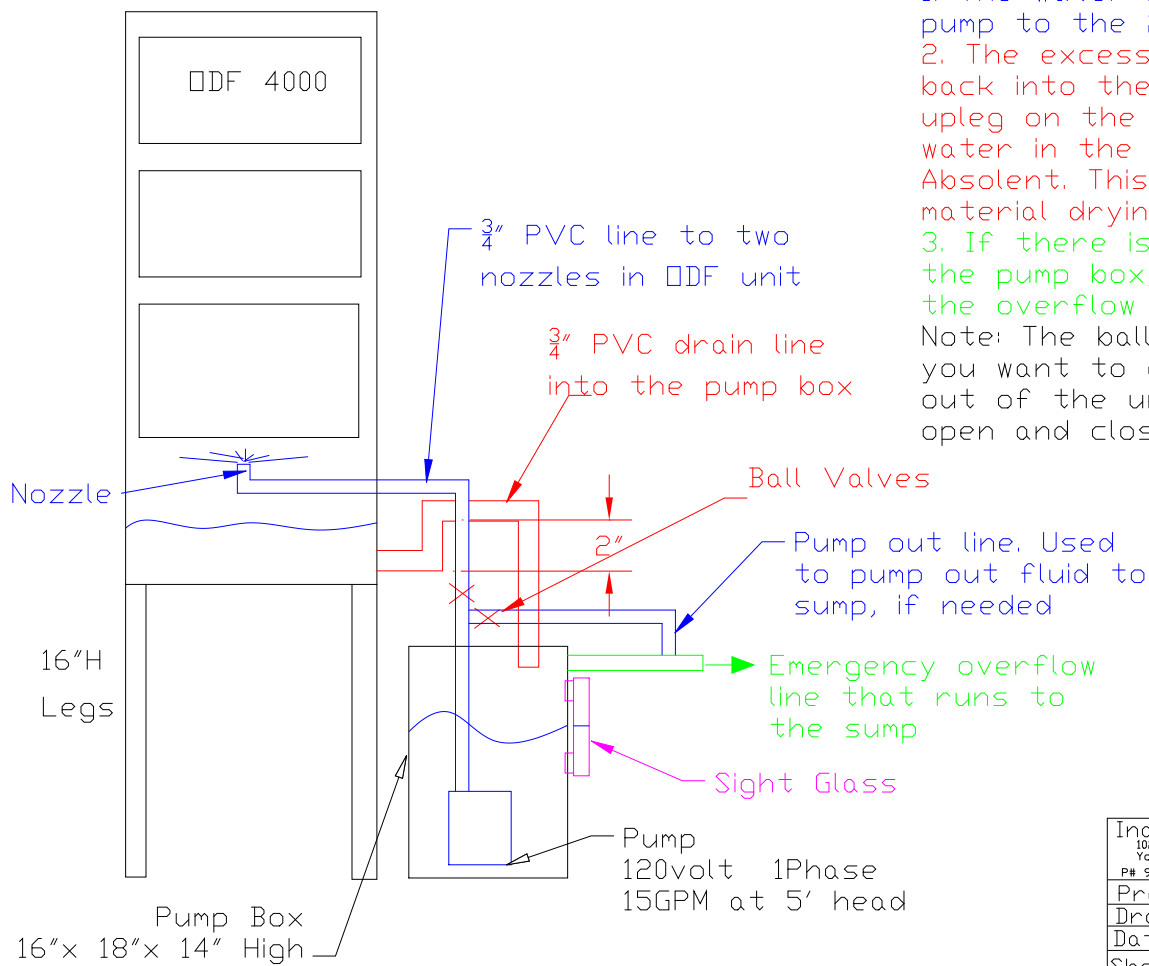


Spray System for ODF 4000

Side View



Spray Sysytem Operation:

1. The water is pumped by the pump to the 2 nozzles.

2. The excess water is drained back into the pump box. The 2" upleg on the P-Trap will keep water in the bottom of the Absolent. This will keep the material drying out.

3. If there is any excess water in the pump box, it will flow through the overflow line to the sump.

Note: The ball valves are used if you want to drain all the fluid out of the unit. You will have open and close as needed.

Industrial Air Quality		IAQ
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Project: Kennametals		
Drawing: Spray System		
Date: 11/7/08		Drawn by: RAV
Sheet No:		