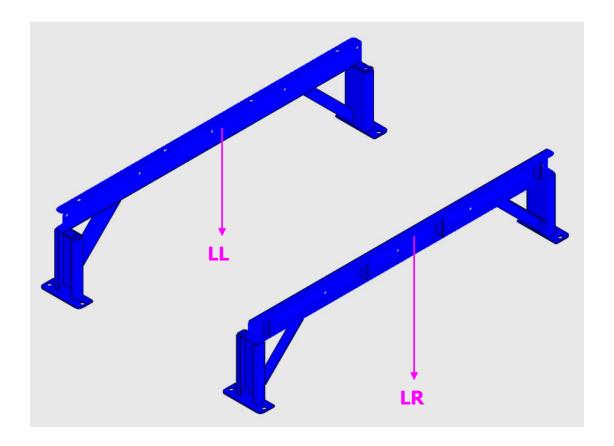


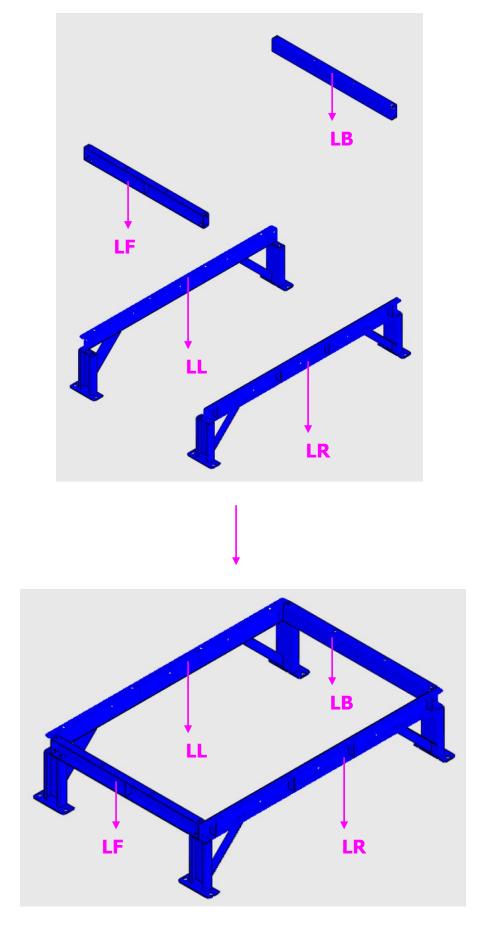
- Take out the number: **LL** and **LR**
- Put **LL** and **LR** on the ground.



• Take out the number: **LF** and **LB**.

• Fasten LF and LB to LL and LR with:

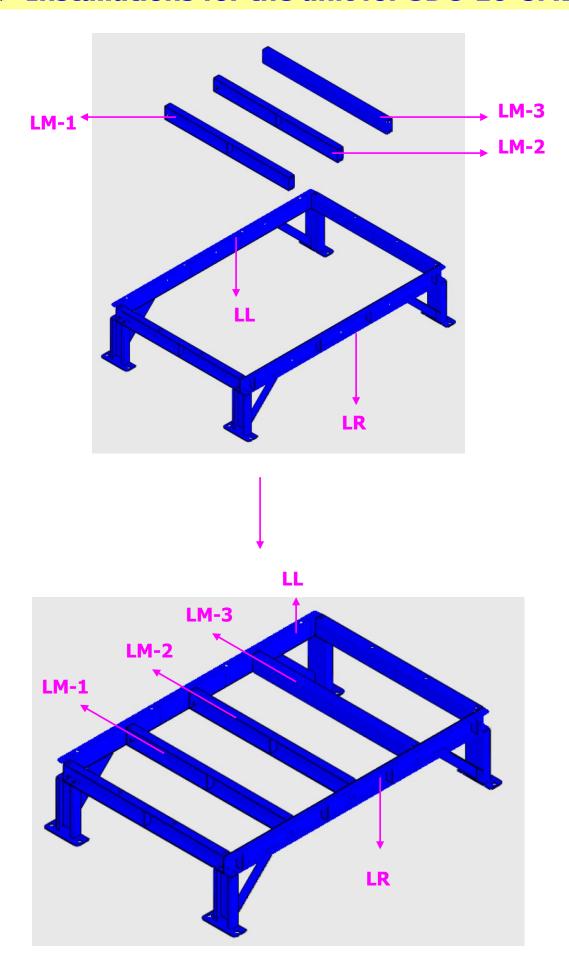
Hardware 7					
Part name	Description	Photo	Q'ty	Grainger Model #	
Hex Screw	1/2" x 3/4"	1/4" 5/32" 3/8" 5/16" -7/16" 3/4" 5/8"	12	1YU60	
Flat Washer	1/2" x OD25 x 2T	OD25	24	*1JY35	
Hex Nut	1/2″	1/2" HEX NUT	12	2FE67	



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- Take out the number: **LM-1**, **LM-2** and **LM-3**.
- Fasten LM-1, LM-2 and LM-3 to LL and LR with:

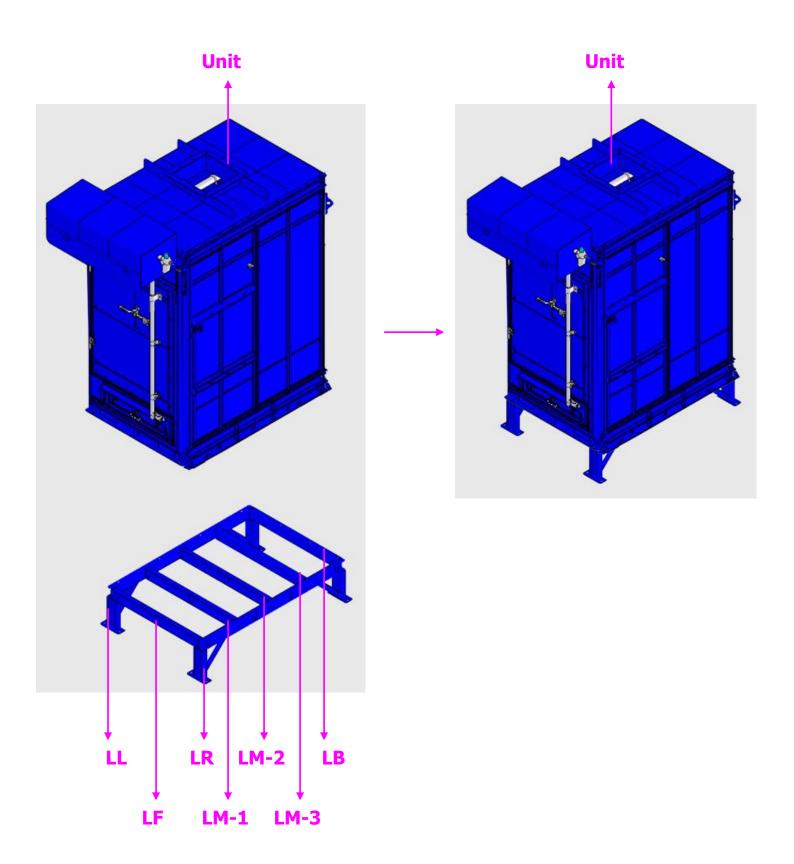
Hardware 7					
Part name	Description	Photo	Q'ty	Grainger Model #	
Hex Screw	1/2" x 3/4"	1/4" 5/32" 3/8" 5/16" -7/16" 3/4" 5/8"	12	1YU60	
Flat Washer	1/2" x OD25 x 2T	OD25	24	*1JY35	
Hex Nut	1/2″	1/2" HEX NUT	12	2FE67	



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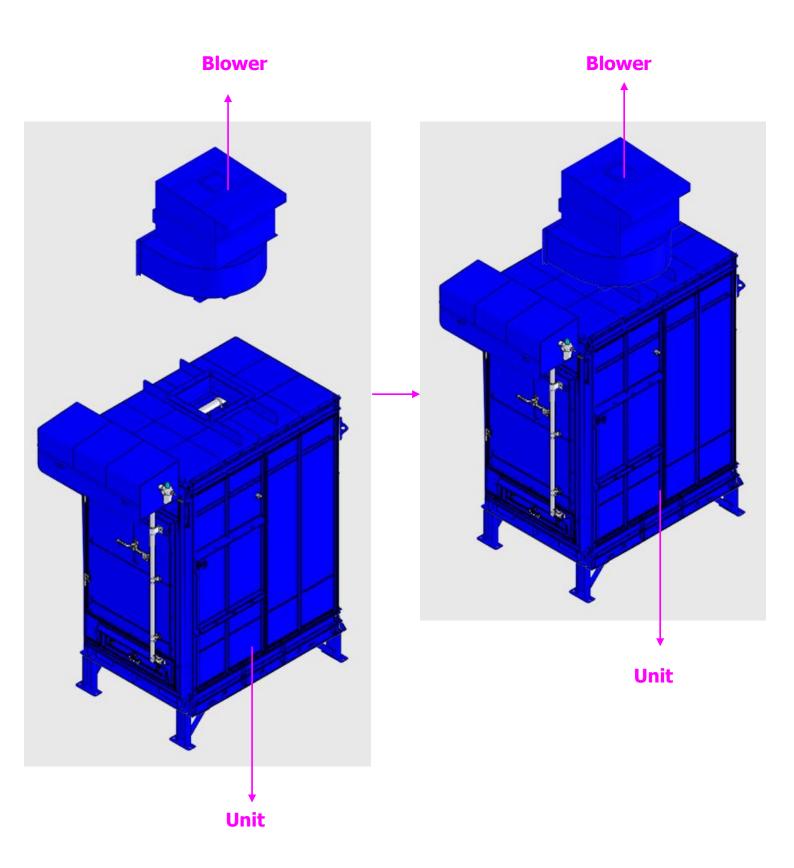
Fasten unit to LR, LL, LF, LB, LM-1,LM-2 and LM-3 with:

Hardware 8					
Part name	Description	Photo	Q'ty	Grainger Model #	
Hex Screw	3/8" x 1"	1/4"— 3/8"— 1/2"— 3/4"— 1"— 5/32" -5/16" -7/16" -5/8" 1"— 7/8"	20	1YU43	
Flat Washer	3/8" x OD23 x 2T	OD23	40	*1JY33	
Hex Nut	3/8″	3/8" HEX NUT	20	2FE57	



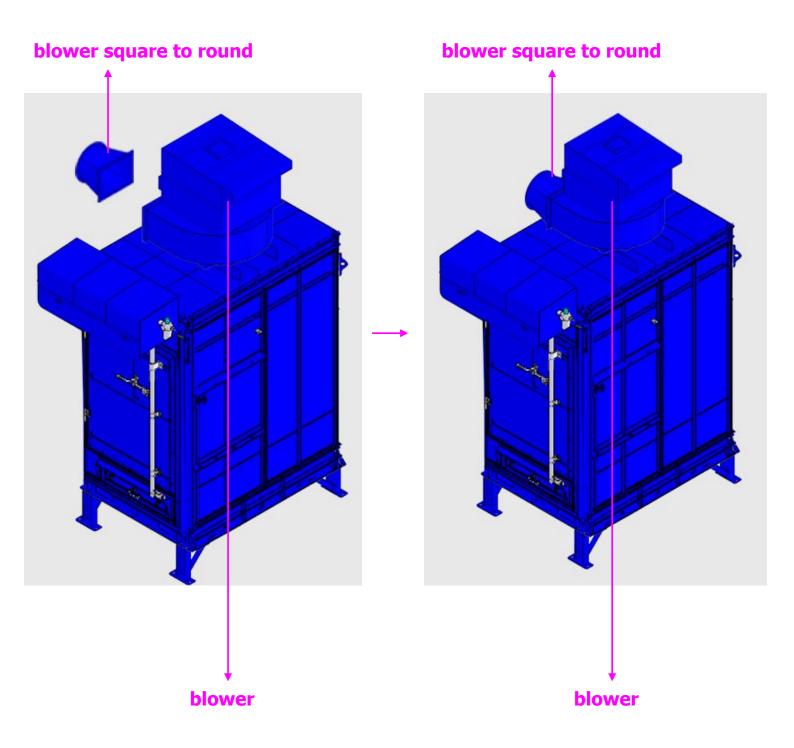
Assemble the **blower** local sourced to the base using:

Hardware 2					
Part name	Description	Photo	Q'ty	Grainger Model #	
Hex Screw	1/2" x 1"	1/4"	12	1YU61	
Flat Washer	1/2" x OD34 x 2T	OD34	24	*1JY35	
Split Lock Washer	1/2"	1/2"	12	6FYC3	
Hex Nut	1/2"	1/2" HEX NUT	12	2FE67	



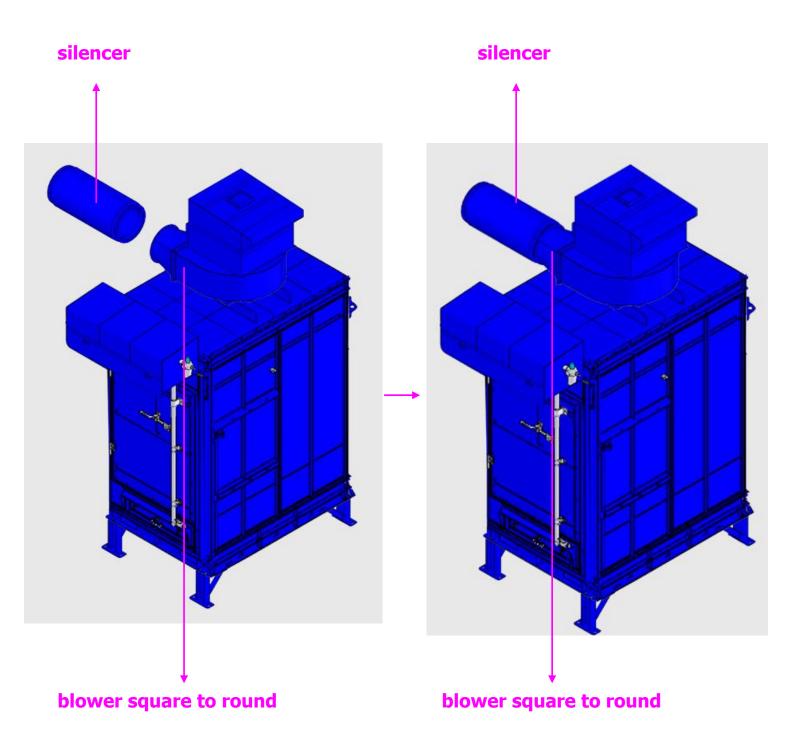
- Take out blower square to round
- Fasten blower square to round to blower with:

Hardware 6					
Part name	Description	Photo	Q'ty	Grainger Model #	
Hex Screw	3/8" x 1"	1/4"— 3/8"— 1/2"— 3/4"— 1"— 5/16" -7/16" -5/8" -7/8"	16	1YU43	
Flat Washer	3/8" x OD23 x 2T	OD23	32	*1JY33	
Hex Nut	3/8″	3/8" HEX NUT	16	2FE57	



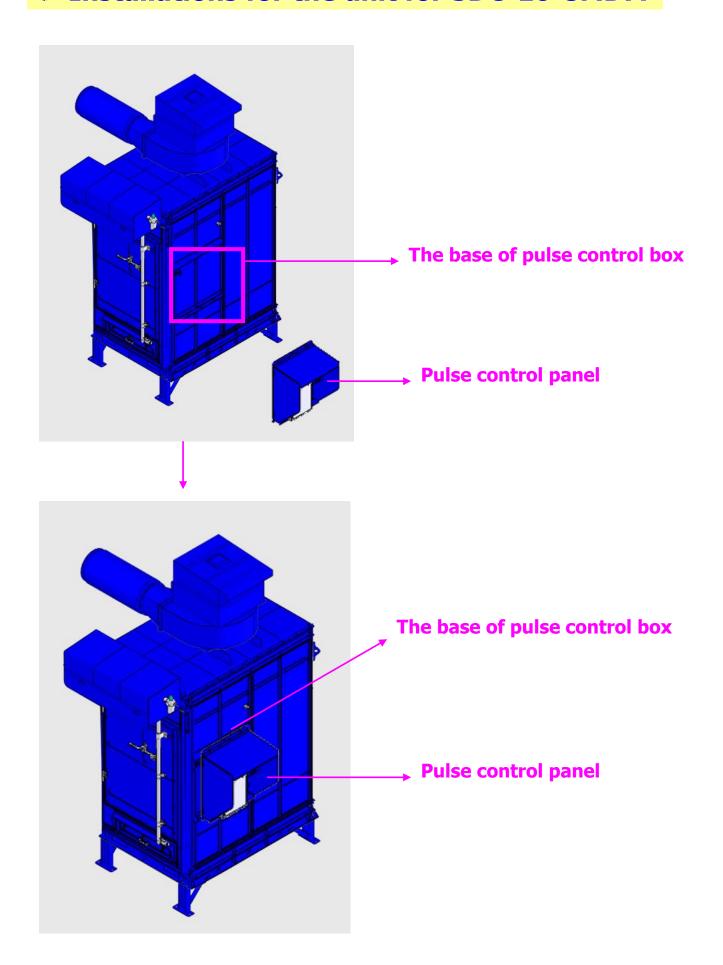
- Take out **silencer**
- Fasten **silencer** to **blower square to round** with:

Hardware 5					
Part name	Description	Photo	Q'ty	Grainger Model #	
Hex Screw	3/8" x 1"	1/4"— 3/8"— 1/2"— 3/4"— 1"— 5/16" -7/16" -5/8" -7/8"	12	1YU43	
Flat Washer	3/8" x OD23 x 2T	OD23	24	*1JY33	
Hex Nut	3/8″	3/8" HEX NUT	12	2FE57	



- Take out **Pulse control panel**.
- Assemble Pulse control panel local sourced to the base using:

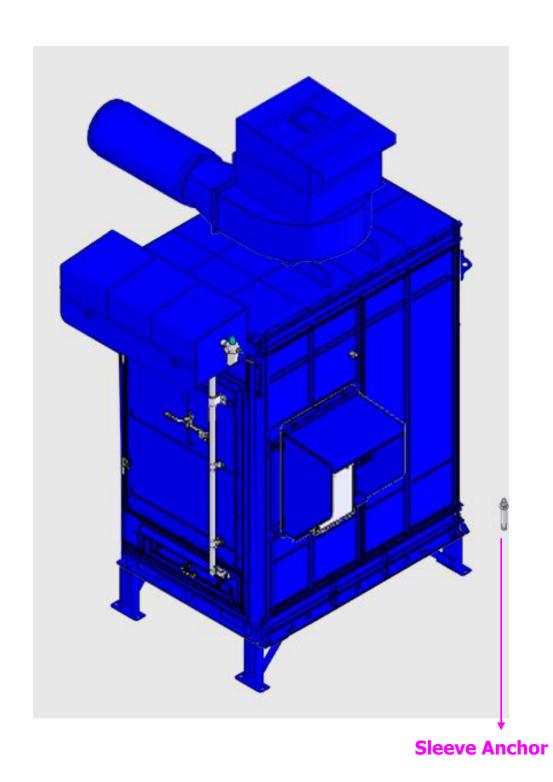
Hardware 3					
Part name	Description	Photo	Q'ty	Grainger Model #	
Hex Screw	3/8" x 3/4"	1/4" — 5/32" 3/8" — 5/16" 1/2" — 7/16" 3/4" — 5/8"	6	1YU42	
Flat Washer	3/8" x OD23 x 2T	OD23	12	*1JY33	
Hex Nut	3/8″	3/8" HEX NUT	6	2FE57	



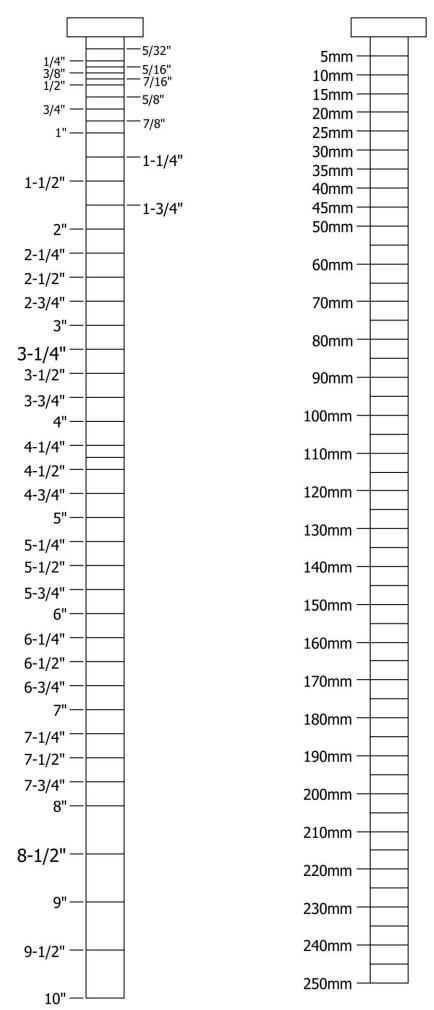
• Fasten **Sleeve Anchor** for legs to field bolted if needed.

Assembly completed.

Hardware 1						
Part name	Description	Photos	Q'ty	Grainger Model #		
Sleeve Anchor	3/4" x 4"	1-1/2" -1/4" -3/4" 2-1/2" 2-3/4" 3" 3-1/4" 3-1/2" 3-3/4"- 4"	4	2G524		



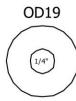
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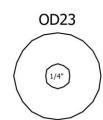


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Flat Washer: 1/4"

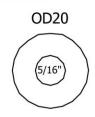


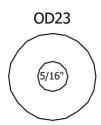


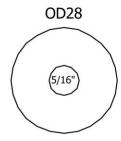


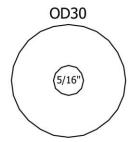
Flat Washer: 5/16"

OD18



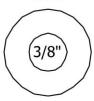


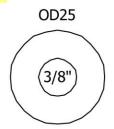


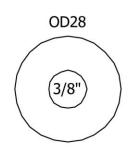


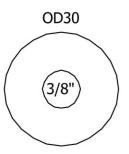
Flat Washer: 3/8"

OD23



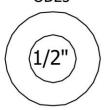


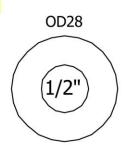


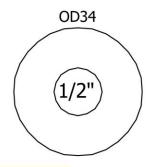


Flat Washer: 1/2"

OD25

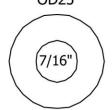






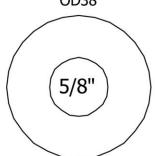
Flat Washer: 7/16"

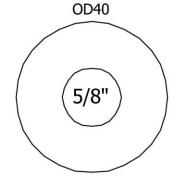
OD25

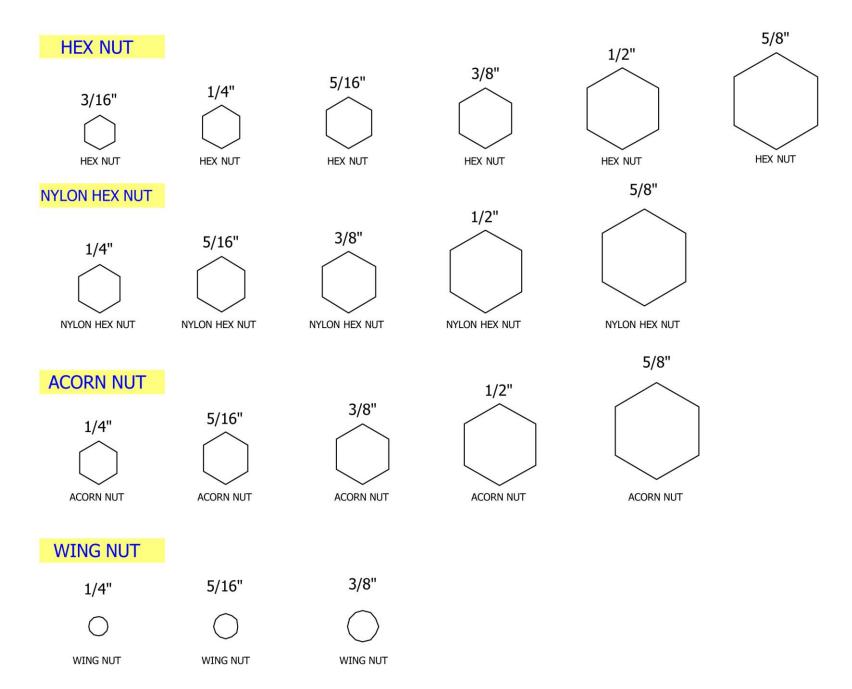


Flat Washer: 5/8"

OD38







Rubber Washer





Split Lock Washer

1/4"



5/16"





7/16"



