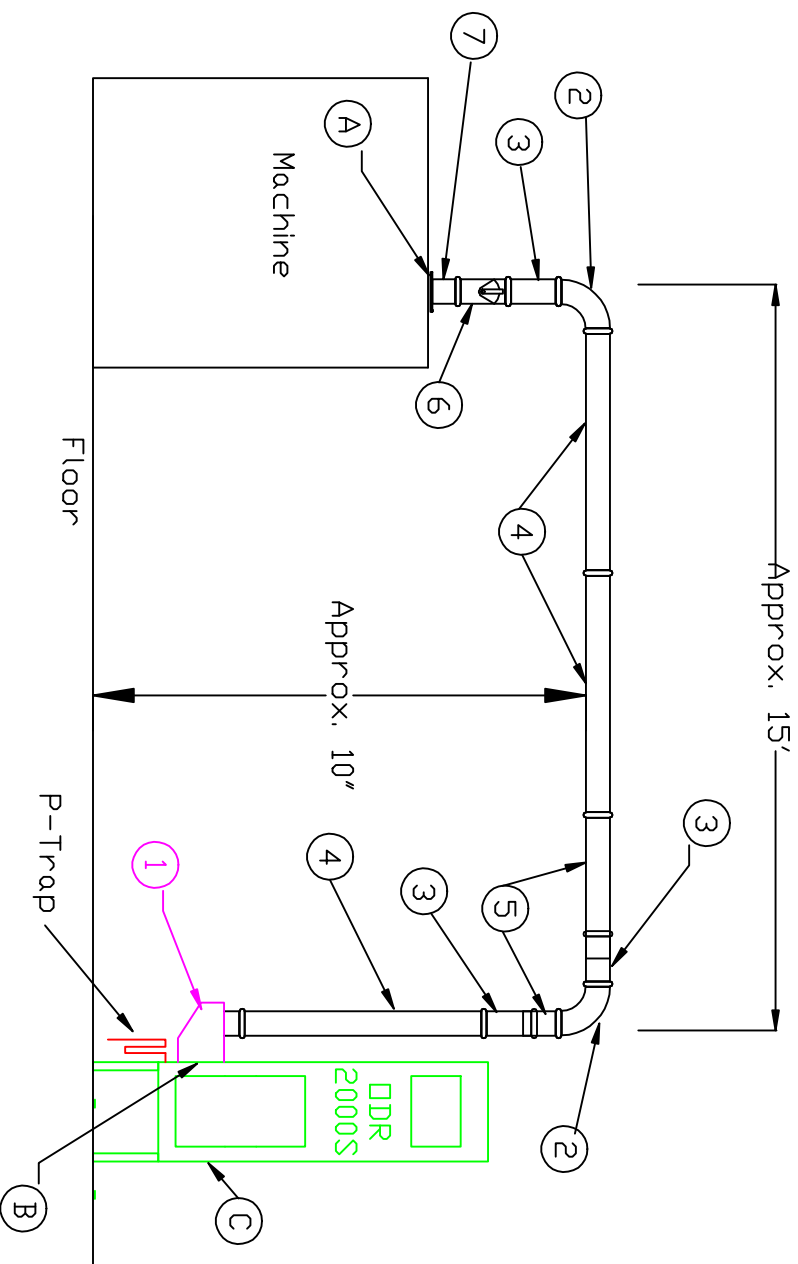


DDR-2000 for Hydromat

Parts Table	
1	9" Plenum Box Optional
Standard is a 90 deg elbow	
2	9" 90 Degree Elbow
3	9" Adjustable Sleeve
4	9" Pipe
5	9" Cut Pipe
6	9" Butterfly Valve
6	9" Angle flange adaptor



DDR 2000 = 1180 CFM
 9" diameter duct area = .4418 ft²
 Duct velocity = CFM / Area
 Duct velocity = 1180 / .4418 = 2670 PM

- Notes:
- 1) All clamps need to have a bead of silicone added to the sealing area (only needed for the Nordfab system).
 - 2) All adjustable sleeves in the vertical position are to be below the cut pipe.
 - 3) D-ringed go on the cut pipe and a bead of silicone needs to be placed between the D-ring and the sleeve.
 - 4) At points "A" Silicone angle flange adaptor to the Machine.
 - 5) At point "B" Silicone Plenum Box to the Absolent.
 - 6) At point "C" ensure that the cover plate is installed on the inside of the Absolent with Silicone and the screws installed from the outside into the cover plate.