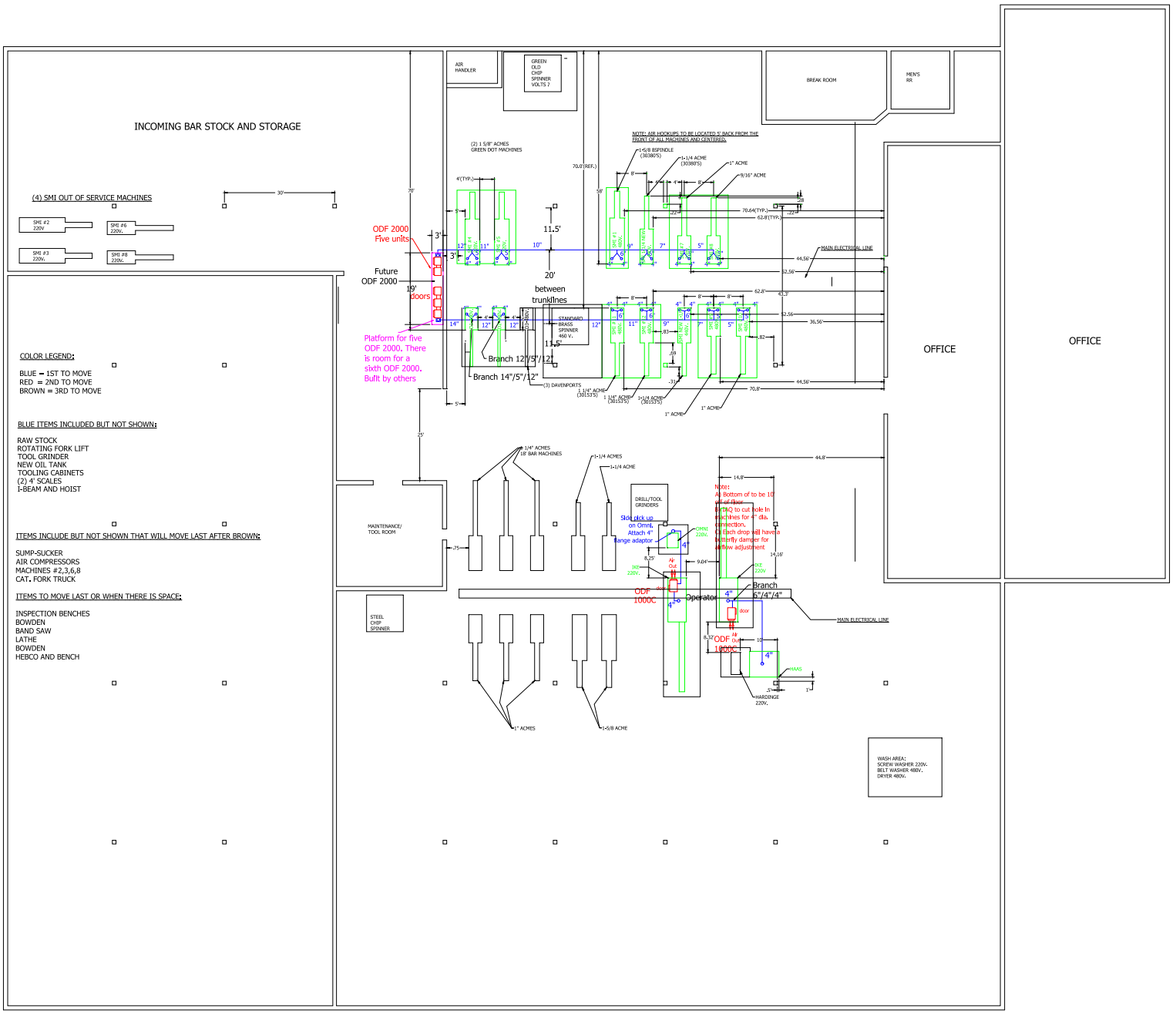
INCOMING BAR STOCK AND STORAGE
(4) SMI OUT OF SERVICE MACHINES
SMI #2 220V
SMI #6 220V.
SMI #3 220V.
SMI #8 220V.
COLOR LEGEND:
BLUE = 1ST TO MOVE
RED = 2ND TO MOVE
BROWN = 3RD TO MOVE
BLUE ITEMS INCLUDED BUT NOT SHOWN:
RAW STOCK
ROTATING FORK LIFT
TOOL GRINDER
NEW OIL TANK
TOOLING CABINETS
(2) 4' SCALES
I-BEAM AND HOIST
ITEMS INCLUDE BUT NOT SHOWN THAT WILL MOVE LAST AFTER BROWN:
SUMP-SUCKER
AIR COMPRESSORS
MACHINES #2,3,6,8
CAT. FORK TRUCK
ITEMS TO MOVE LAST OR WHEN THERE IS SPACE:
INSPECTION BENCHES
BOWDEN
BAND SAW
LATHE
BOWDEN
HEBCO AND BENCH
AIR HANDLER
GREEN OLD CHIP SPINNER VOLTS ?
BREAK ROOM
MEN'S RR
OFFICE
OFFICE
(2) 1 5/8" ACMES GREEN DOT MACHINES
NOTE: AIR HOOKUPS TO BE LOCATED 5' BACK FROM THE FRONT OF ALL MACHINES AND CENTERED.
ODF 2000 Five units
Future ODF 2000
19' doors
Platform for five ODF 2000. There is room for a sixth ODF 2000. Built by others
between trunklines
Branch 12"/5"/12"
Branch 14"/5"/12"
(3) DAVENPORTS
STANDARD BRASS SPINNER 460 V.
MAIN ELECTRICAL LINE
MAINTENANCE/ TOOL ROOM
STEEL CHIP SPINNER
1/4" ACMES 18' BAR MACHINES
DRILL/TOOL GRINDERS
Slug pick up on Omni. Attach 4" flange adaptor
Note: A) Bottom of to be 10" off floor. B) TIG to cut hole in machines for 4" dia. connection. C) Each drop will have a butterfly damper for airflow adjustment
ODF 1000C
Operator
Branch 6"/4"/4"
ODF 1000C
HAAS
HARDINGE 220V.
WASH AREA: SCREW WASHER 220V. BELT WASHER 480V. DRYER 480V.