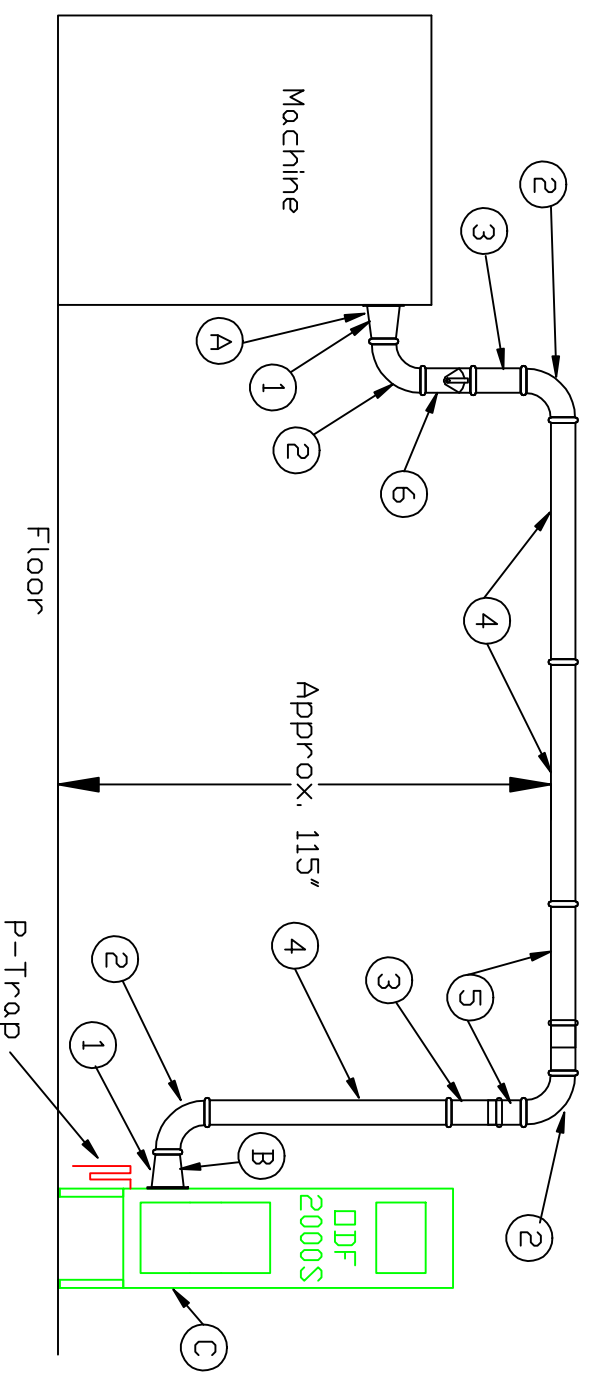


DDF-2000S for Tech Aerospace

Parts Table	
1	8" Flange to 6" Clamp
2	6" 90 Degree Elbow
3	6" Adjustable Sleeve
4	6" Pipe
5	6" Cut Pipe
6	6" Butterfly Valve



Notes:

- 1) All clamps need to have a bead of silicone added to the sealing area.
- 2) All adjustable sleeves in the vertical position are to be below the cut pipe.
- 3) D-ringed go on the cut pipe and a bead of silicone needs to be placed between the D-ring and the sleeve.
- 4) At points "A" Silicone reducer to the Machine.
- 5) At point "B" Silicone reducer to the Absolent.
- 6) At point "C" ensure that the cover plate is installed on the inside of the Absolent with Silicone and the screws installed from the outside into the cover plate.

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Project: Tech Aerospace
 Drawing: DDF-2000S System
 Date: 9/27/11 Drawn by: WJB
 Sheet No: 1 of 1 Rev.: 0