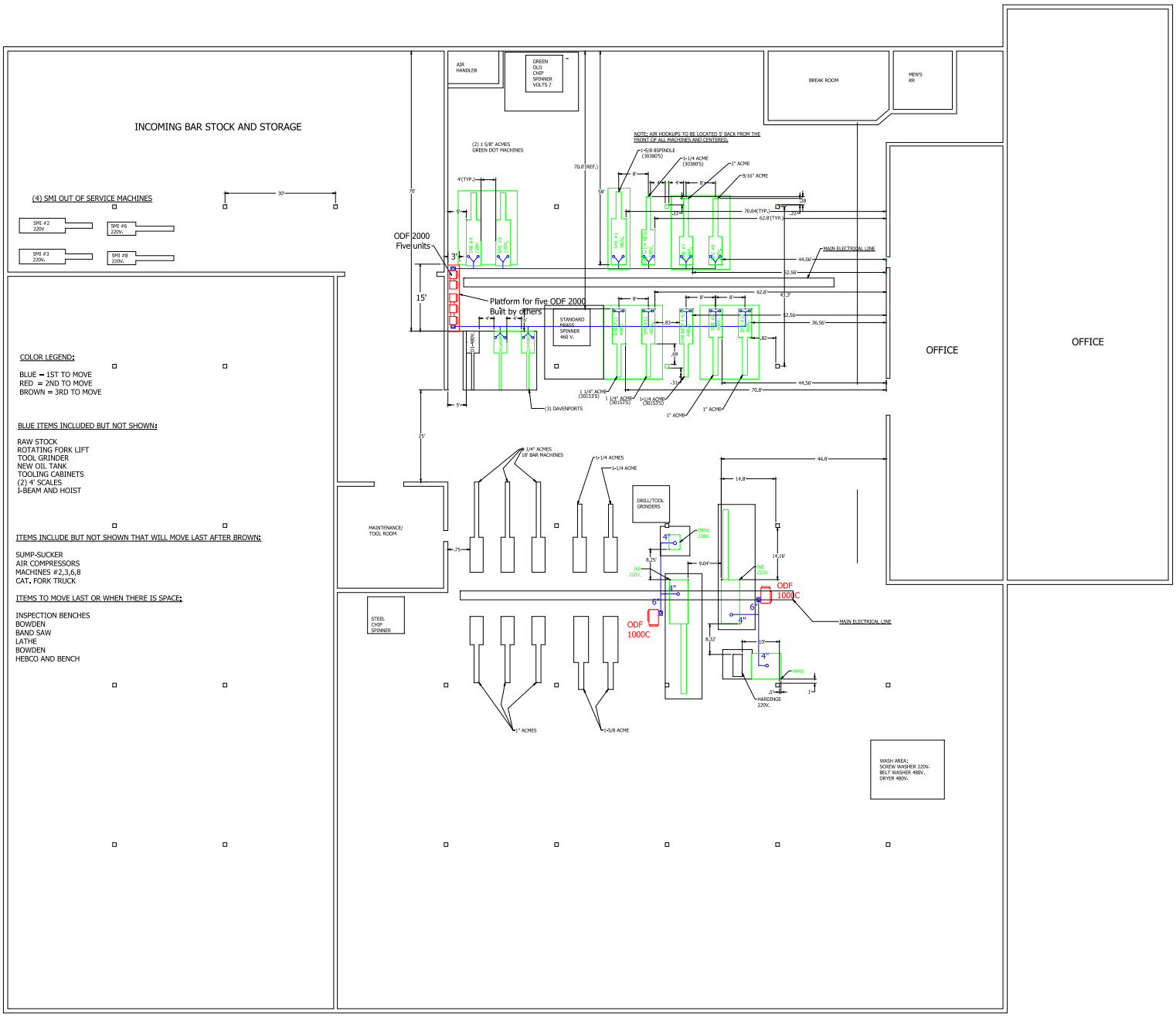
INCOMING BAR STOCK AND STORAGE
(4) SMI OUT OF SERVICE MACHINES
SMI #2 220V
SMI #6 220V.
SMI #3 220V.
SMI #8 220V.
30'
AIR HANDLER
GREEN OLD CHIP SPINNER VOLTS ?
BREAK ROOM
MEN'S RR
OFFICE
OFFICE
(2) 1 5/8" ACMES GREEN DOT MACHINES
NOTE: AIR HOOKUPS TO BE LOCATED 5' BACK FROM THE FRONT OF ALL MACHINES AND CENTERED.
1-5/8 BSPINDLE (303805)
1-1/4 ACME (303805)
1" ACME
9/16" ACME
70.0 (REF.)
70'
4'(TYP.)
70.64(TYP.)
62.8'(TYP.)
MAIN ELECTRICAL LINE
ODF 2000 Five units
3'
15'
Platform for five ODF 2000 Built by others
STANDARD BRASS SPINNER 460 V.
(3) DAVENPORTS
1 1/4" ACME (301535)
1-1/4 ACME (301535)
1" ACME
25'
1/4" ACMES 18' BAR MACHINES
1-1/4 ACMES
1-1/4 ACME
DRILL/TOOL GRINDERS
OMNI 220V.
IKE 220V
ODF 1000C
MAIN ELECTRICAL LINE
HAAS
HARDINGE 220V.
MAINTENANCE/ TOOL ROOM
STEEL CHIP SPINNER
1" ACMES
1-5/8 ACME
WASH AREA: SCREW WASHER 220V. BELT WASHER 480V. DRYER 480V.
COLOR LEGEND:
BLUE = 1ST TO MOVE
RED = 2ND TO MOVE
BROWN = 3RD TO MOVE
BLUE ITEMS INCLUDED BUT NOT SHOWN:
RAW STOCK
ROTATING FORK LIFT
TOOL GRINDER
NEW OIL TANK
TOOLING CABINETS
(2) 4' SCALES
I-BEAM AND HOIST
ITEMS INCLUDE BUT NOT SHOWN THAT WILL MOVE LAST AFTER BROWN:
SUMP-SUCKER
AIR COMPRESSORS
MACHINES #2,3,6,8
CAT. FORK TRUCK
ITEMS TO MOVE LAST OR WHEN THERE IS SPACE:
INSPECTION BENCHES
BOWDEN
BAND SAW
LATHE
BOWDEN
HEBCO AND BENCH