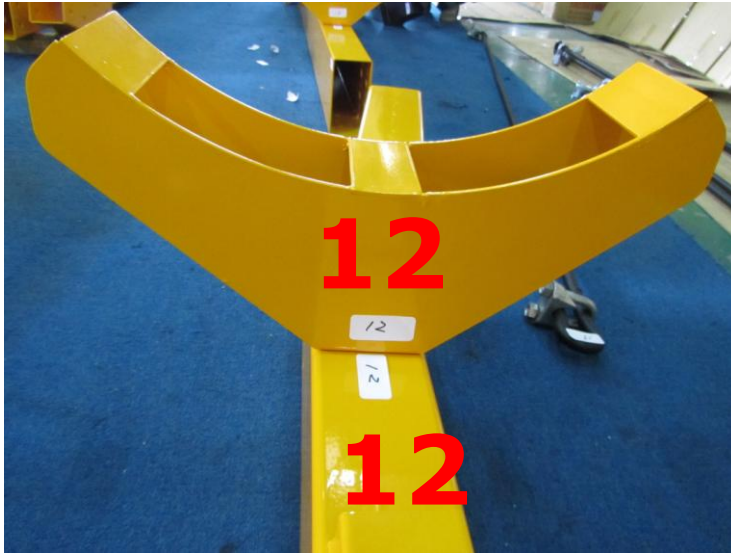


◆Part-D

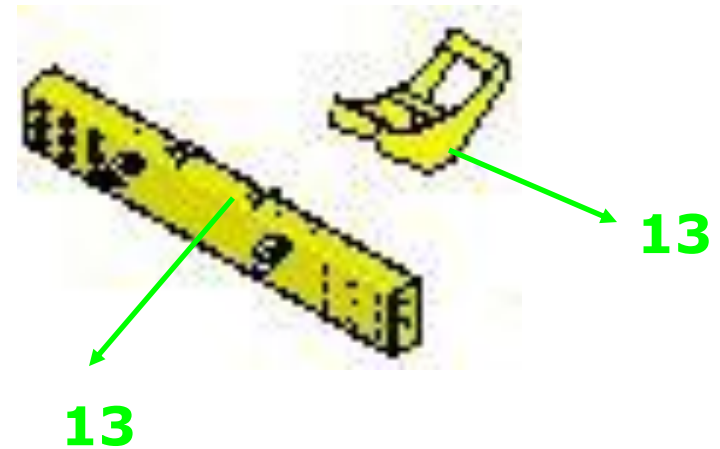
- Connect the number 11 with Hex Screw: 3/8"*3/4" and Flat Washer: 3/8"*OD23*2T.



- Connect the number 12 with Hex Screw: 3/8"×3/4" and Flat Washer: 3/8"×OD23×2T.

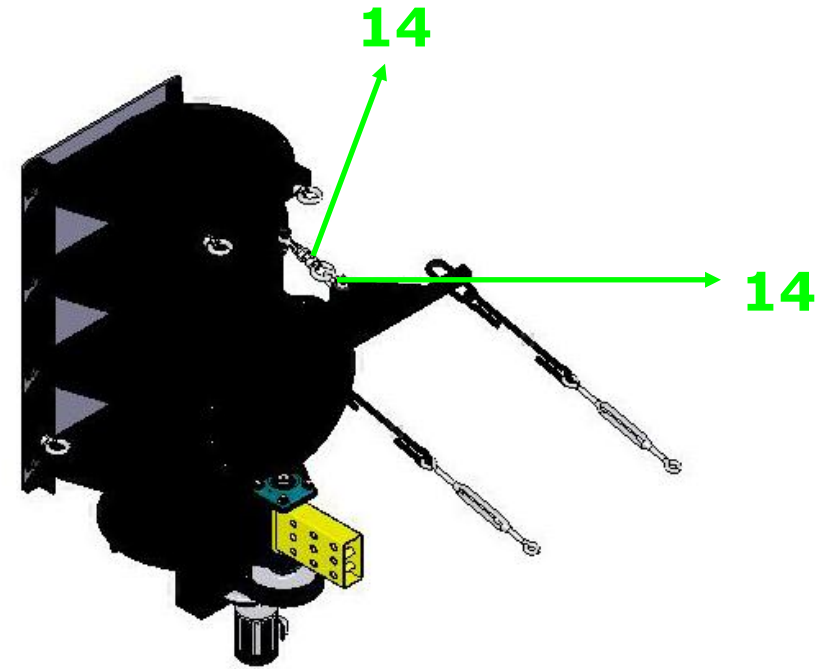
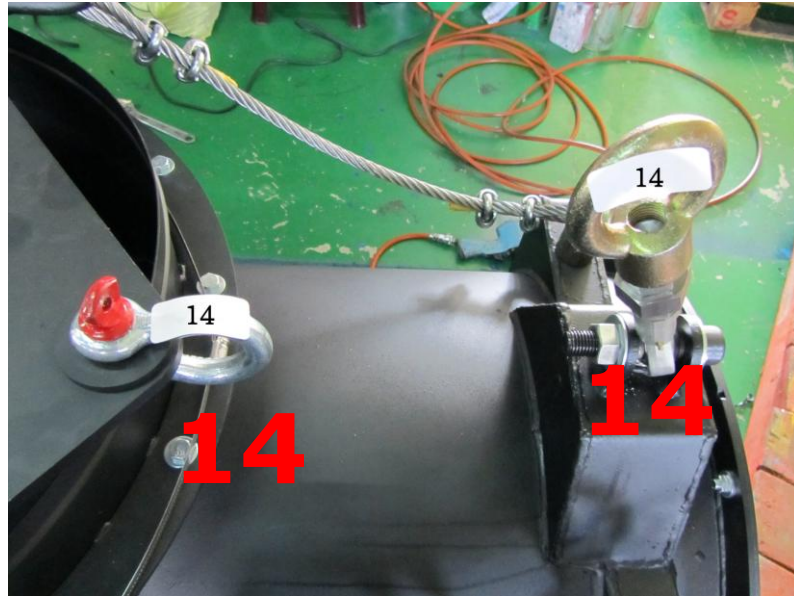


