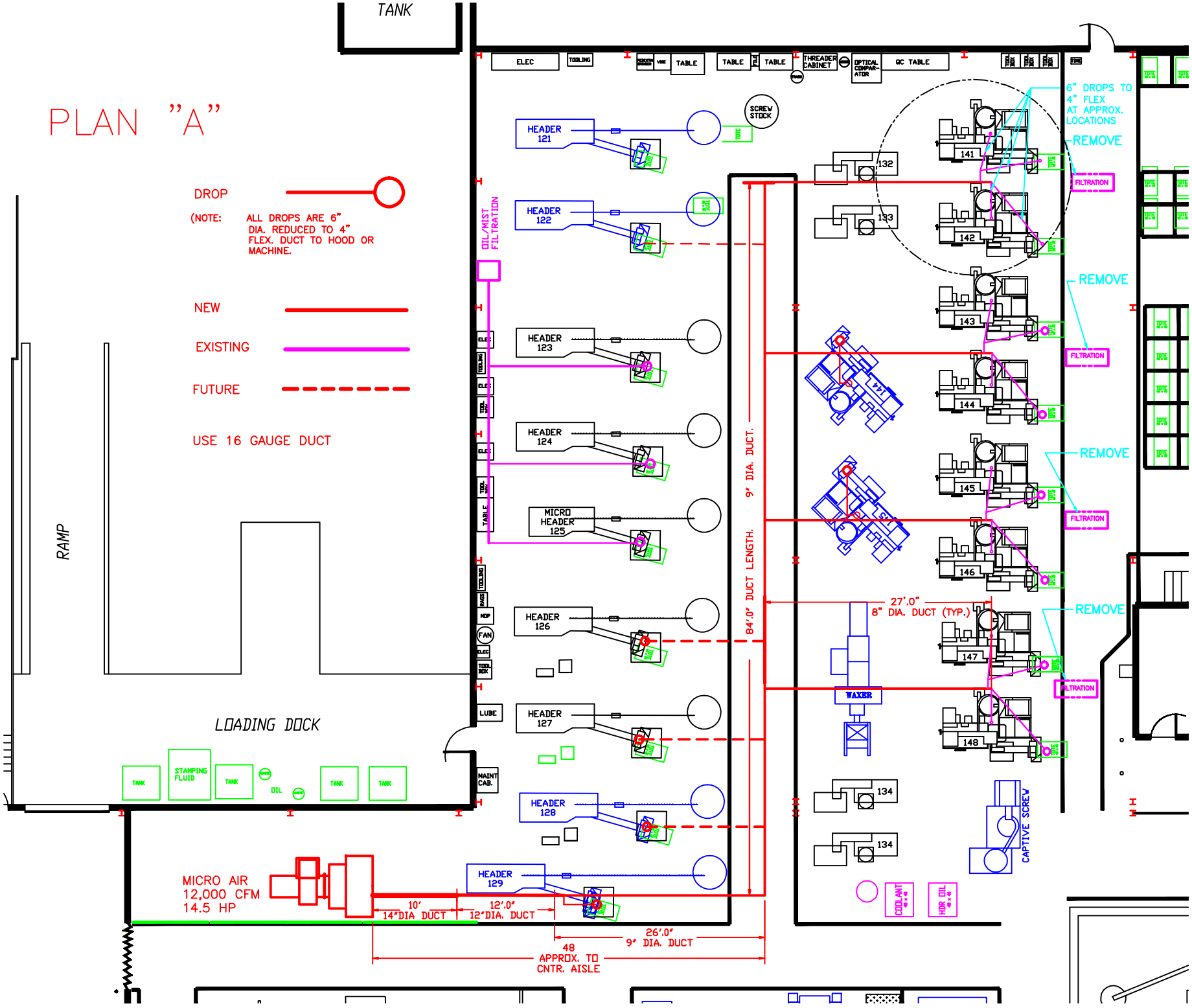
PLAN "A"
DROP
(NOTE: ALL DROPS ARE 6" DIA. REDUCED TO 4" FLEX. DUCT TO HOOD OR MACHINE.
NEW
EXISTING
FUTURE
USE 16 GAUGE DUCT
TANK
RAMP
LOADING DOCK
STAMPING FLUID
TANK
OIL
ELEC
TOOLING
TABLE
THREADER CABINET
OPTICAL COMPARATOR
QC TABLE
SCREW STOCK
HEADER 121
HEADER 122
HEADER 123
HEADER 124
MICRO HEADER 125
HEADER 126
HEADER 127
HEADER 128
HEADER 129
OIL/MIST FILTRATION
FAN
LUBE
MAINT CAB.
6" DROPS TO 4" FLEX AT APPROX. LOCATIONS
REMOVE
FILTRATION
9" DIA. DUCT
84'.0" DUCT LENGTH.
27'.0"
8" DIA. DUCT (TYP.)
WAXER
CAPTIVE SCREW
COOLANT
HDR OIL
MICRO AIR
12,000 CFM
14.5 HP
10'
14"DIA DUCT
12'.0"
12"DIA. DUCT
26'.0"
9" DIA. DUCT
48
APPROX. TO CNTR. AISLE