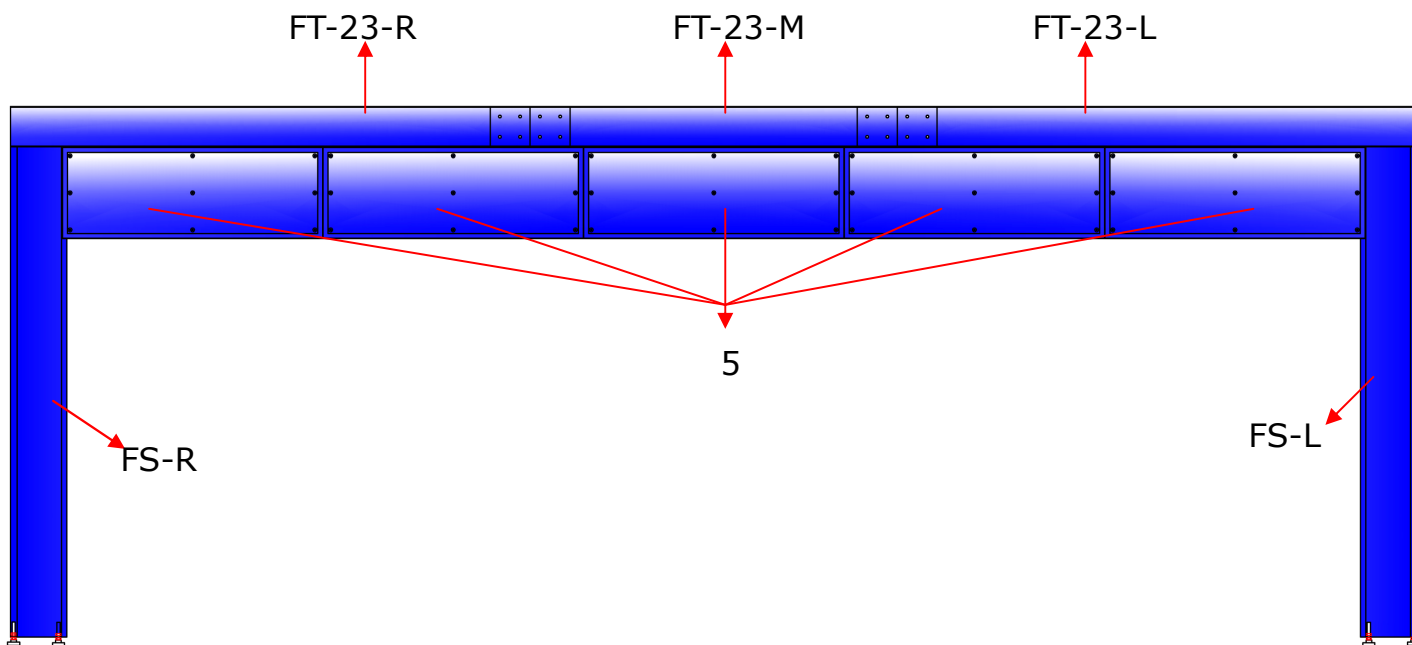


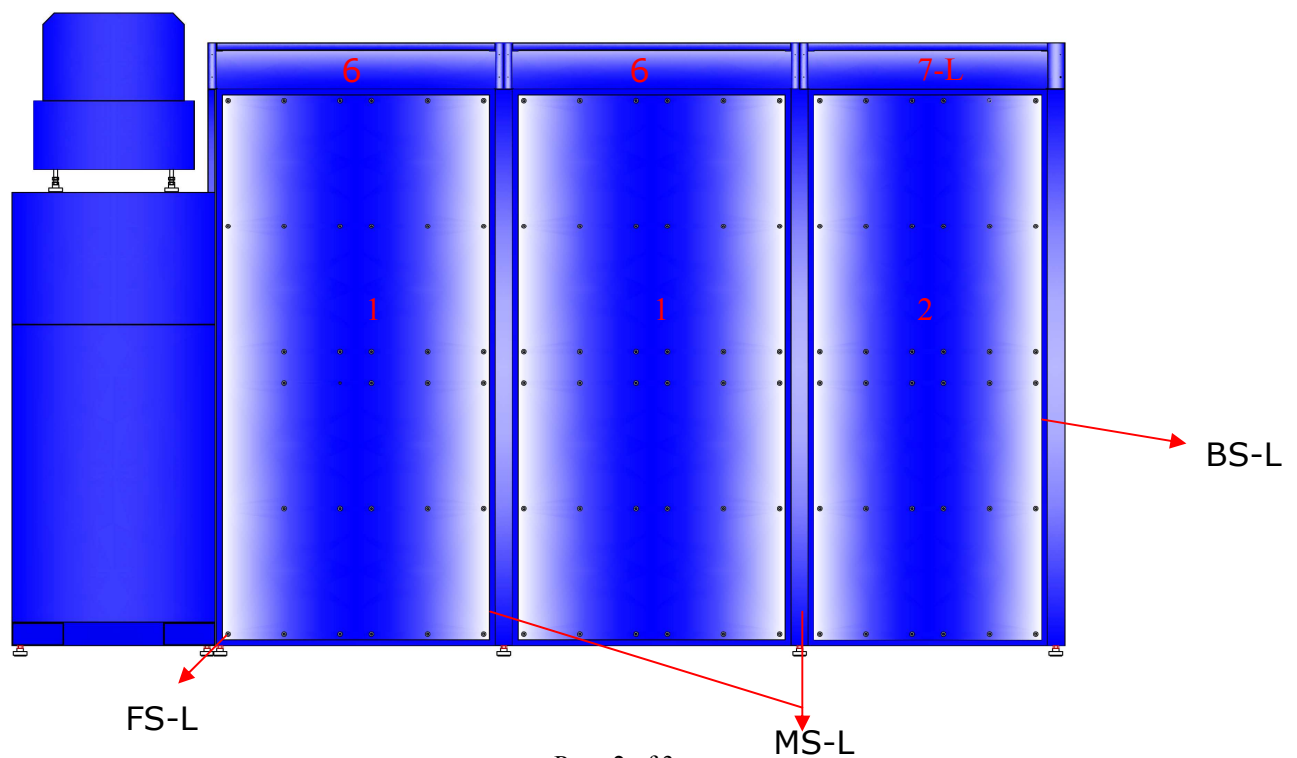
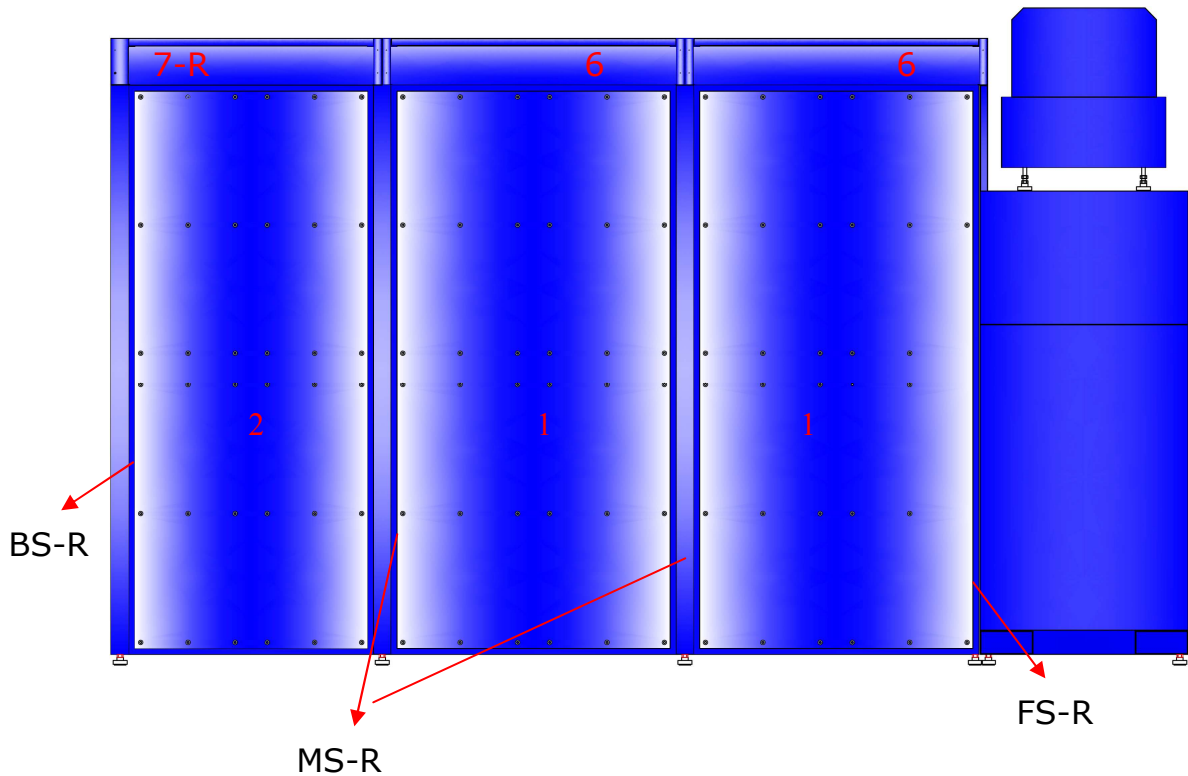
Front Section Assembly Procedure

