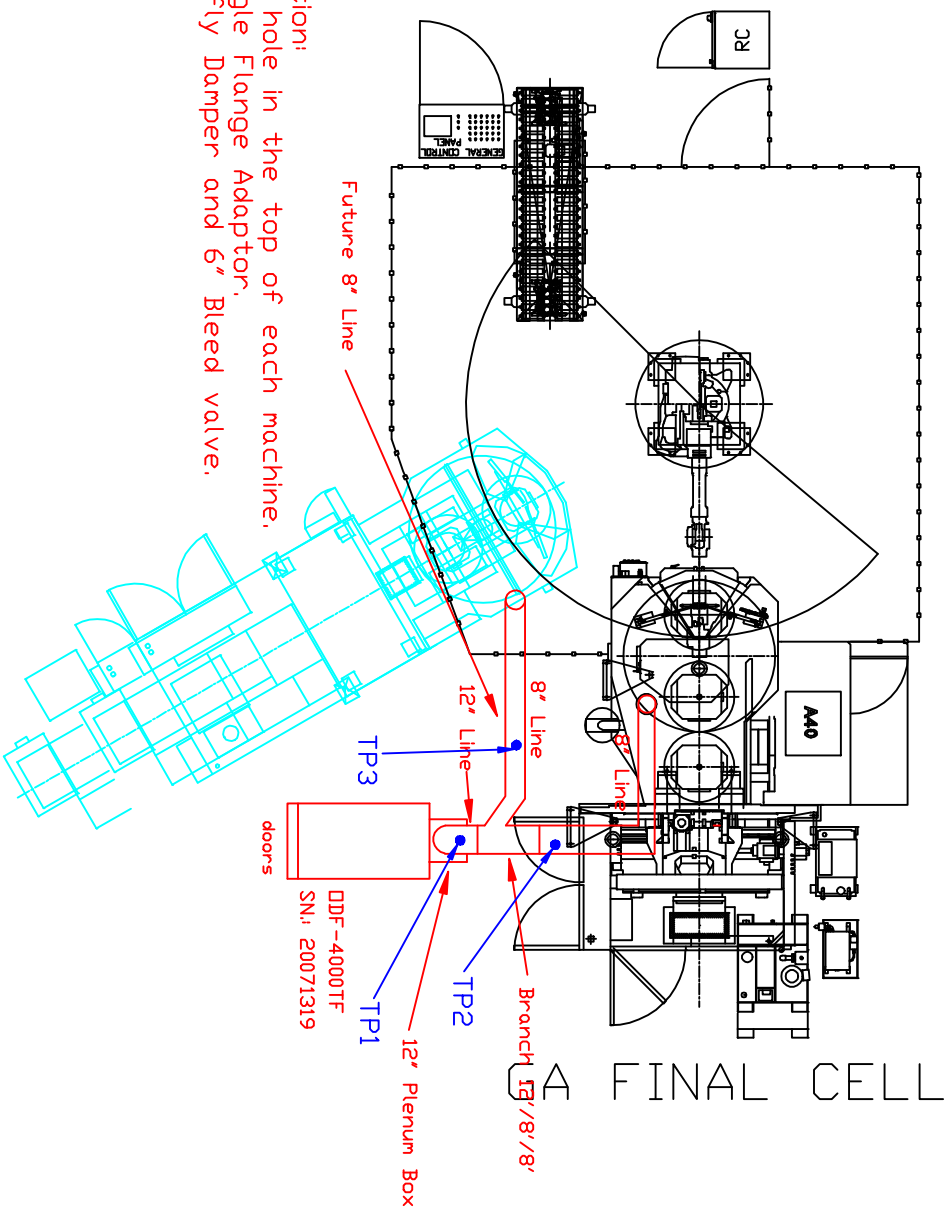


Plan View of Ductwork Layout Balance Drawing Block Line - #11 - GA Final Mill



Machine Connection:
There is a 6" ID hole in the top of each machine.
Attach a 6" Angle Flange Adaptor.
Then 6" Butterfly Damper and 6" Bleed valve.

- Notes:
- A) Each drop will have a Butterfly damper for air-flow adjustment.
 - B) Each drop will have a Bleed in valve to allow for balancing.
 - C) DDF 4000TF has SHP 460volt 3Phase motor. Full load amps are 8.33amps.
 - D) Drain line: By Honda.