



New: 3 filter stages

ODR 2000 Oil Mist Filter

The Absolent type ODR 2000 oil smoke filter features one of the most effective systems in the world for cleaning oil mist and oil smoke. The filter unit is being placed adjacent to one or several machines. The ODR 2000 filter unit is designed for handling tough applications with air flows up to 2000m³/h.

The highest possible collecting efficiency.

The filtered air becomes so clean that it usually can be returned to the premises. This means less loss of energy and a more balanced ventilation.

Designed for oil smoke.

Oil smoke particles are very small, smaller than 1.0µm. Other filter types, as for example centrifugal filters, have difficulties with small particles. The Absolent filter unit is designed just for this purpose.

Extremely low maintenance.

Absolent filter units can usually run for at least one year without requiring a filter change. This results in a low total cost of ownership.

A very reliable filter unit.

The fan, as the only moving component, is placed at the clean-side to minimize wear & tear.

Extremely low noise level for agreeable working conditions.

ODR 2000

Sound attenuated centrifugal fan

Filter stage 3
HEPA / Absolute filter cassette with 99.99% separation efficiency

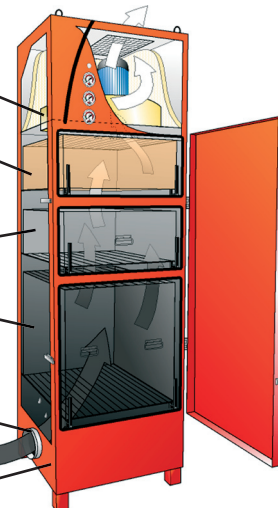
Filter stage 2
Self-draining Absolent filter cassette

Filter stage 1
Self-draining Absolent filter cassette

Inlet duct ø 7.9"

Return oil pipe for drained liquid (not shown)

Return oil tank



Operation

The filtering process is carried out in three stages. The process air passes first through a self-draining Absolent filter cassette. Here, the bigger part of the oil mist and smoke is arrested. When the filter is saturated, the liquid drops into the return oil tank. The air continues through another Absolent filter, where the rest of the bigger particles is arrested. The third stage consists of a HEPA filter which has a guaranteed consistent separation efficiency of 99.99%, collecting size 0.3 microns (mpps) particles. Every filter stage has a pressure gauge that indicates when a filter change is necessary. The Absolent ODR filter is geared to operate continuously without unnecessary shutdowns for draining. The return oil is collected at the bottom of the filter for recycling.

Range of Application

The Absolent ODR 2000 is well suited for use in many fields of application. The filter unit is perfect for use in complicated installations where the operations can give rise to substantial impurity loads, such as:

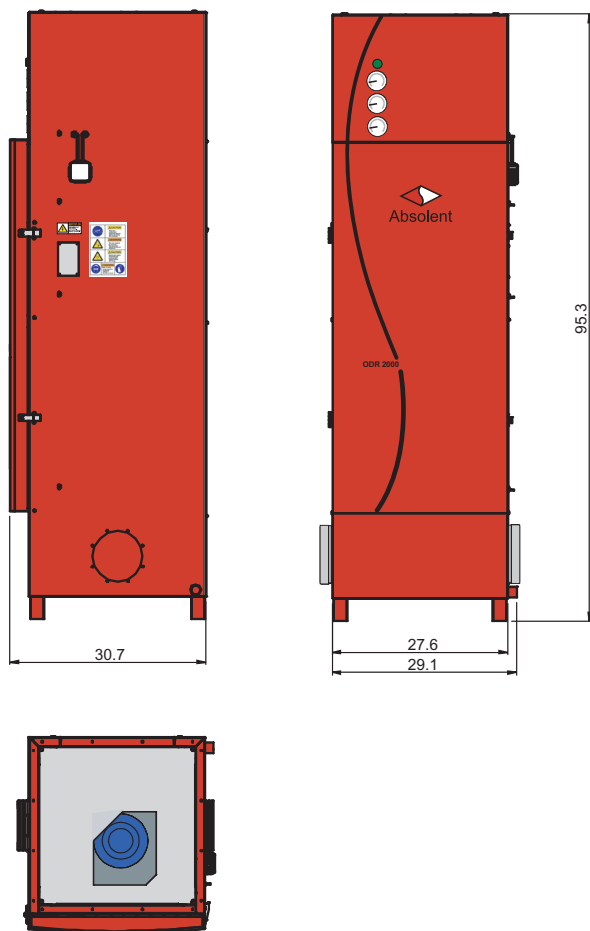
- Rotary transfer machines (Hydromats)
- Grinding (high-speed)
- Minimal lubrication
- Hardening
- Milling & CNC turning involving straight oil lubrication.
- Gear cutting

Design

The ODR 2000 has a highly robust tower design that occupies a minimum of floor space. Its hinged access door makes service very convenient. The filter is supplied with a baked powder painted finish.



ODR 2000

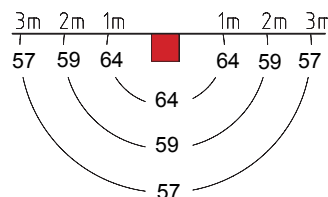


Unique filter cassettes

Absolent is one of few companies in this line of business that has specialized in the filtration of air containing wet particles. This has given us the opportunity to develop a filter cassette that offers a long useful life with consistently high collecting efficiency.



Sound level, dB(A)¹⁾



Technical data

ODR 2000

| | |
|---|----------------------------|
| Max. permissible air volume | 1180 cfm |
| Sound level, 1m in front of filter unit ¹⁾ | 64 dB(A), see illustration |
| Weight (dry filter cassettes) | 804 lbs. |
| Available dim. external pressure drop | 430 Pa |
| Filter area filter 1 (Absolentfilter) | 123 ft ² |
| Filter area filter 2 (Absolentfilter) | 146 ft ² |
| Filter area filter 3 (HEPA filter) | 219 ft ² |

Fan Data

| | |
|-------------------------|-----------|
| Motor output | 3.5 hp |
| Rated current (3-phase) | 4.6 A |
| Voltage (3-phase) | 440-480 V |
| Speed | 3400 rpm |

¹⁾ Sound absorption in premises=2153ft², Hemispherical sound propagation. For sound calculation concerning a specific room, contact us at Absolent or any of our dealers.

²⁾ The filter area varies for different applications.

Standard Equipment

- Colour ● Red (RAL 3000) ● Grey (RAL 7032)
- Pressure gauges for reading the pressure drop across the filter

Accessories

- Motor starter for fan. Manual or protective motor contactor (for automatic or external starting)
- Outlet hood
- Carbon filter
- Connection piece for various types of steel or plastic tubular ducts available on the market
- Extension legs, height 400 mm
- Water seal fro various types of return oil pipe connection
- Pump unit for pumping the return oil from the filter
- Pressure monitor, for remote or local LED alarm indication
- Filter sledge for simple handling of used filter cassettes

Ongoing product development may subject our specifications to alteration without notice.



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