Trunkline one end rolled one end flanged 4" 90 deg elbow with 1" raw lip. Engine Head Line Machine and Nipple Butterfly 4" Pipe Damper ά Side View 4″ 90 deg elbow nipple 4" Pipe and Connection machine with flange to lexan. Seal with silicone. A) Expand 3" hole from 3" to 4"dia, Panel is Lexan, May have to slide them back B) Attach 4" 90 deg elbow towards the wall. to support the ductwork. D) Reuse existing brackets C) Run branch horizontally. Sheet No: 1 of 2 Drawing: Eng Head drop (Date: 10/27/09Drawn by: RAV <u>Project: Timken -</u> Industrial Air Quality 112 A6 DRIVE Youngsville, NC 27596 P# 919-562-7181 F# 919-562-7182 Detail Test