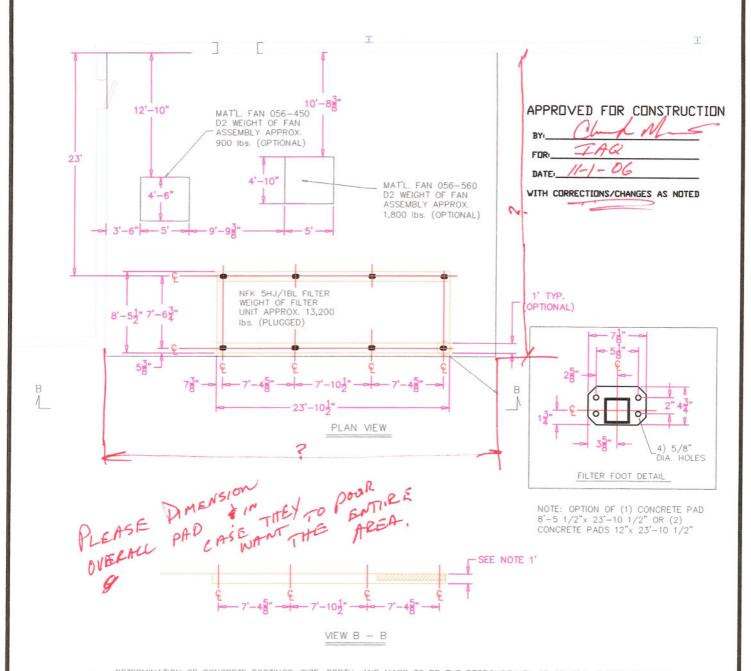
NFK 5HJ/1BL FILTER



- 1 DETERMINATION OF CONCRETE FOOTINGS, SIZE, DEPTH, AND MASS TO BE THE RESPONSIBILITY OF GENERAL BASED ON LOCAL SOIL CONDITIONS, WIND LOADS, AND LOAD INFORMATION PROVIDED ON DRAWINGS.
- 2 IT IS IMPORTANT THAT FILTER PIERS AND FAN PADS BE LEVEL IN ALL PLANES.
- 3 HOLES IN WALL FOR RETURN AIR AND MAIN TRUNK LINES SHOULD NOT BE MADE UNTIL AFTER THE FILTER IS SET AND HOLES ARE MARKED.
- 4 PENETRATIONS OF BUILDING FOR ABOVE HOLES TO BE MADE BY OTHERS. ANY FLASHINGS THAT IS REQUIRED TO MATCH BUILDING EXTERIOR AND WATERPROOFING BY OTHERS.
- 5 NO ANCHORS REQUIRED FOR FILTER OR FAN PADS. FILTER AND FAN ASSEMBLIES TO BE MOUNTED CONCRETE THUNDERSTUDS OR CHEMICAL ANCHORS.