1. Assemble **FS-L** and **FS-R** to the machine body with hex screws (3/8"×5/8"), flat washers (3/8"×OD23×2T), and hex nuts (3/8").
2. Connect **FT-23-R/M/L** together with hex screws (1/2"×1-1/2"), flat washers (1/2"×OD25×2T), and hex nuts (1/2").
3. Secure **FT-23-R/M/L** to **FS-L/R** with hex screws (3/8"×3/4"), flat washers (3/8"×OD23×2T), and hex nuts (3/8").
4. Fasten front cover **5** and fix them to side supports with hex screws (3/8"×5/8"), flat washers (3/8"×OD23×2T), and hex nuts (3/8"). Joint the adjacence part of the connections of **FT-23-R/M/L** to **FS-L/R** with hex screws (5/16"×5/8") and flat washers (5/16"×OD23×2T).



Side Section Assembly Procedure

5. Fasten side panels **1** and **2** with hex screws (3/8"×5/8"), flat washers (3/8"×OD23×2T), hex nuts (3/8") to supports **FS-L/R**, **MS-L/R**, **BS-L/R**, and **6**, **7-L/R**.
6. Fix cover panels **6**, **7-L/R** to side supports **FS-L/R**, **MS-L/R**, **BS-L/R** by using hex screws (5/16"×5/8") and flat washers (5/16"×OD23×2T).



Upper Section Assembly Procedure

7. Joint upper middle supports **MT-23-R/M/L** in position with hex screws (1/2"×1-1/2"), flat washers (1/2"×OD25×2T), and hex nuts (1/2").
8. Connect upper back supports **BT-23-R/M/L** together with hex screws (1/2"×1-1/2"), flat washers (1/2"×OD25×2T), and hex nuts (1/2").
9. Use hex screws (3/8"×5/8"), flat washers (3/8"×OD23×2T), and hex nuts (3/8") to fasten upper panels **1, 2, 3, 4** to upper supports.
10. Secure corner gussets **MC** and **BC-L/R** with hex screws (3/8"×3/4") and flat washers (3/8"×OD23×2T) to upper and side supports.
11. Attach corner gussets **BC-M** with hex screws (3/8"×3/4"), flat washers (3/8"×OD23×2T), and hex nuts (3/8") to upper middle back supports **BT-23-M**.
12. Fix the working lights to upper supports by using hex screws (1/4"×5/8") and flat washers (1/4"×OD19×2T).

