

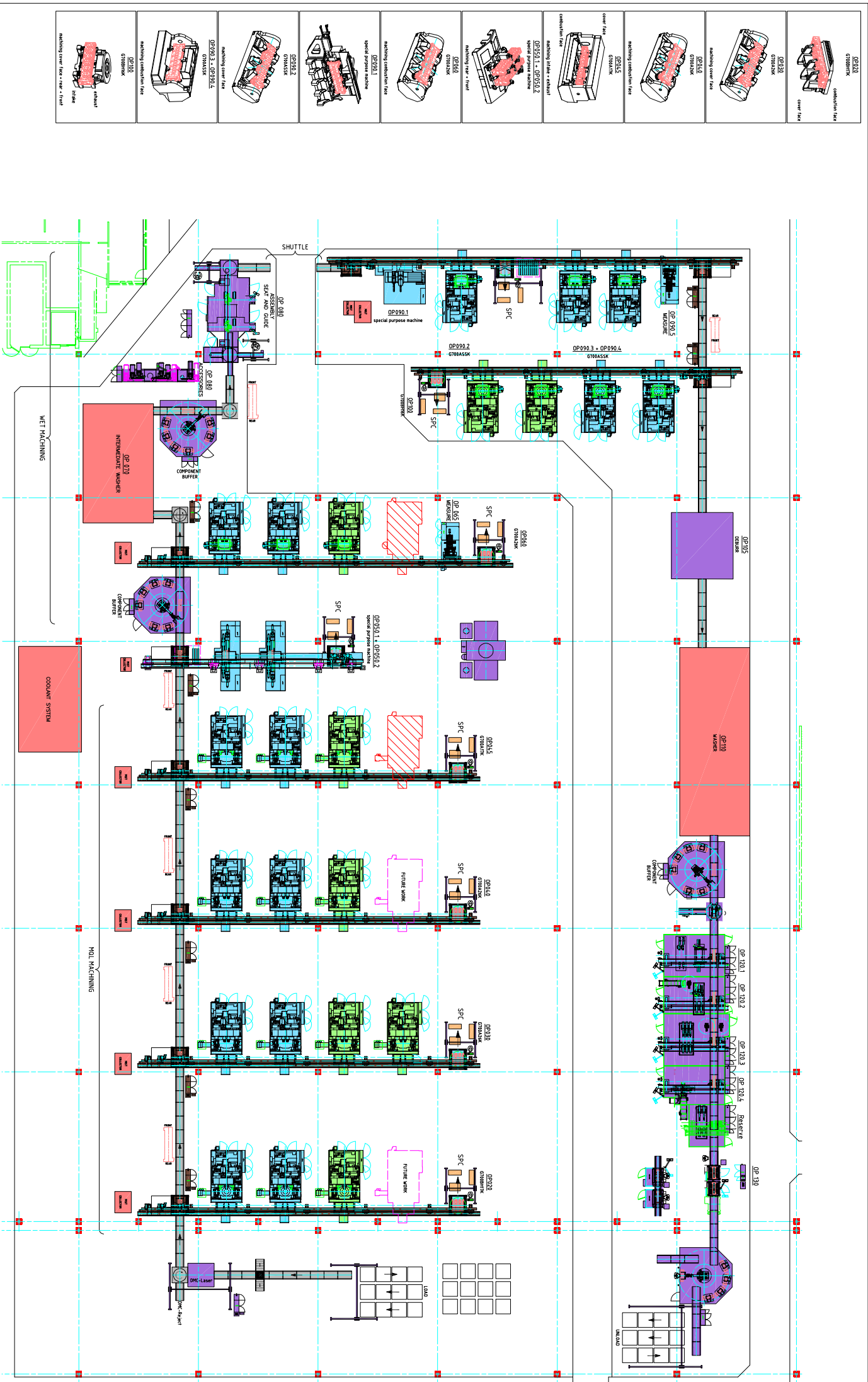


CYLINDER HEAD HDEP

MATERIAL:
GGV 400 (CGI)
DRAWING No.:

14,8 L:
A 473 016 02 01 (22.07.2008) - "EPA 10"
12,8 L:
A 471 016 02 01 (22.07.2008) - "EPA 10"
A 471 016 04 01 (06.11.2008) - "EURO6"

MQL / Coolant



- 40.000 PARTS/YEAR – 466 s (14,8L + 12,8L) (SPM – 192 s / ASSEMBLY – 192 s / FINAL WASHER + LEAKTEST – 174 s)
- 84.000 PARTS/YEAR – 222 s (14,8L + 12,8L) (SPM – 192 s / ASSEMBLY – 192 s / FINAL WASHER + LEAKTEST – 174 s)
- AUTOMATION
- ANCLILIARY EQUIPMENT + DEBURR
- GANTRY
- WASHER, CENTRAL COOLANT SYSTEM + MIST COLLECTION
- VACUUM SYSTEM + MANUAL GAGES
- ▨ SPACE PROTECTED FOR EURO6



PROJECT DRAWING	
GROB MACHINING SCALE: 1:100/1:50	LAYOUT DATE: 07/2008
THE INDICATED SIZES AND DIMENSIONS ARE FOR PROPOSAL PURPOSES. WE RESERVE THE RIGHT TO CHANGE DESIGN IF NECESSARY.	DRAWING No.: