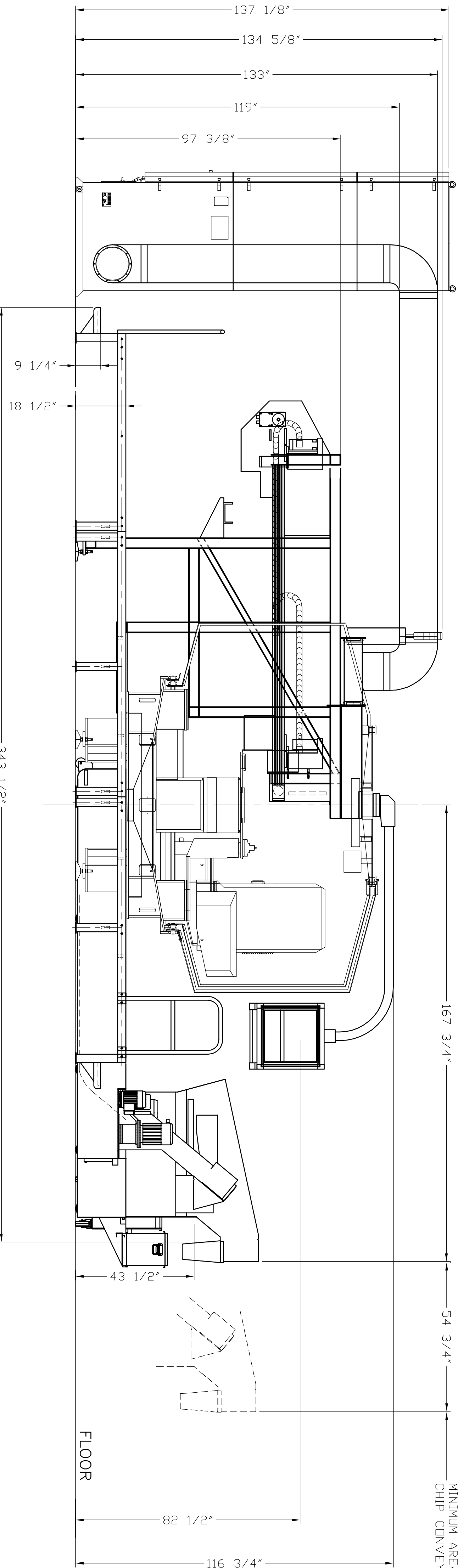
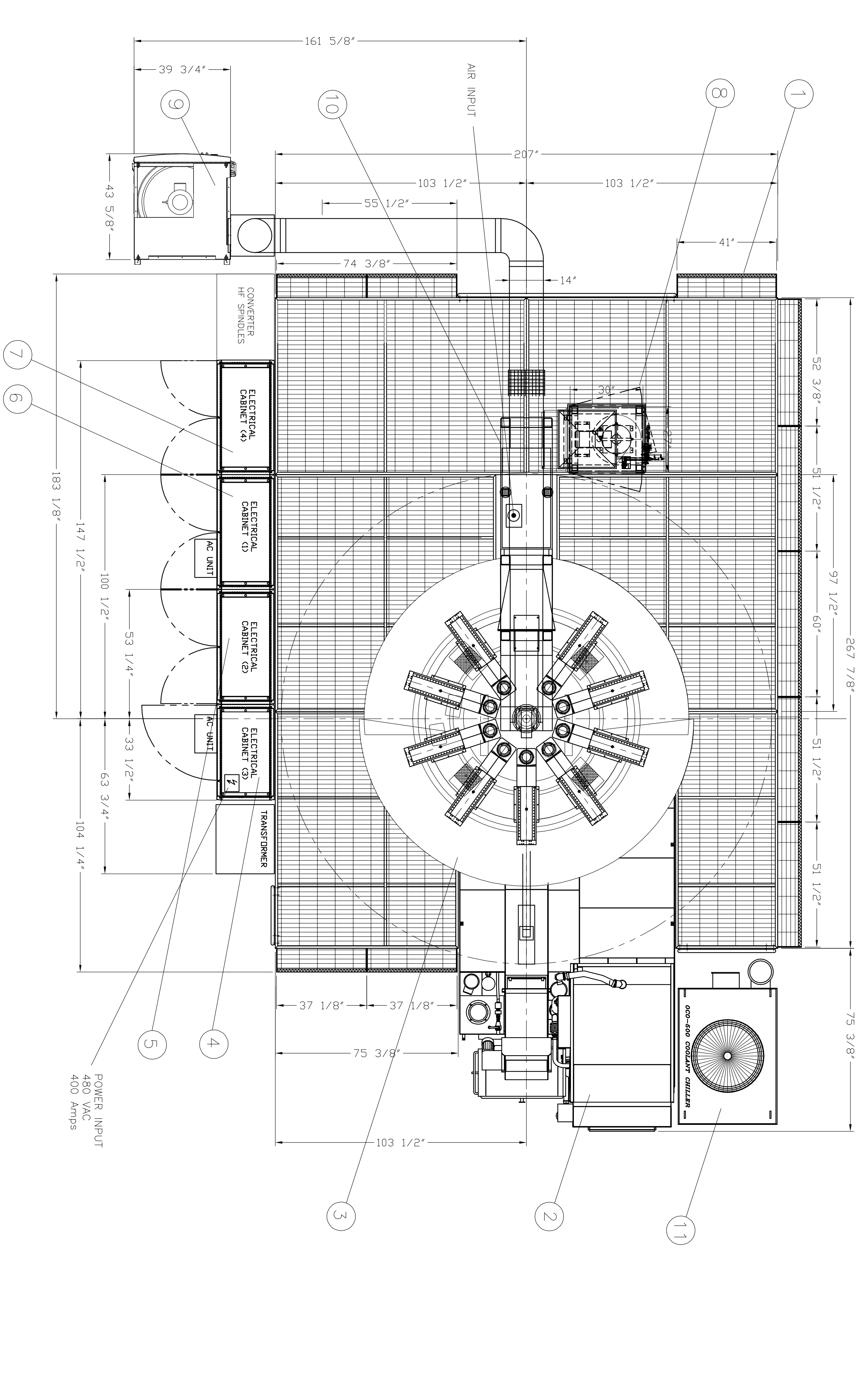