- Connect the number 13 with Hex Screw: 3/8"×3/4" and Flat Washer: 3/8"×OD23×2T.

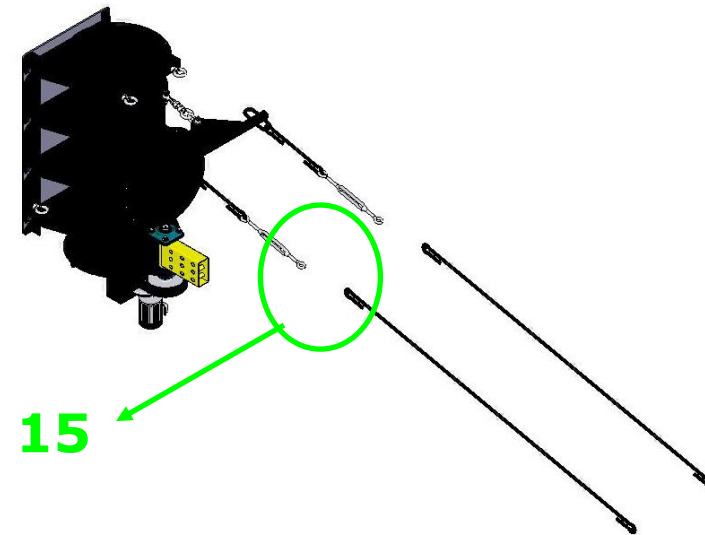
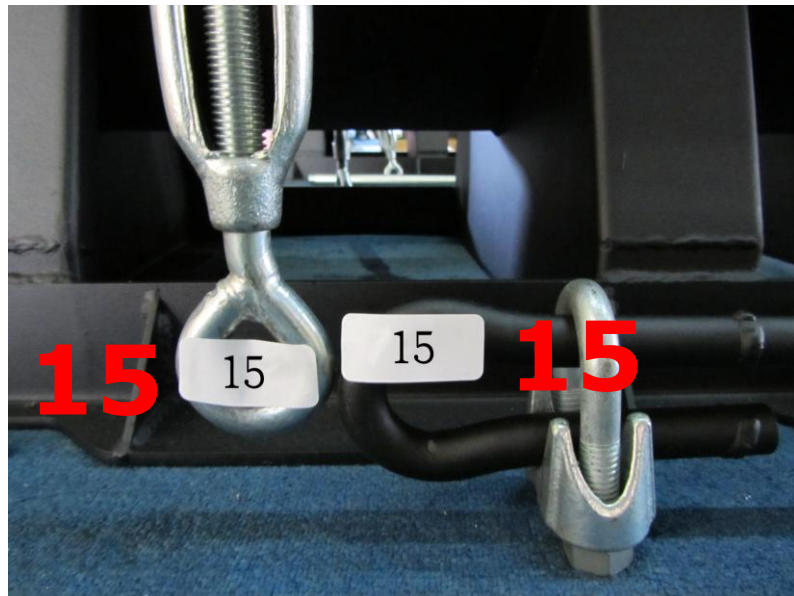


◆Part-E

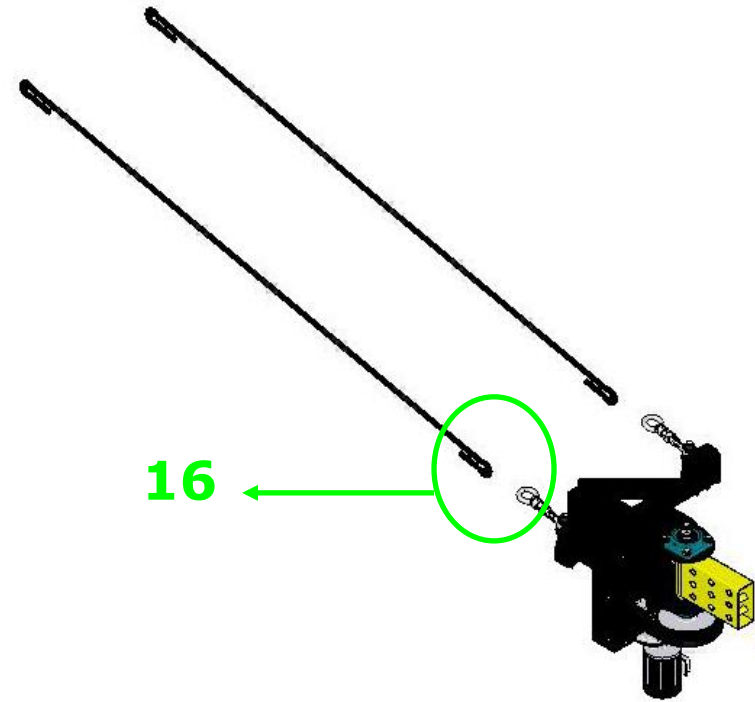
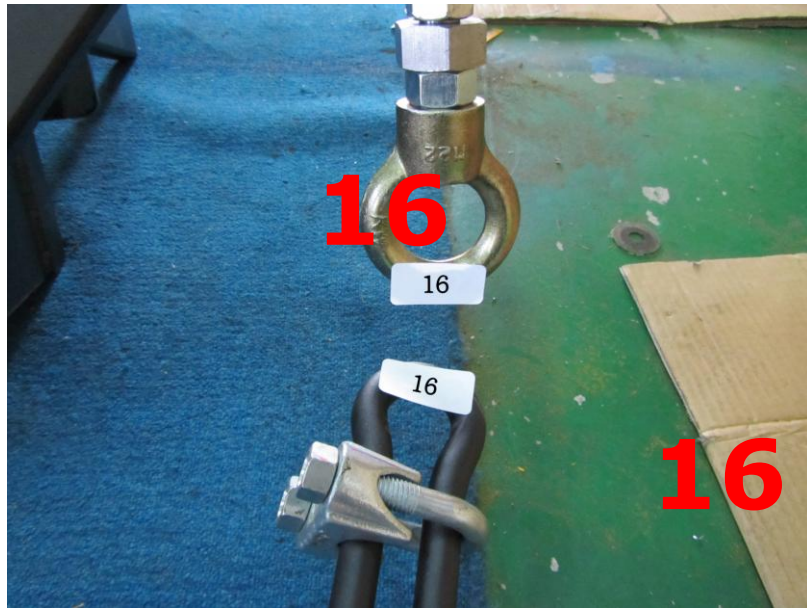
➤ Connect the number 14.



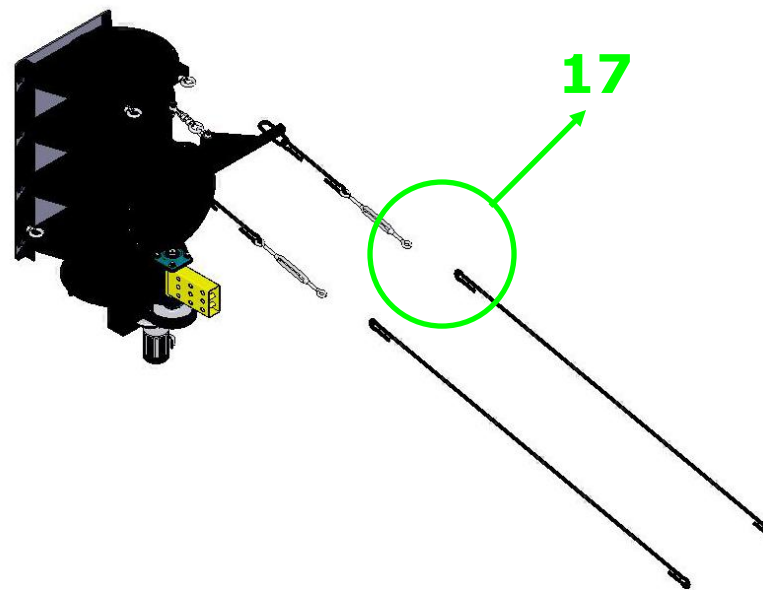
➤ Connect the number 15.



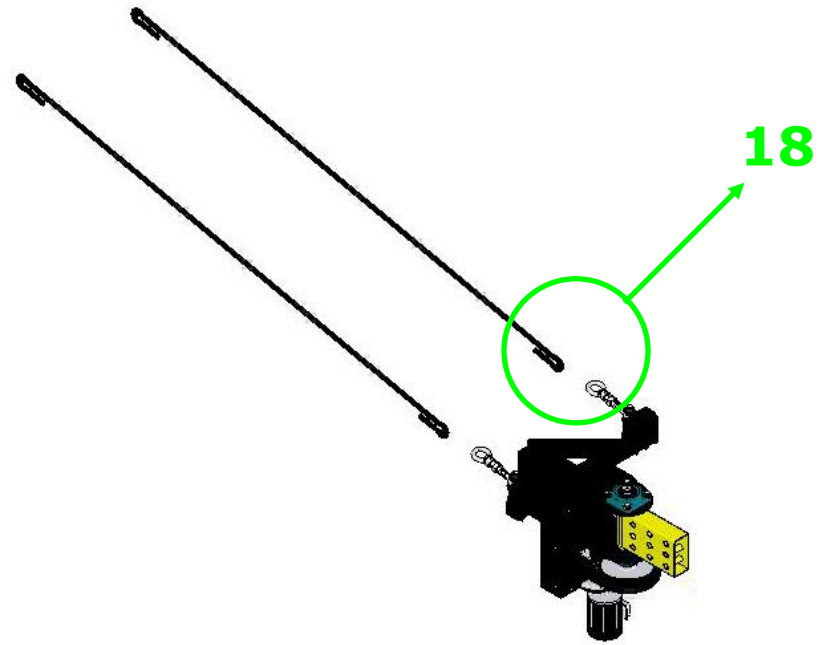
➤ Connect the number 16.



➤ Connect the number 17.

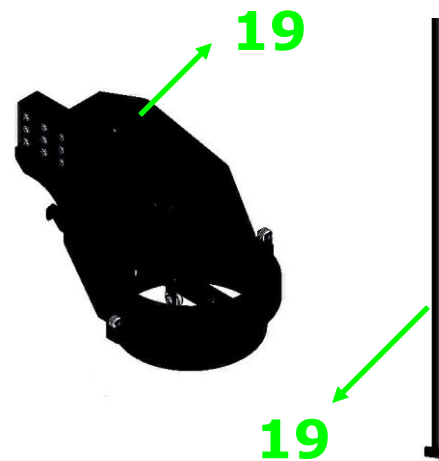


➤ Connect the number 18.



◆Part-F

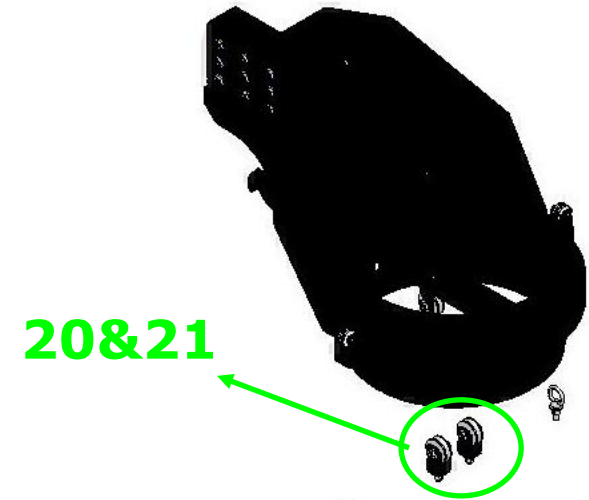
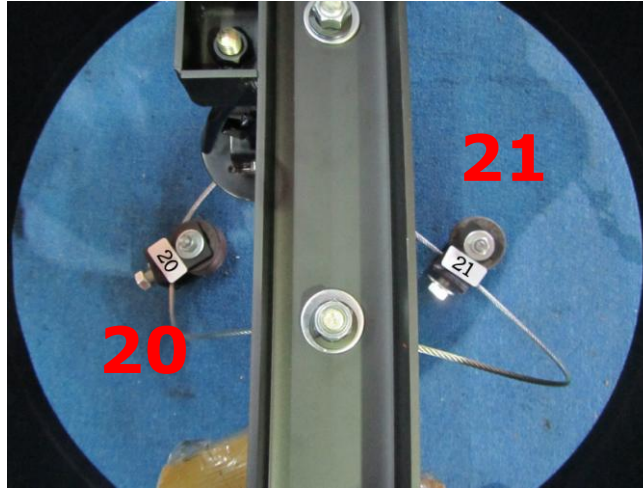
➤ Connect the number 19 with the Hex Screw: 3/8"×3/4" and Flat Washer: 3/8"×OD23×2T.



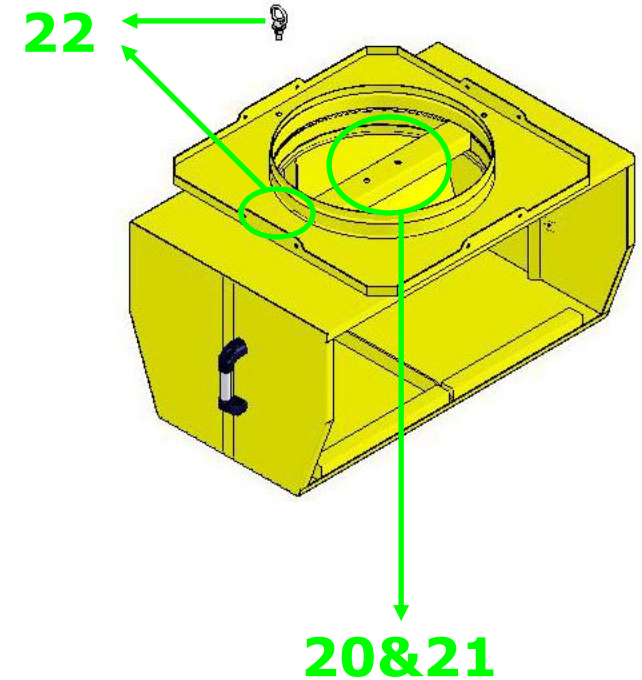
➤ Connect the limit switch on the iron plate.



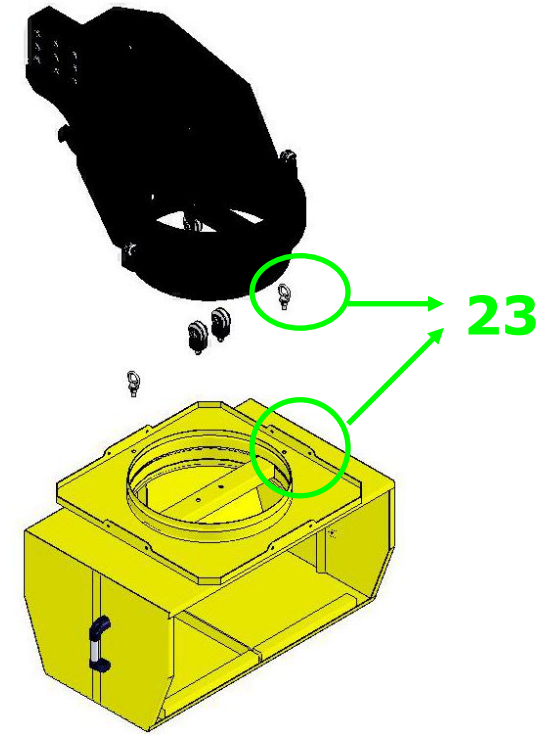
- Connect the number 20 and 21 with the Flat Washer: 5/8" * OD40 * 3T, Lock Washer: 5/8" and the Hex Nut: 5/8".



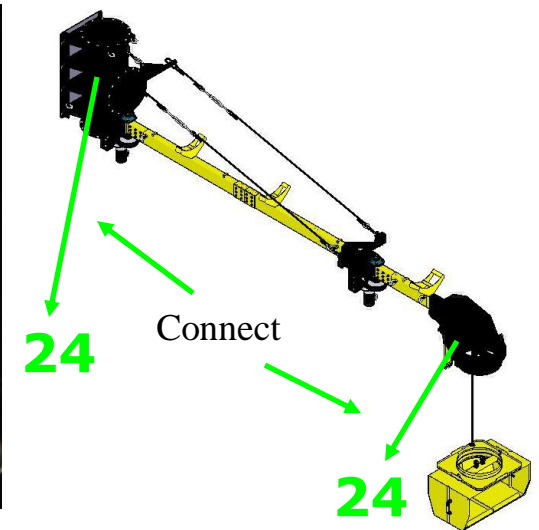
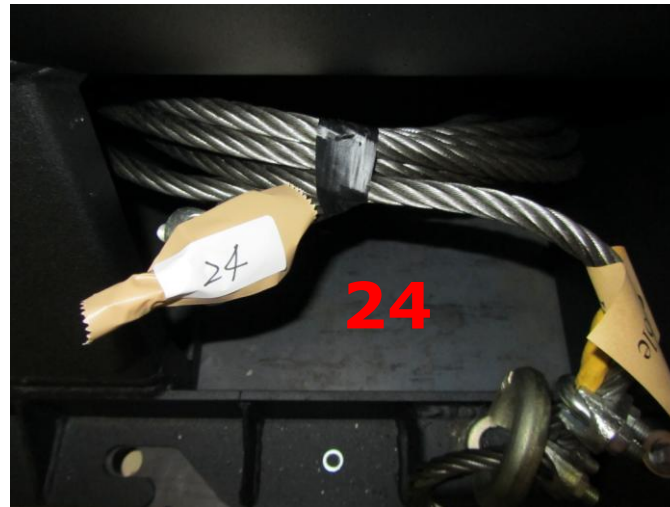
- Connect the number 22 with the Flat Washer: 5/8" * OD40 * 3T, Lock Washer: 3/8" and Hex Nut: 5/8"



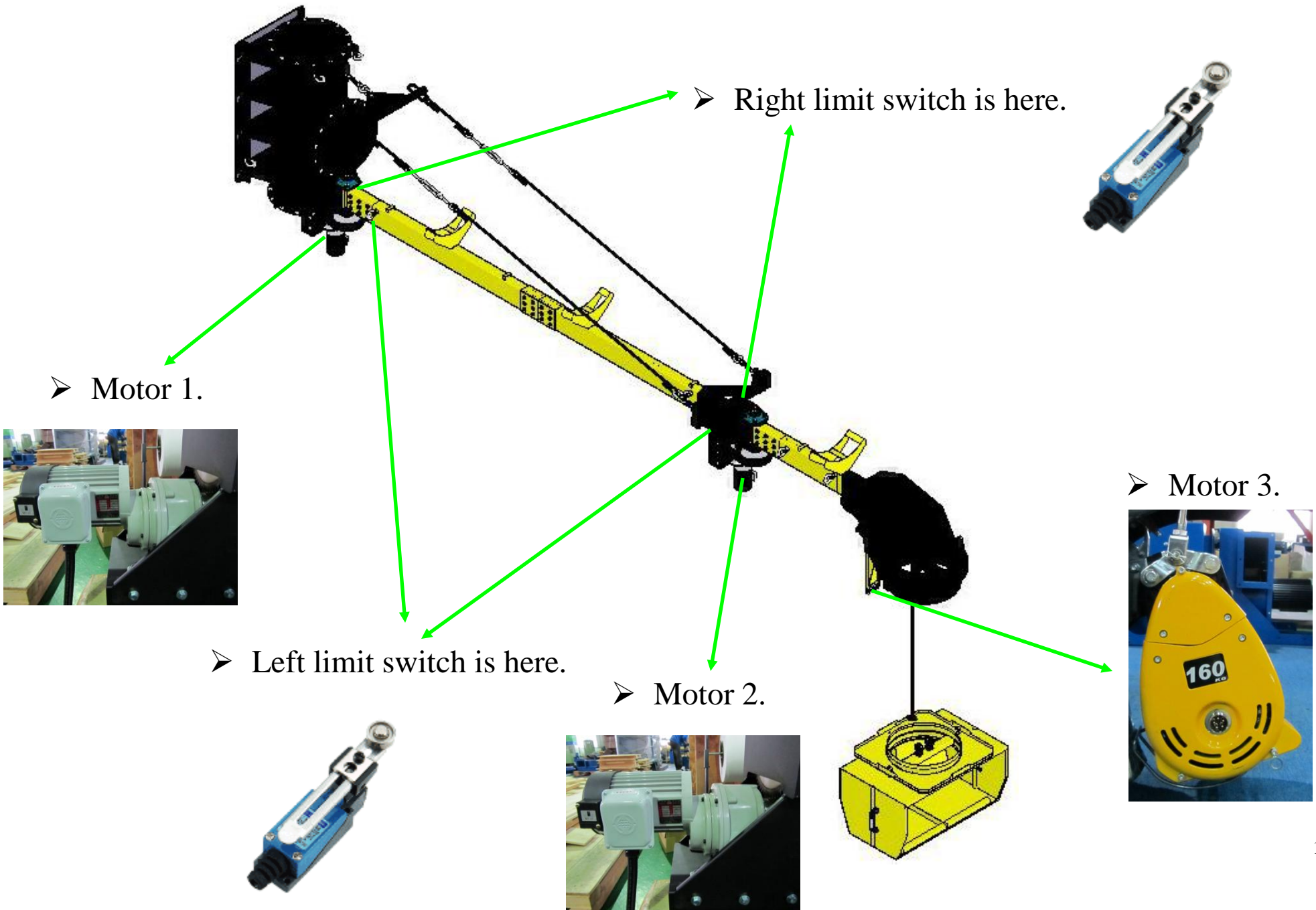
➤ Connect the number 23 with the Flat Washer: 5/8" * OD40 * 3T, Lock Washer: 3/8" and Hex Nut: 5/8"



➤ Connect the number 24.

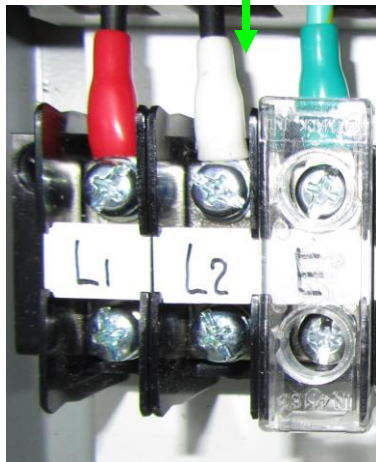
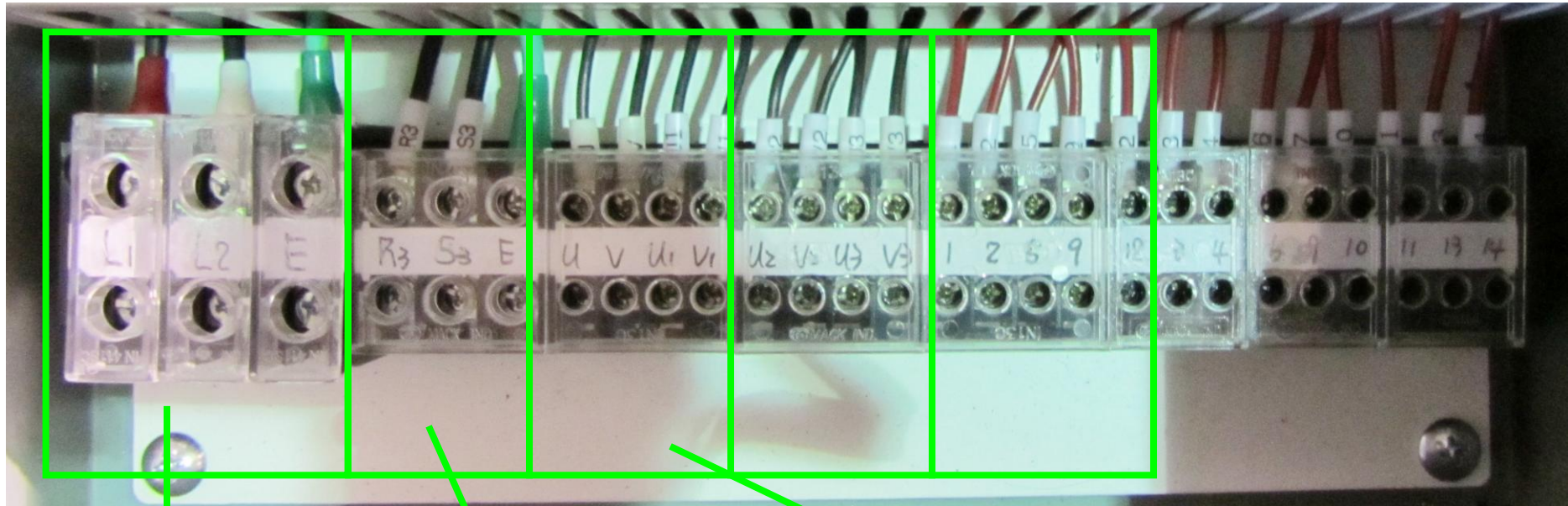


Control Box for BAY-9



◆ Part-G

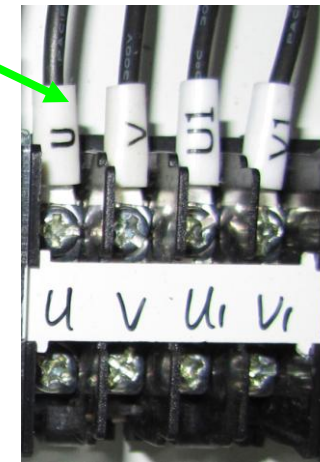
Control Box for BAY-9



➤ Connect to main power supply for BAY-9. (120V)

