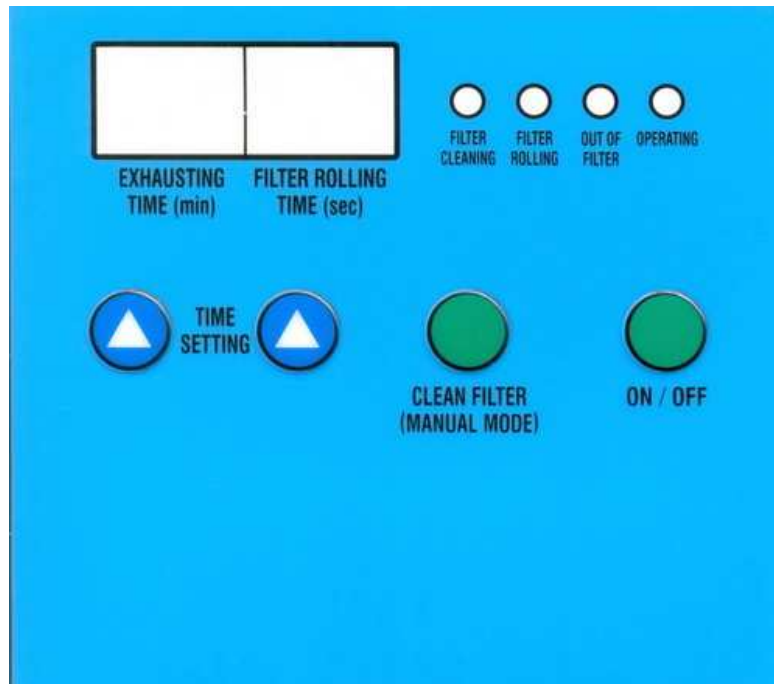


Timer Setting for Rolling Frequency SRM-1000

February 17, 2009

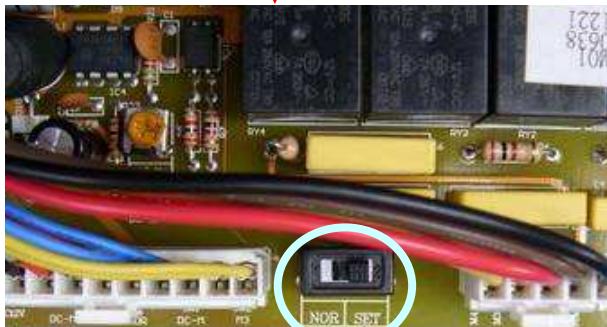


1. "ON/OFF": ON/OFF switch.
2. "CLEAN FILTER": Press this button to start the vibrating dust shaking down after stopping the machine.
3. "TIME SETTINGS": Set the dust-collecting cycle in SET position.
 - (1) "A" Button: Control the "**Dust Collecting Time**" (by minute). The dust-collecting cycle after starting the machine can be set at 30min/ 45min/ 1H/ 2H/ 3H/ 4H of the dust-collecting interval respectively.
 - (2) "B" Button: Control the "**Filter Rotation Time**" (by second). The rolling time renewing for Roller-type Filter can be set at 10/ 15/ 20 /25 /30 /40 seconds of turning duration.

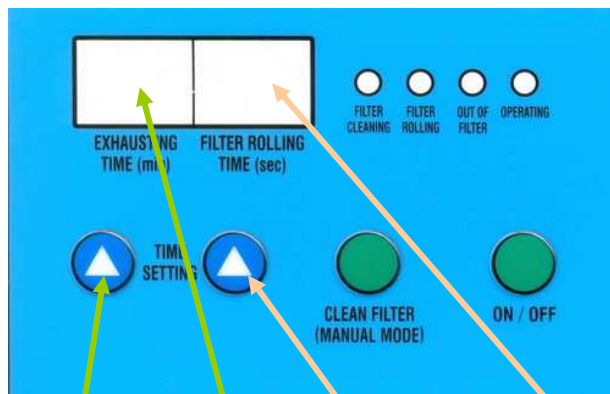
"Example": Presuming "Dust-collecting Time" is 30 minutes and that of "Filter Rotation Time" is 10 seconds, which means the Roller-type Filter will automatically roll and renew for every 30 minutes of machine operation and the rolling duration per time shall be 10 seconds.
4. Indicator Description:
 - (1) RUNNING: Illuminates after starting the operation.
 - (2) FILTER RUN OUT: Illuminates when the Roller-type Filter runs out.
 - (3) FILTER CHANGE: Illuminates when changing the Roller-type Filter Paper.
 - (4) FILTER WASH: Illuminates during vibrating dust washing.

Rolling Paper Setting

1. Adjust the bottom switch (at back) from NOR to SET to modify settings.



2. When IC panel in SET position, the numerical of the panel will flash as follows:



Left Blue Button Press Frequency	Left Screen Display	Right Blue Button Press Frequency	Right Screen Display
1	30	1	10
2	45	2	15
3	1H	3	20
4	2H	4	25
5	3H	5	30
6	4H	6	40

3. Press left blue button to set exhausting time.
4. Press right blue button to set filter rolling time.
5. Assuming that the exhausting time is set at 1H, filter rolling time is set at 10 sec.
6. After settings, switch back to NOR and fasten the control box securely.



7. IC control panel works only in NOR position.



8. The IC screen displays:

