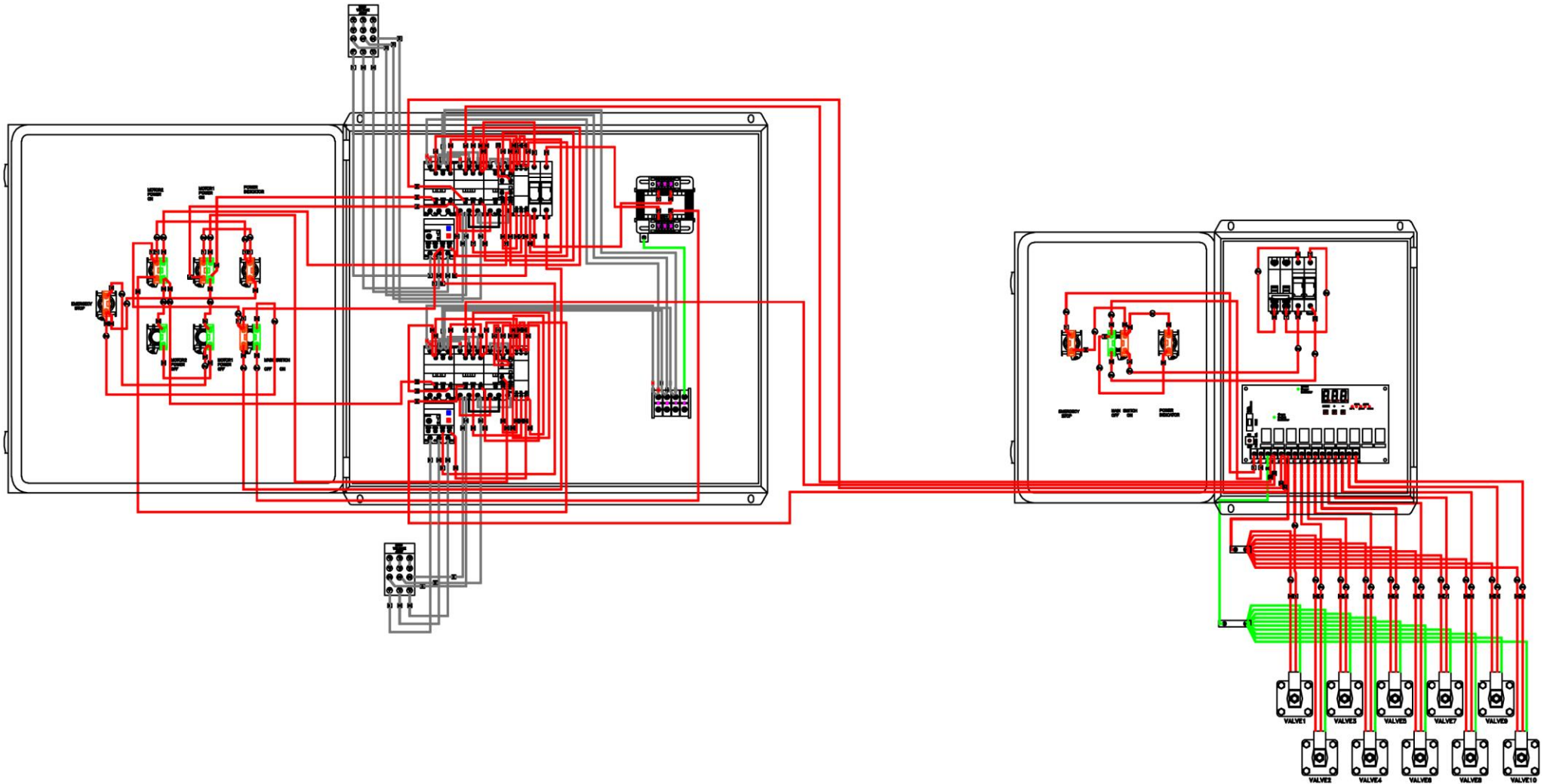


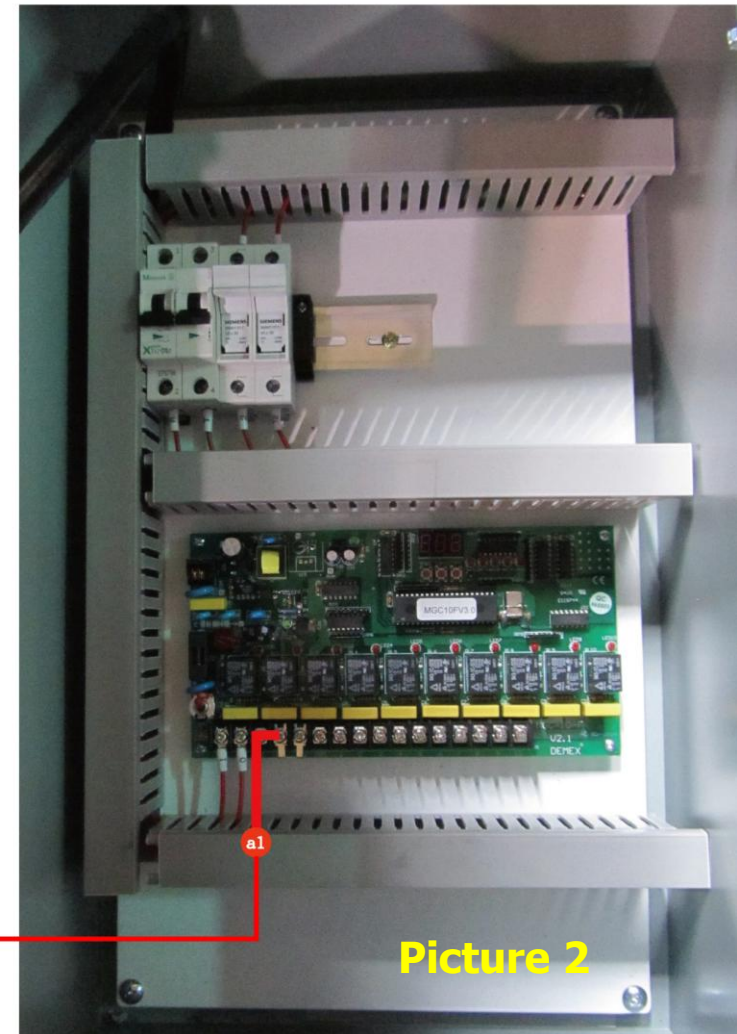
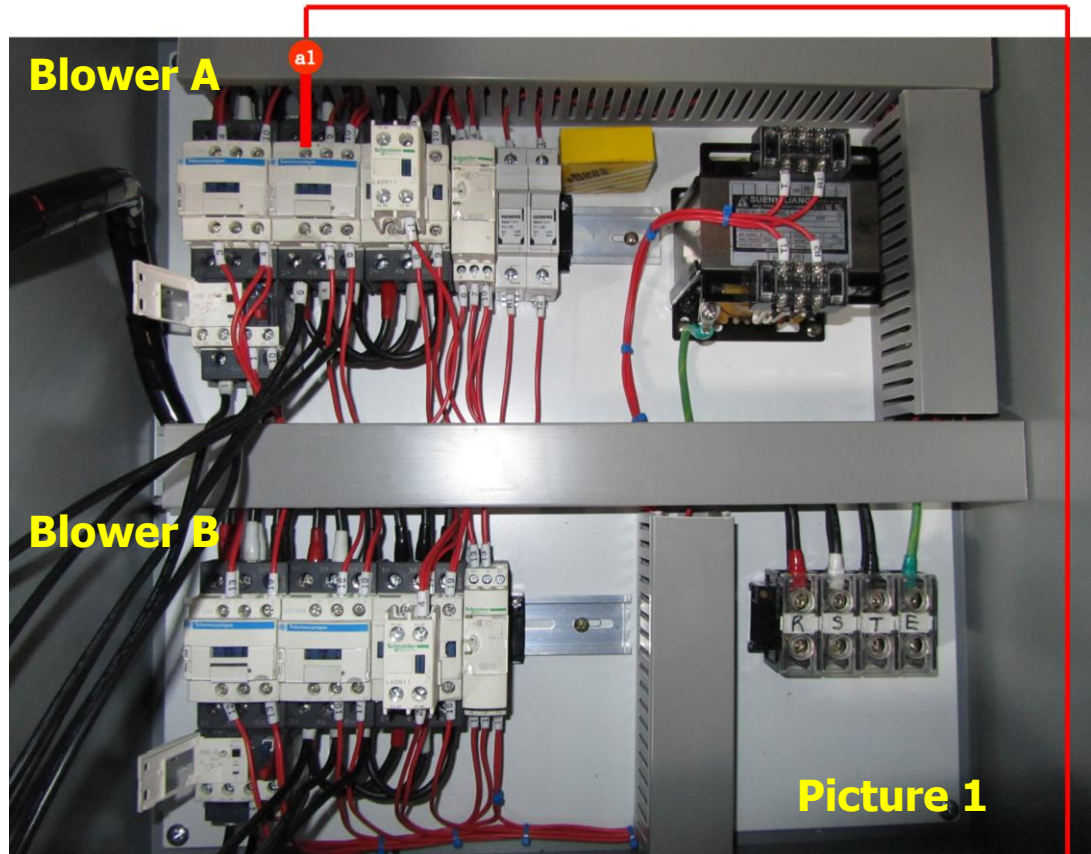
SDC-30x2-40

Pulse Box starts pulsing after Blower Control Box shuts off.



SDC-30x2-40

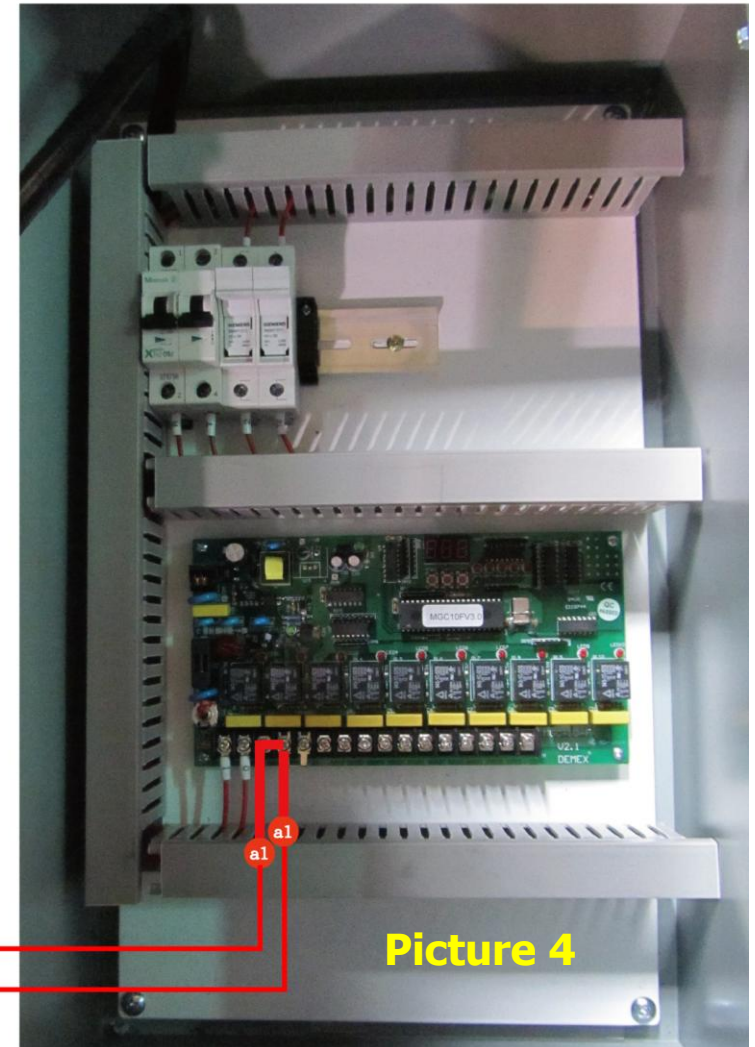
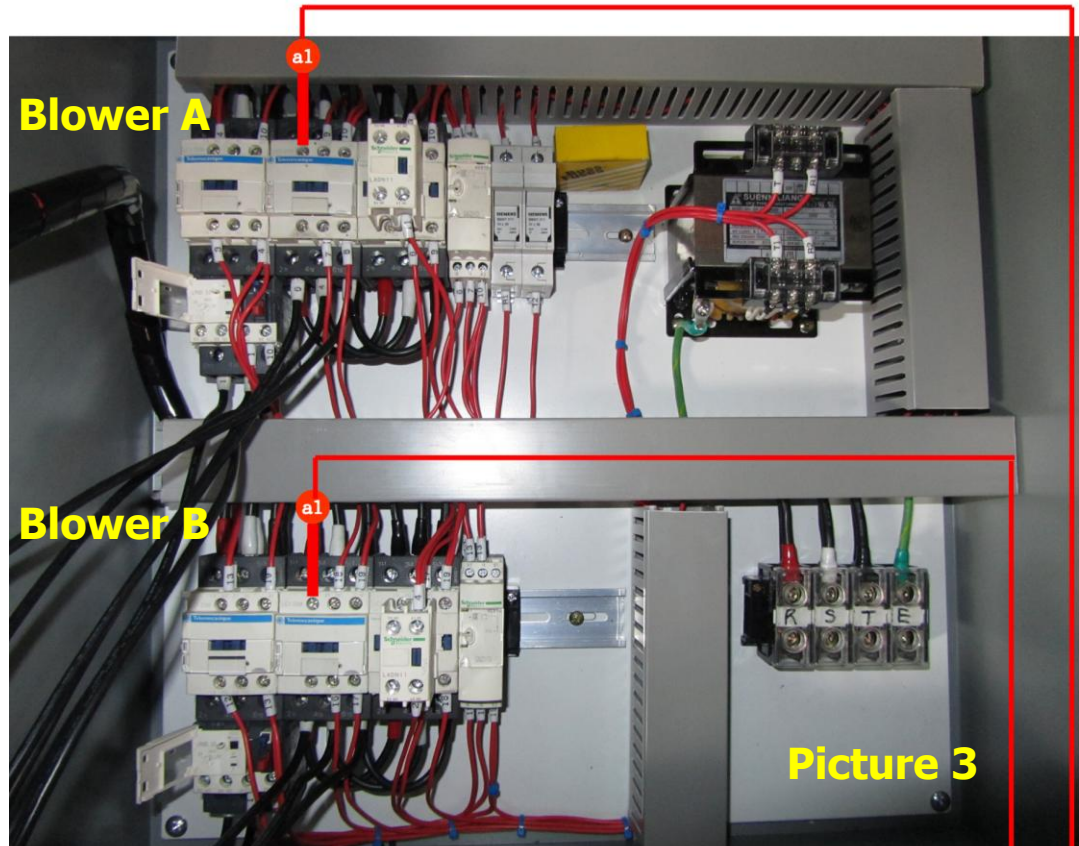
Pulse Box starts pulsing after Blower Control Box shuts off.



- Prepare a red cable "a1".
- Connect one side of the a1 terminal to the contactor of Blower A (picture 1).
- Connect the other side of the a1 terminal to the IC board inside the pulse box (picture 2).

SDC-30x2-40

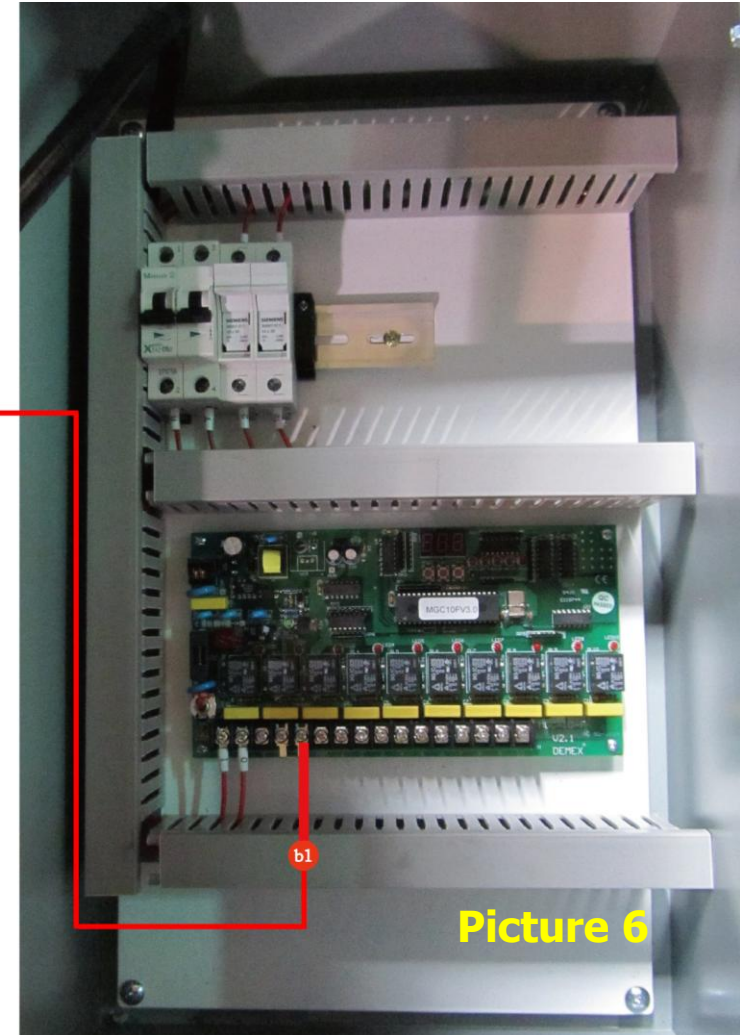
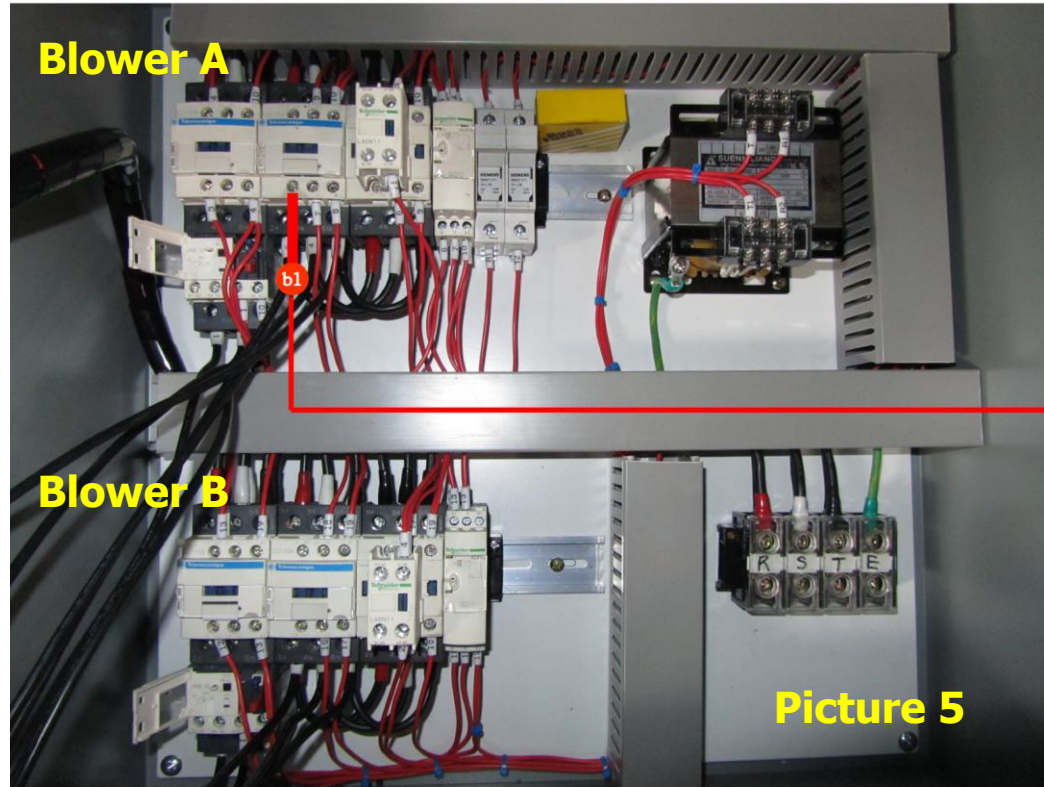
Pulse Box starts pulsing after Blower Control Box shuts off.



- Prepare a red cable "a1".
- Connect one side of the **a1** terminal to the IC board inside the pulse box (picture 4).
- Connect the other side of the **a1** terminal to the contactor of Blower B (picture 3).

SDC-30x2-40

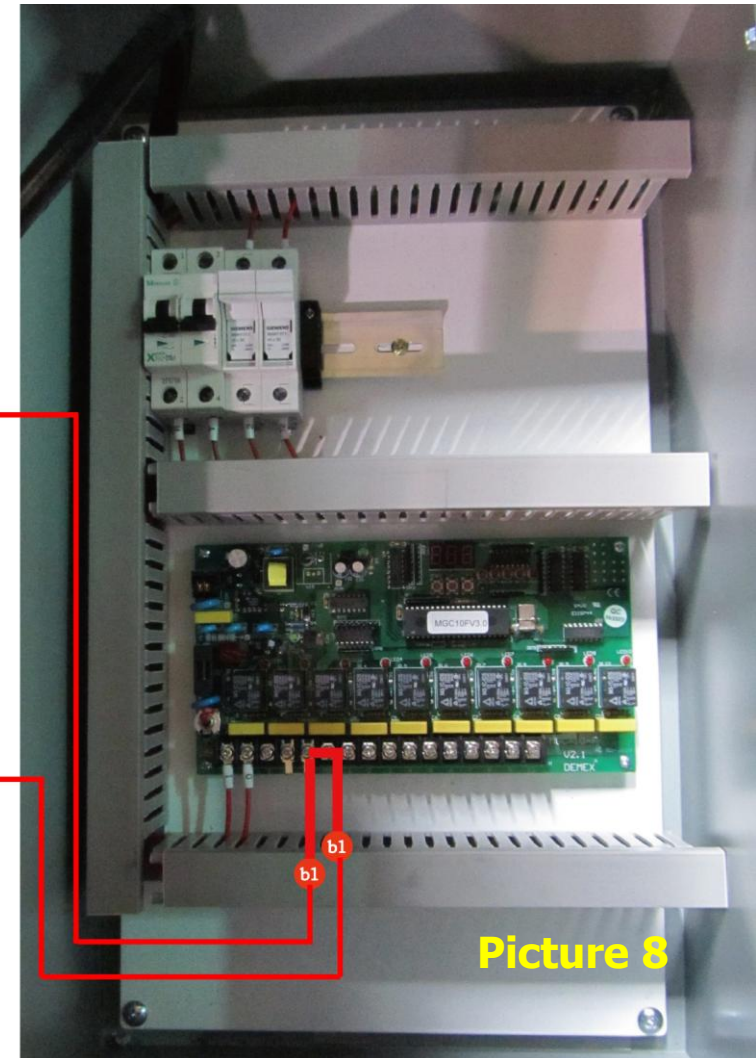
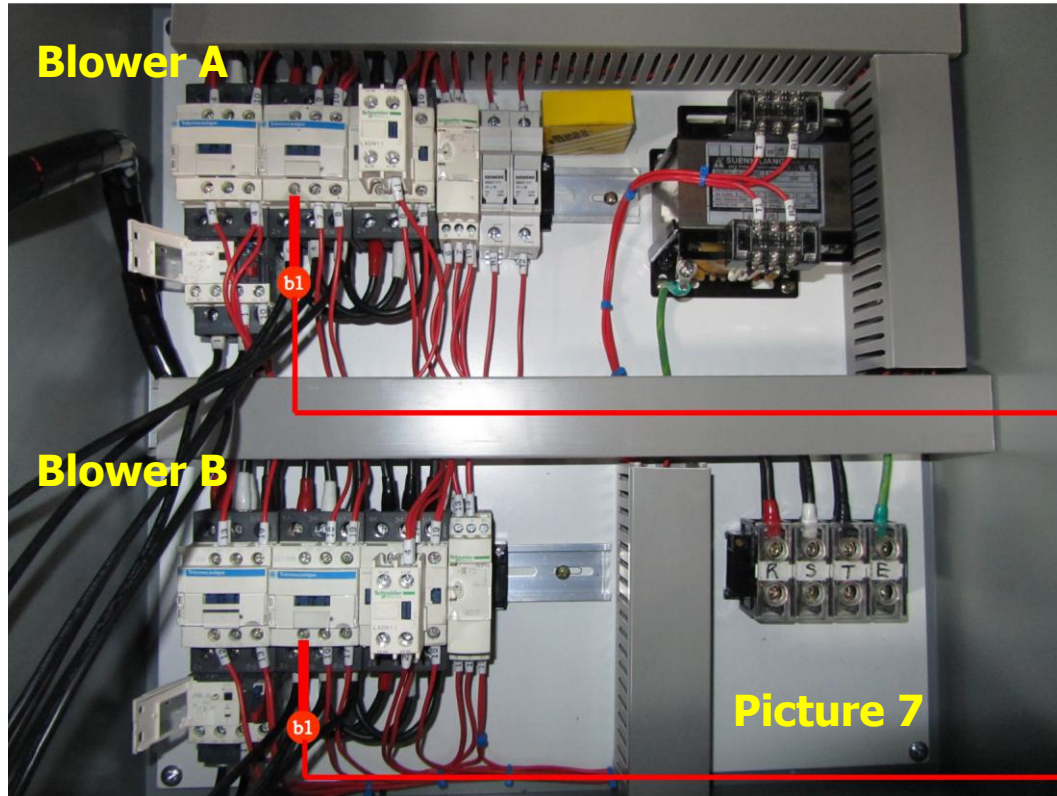
Pulse Box starts pulsing after Blower Control Box shuts off.



- Prepare a red cable "b1".
- Connect one side of the **b1** terminal to the contactor of Blower A (picture 5).
- Connect the other side of the **b1** terminal to the IC board inside the pulse box (picture 6).

SDC-30x2-40

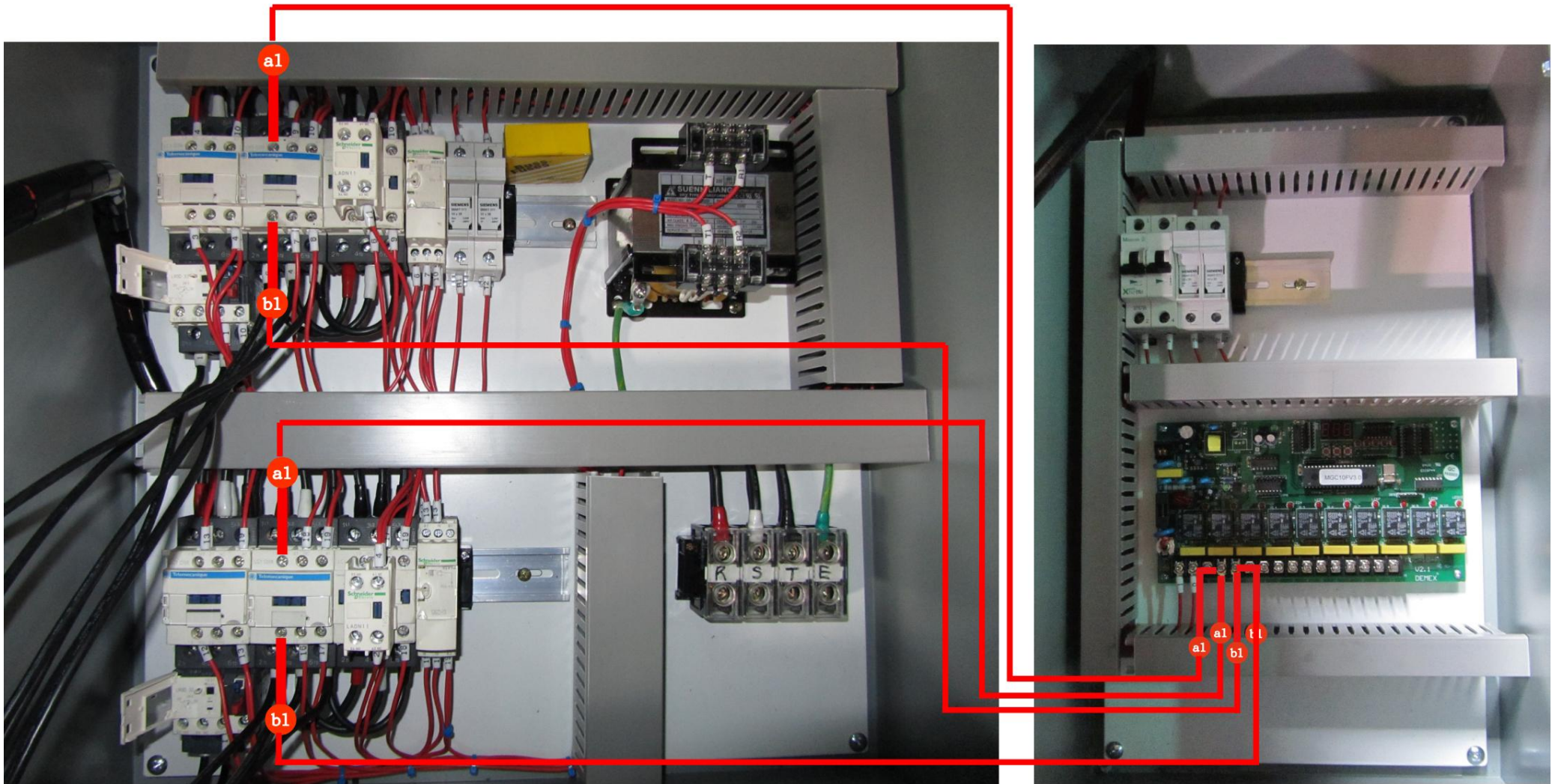
Pulse Box starts pulsing after Blower Control Box shuts off.



- Prepare a red cable "b1".
- Connect one side of the **b1** terminal to the IC board inside the pulse box (picture 8).
- Connect the other side of the **b1** terminal to the contactor of Blower B (picture 7).

SDC-30x2-40

Pulse Box starts pulsing after Blower Control Box shuts off.



➤ Assembly completed.