

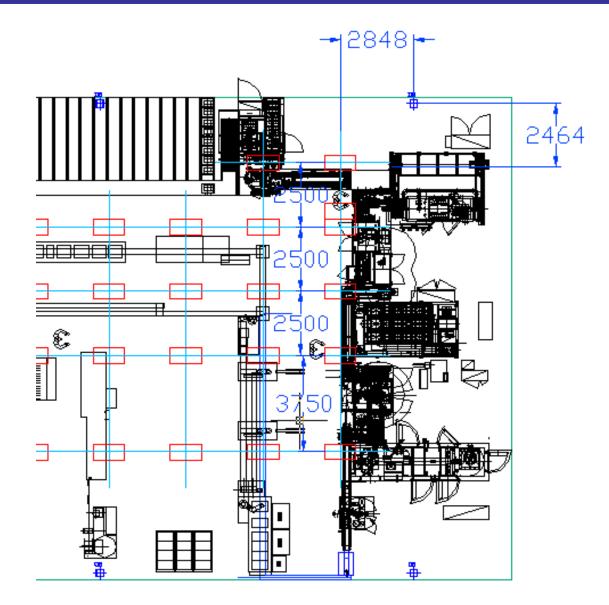
DENSO DMTN S/A DIVISION 12-16-09 CST2 Exhaust Detail

Checked Written

Machine	Height from Floor (mm)	Flow Rate (CFM)	Outlet Duct Ø	Duct Dim.	Bolt Pattern	Exhaust Type	Flange Detail (Appendix)
Liquid Epoxy (SB-100)	2215	353	135mm OD Flange 97mm ID		Ø120mm Bolts 4-M5x16	Room Temp No Particulate	2
Powder Coat (AH-500)	1940	460	180mm OD Flange 123mm ID		Ø152mm Bolts 4-M8x20	Room Temp Dry Particulate	3
Paint Machine (AH- 500)	2260	460	180mm OD Flange 123mm ID		Ø152mm Bolts 4-M8x20	Room Temp No Particulate	3
Powder Coat Dust Collector (PiE-30SD)	2330	865		315 x 165mm Outer 250 x 100 Inner	See Drawing Bolt 6-Ø10mm	Room Temp No Particulate	4
Pre-heat Curing Oven (No. 1. 7-SF)	2470	1060		325 x 270mm Outer 275 x 220mm Inner	See Drawing Bolt 10- Ø10mm	T = 300°C Oil Particulate	5
Holding Oven	900	0	150mm OD Flange 100mm ID			T = 200ºC Oil Particulate	1
Paint Drying Oven (SB-150)	1885	635		190 x 190mm Outer 142 x 142mm Inner		T = 100ºC No Particulate	2

DENSO DMTN S/A DIVISION 12-16-09 CST2 Task Lighting Layout Drawing

Checked Checked Written





CST2 Installation Schedule

ltem		January													February																	
		4	5	6	7	8	11	12	13	14	15	18	19	20	21	22	25	26	27	28	29	1	2	3	4	5	8	9	10	11	12	15
Conductor Block Milestone	Target																		٦s	\$ue	ıs	R										7
	Actual																															
Unpack	Target																															
onhace	Actual																															
Set & Level	Target																															
	Actual																															
Install Components	Target																															
install Components	Actual																															
Pneumatic Utilities	Target																															
Friedmauc Outlies	Actual																															
Electric Utilities	Target																															
	Actual																															
Exhaust I bilitiae	Target																															
Exhaust Utilities	Actual																															
Align & Robot Teaching	Target																															
Aigh o tobot reaching	Actual	1	[[[[· · ·	[[[

Notes:

- 1) Vendor is responsible from machine flange to Roof Penetration Flange.
- 2) Vendor is responsible for all materials and equipment needed to complete job.
- 3) Vendor is responsible for disposing of all waste materials from job.
- 4) Some prep work can be accommodated before Jan 11.
- 5) Saturday and Sunday work will be accommodated to complete this job on-time.