TOLL FREE: 800.533.5286 PHONE: 336.821.0800 FAX: 336.821.0890



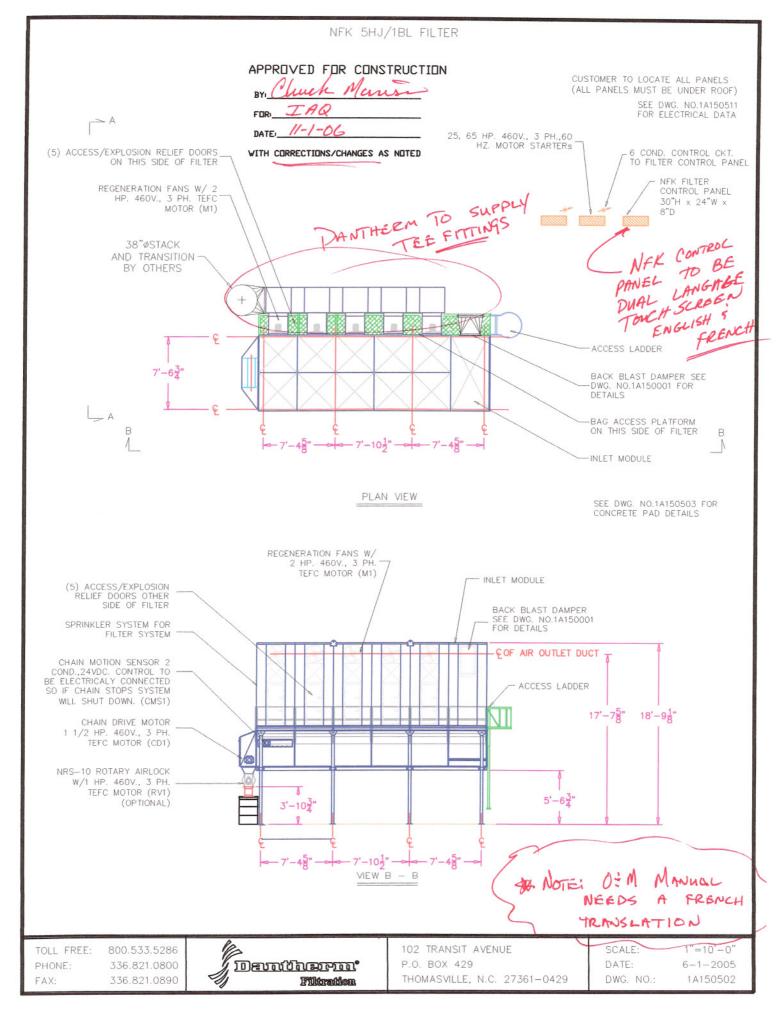
102 TRANSIT AVENUE P.O. BOX 429

THOMASVILLE, N.C. 27361-0429

SCALE: DATE: 1"=10'-0" 6-1-2005

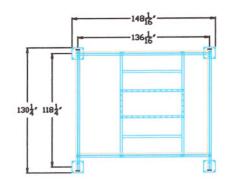
DWG. NO.:

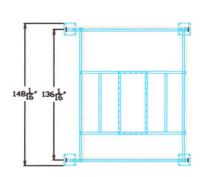
1A150503



DO NOT SCALE | IF IN DOUBT ASK |

Revisions Description Date Approved

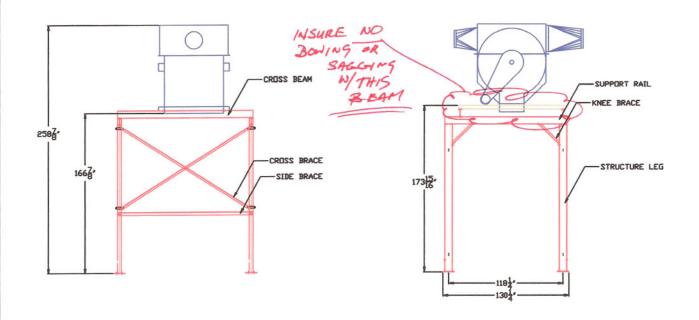




APPROVED FOR CONSTRUCTION

BY: M. ...

WITH CORRECTIONS/CHANGES AS NOTED





| 102 | Transit | t Av | e. |
|-------|-----------|------|------|
| Thom | rasville, | NC | 273 |
| TEI - | (336) | 821 | -080 |

| Thomasville, | | NC | 27360 |
|--------------|-------|-----|-------|
| TEL: | (336) | 821 | -0800 |
| FAX: | (336) | 821 | -0890 |

| | Date | Name | Part Number: |
|-------------|----------------|--------------|---|
| Drawn by: | 05/08/06 | R.SASSER | PART NO |
| Checked by: | | | |
| Dantherm | Filtration. No | unauthorized | e exclusive property use/copy or disclosenever required. |

| Part | Number: | | |
|------|---------|-----|--|
| | PART | NO. | |
| | | | |

| Title: | | |
|--------|--------|-----------|
| | NFV-20 | STRUCTURE |
| | | |

| ty of | Size | Scale |
|-------|------|--------------------|
| osure | Α | Scale 1/8" = 1' |

Drawing Number: LEAR-D

NFK 5HJ/1BL FILTER APPROVED FOR CONSTRUCTION 11-1-01 WITH CORRECTIONS/CHANGES AS NOTED NO-LOSS STACK BY OTHERS 38"ø STACK FOR 21,000CFM RELEASE VELOCITY OF 3000FPM BY OTHERS REGENERATION FANS W/ 2 HP. 208,230/460V., 3 PH. TEFC MOTOR (M1) WEIGHT OF FILTER UNIT APPROX. 13,200 lbs. (PLUGGED) HOPPER DOOR LIMIT SWITCH 2 COND., 24VDC. CONTROL TO BE ELECTRICALY CONNECTED SO IF DOOR IS OPENED FILTER SYSTEM WILL SHUT DOWN. (TYP. BOTH ENDS OF FILTER) (HD1-HD2) $18' - 9\frac{1}{8}"$ NRS-10 ROTARY AIRLOCK 17'-75" -W/1 HP. 208,230/460V., 3 PH. TEFC MOTOR (RV1) (OPTIONAL) F.F. LEVEL $7'-6\frac{3}{4}"$ DRUMS & TRANSITION BY DANTHERM VIEW A - A PLEASE USE THE NFP SYLE DRUMS W/ HANDLES & VIEWING ELASS 1"=10'-0" SCALE:

TOLL FREE: 800.533.5286 PHONE: 336.821.0800 FAX: 336.821.0890



102 TRANSIT AVENUE P.O. BOX 429 THOMASVILLE, N.C. 27361-0429

DATE: DWG. NO.: 6-1-2005 1A150501

NOTES:

- CONTROL PANELS, MOTORS AND CONTROLS, TO BE SUPPLIED BY DANTHERM FILTRATION, INC
- POWER DIST. PANELS, FEEDERS, AND INDIVIDUAL POWER CIRCUITS TO DANTHERM FILTRATION CONTROL PANELS TO BE FURNISHED BY CUSTOMER.
- ALL FIELD WIRING FROM DANTHERM FILTRATION. CONTROL PANELS TO MOTORS AND CONTROLS TO BE FURNISHED BY ELECTRICAL CONTRACTOR.
- FIELD WIRING SHALL INCLUDE CONDUCTORS, CONDUITS, FITTINGS, AND DISCONNECTS WHERE REQUIRED BY N.E.C. AND LOCAL CODES
- IT SHALL BE THE RESPONSIBILITY OF THE ELECTRICAL CONTRACTOR TO INSURE THAT ALL FIELD WRING MEETS N.E.C. AND ALL LOCAL CODES.
 THE EXACT LOCATION OF CONTROL PANELS TO BE DETERMINED BY CUSTOMER. ELECTRICAL
- CONTRACTOR TO VERIFY LOCATION AND INSTALL PANELS.

NFK 5HJ / 1 BL FILTER

NO. OF BAGS-250. TOTAL FILTER AREA - 4000 SQ. FT. EFFECTIVE EXPLOSION AREA — 28.3 SQ. FT. MAXIMUM VOLUME 25,000 CUBIC FEET PER MINUTE AIR TO CLOTH RATIO AT MAX. VOLUME — 6.25 : 1 SHIPPING WEIGHT OF FILTER UNIT - APPROX. 6,800 lbs.

ELECTRICAL REQUIREMENTS

NFK-FILTER CONTROL PANEL

NF2000-5 HJLR/1BL. FILTER CONTROL PANEL (NOTE: ENCLOSURE IS NEMA 12 RATED, MUST BE LOCATED INSIDE)

STARTERS FOR:

FLA./460V. HP. MOTOR DESIG. ROTARY VALVE RV1 1.0 2.1 CHAIN DRIVE 3.0 CD1 1.5 M1 - M32.0 3.4 REG. FANS 8.5 AMPS TOTAL CONNECTED LOAD

APPROVED FOR CONSTRUCTION

11-1-06

WITH CORRECTIONS/CHANGES AS NOTED

CONTROL CIRCUITS FOR:

NOTE: ALL LISTED VOLTAGES ARE INTERNALLY SUPPLIED BY THE VARIOUS CONTROL PANELS. UNLESS OTHERWISE NOTED.

| | CIRCUIT | DESIG. | VOLTAGE | POWER |
|---|--------------------------|---------|---------|-------|
| * | M.H. FAN #1 | MF1 | LINE | N/A |
| * | M.H. FAN #2 | MF2 | LINE | N/A |
| | CHAIN MOTION SENSOR | CSM1 | 24VDC | N/A |
| | HOPPER DOOR LIMIT SWITCH | HD1-HD2 | 24VDC | N/A |

MOTOR STARTER PANELS

A STARTER PANEL CONSIST OF MOTOR STARTER AND OVERLOAD RELAY. (NOTE: ENCLOSURES ARE NEMA 12 RATED, MUST BE LOCATED INSIDE) STARTERS FOR:

| | MO | TOR | DESIG. | HP. |
|---|------|-------|------------|------------|
| * | M.H. | FAN#1 | MF1 | 25 |
| * | M.H. | FAN#2 | MF2 | 60 |
| | | | TOTAL CONN | ECTED LOAD |

* OPTIONAL EQUIPMENT

REVISE FLA./460V. 34 77 111 AMPS

5751/34

CUSTOMER SUPPLIED POWER: 460V., 3 PHASE, 60 HZ. ALL MOTOR CKTS.: 3 WRE, 3 PHASE, 460V., 60 HZ. ALL CONTROL CKTS.: (UNLESS OTHER WISE NOTED): 120V., 1 PHASE (STEP DOWN TRANSFORMERS FOR CONTROL CKTS. LOCATED IN N.S.I. PANEL)

TOLL FREE: 800.533.5286

PHONE: 336.821.0800 336.821.0890 FAX:



102 TRANSIT AVENUE P.O. BOX 429 THOMASVILLE, N.C. 27361-0429

SCALE: DATE:

1'' = 10' - 0''6-1-2005

DWG, NO .:

1A150511