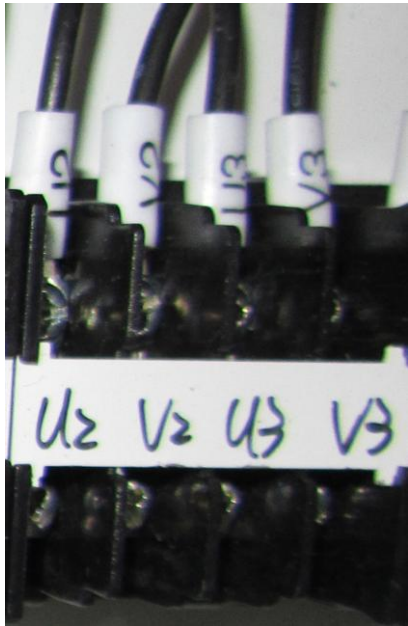
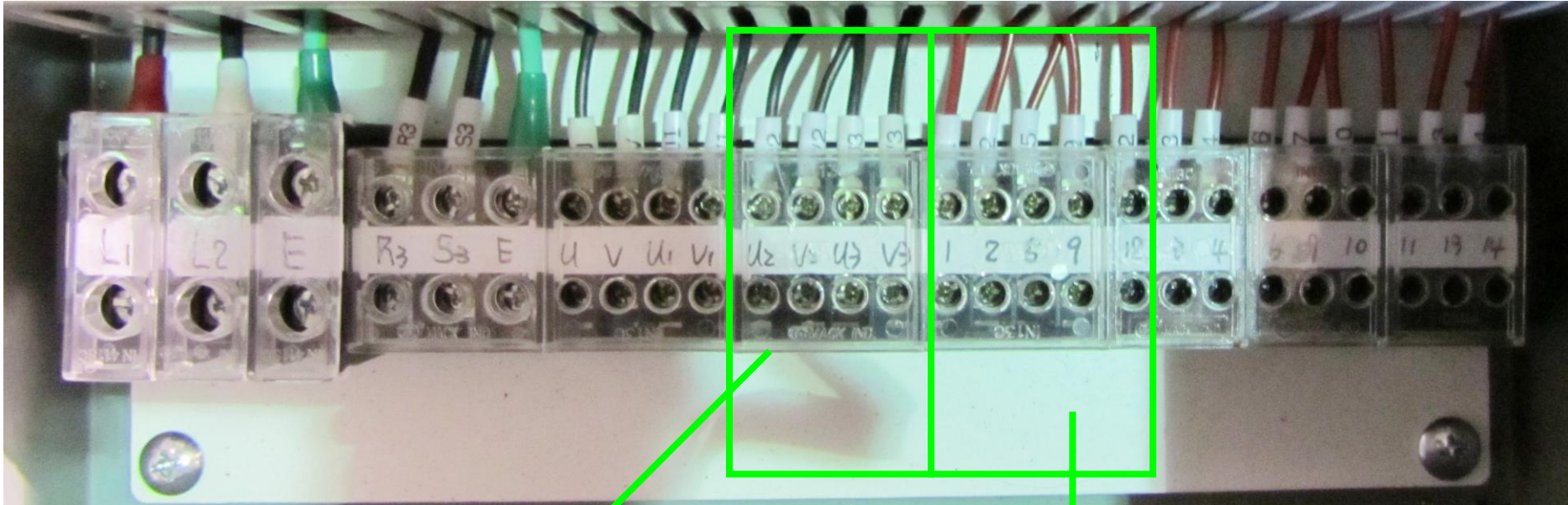


➤ Connect to motor 3 power supply for BAY-9.

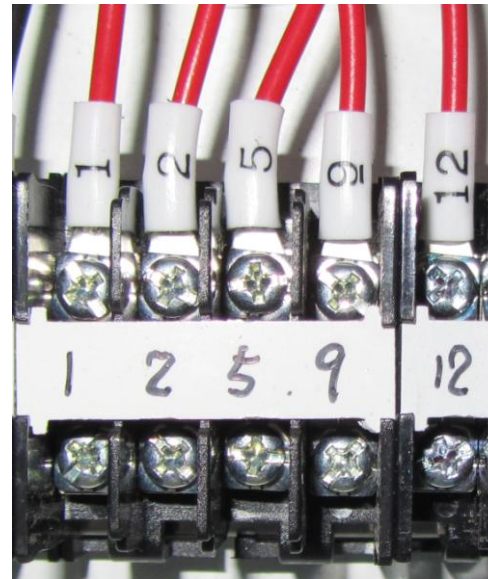


➤ Connect to motor 2 power supply for BAY-9.