S/NL	REVISION RECORD	DATE	BY
A	REVISED	01/20/05	SW
B	CHILLER ADDED	01/26/05	SW
C	PLATFORM ENLARGED	02/22/05	SW
D	MIST BUSTER REPLACED	05/24/05	SW
E	ODR 2000 REPLACED w/ 3000	05/20/10	RHL



MINIMUM AREA REQUIRED FOR
CHIP CONVEYOR REMOVAL

ITEM QTY	DESCRIPTION	MATERIAL	REMARKS
1	1	DELUXE PLATFORM ASSEMBLY	M.065.001.8
2	1	450K-1/2500, VRF 500 CHIP CONVEYOR	80.020.34536
3	1	AT115-10 CNC MACHINE	AT115-10-CNC
4	1	STANDARD ELECTRICAL CABINET (1)	8206600
5	1	STANDARD ELECTRICAL CABINET (2)	8206600
6	1	STANDARD ELECTRICAL CABINET (3)	4996600
7	1	STANDARD ELECTRICAL CABINET (4)	X
8	1	BOWL FEEDER	442023
9	1	ABSOLUTE ODR 3000 MIST COLLECTOR	ODR 3000
10	1	GANTRY SYSTEM LANCO (HORIZONTAL)	19.08.003-6
10	1	GANTRY SYSTEM LANCO (VERTICAL)	19.08.002-4
11	1	COOLANT CHILLER	000-500

Hydromat Inc.
precision transfer machines

11600 AOE ROAD
ST. LOUIS, MISSOURI 63043

THIRD ANGLE PROJECTION

MACHINE FLOOR PLAN
AT115-10 CNC

DRAWN BY: H1880 AT115-10 CNC
CHECKED BY: S. WEBER
SCALE: 1:25 DATE: 12/8/04
DRAWING NO.: M.063.001.4
REV: E

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