Control Box for BAY-9

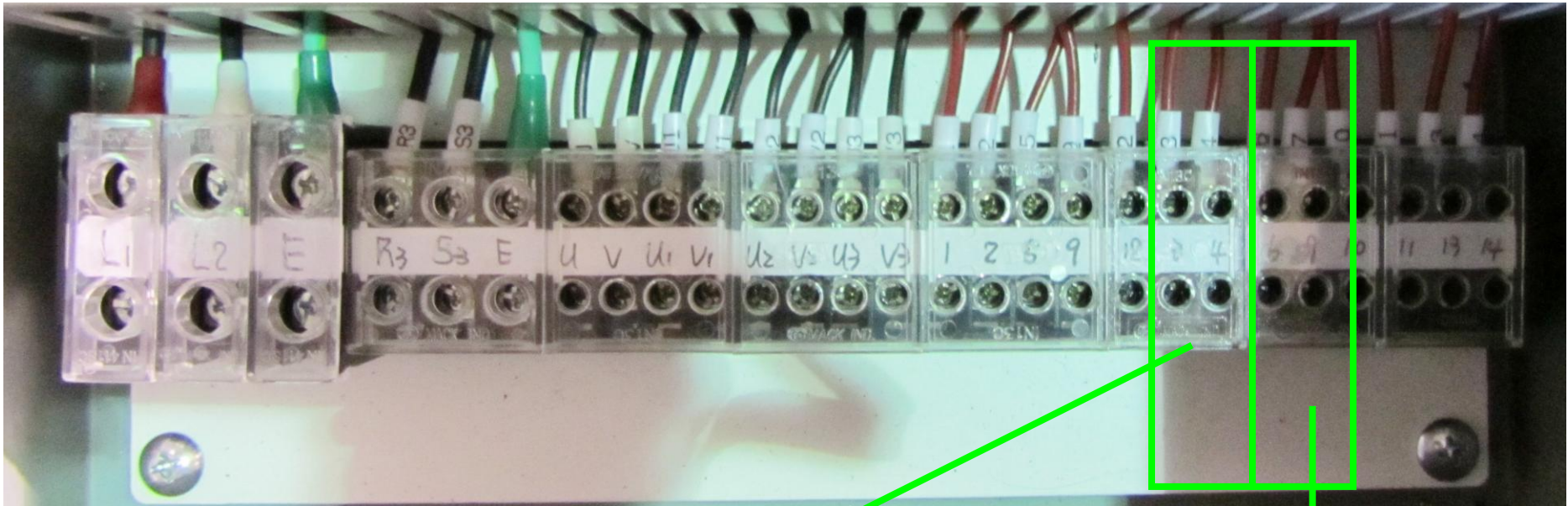


➤ Connect to motor 1 power supply for BAY-9.



➤ Connect to the complete pendant push button controls for BAY-9.

Control Box for BAY-9

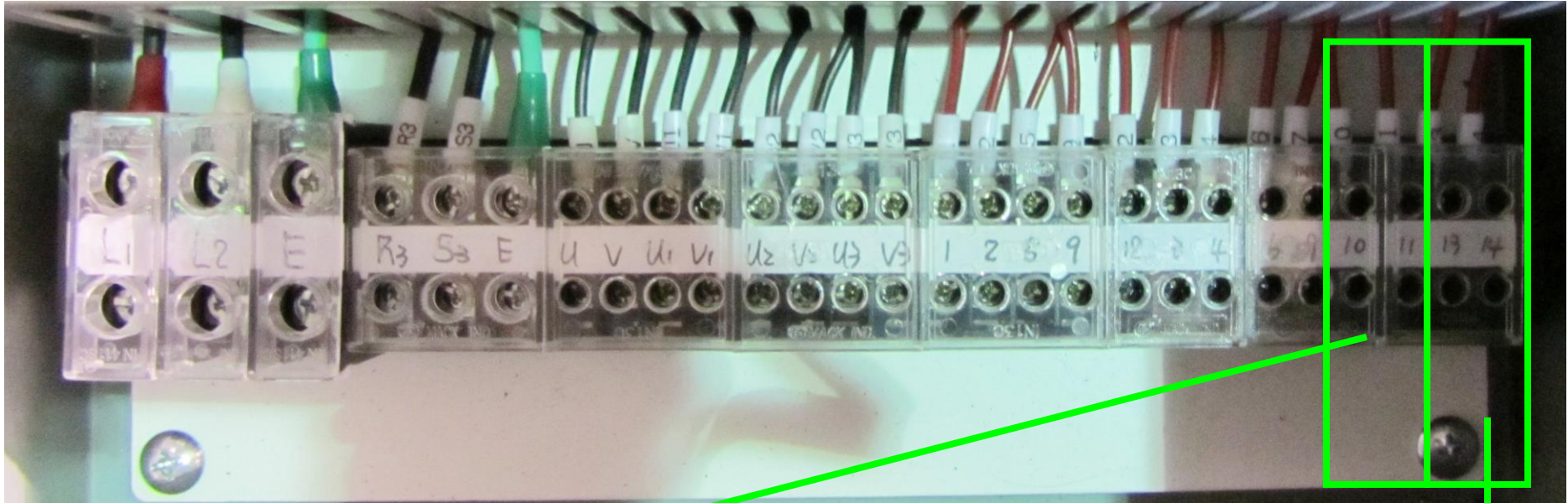


- Connect to the left limit switch of the motor 2 for BAY-9.

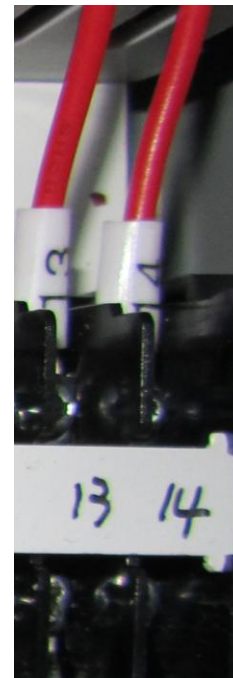


- Connect to the right limit switch of the motor 2 for BAY-9.

Control Box for BAY-9



- Connect to the left limit switch of the motor 1 for BAY-9



- Connect to the right limit switch of the motor 1 for BAY-9.